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# Experimental synthesis of chlorite from smectite at 300°C in the presence of metallic Fe

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**ABSTRACT:** The alteration and transformation behaviour of montmorillonite (bentonite from Wyoming, MX-80) in low-salinity solutions (NaCl, CaCl<sub>2</sub>) in the presence of metallic Fe (powder and 8 × 4 × 1 mm plate) and magnetite powder was studied in batch experiments at 300°C to simulate the mineralogical and chemical reactions of clays in contact with steel in a nuclear waste repository. The evolutions of pH and solution concentrations were measured over a period of 9 months. The mineralogical and chemical evolution of the clays was studied by XRD, SEM, Transmission Mössbauer Spectroscopy and TEM (EDS, HR imaging and EELS). Dissolution of the di-octahedral smectite of the starting bentonite was observed, in favour of newly formed clays (chlorite and saponite), quartz, feldspars and zeolite. The formation of Fe-chlorite was triggered by contact with the metallic Fe plate and Fe-Mg-chlorite at distance from the Fe plate (>2 mm).

**KEYWORDS:** bentonite, smectite, Fe, magnetite, chlorite, saponite, experimental synthesis, EELS-TEM, EDS-TEM, HRTEM imaging, Mössbauer spectroscopy.

Bentonites are frequently recommended as backfill materials for the construction of high-level nuclear waste repositories. Different concepts foresee emplacing steel containers in tunnels backfilled with compacted bentonite (Madsen, 1998). Bentonites are chosen because of their swelling capacity, their low hydraulic conductivity when

compacted to high density and their high sorption capacity. If the natural occurrence of old bentonites is an indication of their long-term stability, the very specific conditions of high-level nuclear wastes repository sites has to be taken into account, particularly the temperature increase and the eventual presence of available Fe. To this end, interactions between the bentonite and the container corrosion products are of particular interest. The key problem is the permanence or not of swelling minerals. Previous studies of the evolution of clay minerals in different natural contexts may provide part of the answer.

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During diagenesis and low-temperature metamorphism of intermediate to mafic volcanic rocks and volcanogenic sediments, chlorite may crystallize from mineral precursors through complex processes including the crystallization of mixed-layer minerals (Bettison & Schiffman, 1988). Previous works suggest that precursors may be a smectite or other minerals such as berthierine (Aagaard *et al.*, 2000) which transform into chlorite in response to an increase of temperature (Hoffmann & Hower, 1979; Horton, 1985; Bettison & Schiffman, 1988; Schiffman & Fridleifsson, 1991; Humpreys *et al.*, 1994; Robinson & Santana de Zamora, 1999). The transition may occur in a stepped progression of smectite to chlorite via corrensite or as a gradual change involving randomly or regularly interlayered structures (chlorite-smectite: C-S), as dictated by the environment of formation (Bettison-Varga & Mackinnon, 1997). The role of fluid composition, porosity and water/rock ratio (W/R) in determining the stability of those minerals has been recognized. The role of low W/R ratio in the stabilization of C-S is emphasized (Alt *et al.*, 1986; Schiffman & Staudigel, 1995; Bettison-Varga & Mackinnon, 1997). Murakami *et al.* (1999) provided HRTEM evidence for the mechanism of the saponite-to-chlorite conversion in thermally metamorphosed volcanoclastic rocks and Robinson *et al.* (2002) gave a review of reaction pathways for the smectite-to-chlorite transformation in geothermal systems. However the complex structural and compositional changes that accompany the transformation are not entirely understood (Meunier *et al.*, 1991; Inoue & Utada, 1991), and the conditions favourable for the formation of chlorite have not been fully determined in most natural cases. Elementary thermodynamic considerations indicate that Fe-chlorite can only form when the  $\text{Fe}^{2+}/\text{H}^+$  ratio is high enough (Bowers *et al.*, 1984).

The smectite-to-chlorite transformation has not been reproduced experimentally. Small *et al.* (1992) indicated that no chlorite could be obtained experimentally under laboratory conditions below 400°C, confirming previous statements from Gillery (1959) and Velde (1973). The hydrothermal stability of smectite has been studied extensively, especially the collapse of expandable smectite to non-expandable layer silicates, in particular illite, generally in mineral-solution systems devoid of added Fe (e.g. Eberl *et al.*, 1993; Cuadros & Linares, 1996; Mosser-Ruck *et al.*, 2001). In a

number of studies, the formation of minor amounts of framework silicates after clay minerals was reported, but not studied in detail. The stability of smectite in the presence of Fe under low  $f_{\text{O}_2}$  is still poorly studied. Müller-Vonmoos *et al.* (1991) and Madsen (1998) studied the hydrothermal stability of bentonite in the presence of Fe and magnetite powders at 80°C over a period of 27 to 29 weeks, but in a system free of liquid water. No mineralogical change was detected at this temperature. However, thermodynamic modelling (Cathelineau *et al.*, 2001) predicts a strong mineralogical evolution of the bentonite, especially the formation of a chlorite-saponite-zeolite assemblage, when the smectite-Fe system interacts with a solution at a temperature >150°C.

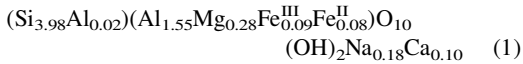
In conclusion, the formation of chlorite is a possibility, established both from natural case studies and thermodynamic simulations. However, the availability of native Fe in contact with clay minerals in a high-level nuclear waste repository and its consequences for the evolution of clay minerals cannot be established from previous studies. Therefore, experiments have been performed to investigate the hydrothermal stability of a bentonite at 300°C in the presence of metallic Fe and magnetite, and particularly the transformation of montmorillonite into Fe-rich clay phases, such as saponite and/or chlorite. Analytical investigations concerned both solid and liquid phases. Clay minerals were characterized by their structural (X-ray Diffraction – XRD, Scanning Electron Microscopy – SEM and High-Resolution Transmission Electron Microscopy – HRTEM imaging) and chemical properties (Cation Exchange Capacity – CEC, Transmission Mössbauer Spectroscopy – TMS, Electron Energy-Loss Spectroscopy – EELS and Energy Dispersive Spectroscopy (EDS)-TEM). The experimental solutions coexisting with the solid products were characterized by inductively coupled-atomic emission spectroscopy (ICP-AES) and inductively coupled plasma-mass spectroscopy (ICP-MS).

## MATERIALS AND METHODS

### *Starting material*

The MX80 bentonite (Na/Ca-bentonite, Wyoming), referred to as 'starting bentonite', was used for the experiments. Its CEC is 79 mEq/100 g (Table 1) and its composition is as follows

(Guillaume *et al.*, 2001a): montmorillonite (79%), quartz (3%), K-feldspar (2%), plagioclase (9%), carbonates (2%), mica (3%) and other minerals (mostly pyrite, phosphates and hematite, 2%). The structural formula of the montmorillonite (<2  $\mu\text{m}$  fraction of the bentonite) determined from microprobe analyses, consistent with EDS-TEM and ICP-MS analyses, and taking into account the  $\text{Fe}^{2+}/\text{Fe}_{\text{tot}}$  ratio determined by TMS and EELS-TEM (Guillaume *et al.*, 2001b), is:



### Preparation of the starting solid-solution system

The solution was prepared from analytical-grade chemicals. A Milli-Q Reagent Water System from Millipore Corp. provided deionized water with a resistivity >18  $\text{M}\Omega\text{ cm}^{-1}$ .  $\text{Na}^+$  and  $\text{Ca}^{2+}$  chlorides were added to deionized water to simulate the  $\text{Na}^+/\text{Ca}^{2+}$  ratio of natural water in sediments which is, in general, between 10 and 100. The starting solution contained 0.0207 mol/kg NaCl and 0.0038 mol/kg  $\text{CaCl}_2$  and the total chloride concentration was 0.0282 mol/kg.

Bentonite (1.5 g) was first added to the solution with a liquid/solid mass ratio of 10, then metallic Fe and magnetite powders with an Fe/bentonite mass ratio of 0.1 (metallic Fe/magnetite: 1/1). Argon was bubbled through the preparation for 45 min to obtain an oxygen-free system and the

preparation was equilibrated at room temperature for 6 days. The solution pH was then measured using a Mettler® combination pH electrode at 25°C, and the  $\text{Na}^+/\text{Ca}^{2+}$  ratio of the reacting solution was ~80 ( $\pm 2$ ) as a result of exchange processes. Two types of assemblages, referred to as 'starting samples', were used: (1) bentonite with solution and addition of metallic Fe powder + magnetite powder; (2) the same with addition of an Fe plate with dimensions of  $8 \times 4 \times 1$  mm.

### Experimental procedure

The experimental conditions are listed in Table 1. The starting samples were mounted under argon atmosphere in gold-lined warm-sealed great capacity autoclaves (~18 ml). The autoclaves were then heated to 300°C in a furnace. The internal pressure, 86 bars, is the liquid-vapour equilibrium pressure at 300°C. The durations of the experiments were 1 week, 1 month, 3 months and 9 months. The temperature control was stable to ~2°C. The vessels were removed at specific time intervals, quenched at 25°C and opened under argon atmosphere. Run samples were collected under argon atmosphere and centrifuged to extract the solution. Solution aliquots were taken, measured for pH and Eh and filtered through 0.45 then 0.02  $\mu\text{m}$  filters into cleaned polypropylene bottles and analysed. When an Fe plate was added, the first 1 mm at the contact with the Fe plate was collected before centrifugation and analysed separately.

The solid was dried under argon flux at room temperature and gently ground in a mortar. Run samples were then stored in hermetically closed boxes under argon atmosphere until they were analysed. Solids were suspended again in pure water for the preparation of oriented samples for XRD, or in methanol for the preparation of TEM grids.

TABLE 1. Experimental conditions of the experiments and CEC (mEq/100 g) of the starting bentonite, starting sample, WIP and IP run samples.

Sample	CEC
Starting bentonite	79
WIP	
25°C	Starting sample
300°C	3 months
	9 months
IP	
300°C	1 week
	1 month
	3 months
	9 months

## RESULTS

Three cases will be distinguished for the run samples formed: (1) at the nearest contact (<1 mm) with the Fe plate, denoted 'CIP run samples'; (2) at >1 mm from the Fe plate, denoted 'IP run samples'; and (3) during experiments performed without Fe plate, denoted 'WIP run samples'. In the CIP, IP and WIP cases, the same amounts of Fe and magnetite powders are present at the beginning of the experiment.

