



Catalytic Fast Pyrolysis of Biomass over Microporous and Hierarchical Zeolites: Characterization of Heavy Products

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**Catalytic fast pyrolysis of biomass over microporous and hierarchical zeolites:
characterization of heavy products**

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Synopsis:

Ultra-high resolution mass spectrometry combining various ion sources demonstrates the effects of hierarchical zeolite on the heavy molecular composition of bio-oil generated by fast-pyrolysis of lignocellulosic biomass.

ABSTRACT

The conversion of lignocellulosic biomass by catalytic fast pyrolysis (CFP) is a promising route to produce green aromatics and sustainable biofuels. The zeolite catalysts present a high ability to produce light aromatics but also heavy products. In this work, these heavy products are monitored by a well-established petroleomic approach. The selectivity towards the heavy bio-oil components of both a common HZSM-5 zeolite and a hierarchical zeolite was investigated. Part of molecular species from lignin derivatives is still present in the upgraded bio-oils. Deoxygenation and aromatization are the main modifications of the heavy compounds caused by zeolites especially for the sugarcane derivatives. These effects are stronger for the hierarchical zeolite for which numerous heavy hydrocarbons (not oxygenated) are generated due to enhanced mass transfers within the crystallites. Moreover, this catalyst demonstrates a better stability upon an increase in the biomass-to-catalyst ratio.

Keywords: FTICRMS, HZSM-5, bio-oil, petroleomic approach, lignocellulosic biomass, ESI, LDI, APPI

INTRODUCTION

Fossil energies are source of critical issues dealing with ecology and economy. Their decreases while global population and energy demand increase are forcing us to develop new and greener alternatives.¹ Among them, bio-oil from the fast pyrolysis of lignocellulosic biomass is a promising one. As a matter of fact, this resource is renewable and bio-oils could be attractive to produce value-added chemicals and green fuels.² However, the chemical analyses performed on the bio-oil from the fast pyrolysis of lignocellulosic biomass have evidenced that this liquid was composed of thousands species and was highly oxygenated.^{3,4} This last characteristic is responsible of high viscosity, reactivity, and corrosion, which does not allow its storage and its direct use as biofuel.⁵⁻⁷ To overcome this hurdle, different technics are developed to upgrade bio-oils by reducing its oxygen content and increasing its energy density.⁸ There are the physical treatments such as filtration or emulsions.⁹ But the most common upgrading treatment is the catalysis for which two methods are explored.^{10,11} The first one, the hydrodeoxygenation (HDO) consists in removing, or at least dramatically reducing, oxygen content in the presence of hydrogen and metal-based catalyst.⁹ In spite of the high efficiency of the deoxygenation process, this method requires a substantial quantity of H₂ gas. The second method involves zeolites that are widely used for the upgrade of petroleum and can be applied to bio-oil.^{12,13} This process is called “catalytic fast pyrolysis” (CFP). The microporous structures of zeolite present active sites, mostly acidic, where the oxygenated volatiles may undergo deoxygenation reactions. Aromatic formation is promoted but zeolite also generates coke deposit at its surface, which is responsible of its deactivation. Nevertheless, this microporous material presents many advantages such as its low cost comparing to noble metal often involved in the HDO. Moreover, different kinds of zeolite can be produced regarding its pore size and its composition. This catalyst can be directly mixed with the feedstock in the pyrolysis reactor (*in situ* catalytic fast pyrolysis). Such upgrading configuration may be less advantageous than the *ex situ* one due to ash deposit on the catalyst, which leads to a decrease of its efficiency.¹⁴ To limit the deactivation of the zeolite catalyst, hierarchical zeolite catalysts are developed to enlarge the pore structure in order to increase the accessibility of reactants to the active sites.¹⁵

To assess the efficiency of such upgrading process, global data, obtained from technics such as IR spectroscopy, may be very interesting¹⁶ but comprehensive molecular characterization of the bio-oil is also necessary.