### X-ray diffraction

The XRD data were collected with a D8 Bruker diffractometer with  $\text{Co-K}\alpha_1$  radiation ( $\lambda = 1.7902 \text{ \AA}$ ). The XRD patterns of unoriented powders were taken in duplicate to identify non-clay minerals. X-ray diffraction patterns were also taken from air-dried oriented and ethylene glycol (EG)-saturated specimens of the  $<2 \mu\text{m}$  fractions of the starting- and run samples.

The Greene-Kelly (Hoffman-Klemen) test was performed (Greene-Kelly, 1953; Hoffman & Klemen, 1950). The  $<2 \mu\text{m}$  fraction of each run sample was Li-saturated, heated overnight at  $400^\circ\text{C}$  then glycerol saturated. Pure silica slides were used for oriented specimens of Li-saturated samples to avoid Na migration from the glass (Byström-Brusewitz, 1975).

Additional treatments included (1) K-saturation, heating overnight at  $110^\circ\text{C}$ , heating then EG saturation, (2) Mg-saturation, then glycerol saturation, and (3) Li-saturation, then EG saturation.

### Cation exchange capacity

The CEC values of the starting and run samples were determined as follows. Samples were  $\text{Ba}^{2+}$  saturated by treating them three times each with  $1 \text{ N BaCl}_2$  solution, washed with distilled water and centrifuged until the electrical conductivity of the equilibrium solution was  $<10 \mu\text{ohm/cm}^{-1}$ . The  $\text{Ba}^{2+}$  was then exchanged by treating the samples three times with  $1 \text{ N NaNO}_3$  solution. The  $\text{Ba}^{2+}$  concentrations in the solutions were determined by atomic absorption spectrometry (AAS).

### Scanning electron microscopy (SEM)

The SEM images were obtained using an Hitachi S-2500 Fevex scanning electron microscope. The denser fraction of each sample was separated by successive ultrasonication and sedimentation in alcohol, then disposed on carbon adhesives sticks. Semi-quantitative chemical analyses were also performed. The separated  $<2 \mu\text{m}$  fraction of each run-sample was also checked for newly formed non-clay minerals intimately associated with the clay.

### Transmission Mössbauer spectroscopy (TMS)

$^{57}\text{Fe}$  Mössbauer spectroscopy is the most proficient method to characterize the Fe species in

solid phases. Mössbauer works on 'environmental' materials have been mainly concerned with Fe in two mineral groups: clay-sized phyllosilicates (often looked upon as clay minerals *sensu stricto*) and oxides. Ideally, a distinction of Fe in these two groups by Mössbauer spectroscopy is relatively straightforward: the phyllosilicates are paramagnetic at room temperature and may contain both divalent and trivalent Fe, whereas the most common Fe oxides should be magnetically ordered and contain only trivalent Fe, except for magnetite which is the only pure oxide of mixed valence (Murad, 1998).

Transmission Mössbauer spectra were collected using a constant-acceleration spectrometer with a  $50 \text{ mCi}$  source of  $^{57}\text{Co}$  in Rh. The spectrometer was calibrated with a  $25 \mu\text{m}$  foil of  $\alpha\text{-Fe}$  at room temperature. Spectra were obtained at  $12 \text{ K}$  or  $150 \text{ K}$ . The cryostat consisted of a closed cycle helium Mössbauer cryogenic workstation with vibrations isolation stand manufactured by Cryo Industries of America. Helium exchange gas was used to thermally couple the sample to the refrigerator, allowing variable temperature operation from  $12$  to  $300 \text{ K}$ . The samples were set in the sample holder in a glove box filled with an Argon atmosphere and quickly transferred in the cryostat for Mössbauer measurements. Computer fittings were performed by using Lorentzian-shape lines. The parameters that result from any computer fitting must be both mathematically ( $\chi^2$  minimization) and physically significant; in particular the width of all lines must be small enough (Benali *et al.*, 2001).

### Electron energy-loss spectroscopy (EELS)-transmission electron microscopy

The  $\text{Fe}^{3+}/\text{Fe}_{\text{tot}}$  ratio in isolated clay particles from the  $<2 \mu\text{m}$  fraction of the samples was determined using a Gatan® 666 parallel electron energy loss spectrometer attached to a CM20-Philips® instrument operating at  $200 \text{ kV}$  with an unsaturated LaB6 cathode. The following measuring conditions were chosen: a spectrometer entrance aperture of  $2 \text{ mm}$ , a collection half angle of  $10 \text{ mrad}$ , an energy dispersion of  $0.2 \text{ eV}$  per channel. The energy resolution, measured at the full width at half maximum (FWHM) of the zero-loss peak is  $1.2 \text{ eV}$ . Spectra were acquired at the thinnest part of the particles ( $<100 \text{ nm}$ ) and analysed with a Gatan® EL/P 2.1 PEELS software. The low energy-loss spectrum was used to remove the

multiple-ineslastic-scattering effect in the core-loss region using a Fourier-ratio deconvolution method (Egerton, 1986). Fitting of the Fe- $L_3$  edge was performed in the range 705 to 720 eV using Opus software® from Bruker and Fe<sup>3+</sup>/Fe<sub>tot</sub> ratio is determined using the method described by Guillaume *et al.* (2001b).

### High-resolution transmission electron microscopy (HRTEM)

Selected samples were prepared for HRTEM using a JEOL JEM 2000 FX instrument operating at 200 kV. Preparation of the <2  $\mu\text{m}$  fraction of samples for HR observations consisted of an

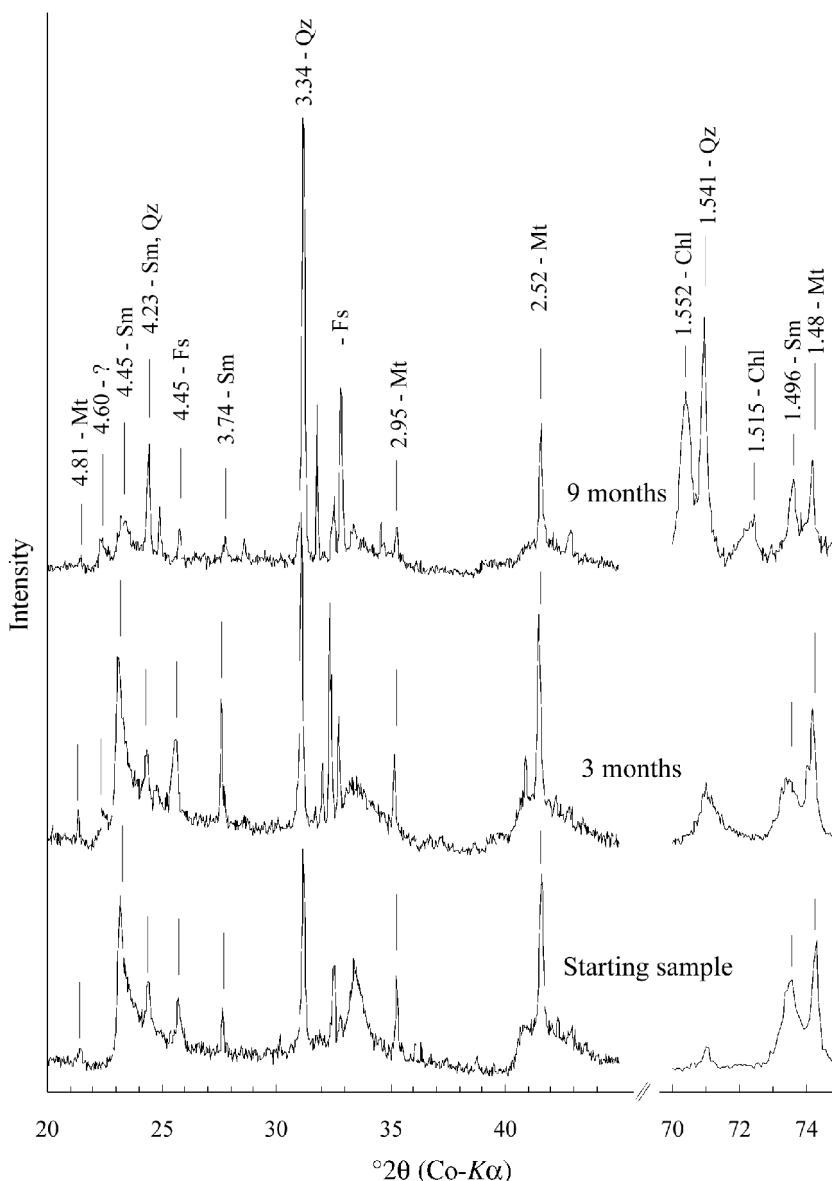


FIG. 1. XRD powder patterns of the starting sample, 3 month and 9 month IP run samples. Mt: magnetite; Sm: smectite; Qz: quartz; Fs: feldspar; Chl: chlorite. Reflection values in Å.

exchange with heptylammonium chloride (Lagaly *et al.*, 1976), followed by an embedding in an Epon resin (Amouric & Olives, 1991). Ultrathin sections of the embedding blocks (100 nm) were prepared with an ultra-microtome equipped with a diamond knife, and transferred onto 300-mesh carbon-coated Ni grids.

### Energy dispersive spectroscopy (EDS)

Microchemical analyses of isolated clay particles of the <2 µm fraction were obtained with an EDAX energy dispersive X-ray analyser attached to a CM20-Philips instrument operating at 200 kV equipped with Si-Li detector and Li super ultrathin windows SUTW. Spectra were collected under nanoprobe mode, over 40 s from an area ~10 nm in diameter. Elemental composition was calculated assuming the thin film criteria (SMTF program: semi-quantitative metallurgical thin film program) and using k-factors calibrated with independently analysed macroscopic micas, with a maximum error of 5% for each element. 30 to 50 analyses were performed on isolated particles for each sample. The structural formulae were calculated for each analysis taking into account the Fe<sup>3+</sup>/Fe<sub>tot</sub> ratio determined using EELS and TMS.

### Analyses of run solutions

Chemical analyses of the experimental solutions were obtained by ICP-AES (Na<sup>+</sup>, K<sup>+</sup>, Ca<sup>2+</sup>, Mg<sup>2+</sup>, Fe<sup>2+</sup> and Si<sup>4+</sup> concentrations) and ICP-MS (Al<sup>3+</sup> concentration). Solutions were acidified to avoid precipitation of Al or Fe hydroxides and diluted to bring concentrated analytes into quantification ranges of the ICP-AES and ICP-MS techniques. Because hydrochloric acid and sulphuric acid form

poly-atomic species, nitric acid was chosen as the acidifying solution for both ICP-AES and ICP-MS analyses at 1.5% w/v and 3% w/v, respectively. The uncertainty in measured solution concentrations was ±10%.

### Mineralogy of the Fe phases

**XRD results.** The Fe powder, which was added to the starting bentonite, was not detectable by XRD after 1 month of treatment and is not clearly observed with the SEM. In contrast to the Fe powder, no significant difference in the relative intensity of magnetite reflection lines was detected by XRD between the starting and run samples (Fig. 1), indicating that the amount of magnetite in the sample did not change significantly. However, the size of magnetite-like crystals observed with SEM is strongly modified. The starting magnetite powder was made of <5 µm grains (Fig. 2h). After 9 months, 40 to 200 µm euhedral crystals, of magnetite composition, are observed in the run samples (Fig. 2i).

**TMS results.** The TMS study (Fig. 3) also demonstrates the consumption of the metallic Fe powder. On the sides of the spectrum, one notices a magnetic component S (~7% of the total surface of the spectrum) ascribable to the maghemite (γ-Fe<sup>III</sup><sub>2</sub>O<sub>3</sub>, the oxidized form of magnetite). This indicates that magnetite is transformed to maghemite during the experiments.

### Mineralogy of the non-clay phases

Observations by SEM are summarized in Table 2. Newly formed grains of quartz, K-feldspar, plagioclase and zeolites were observed in all run samples and overgrowths are observed on

TABLE 2. Assemblage of non-clay minerals in the starting bentonite (Guillaume *et al.*, 2001a) and as observed by SEM in the starting sample, CIP and IP run samples.

Sample	Qz	Kfs	Plagio	Carb	Phos	Mica	Pyr	Sulph	Iron	Mt
Starting bentonite	3%	2%	9%	2%	+	3%	+	+		+
25°C										
Starting	+	+	+	+	+	+	+	+	+	+
300°C										
1 month	+	+	+		+	+			?	+
3 months	+ Gr	+ Gr	+ Gr			+				+
9 months	+ Gr	+ Gr	+ Gr			+				+

+: presence of the mineral; Gr: evidence for growing and neoformation; space: absence of the mineral. Kfs: K-feldspars, Plagio: plagioclase, Carb: carbonate, Phos: phosphate, Pyr: pyrite, Sulph: sulphate, Mt: magnetite

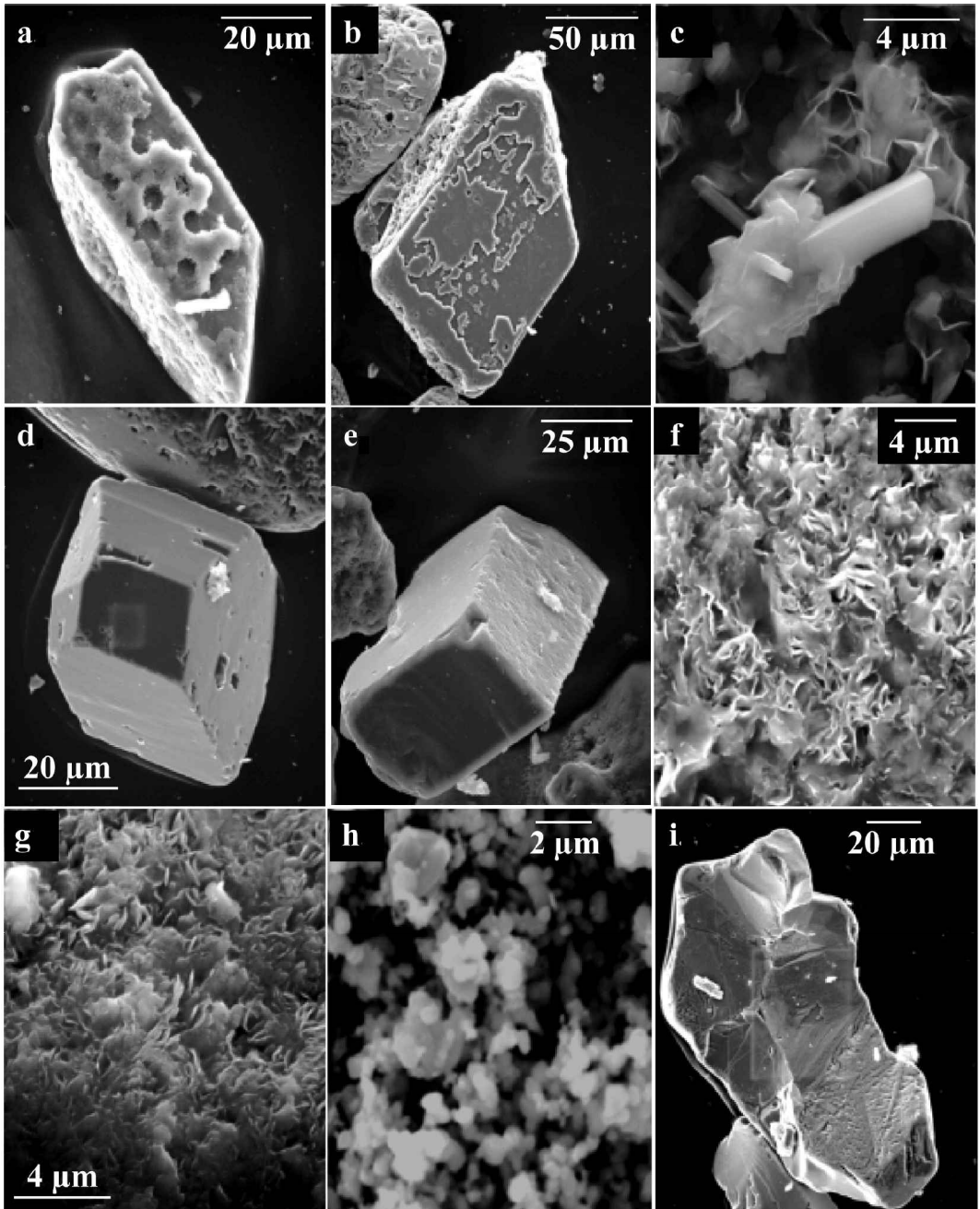


FIG. 2. Evolution of the morphology of primary minerals and newly formed minerals as seen by SEM: (a) growth of quartz on a quartz particle, (b) growth of K-feldspar on a plagioclase particle, (c) zeolite crystal associated with the clay, (d) newly formed plagioclase, (e) newly formed K-feldspar, (f) clay in the starting bentonite, (g) clay in the 3 month run sample, (h) magnetite powder added to the starting bentonite, (i) large euhedral crystal with magnetite composition. Micrographs a, g: 3 month WIP run sample; b, c, d, e, i: 9 month IP run sample.

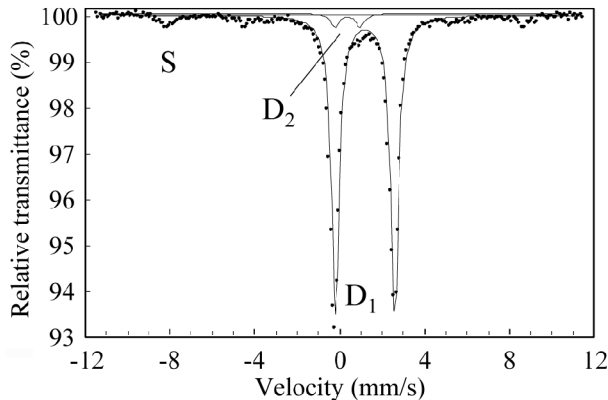


Fig. 3. TMS spectra of the 9 month IP run sample, measured at 11 K (see text for explanation of peak labels).

the anhedral detrital grains. Figures 2a and 2b show overgrowths of quartz grains and K-feldspar (microcline), respectively, on a plagioclase (albite) particle. Newly formed automorph particles of quartz, plagioclase (albite, Fig. 2d), and K-feldspar (microcline, Fig. 2e) were also observed. The XRD patterns of powder specimens of the 3 month and 9 month run samples (Fig. 1) show a strong increase in the 1.54 Å and 3.34 Å reflection (characteristic of quartz). This confirms that the amount of quartz is increasing.

No significant change was noticed in the morphology of the clay mass, as shown by Fig. 2f (clay fraction in the starting bentonite) and Fig. 2g (clay fraction in the 3 month run sample). Meanwhile, SEM observations showed fibrous particles of zeolites intimately associated with clay particles of the <2 µm fractions of 9 month IP and WIP run samples (Fig. 2c). Precise determination of the nature of these zeolite particles was not possible from semi-quantitative chemical analyses on SEM (mostly sodic with Si/Al ≈ 3.7, close to erionite composition). Based on XRD and SEM observations, zeolite was not present in the starting bentonite.

#### Mineralogy of the clay phase

*XRD results - transformation of the montmorillonite in the absence of Fe plate (WIP run samples).* Oriented slides were prepared for the starting sample and the 3 month and 9 month WIP run samples. The XRD patterns obtained before and after EG saturation are presented in Fig. 4. In air-dried specimens, with the duration of experiment we observe a strong decrease of the 12 Å peak

(characteristic of the presence of a monovalent cation) and the increase of the 14.9 Å peak (characteristic of the presence of a divalent cation). This indicates that the sodi-calcic clay phase of the starting bentonite became progressively calcic, and is mostly calcic after 9 months. The 3 month run sample presents an intermediate state. The starting sample and the 3 month run sample both expand to ~17 Å after EG saturation, indicating that the clay phase is of smectite type. The 9 month sample expands to 16.8 Å, indicating that the clay phase is mostly of smectite type, and a small amount of mixed-layer clay might be present.