While numerous studies have focused on the selectivity of the upgrading treatment on the gas and light bio-oil compounds, such as phenols and mono-aromatics, the information on the heavy ones are usually missing.^{17–19} Moreover, numerous heavy compounds, which are primary components of bio-oils, are also paramount. They may survive or be chemically modified and/or may lead to prematurely block the treatment (by coking the catalyst for example). Consequently, achieving the most exhaustive description of these heavy compounds provides deep insight into the selectivity of the catalyst and finally leads to optimize the process parameters to produce a well-controlled refined bio-oil.¹¹ For HDO treatment, by analyzing a broader range of compounds using (-) ESI FT-ICR MS, ¹H NMR, and GC-MS, Bi *et al.*²⁰ highlighted compositional changes of light and heavy compounds between raw and upgraded pyrolysis oils. This non-targeted approach indicated that HDO treatment leads to a shift of oxygenated compounds to lower and narrower oxygen atom number. Similar observations were done by Koike *et al.*²¹ who performed (-) ESI FT-ICR MS analyses to characterize raw and HDO pyrolysis bio-oils on different nickel-based catalysts. They also demonstrated that the mass range of the mass spectra achieved for the different samples was shifted to lower *m/z* values and/or was narrower after catalytic treatment. Tessarolo *et al.*²² used ¹H NMR, GCxGC-TOFMS, and (-) ESI FT-ICR MS to characterize sugarcane bagasse and pinewood pyrolysis bio-oils before and after catalytic treatment on zeolite. Deoxygenation efficiency of the catalytic process was assessed by an increase of the relative abundance of less oxygenated compounds. However, the limitation of using only the negative ESI mode to the description of the catalytic treatment of the bio-oil was highlighted in previous works.^{23,24} We have combined (-) ESI and LDI FT-ICR MS to analyze the heavy species present in lignin pyrolysis bio-oils as a function of catalytic treatments. Considering the results obtained by the petroleomic approach, we have evidenced the importance of the ionization source on the description of the bio-oil composition to understand the HDO treatment effect. Therefore, LDI was a suitable ionization source to assess the species from upgraded bio-oils as they are expected to be less polar and less saturated than those of the raw bio-oil. Moreover, we have recently demonstrated that the combination of the ESI, APPI,

and LDI with FT-ICR MS analyses for the characterization of a lignocellulosic pyrolysis bio-oil increased the coverage of the sample description.²⁵

By means of this new analytical method, we propose to assess the selectivity of two different zeolites toward the heavy compounds produced by the CFP of oak. The first catalyst is a conventional HZSM-5 zeolite, and the second one is a hierarchical zeolite produced by desilication with NaOH solution of the first one.

MATERIALS AND METHODS

BIO-OILS PRODUCTION

Biomass sample

In this study, the bio-oils were obtained by pyrolysis of cylinder particles of oak. Oak was harvested in the Haut-Beaujolais area (South-East France). All cylinder particles (o.d. 6 mm × 20 mm) were milled from the same piece of oak, in the heartwood zone, on the same radius and with their length in the direction of the fibers. The mass of the cylinder was 0.65 g (+/- 0.2 g). The moisture content of the injected wood cylinders was 7wt % The mass of one cylinder on anhydrous basis was 0.60 g (+/- 0.2 g). More details about the sampling procedure and the composition of this biomass are available elsewhere.^{26–28}

Fast pyrolysis experiments

The pyrolysis experiments were performed at CNRS Nancy, in a microfluidized bed reactor set at 500 °C. More information about the design and operation of the reactor are reported in different studies.^{26,28,29} Oak cylinders were injected in stepwise mode and the vapors were condensed in three cold traps (with methanol). The effect of particle size on the pyrolysis regime has been studied in our previous work.³⁰ Our particle size (6/4=1.5mm characteristic length) is relevant for studying biomass fast pyrolysis in fluidized bed reactors.^{31,32}

The injection of one cylinder represents a biomass-to-catalyst ratio of around 0.12 (0.6/5 g). Therefore, this size of particle presents a good trade-off between a relevant pyrolysis regime and mass of samples (bio-oil, coke, etc.) for further analyses.

Upgraded bio-oils were produced with parent (A) or hierarchical (B) HZSM-5 zeolites. The latter was produced in Poitiers following a previously published procedure.^{29,33} First, 5 g of zeolite were introduced in the fluidized bed and were pre-treated under nitrogen. Then, 14 oak cylinders were injected, which corresponds to a biomass-to-catalyst ratio of 1.7. The liquid bio-oil obtained from the pyrolysis of the first seven cylinder was collected (corresponding to a biomass-to-catalyst ratio of 0.85) and diluted in ~100 mL of methanol ("bio-oil solution"). Then, the 8 to 14 cylinders were stepwise injected and a second bio-oil solution was obtained. Finally, five different samples were obtained in respect with the experimental conditions: the raw bio-oil (obtained with silica sand as a bed material) and upgraded A 1-7, A 8-14, B 1-7, and B 8-14 bio-oils.

SAMPLE PREPARATION

The used solvents and chemicals, methanol (VWR–Prolabo), water (Fisher Chemical), and sodium acetate (Fisher Scientific) were LC MS grade and used as supplied. For (-) ESI and (+) APPI analyses, the different bio-oil solutions were diluted up to 50 and 25 times, respectively, in methanol without addition of dopant. For the analyses in (+) ESI, the bio-oil solutions were 100 times diluted in methanol containing sodium acetate (0.1 mg.mL⁻¹) to improve cationization processes as previously shown in our previous work.^{25,34} For LDI measurements, 1 µL of bio-oil was deposited on a stainless steel target and dried at room temperature.

FOURIER TRANSFORM ION CYCLOTRON RESONANCE MASS SPECTROMETER

The measurements were performed on a 12 T Solarix FT-ICR equipped with ESI and APPI sources (Bruker Daltonics). The software FTMSControl V2.1.0, build 98 (Bruker Daltonics) was used to optimize the different ionization methods and operating parameters. For LDI analyses, a 9.4 T FT-ICR mass spectrometer (IonSpec/Varian) fitted with a specific LDI card was used.

ESI FT-ICR MS

The analyses were carried out in both positive and negative ion modes. The voltages of the end plate and the capillary were set at - 500 and ± 4000 V, respectively. The source gas

was heated at 180 °C and tuned with nebulizer gas (1.8 - 2 bar) and dry gas (4 – 6 L.min⁻¹). The infusion flow rate of the sample was 200 µL.h⁻¹ into the ion source. The ions were accumulated for 0.3 s per scan and 200 scans were summed to achieve the final mass spectrum that was ranging from m/z 129 to 600. The length of the transient was 3 s and the mass resolution was ~ 680 000 at m/z 400.

APPI FT-ICR MS

The APPI source used for the analyses is equipped with a Krypton lamp which emits 10.6 eV energy photons. The capillary voltage was set at - 987 V and the end plate at – 500 V. The source gas was tuned with nebulizer gas (1.8 bar) and dry gas (6 L.min⁻¹) and heated at 180 °C. The samples were infused at a flow rate of 1 mL.h⁻¹ and the ions accumulated for 0.05 s. The sum of 100 scans was done to obtain the final mass spectrum in the m/z 129 to 1000 range. The transient length was 1.5 s and the mass resolution was ~ 340 000 at m/z 400.

LDI FT-ICR MS

The LDI measurements were achieved in negative ion mode by using a laser desorption ionization LDI FT-ICR mass spectrometer (IonSpec, Lake Forest, CA) equipped with an actively shielded 9.4 Tesla superconducting magnet (Cryomagnetics, Oak Ridge, TN). Laser desorption ionization is performed by a Nd:YAG ORION air-cooled laser system (New Wave Research Inc, Fremont, CA) working at the 355 nm wavelength (laser pulse duration 5 ns, output energy 4 mJ) in an external ion source before transfer by an ion guide to the ICR cell where they are analyzed. Height laser shots were accumulated per scan. Forty five scans were summed to obtain the final mass spectrum that ranges from m/z 150 to 800. The transient length is 1.05 s and the resolving power ~ 150 000 at m/z 400. The power of the laser was optimized to avoid fragmentation and recombination phenomenon.

DATA POST-ACQUISITION TREATMENT

The mass spectra obtained in ESI and APPI FT-ICR MS were analyzed with Data Analysis V4.4, build 102.47.2299 (Bruker Daltonics) and calibrated with a peak list, generated for each analytical condition, of well-known oxygenated compounds whose S/N ratio was greater than 4. To assign a molecular formula to each signal, PetroOrg software (Florida State University) was used with the following attribution parameters C₁₋₁₀₀H₂₋₂₀₀O₁₋₂₀N₀₋₂₀S₀₋₁ (for

negative ion mode) and $C_{1-100}H_{2-200}O_{1-20}N_{0-20}S_{0-1}Na_{0-1}$ (for adducts in positive ion mode). The tolerated mass error was ± 1 ppm.