The Greene-Kelly test was performed on the same three samples. The XRD patterns obtained are presented in Fig. 5. The reflection around 9.5 Å for the starting sample indicates the presence of a montmorillonite. The strong reflection at 16.8 Å in the 9 month run sample indicates the presence of a tetrahedral charge deficiency. The 3 month run sample presents an intermediate state. This means that the montmorillonite progressively transforms to another mineral of the smectite group.

A starting-sample which is K-saturated, heated overnight at 110°C, then EG saturated, expands to 16.9 Å (Fig. 6b) because of its low charge (0.38). After the same treatment, the 9 month run sample expands slightly to ~14 Å, indicating a high-charge smectite (Fig. 6c).

A 9 month run sample which is Mg saturated then glycerol saturated expands to 17 Å, however (Fig. 6d). This indicates that the clay phase of this sample is not of vermiculite type.

*XRD results - evidence for a newly formed clay in experiments with added Fe plate (IP run samples).* Additional peaks at 13.9 Å (weak),

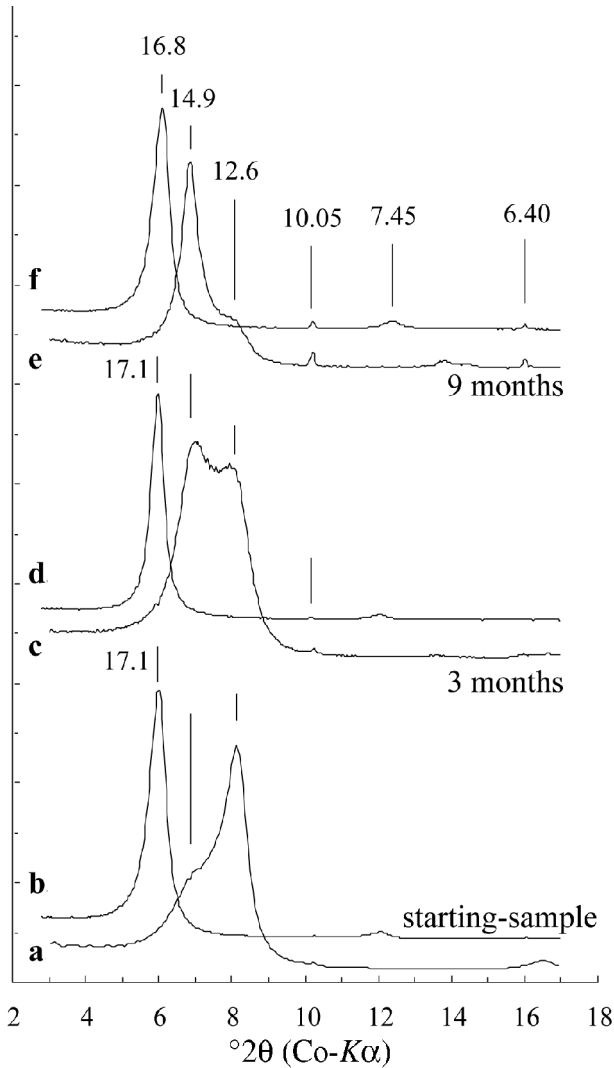


FIG. 4. XRD patterns of the starting sample, 3 month and 9 month WIP run samples. a, c, e: oriented, air-dried; b, d, f: EG-saturated. Reflection values in Å.

$7.03 \text{ \AA}$  (strong) and  $3.52 \text{ \AA}$  (medium) are present in the XRD pattern of the oriented Li-saturated 9 month IP run sample (Fig. 7a). The  $13.9 \text{ \AA}$  reflection line is more clearly observed after heating the specimen at  $330^\circ\text{C}$ , since Li-smectite formed a 'collapsed' structure (Fig. 7b). The above-mentioned additional peaks clearly indicate the presence of a mineral of the chlorite group. Heating the preparation at  $550^\circ\text{C}$  modified the intensities of chlorite lines, diminishing the reflections of the second, third and fourth orders (Fig. 7c). The formation of an amorphous phase

following the decomposition of chlorite at  $550^\circ\text{C}$  can be observed in the range  $30\text{--}33^\circ 2\theta$ .

Chlorite does not expand by EG or glycerol saturation. On both EG- and glycerol-saturated XRD patterns of the 9 month run sample exchanged with Li and Mg, respectively, (Fig. 6e,f), reflections around  $17 \text{ \AA}$  indicate the presence of smectite and shoulders around  $14.4 \text{ \AA}$  indicate the presence of chlorite layers. Well-developed shoulders above  $17 \text{ \AA}$  that are not present in the diffractogram of the starting sample are also observed (Fig. 6a). These shoulders indicate that a randomly inter-

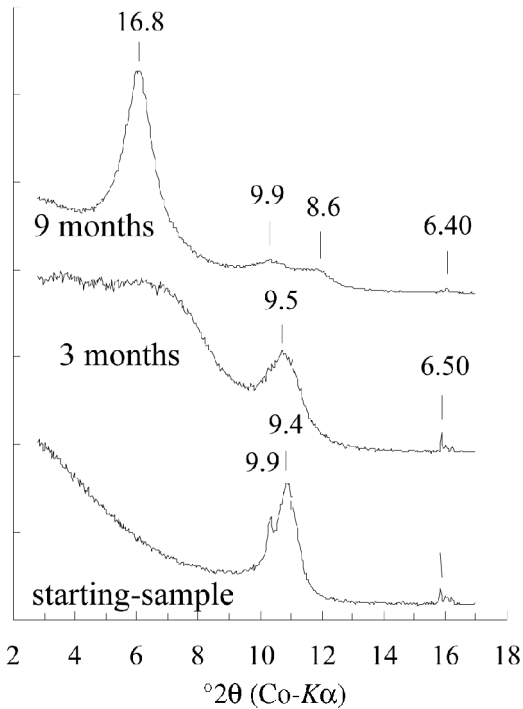


Fig. 5. XRD patterns of the starting sample, 3 month and 9 month WIP run samples, after the Greene-Kelly test. Reflection values in Å.

stratified chlorite-smectite structure is probably present in the 9 month run sample.

The XRD patterns of non-oriented powders of the 3 month and 9 month run samples in the range  $70-75^{\circ}2\theta$  (Fig. 1), present two additional peaks at  $1.515 \text{ \AA}$  and  $1.552 \text{ \AA}$  which can be attributed to trioctahedral chlorite. The relative intensity of the 060 peak of dioctahedral smectite ( $d = 1.496 \text{ \AA}$ ) decreased significantly and that of the 211 peak of quartz and/or the 060 peak of trioctahedral smectite ( $d = 1.541 \text{ \AA}$ ) increased significantly.

The XRD data demonstrated that in the absence of added Fe plate (WIP run samples), montmorillonite progressively transforms to another clay of the beidellite-saponite-nontronite series. When an Fe plate is added to the experimental system (IP run samples), a chlorite-like mineral is also formed and the presence of a randomly interstratified clay is suspected.

**CEC.** The results of the CEC measurements for starting, IP and WIP run samples are summarized in Table 1. The CEC decreases with the duration of the treatment, and the decrease is very important when an Fe plate is added. This evolution can be

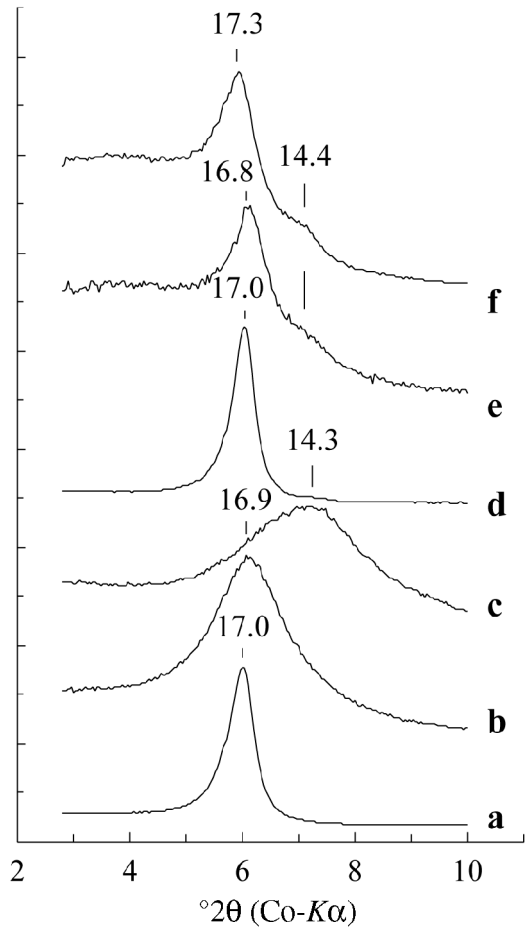


Fig. 6. XRD patterns of Li-, K- and Mg-saturated samples. (a, b) starting sample, (a) Li- then EG-saturated, (b) K-saturated,  $110^{\circ}\text{C}$  heated then EG-saturated; (c, d) 9 months WIP run sample, (c) K-saturated,  $110^{\circ}\text{C}$  heated then EG-saturated, (d) Mg- then glycerol-saturated; (e, f) 9 month IP run sample, (e) Li- then EG-saturated, (f) Mg- then glycerol-saturated. Reflection values in Å.

attributed to strong mineralogical changes, such as the formation of non-expandable clay phases suggested by the XRD study.

**HRTEM.** High-resolution TEM observations of heptylammonium-saturated clay fractions ( $<2 \mu\text{m}$ ) of the starting and 3 and 9 month IP run samples were performed to distinguish between different clay phases that might be present (low-charge smectite, saponite, vermiculite, chlorite, berthierine, etc.). According to Lagaly *et al.* (1976) and Vali & Hesse (1990), the difference between low-charge

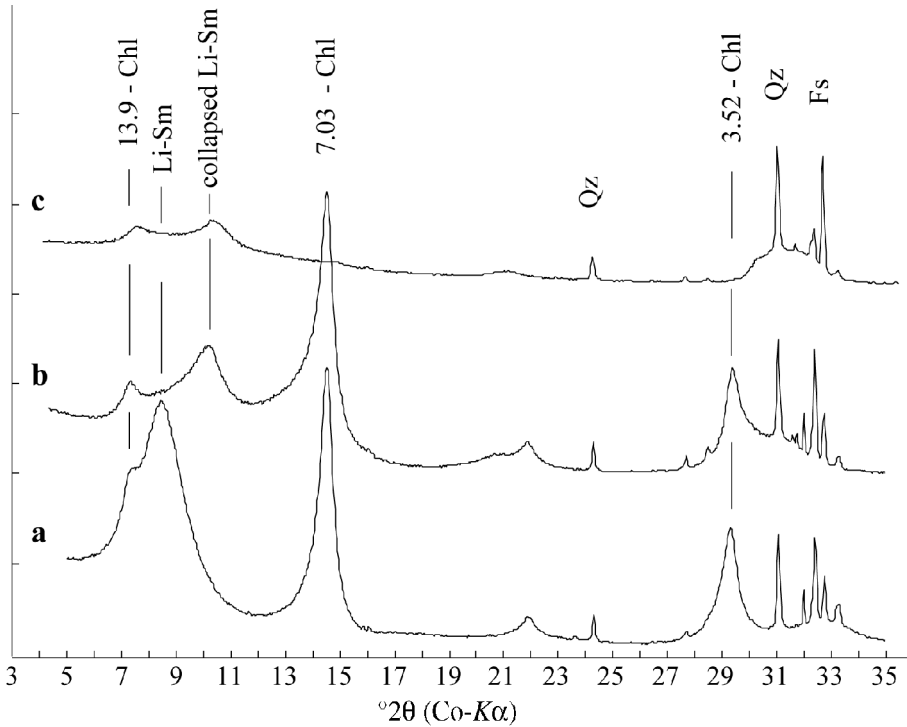


FIG. 7. XRD patterns of 9 month IP run sample. (a) Li-saturated, un-heated, (b) 330°C, (c) 550°C heated. Sm: smectite, Chl: chlorite, Qz: quartz, Fs: feldspars.

smectite (13 Å layer spacing), vermiculite and saponite (17–18 Å), chlorite (14 Å), and berthierine (7 Å) should be clearly observed. Figure 8a shows the layer structure of the montmorillonite in the starting-bentonite after treatment with heptylammonium ions, with layer spacing of ~13 Å. In the 3 month IP run sample, ~13 Å layers are still dominant, and some particles appear to be partly transformed to chlorite. Figure 8b shows the case of a particle presenting typical smectite layers (13 Å layer spacing) surrounded by three well identified chlorite layers (14 Å layer spacing). In the 9 month IP run sample, 14 Å layer spacing is dominant (Fig. 8c), but some particles are still not totally transformed and present some remaining layers with 13 Å spacing (Fig. 8d).

Neither 17–18 Å nor 7 Å layer spacing was observed, indicating that no saponite, vermiculite or berthierine were formed during the experiments. No regular interstratified smectite-chlorite particles were observed, indicating that the smectite-to-chlorite transition occurs via randomly interstratified particles.

#### *Crystal-chemistry of the clay phase*

The structural formulae of clay minerals are calculated from EDS analyses, taking into account the results obtained by EELS and TMS for the  $\text{Fe}^{3+}/\text{Fe}_{\text{tot}}$  ratio (see below). The clay particles were selected at random for EDS analysis. Consequently, the analytical points presented on the graphs do not necessarily represent the various populations (unreacted smectite, interstratified or newly formed particles). All structural formulae have been calculated on the basis of 11 and 14 oxygens as well as reference minerals because run samples are mixtures of di-octahedral smectite and tri-octahedral chlorite (mixed-layered minerals, or mechanical association of small-size particles). Following procedures already discussed in Schiffman & Fridleifsson (1991) for natural smectite–chlorite series, all figures show the totality of analytical data in diagrams calculated arbitrarily on a single basis (14 oxygens), since no quantitative parameters provide the relative amount of di-/trioctahedral phases in the studied run samples. All diagrams using structural formulae based on 11

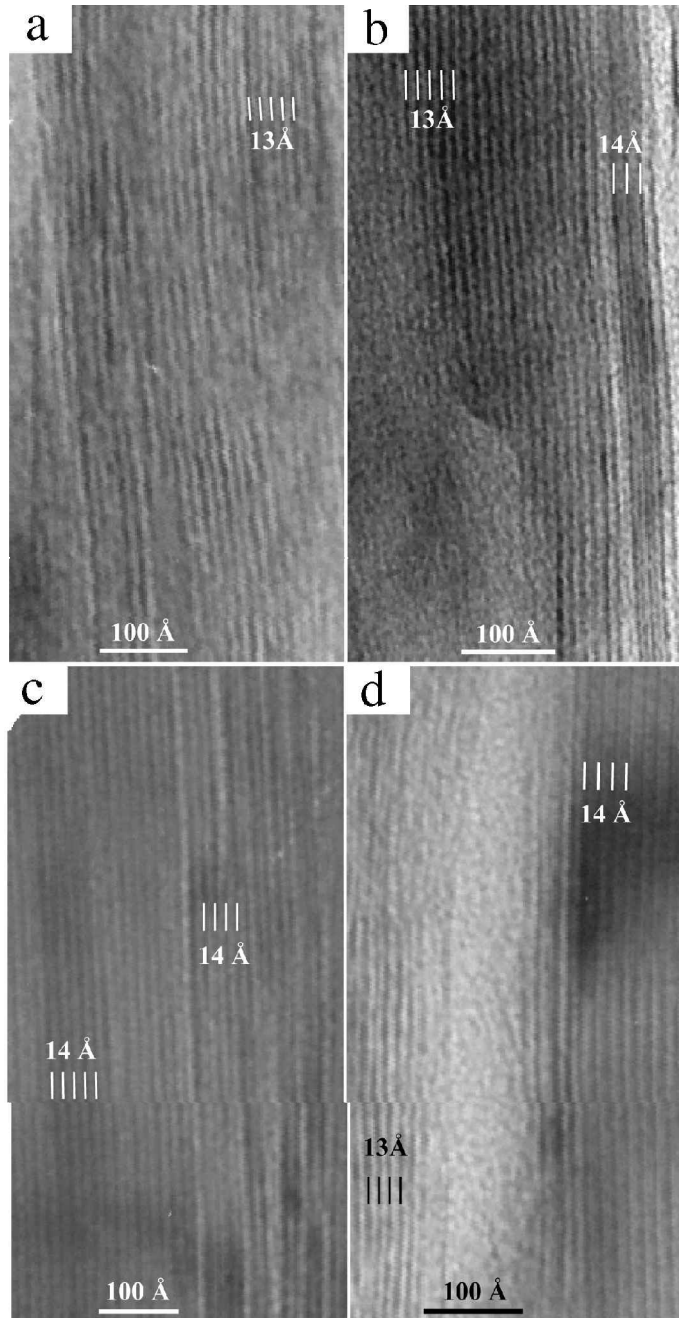


FIG. 8. HRTEM images of clay fractions from the starting sample (a), 6 month (b) and 9 month (c, d) IP run samples. Heptylamonium chloride-saturated specimens.

oxygens show, as expected, a similar distribution and relationships among analytical points and theoretical fields of reference minerals. Selected compositions

(in wt.% of elements) of the 1 week, 1 month, 3 month and 9 month CIP, IP and WIP run samples are reported in Table 3.

*Determination of the  $Fe^{3+}/Fe_{tot}$  ratio by TMS and EELS - TMS results.* The spectrum obtained for the 9 month IP run sample (Fig. 3) shows a very strong paramagnetic component (doublet D1) corresponding to  $Fe^{II}$  characteristic of chlorite; ~90% of the total surface of the spectrum, indicating that  $Fe^{II}$  is fully incorporated into the clay. Another paramagnetic doublet (D2) in low abundance corresponding to  $Fe^{III}$  is also observed, indicating that  $Fe^{III}$  remains in the clay.

The  $Fe^{3+}/Fe_{tot}$  ratio in the clay fraction was calculated from Mössbauer spectra for the starting bentonite and the 3 and 9 month IP run samples. Results are reported as a function of time in Fig. 9a. In the montmorillonite of the starting-bentonite, the  $Fe^{3+}/Fe_{tot}$  ratio was of 0.55. We observe a strong evolution to a  $Fe^{3+}/Fe_{tot}$  ratio of 0.05 after 9 months, the 3 month run sample presenting an intermediate situation.

*Determination of the  $Fe^{3+}/Fe_{tot}$  ratio by TMS and EELS - EELS results.* The  $Fe^{3+}/Fe_{tot}$  ratio was also measured with EELS following the method published elsewhere (Guillaume *et al.*, 2001b) in isolated clay particles of the starting-bentonite (Guillaume *et al.*, 2001a) and clay fraction (<2  $\mu m$ ) of the 1 month, 3 month and 9 month CIP and IP run samples. Results are reported as a function of time in Fig. 9b. The overall evolution is consistent with TMS data, although EELS data show a larger dispersion which could be explained by the heterogeneity of the samples (see below). Deviation to higher  $Fe^{3+}/Fe_{tot}$  ratio could also be due to technical reasons such as sample preparation (that could not exclude selective sampling of particles) or sample oxidation under the beam.