For 9.4 T LDI FT-ICR MS measurements prior to acquisition, the mass spectrometer was externally calibrated by considering well-known ions such as hydride gold cluster ions. Following acquisition, internal calibration was performed with specific and well characterized $C_xH_yO_{3,4,5}^{+/-}$ ion series. A peak list of signals with a S/N > 4.5 was generated and the Composer software (Sierra Analytics, Modesto, CA) was used for ion assignment with the following search criteria: $C_{1-100}H_{1-100}N_{0-2}O_{1-30}S_{0-1}$ general formula, 3 ppm tolerance error, and a double bound equivalent (DBE) ranging from 0 to 40. The recalibration of the mass spectrum was then conducted with signals assigned with an error lower than 1 ppm by considering the **Equation (1)**.

$$\frac{m}{z} = \frac{A}{f} + \frac{B}{f^2} \quad (1)$$

Whatever the analytical conditions, the graphical representation of the mass error against m/z and the value of the RMS of the mass error ensure to check the right assignation of the different signals and the good calibration of the mass spectrum. They are available in the **Table S1** and **Figure S1** (*Supporting information*). Due to the significant number of peaks composing the mass spectrum, graphical representations were used to compare the results achieved whereby the sample and the analytical conditions. Among them, van Krevelen diagram represents each molecular formula $C_xH_yN_nS_sO_z$ in the form of dot whose x and y coordinates represent O/C and H/C ratios, respectively. From this graph, biomass component derivatives can be highlighted. Hence, lipids (low O/C and H/C ~ 2), sugarc derivatives (high O/C and H/C ratios) and products from lignin pyrolysis (H/C ~ 1 and O/C between 0.2 and 0.6) can be distinguished (**Figure S2**).

RESULTS AND DISCUSSION

First of all, whatever the analyzed bio-oil sample, the compounds detected by ESI are sodium adducts $[M+Na]^+$, in positive ion mode, and deprotonated ions $[M-H]^-$, in negative ion mode. By (+) APPI, both radical and protonated ions are detected, and by (-) LDI, deprotonated ions and, to a lesser extent, radical ions are detected. Using different ionization conditions for the analysis of bio-oils ensures to take advantage of the

petroleomic approach.^{25,35,36} The formula of each detected ion is considered for the comparison of chemical composition of raw and upgraded bio-oils.

In a first part, the effect of the nature of the catalyst on the heavy bio-oil fraction from CFP of oak is achieved by comparing the results obtained with the catalysts noted A (parent zeolite) and B (hierarchical zeolite), and with silica sand (noted "Raw BO"). Thus, the comparison was conducted with the upgraded bio-oils from the fast-pyrolysis of the first seven oak cylinders as representative of the catalyst effect (samples A 1-7 and B 1-7).

In a second part, the upgraded bio-oils, from the last 7 injections (8-14) of oak cylinders, were considered to investigate the catalyst lifetime on the composition of the generated bio-oils (samples A 8-14 and B 8-14).

EFFECT OF THE TYPE OF CATALYST ON THE HEAVY SPECIES COMPOSITION OF THE BIO-OIL

Composition of the raw bio-oil

As we demonstrated before²⁵, a raw bio-oil (without catalyst), from pyrolysis of lignocellulosic material, may be extensively described by using compositional data obtained by (+/-) ESI, (+) APPI, and (-) LDI FT-ICR MS. This combining approach applied to this raw bio-oil from oak pyrolysis, gives the same description. The achieved bio-oil composition gives close to 90 % of the total ion current (TIC) attributed to $C_xH_yO_z$ compounds (Table 1) and the remaining part of the signal is attributed to $C_xH_yNO_z$ and $C_xH_ySO_z$ species. Sulphur containing species are only observed in negative ion mode analyses (8 % of the TIC by ESI and 9 % by LDI) whereas nitrogen compounds are observed in ESI (8 %) and APPI (1 %), in positive ion mode. The distributions of the $C_xH_yO_z$ compounds in respect with their oxygen atom count are ranging from 0 to 13 with maximum for O_4 to O_6 species (Figure 1). In (+) ESI, a bimodal distribution is obtained with the first massif centered on O_5 and the second one, on O_{10} . This shape was described in a previous work.³⁴ The first massif, which corresponds to lignin derivatives as well as lipids, is also described by (-) ESI, (+) APPI, and (-) LDI analyses. The second one is less intense, more specifically detected by (+) ESI, and is attributed to pyrolytic sugarc derivatives. The representations of the $C_xH_yO_z$ formulae on van Krevelen diagrams enable to highlight these different biomass derivatives (Figure 2).

Finally, as expected, a large panel of components of the raw bio-oil heavy fraction are extensively described by this analytical method. This is a prerequisite to investigate the selectivity of the catalysts used for CFP of oak.