For the 1 month, 3 and 9 month CIP and IP run samples, EELS and EDS analyses have been

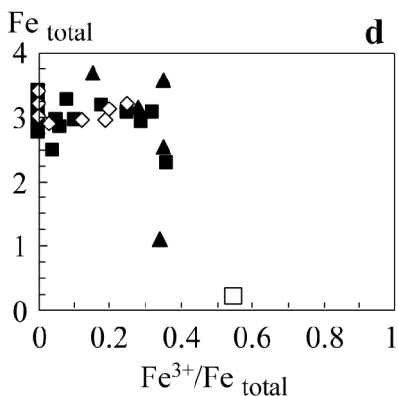
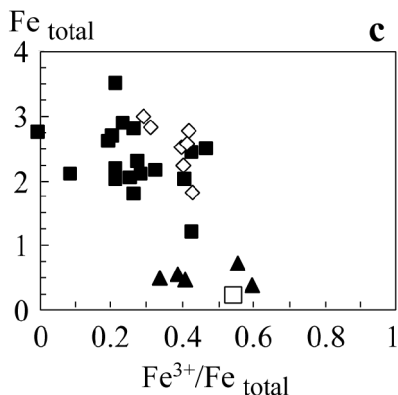
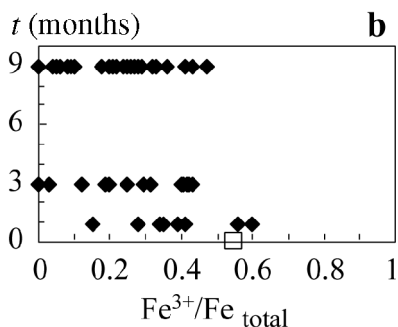
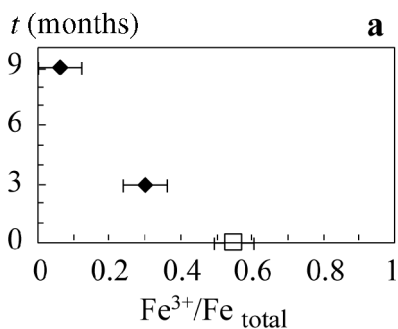


FIG. 9. Evolution of the  $Fe^{3+}/Fe_{tot}$  ratio, (a) in the clay phase of the IP run samples measured by TMS vs. experimental duration; (b) in isolated clay particles from CIP and IP run samples measured by EELS vs. experimental duration; (c and d) in isolated clay particles measured by EELS vs. iron content measured by EDS on the same particle (from structural formula calculated on the basis of 14 oxygens), (c) IP run samples, (d) CIP run samples. Filled triangles: 1 month; open diamonds: 3 months; filled squares: 9 month run samples. Comparison with the  $Fe^{3+}/Fe_{tot}$  ratio in the starting montmorillonite (open squares, Guillaume *et al.*, 2001b).

TABLE 3. Selected compositions (EDS analyses, in wt.% of elements) of CIP, IP and WIP run samples.

1 week		CIP					1 week		IP											
Si	Al	Fe	Mg	K	Na	Ca	Si	Al	Fe	Mg	K	Na	Ca							
60.6	23.1	8.0	3.9	0.4	2.7	1.1	62.8	25.4	2.9	5.1	0.4	2.4	1.0							
59.7	22.7	8.4	4.2	0.4	3.2	1.1	61.0	24.2	4.3	4.9	0.4	4.0	1.3							
57.3	20.4	13.6	4.0	0.5	2.0	2.0	60.7	23.9	5.2	4.8	0.4	3.5	1.4							
56.9	20.7	13.3	4.3	0.5	2.8	1.3	60.2	23.7	6.3	5.1	0.5	3.5	0.8							
56.6	21.5	13.6	4.0	0.4	2.3	1.4	59.6	24.4	6.2	5.3	0.4	3.0	1.1							
54.6	19.6	17.0	4.0	0.4	2.5	1.6	58.0	22.9	8.5	4.9	0.6	4.0	1.2							
53.7	20.6	16.0	4.3	0.4	3.1	1.5	57.5	22.2	10.9	5.0	0.7	2.7	1.0							
48.8	17.9	25.3	3.3	0.7	2.5	1.2	55.9	22.3	11.7	4.7	0.6	3.5	1.3							
46.0	17.4	26.8	3.3	0.4	2.4	3.4	54.3	21.9	11.8	5.7	0.8	4.6	1.0							
40.7	14.8	35.6	3.5	0.7	3.0	1.5	52.8	22.5	13.4	5.3	0.5	4.3	1.2							
1 month		CIP					1 month		IP											
Si	Al	Fe	Mg	K	Na	Ca	Si	Al	Fe	Mg	K	Na	Ca							
55.2	18.4	19.5	3.9	0.4	1.3	0.9	63.3	24.1	4.2	4.8	0.2	2.7	0.8							
43.2	17.5	31.6	3.7	0.2	1.4	2.1	63.1	23.5	6.4	4.4	0.4	1.1	1.1							
34.3	7.7	51.4	2.7	0.4	1.7	1.5	61.8	23.3	6.1	4.8	0.6	2.5	0.8							
35.1	14.9	43.2	3.5	0.7	1.8	0.6	61.1	23.4	6.2	5.4	0.4	2.4	1.1							
31.9	11.7	49.8	3.0	0.6	1.9	0.9	60.7	24.6	6.7	4.8	0.5	1.8	0.9							
31.3	11.3	50.9	2.9	0.6	1.8	0.9	57.1	21.0	13.0	5.2	0.7	1.9	1.1							
29.7	9.6	55.5	2.4	0.4	1.3	0.9	58.1	24.0	11.4	4.0	0.7	0.6	1.3							
30.0	12.2	53.4	2.5	0.2	0.8	0.7	56.8	24.4	11.4	4.2	0.5	1.5	1.3							
28.9	10.7	54.7	2.3	0.9	1.2	1.0	52.5	20.7	16.6	5.4	0.7	2.9	1.2							
24.9	6.4	65.4	1.4	0.3	0.5	0.9	52.0	23.1	18.2	3.8	0.5	0.7	1.6							
3 months		CIP					3 months		IP					3 months		WIP				
Si	Al	Fe	Mg	K	Na	Ca	Si	Al	Fe	Mg	K	Na	Ca	Si	Al	Fe	Mg	K	Na	Ca
45.4	17.6	26.2	3.5	0.3	5.6	1.3	62.9	24.5	4.5	3.2	1.7	1.7	1.5	62	23	6.2	3.9	0.6	3.2	1.2
45.4	17.5	29.9	3.5	0.4	2.3	1.1	58.2	23.5	10.4	3.4	0.9	1.7	1.8	61	24	7.1	3.2	0.9	2.0	1.2
44.9	19.1	28.4	3.2	0.5	2.6	1.3	56.7	22.3	12.4	4.2	0.6	2.4	1.4	58	23	10	3.9	0.7	3.4	1.0
44.3	19.2	28.5	3.7	1.4	1.5	1.4	55.2	21.7	12.9	3.3	4.1	0.2	2.5	58	22	12	3.5	0.5	3.1	1.3
44.1	18.9	28.7	4.0	0.4	2.5	1.3	51.7	20.2	19.8	4.1	0.6	1.7	2.0	57	22	12	3.2	0.5	2.4	1.8
43.2	19.9	28.8	4.3	0.4	2.3	1.2	52.0	21.5	16.4	4.8	0.8	2.6	1.8	55	22	15	3.3	0.5	2.3	1.3
42.0	19.2	30.7	4.1	0.3	2.7	1.0	51.7	22.6	17.2	3.5	0.8	1.9	2.3	51	18	24	2.7	0.6	1.9	1.5
41.9	21.6	28.2	4.4	0.5	2.1	1.3	50.5	21.6	19.1	4.2	0.6	2.6	1.3	51	20	21	3.3	0.5	2.1	1.3
38.3	20.3	35.9	2.8	0.5	1.3	1.0	47.6	19.1	23.9	4.8	0.8	2.1	1.7	50	19	21	3.8	0.7	3.3	2.1
34.0	12.8	48.7	3.0	0.3	0.8	0.4	45.6	18.4	26.3	4.8	1.0	2.3	1.6	49	19	22	4.3	0.3	3.4	1.6
9 months		CIP					9 months		IP					9 months		WIP				
Si	Al	Fe	Mg	K	Na	Ca	Si	Al	Fe	Mg	K	Na	Ca	Si	Al	Fe	Mg	K	Na	Ca
29.8	13.7	53.3	1.3	0.0	0.6	1.2	40.3	26.8	22.1	8.1	0.4	1.5	0.9	54	25	13	4	0.6	2.4	1.3
29.0	15.0	50.7	1.8	0.0	0.7	1.4	36.4	25.4	26.2	9.4	0.0	1.5	1.1	49	24	20	3.4	0.4	1.8	1.6
28.2	15.4	51.9	2.2	0.0	1.3	1.0	32.8	20.3	38.9	5.8	0.3	0.7	1.2	46	23	24	3.7	0.6	1.7	1.6
26.3	18.0	51.2	1.9	0.3	1.1	0.8	31.9	20.6	41.2	4.6	0.4	0.4	0.8	45	21	25	5	0.3	2.5	1.6
27.3	18.5	50.5	1.8	0.0	0.8	1.1	34.8	25.5	27.9	9.6	0.2	1.2	0.7	41	19	31	5.2	0.4	2.5	1.1
27.7	19.3	48.9	2.0	0.0	0.9	1.1	33.8	25.0	33.6	4.8	0.9	0.9	1.0	39	17	35	4.9	0.3	1.5	1.5
25.1	15.9	54.4	2.0	0.4	1.0	0.9	33.5	26.5	27.6	10.7	0.2	0.9	0.5	40	21	29	5.3	0.2	2.1	3.0
27.4	19.2	49.8	1.6	0.0	1.3	0.7	27.8	19.8	45.5	3.6	0.3	1.8	0.9	40	19	31	5.9	0.5	1.6	2.5
26.6	18.6	51.9	1.8	0.0	0.3	0.8	27.0	20.8	45.3	4.9	0.4	1.0	0.7	37	18	38	4.7	0.0	0.8	2.1
20.9	14.3	61.8	1.6	0.3	0.3	0.9	25.3	20.8	46.6	5.4	0.4	0.8	0.7							

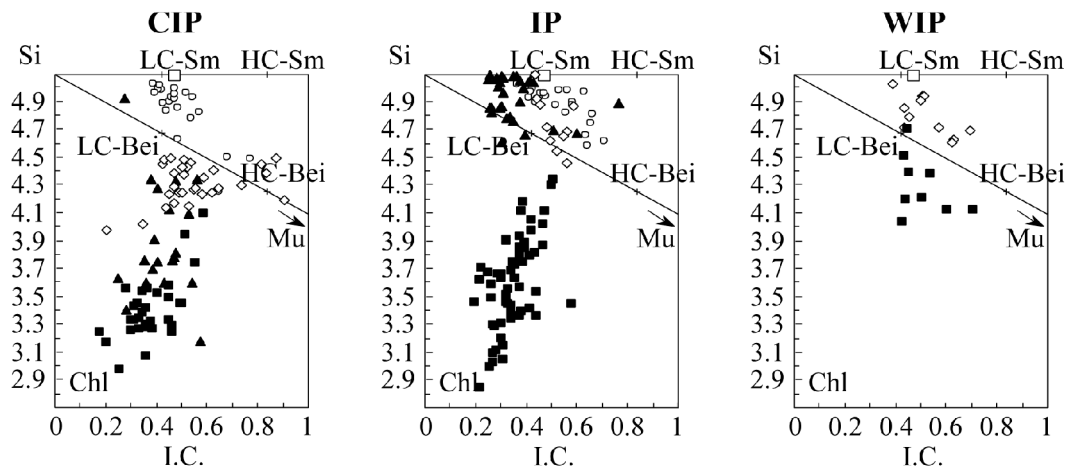


FIG. 10. Chemistry of the clay phase of the starting-sample (open square), 1 week (open circles), 1 month (filled triangles), 3 month (open diamonds) and 9 month (filled squares) CIP, IP and WIP run samples. Si vs. interlayer cations (I.C. = Na+2Ca+K), from structural formulae calculated on the basis of 14 oxygens. Reference minerals are reported: low-charge and high-charge smectite (LC-Sm, HC-Sm), low-charge and high-charge beidellite (LC-Bei, HC-Bei), muscovite (Mu), chlorite (Chl).

performed on the same particle in order to study the relationship between the  $Fe^{3+}/Fe_{tot}$  ratio and the Fe content of the clay phase. Results are reported in Fig. 9c and d. The Fe enrichment of the clay phase is well correlated with a decrease in the  $Fe^{3+}/Fe_{tot}$  ratio towards 0. This means that the newly formed clay mineral is mostly an  $Fe^{2+}$ -rich phase and intermediate compositions are due to partly

transformed particles. This evolution is more efficient and rapid at the contact of the Fe plate.

*Crystal-chemical changes of the run samples (EDS).* The graphs presented in Figs 10 and 11 show a significant evolution in some cation site occupancies of the run products. The scatter of the analytical points for each run product indicates a chemical heterogeneity, which can be due to partly

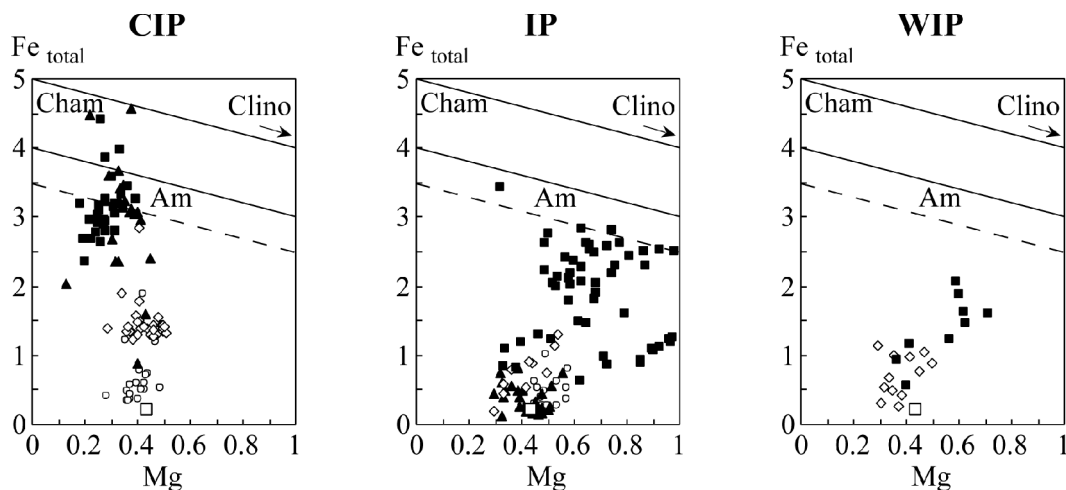


FIG. 11. Chemistry of the clay phase of the starting-sample (open square), 1 week (open circles), 1 month (filled triangles), 3 month (open diamonds) and 9 month (filled squares) CIP, IP and WIP run samples. Fe total vs. Mg, from structural formulae calculated on the basis of 14 oxygens. Reference minerals are reported: chamosite (Cham), clinocllore (Clino) and amesite (Am).

transformed particles or mechanical mixing of particles even at the smallest scale. The main changes in clay particle composition are the following.

**Tetrahedral site:** in both CIP and IP run samples, the Si content decreases drastically to a value of 2.9 for the longest experimental duration (Fig. 10). There is a continuous decrease in Si content for CIP run samples, at sub-constant interlayer charge first, and after 3 months, at decreasing interlayer charge down to a value of 0.2. The decrease in Si content is lower in IP than in CIP run samples for durations of 1 week to 3 months. However, the Si and interlayer charge are similar after 9 months in both CIP and IP run samples. In the case of WIP run samples, the transformation is different and the decrease in Si content only reaches a value of 4.1.

**Octahedral site:** in CIP run samples, a spectacular increase in the total Fe content is determined (Fig. 11). After 1 month, the CIP run sample contains 2.5 Fe and 3 to 3.5 after 9 months, with Fe contents up to 4.6 in some cases. In all CIP run samples, the Mg content remains sub-constant. For IP run samples, a similar increase in Fe content is noticed with time; however, the highest Fe content reaches a maximum value of 2.5 after 9 months, for a Mg content of 1, e.g. a value compatible with an Fe-for-Mg substitution at constant  $R^{2+}$  ( $\pm 3.5$ ). For WIP run samples, the same evolution as for IP is observed with Fe and Mg content only reaching the values of 2 and 0.6, respectively.

The overall evolution of the CIP, IP and WIP run samples is well discriminated in the diagram Fe/(Fe+Mg) vs. Si (Fig. 12). The discrimination of the two series of CIP and IP run samples is clear as a function of the Fe/Mg ratio, the duration of the

experiment and the decrease of Si content (faster at the nearest contact with Fe plate). In the absence of added Fe plate (WIP run samples) the evolution is comparable to that of IP run sample.

The overall evolution of the clay (shown by the Si vs. interlayer cations (I.C.), Fig. 10) can be explained by two main changes in agreement with the preliminary interpretation of the TMS, EELS, CEC, HRTEM and XRD data; (1) a change in the nature of the expandable layers, with increasing tetrahedral charge, from montmorillonite to high-charge smectite; (2) the formation of chlorite. Mixing (or interstratification) between the starting montmorillonite and the high-charge smectite explains the first trend, then mixing (or interstratification) between smectite and chlorite explains the second trend. In the presence of a relatively large amount of Fe (presence of added Fe plate) these transformations are enhanced.

The high-charge smectite is a saponite, according to the compositional field in diagrams and the  $Fe^{3+}/Fe_{tot}$  ratio. Concerning the chlorite, crystal-chemistry shows a solid solution between an Fe-rich end-member and an Fe-Mg-rich chlorite depending on the distance from the added Fe plate. The recommended name for a ferrous-rich chlorite with such an Fe/Al content close to 2/1 is chamosite (Newman, 1987). The Fe-Mg chlorite belongs to the 'amesite' series, amesite, a 7 Å layer silicate, being used as a composition end-member only.

### Solution chemistry

The solutions co-existing with the run samples were analysed when available. The results are summarized in Table 4. The pH measured after

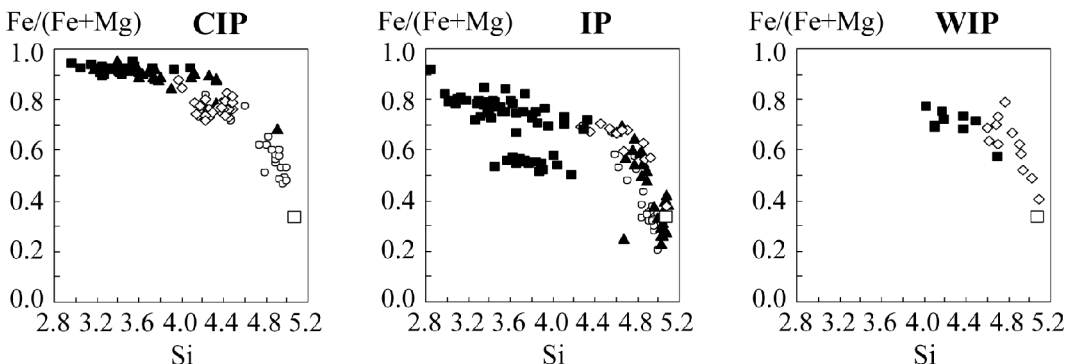


FIG. 12. Chemistry of the clay phase of the starting-sample (open square), 1 week (open circles), 1 month (filled triangles), 3 month (open diamonds) and 9 month (filled squares) CIP, IP and WIP run samples. Fe/(Fe+Mg) vs. Si, from structural formulae calculated on the basis of 14 oxygens.

TABLE 4. Chemistry of the initial solution, starting solution (after 6 days' equilibrium), WIP and IP run solutions.

Sample		pH	Eh (mV)	Si	Al	Fe	Mg	Ca	Na	K	Cl	Na/Ca
Initial solution		6.4	121	0	0	0	0	200	632	0	1032	5.5
WIP												
25°C	Starting	7.2	-550	7	0	1	4	27	1272	18	1035	83
300°C	3 months	5.5	-293	227	1	0	0	11	802	34	n.a.	131
	9 months	6.3	-157	76	1	0	1	15	876	55	1362	101
IP												
300°C	1 day	n.a.	n.a.	486	36	17	9	25	908	82	1284	62
	1 week	n.a.	n.a.	410	10	5	6	22	762	96	1232	62
	1 month	6.5	-233	442	2	4	2	23	913	72	n.a.	69
	3 months	5.8	-260	265	1	2	1	9	762	35	n.a.	150

All concentrations in mg/l. n.a.: not analysed

cooling (at room temperature) and filtration of the experimental solution is presented as a function of the experimental duration in Fig. 13a. There is an initial decrease of run solution pH from 7.2 to 5.5, followed by an increase up to 6.3 for a duration of 9 months. Eh measured after cooling (at room temperature) and filtration of the experimental solution is  $\sim -260$  mV after 3 months and  $-213$  mV after 9 months, i.e. significantly higher than in the starting solution ( $-550$  mV) in the

presence of metallic Fe (Fig. 13b). This might be due to a significant dissolution of metallic Fe and its passivation by magnetite or maghemite around the Fe plate.