Effect of the zeolites on the bio-oil composition

In addition to raw bio-oil data, the **Table 1** displays the relative abundance of the C_xH_y , $C_xH_yO_z$, $C_xH_yNO_z$, and $C_xH_ySO_z$ compound families identified in (+/-) ESI, (-) LDI, and (+) APPI FT-ICR MS for upgraded bio-oils. Overall, close to 90 % of the TIC is due to $C_xH_yO_z$ compounds. The other contributions are nitrogen and sulphur species which are mainly observed in positive and negative ion modes, respectively. However, some different trends, depending on the analytical conditions, can be shown. In addition to $C_xH_yO_z$ compounds, pure hydrocarbons, C_xH_y , are specifically detected by (-) LDI and (+) APPI. Moreover, the number of identified formulae in bio-oils can be similar or higher than in the raw bio-oil, this is the case for (-) ESI, (-) LDI, and (+) APPI analyses whereas in (+) ESI, they are three times less numerous.

The distribution of the $C_xH_yO_z$ and C_xH_y compounds in respect with the oxygen atom content is displayed in the **Figure 1**. The ranges obtained for the upgraded bio-oils are slightly narrower and shifted to lower values of oxygen atoms. **Figure 1** also indicates that the distribution of the chemical families is greatly dependent on the used ionization condition. APPI and LDI seem to show similar trends in regard to the detected chemical families of upgraded bio-oils whereas (+) and (-) ESI reveal different features.

Therefore, for all these reasons, it is necessary to have a deeper insight into the differences observed between the raw and the upgrading bio-oil compositions for each analytical condition before giving a real view of the selectivity of the catalysts.

In (+) ESI, the abundances of the oxygen-poor compounds (O_1 , O_2 , and O_3) are greater in the upgraded bio-oils, more especially in the B one, than in the raw bio-oil. The upgraded bio-oils contain species with up to 10 oxygen atoms and the second massif previously observed in the raw bio-oil distribution is no longer present in the upgraded bio-oil samples. This change relative to the catalytic treatment is attested on the van Krevelen diagrams. Indeed, the area corresponding to the sugarc derivatives species is almost empty for the bio-oils A 1-7 and B 1-7 (**Figure 2**). It means that these compounds are well converted by the two catalysts. Concerning the pyrolytic lignin derivatives, they are detected in the 3 samples but their O/C and H/C ratios are shifted to lower values when a catalyst was used, especially

in the sample B 1-7. In the **Figure 1**, the relative abundances of the O_6 species are still significant, even in the catalytic bio-oils. Nevertheless, their distribution regarding the DBE value are quite different depending on the sample (**Figure S3**). Low unsaturated compounds (with DBE=2 prominent) are specifically detected in the raw bio-oil whereas more unsaturated ones are detected in upgraded samples. This difference is even pronounced when the number of oxygen atom per molecules increases until O_{11} - O_{12} , which are only detected in the raw bio-oil. Looking at the DBE distribution of the low oxygenated compounds, (O_1 , O_2 , and O_3 , **Figure S3**) new aromatic compounds are formed due to catalytic treatment, especially with the catalyst B, and are characterized by #C 10 - 22.

The results achieved in (-) ESI show, for the $C_xH_yO_z$ and C_xH_y compounds classes, a nearly similar range of the oxygen atom count between the bio-oil samples (**Figure 1**) even if the number of assignments is half more important in upgraded bio-oils (**Table 1**). However, if the O_4 compounds are prominent in the 3 samples, the species having 2 to 5 oxygen atoms are more abundant in the bio-oil A 1-7 and, to a lesser extent in the B 1-7, than in the raw bio-oil. Inversely, the O_6 to O_{13} compounds are more abundant in the raw sample. A unique behavior is observed for the upgraded bio-oil B 1-7 for which the O_2 species are dramatically detected. A deep insight into this compound family demonstrates that they correspond to pyrolytic lignin derivatives. Among them, the most abundant species have DBE=6 and contain between 10 and 15 carbon atoms. These features are close to those of phenolic species. Nevertheless, whatever the used catalyst, these compounds are the main peaks detected in negative ion mode by ESI and will be discussed later. The van Krevelen diagrams obtained for the upgraded bio-oils look similar to the raw one (**Figure 2**). However, new compounds at very low O/C values appear, which indicates a partial deoxygenated effect of both catalysts. Splitting these data and looking at the DBE distribution according to the number of carbon atoms for each O_z family allows to confirm this trend (**Figure S4**). Both catalysts show the same effect on bio-oil. Apart from the most oxygenated species which are only detected in the raw bio-oil (O_{11} - O_{12}), the compounds identified in the raw bio-oil are also detected when a catalyst was used during pyrolysis. Nonetheless, for catalytic bio-oils, their distribution is extended to higher unsaturation range and higher number of carbon atoms. This is specifically the case for O_2 - O_5 classes. This demonstrates the appearance of new heavy oligomeric compounds which are aromatic and less oxygenated. Furthermore, increasing aromaticity of acidic compounds may drastically increase their ability to be

deprotonated and detected in negative ESI.³⁷ New light O_1 compounds are also specifically detected in the CFP bio-oils.