The evolution with time of the composition of the run solutions is reported in Fig. 14a–d. After 1 week of reaction with the bentonite at 300°C, the  $\text{Na}^+/\text{Ca}^{2+}$  ratio of the reacting solution is  $\sim 60$  ( $\pm 2$ ), but then increases up to values ranging from 100 to 150 depending on the experiments (Table 4). These changes in  $\text{Na}^+/\text{Ca}^{2+}$  are probably the result both of exchange processes, and uptake by framework silicates like feldspars and zeolites. The  $\text{Cl}^-$  content can be considered as sub-constant, and is not affected, as expected, by mineralogical changes.

The concentrations of Si, Al, Fe and Mg in the experimental solutions (Fig. 14a,b) display similar evolutions with time: a rapid increase during the first week and then a strong decrease for experiments of longer duration. The presence of Mg, Al and Fe in the solution during the first week suggests a partial dissolution of smectite and Fe-bearing phases.

Silicon is the most abundant element (except for Na and Cl initially present in the experimental solution). The Si concentration is high after 1 week ( $\sim 500$  mg/l, Fig. 14a). This result also suggests a rapid dissolution of several smectite layers. Then, the Si concentration decreases to  $\sim 250$  mg/l (3 months), probably tending to values controlled by the equilibrium with quartz. Indeed, at 300°C in moderately saline solution, Si saturation concentration (equilibrium with quartz) may be estimated at  $\sim 300$ – $350$  mg/l (Wolery, 1992; Wolery & Daveler, 1992). The value available for the longest experiment is much smaller. The Si content in the

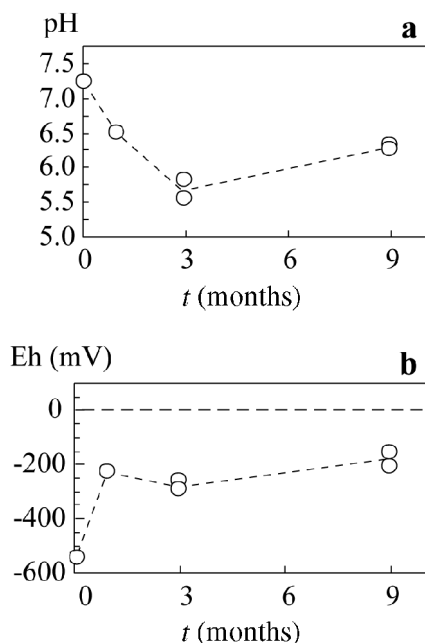


FIG. 13. Chemistry of run solutions. Evolution of pH (a) and Eh (b) vs. duration of experiments.

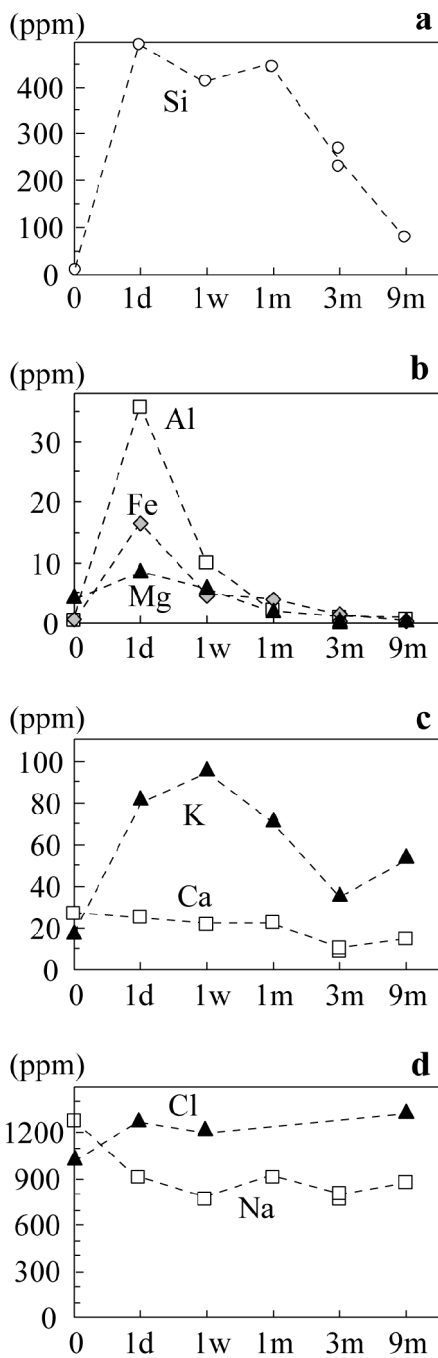


FIG. 14. Chemistry of run solutions. Evolution with time of the composition (ppm scale) for different cations; Si (a), Al, Fe and Mg (b), K and Ca (c), Na and Cl (d).

experimental solutions for the shortest duration explain why quartz crystallized in significant amounts. The analyses of the experimental solutions for experiments with the longest durations revealed very small Fe and Al concentrations. These elements are probably incorporated in the newly formed clays, zeolites and feldspars.

## DISCUSSION

### *Evolution of Fe-bearing phases*

The XRD and TMS data demonstrated that: (1) magnetite is transformed to maghemite and the total amount of magnetite-maghemite is stable; (2) the added Fe powder is rapidly consumed and, as the amount of magnetite-maghemite is stable, rapidly transformed to the soluble form ( $\text{Fe}^{2+}$ ) during the experiment and/or incorporated into other minerals.

### *Newly formed non-clay minerals: quartz, feldspars and zeolite*

The SEM and XRD data demonstrated the formation of newly formed quartz, feldspars and zeolites. Other non-clay minerals that were present in the starting bentonite are rapidly consumed.

Silica is not fully incorporated within the newly formed clay minerals which are much poorer in silica than the montmorillonite of the starting bentonite.  $\text{SiO}_2$  crystallizes as subeuhedral quartz. Equations written with constant Al and using the structural formulae of the starting- and run samples indicate that one mole Na/Ca-smectite may transform approximately into 0.91 moles of Fe-chlorite and 1.78 moles of quartz. The distribution of the silica released during the transformation of Si-rich minerals (smectite) into clay minerals with lower Si/Al ratios and quartz is difficult because at least two other types of silicates may crystallize, feldspars and zeolites. The occurrence of such minerals as reaction products is consistent both with thermodynamic modelling predictions and data from other experiments on bentonites. Feldspars were commonly observed among reaction products in hydrothermal tests on Na- and K-montmorillonite between 260 and 400°C (Eberl & Hower 1977; Eberl 1978). Inoue (1983) reported the formation of Ca zeolites (wairakite and heulandite) as well as illite and smectite, from the reaction of Ca montmorillonite with  $0.2 \text{ mol l}^{-1}$  KOH at 300°C.

In addition, zeolites and feldspars associated with smectite and chlorite are commonly observed in alteration products of basic glasses of magmatic rocks submitted to hydrothermal alteration (among others, Cathelineau & Izquierdo, 1985; Cathelineau *et al.*, 1988; Schiffman & Fridleifsson, 1991).

### *Newly formed clay phases*

Combined mineralogical and crystal-chemical studies of the run samples allowed us to understand and characterize the evolution of the clay minerals during the experiments. The XRD, CEC, TMS, EELS, EDS and HRTEM data demonstrated that hydrothermal treatment of the bentonite at 300°C in the presence of Fe resulted in successive transformation of montmorillonite to saponite and trioctahedral chlorite ( $\pm$  randomly-interstratified chlorite-smectite).

The smectite-to-chlorite transformation occurred both via a dissolution-precipitation process and via a progressive, solid-state control, transformation of the particles. Partly transformed particles are detected by their intermediate compositions between the two end-members.

### *Comparison with natural systems*

The final Fe mineral assemblage dominated by magnetite and the expected  $f_{O_2}$  is compatible with a natural reducing environment such as deep geothermal systems, or deep oceanic sediments. Therefore, the similarity between the newly formed mineral assemblages in natural systems and the experimental run products obtained in this study (chlorite, zeolites, quartz, saponite) might be emphasized.

A main difference in the run product described in the present experiments with many natural mineral assemblages is the scarcity of mixed-layered clays. The gradual or continuous transformation of smectite to chlorite, as accommodated through randomly interlayered C-S and regularly interlayered C-S (corrensite), is generally reported (Helmold & van de Kamp 1984; Chang *et al.* 1986; Bettison & Schiffman, 1988; Bevins *et al.* 1991). However, as already stated by Bettison-Varga & Mackinnon (1997), the decrease in smectite proportion is discontinuous as shown by the transition from smectite (with <20% chlorite) to corrensite and chlorite (with <10 % smectite) (Inoue *et al.*, 1984; Inoue, 1987; Inoue & Utada,

1991; Schiffman & Staudigel, 1995; Beaufort *et al.*, 1997). The main reason for such differences could be the experimental temperature (300°C) sufficiently high to prevent the formation of berthierine or mixed-layered chlorite-smectite minerals. These minerals are considered to be stable only at lower temperatures: stability field of berthierine from 65 to 130°C (Iijima & Matsumoto, 1982); from surface temperature to 100°C (Velde *et al.*, 1975); C-S minerals formed between 200 and 240°C (Schiffman & Fridleifsson, 1991).

In other cases, more complex mineral assemblages have been described, such as saponite-chlorite association as the ultimate product of alteration of beidellite (Schiffman & Fridleifsson, 1991). Such association is close to our experimental run products association.

## CONCLUSIONS

Experiments at 300°C in the presence of Fe powder and magnetite resulted in significant mineralogical changes, such as the formation of saponite, trioctahedral chlorite ( $\pm$ randomly-interstratified chlorite-smectite), quartz, feldspars and zeolite. The presence of the Fe plate in the system triggers reactions. Besides, Si, Al, Fe and Mg in the solution show a concomitant strong decrease in their concentrations, probably due to their incorporation in new silicates.

Concerning nuclear waste repositories, these experimental simulations demonstrated an evolution toward clay minerals having lower CEC. Meanwhile, this transformation is observed at the nearest contact with the added metallic Fe plate and under specific experimental conditions that are not representative of a nuclear wastes repository site where high temperature, and large amounts of water and Fe prevail.

This study also demonstrated the necessity of using complementary techniques operating at different scales for a complete understanding of the transformation that occurred during experiments.

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