In APPI (+), the number of detected mass peaks is higher for A 1-7 sample than for the raw one and the B 1-7 sample (**Table 1**). The range of the distribution of the $C_xH_yO_z$ compounds, in respect with the oxygen atom number, is clearly shifted to lower values when a catalyst was used, especially with the hierarchical zeolite (catalyst B, see **Figure 1**). Thus, while the contribution of the most oxygenated compounds dropped in the catalytic bio-oils, the C_xH_y and O_1 - O_4 components are prominent in the sample B 1-7, and, to a lesser extent, in the bio-oil A 1-7. This trend is also observable in the **Figure 2** where only pyrolytic lignin and lipids are detected. Regarding the point cloud of the lignin derivatives, it is more intense in the lower O/C values when a catalyst is used, more especially with the hierarchical one. Moreover, this effect is balanced by the emergence of some new C_xH_y compounds. These compounds have a DBE ranging from 6 to 21 and a #C from 11 to 29 which indicates their aromatic feature (**Figure 3**). A similar distribution of O_1 compounds are also specifically detected on upgraded bio-oils (**Figure 4**). Saturated or poor unsaturated lipids (O_1 - O_4 and DBE = 0-5) are also detected and seem to be not impacted by the catalytic treatment. The **Figure 4** shows that raw bio-oil and bio-oil A 1-7 are quite similar in terms of number of carbon atoms and DBE range for O_4 - O_{10} species. For each #C, additional compounds of the sample A 1-7 are detected at a DBE+1 value at the top of the distribution of the raw bio-oil compounds. In the sample B 1-7, the high mass and high unsaturated compounds have been removed from O_7 to O_{11} families. Thus, these specific compounds are clearly more reactive towards the hierarchical zeolite than to the parent one.

The differences between raw and upgraded bio-oil compositions observed in (-) LDI FT-ICR MS are comparable to those achieved in (+) APPI but at higher and complementary DBE values. The $C_xH_yO_z$ compounds contained less oxygen atoms in the upgraded bio-oils than in the raw one (**Figure 1**). The detected species of the three bio-oil samples have from 0 to 8 oxygen atoms. However, the relative abundances attributed to C_xH_y and $C_xH_yO_z$ ($z=1-3$) compounds are higher in the catalyzed samples than in the raw one, especially for O_1 , O_2 , and O_3 in the sample B 1-7. The most oxygenated species (with $z > 5$) are more intensely detected in the raw bio-oil. These results are coherent with the van Krevelen diagrams of these compound families (**Figure 2**). Pyrolytic lignin is commonly identified in all experiments. Nevertheless, some changes can be highlighted. In fact, after catalytic

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3 treatment, these components are less oxygenated, which is illustrated by a shift of the point
4 cloud to lower O/C ratio values. This observation is slightly more pronounced for the bio-oil
5 B 1-7. By displaying the DBE values of detected compounds according to the number of
6 carbon atoms, the (-) LDI analyses give details on the aromatic range of hydrocarbons (Figure
7 3). Specifically in the sample B 1-7, a significant distribution is highlighted which is extended
8 to high value of DBE and high number of carbon atoms (high masses). This suggests a specific
9 capacity of the B catalyst to produce and release such heavy polycyclic aromatic
10 hydrocarbons (PAH) in the gas phase. For all the O-classes, catalyst B generates more
11 unsaturated species than the raw and the A 1-7 bio-oils (Figure S5).
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20 Finally, integrating the results obtained by petroleomic approach using different ion
21 sources leads to reveal several effects of the zeolite catalysts on the heavy fraction of the
22 bio-oil. A high deoxygenation effect is firstly marked by the removal of the sugarc species
23 derived from cellulose and hemicellulose which are no more detected (notably by (+) ESI).
24 This effect, observed for parent and hierarchical HZSM-5, is balanced by an increase of the
25 number of compounds relative to lignin derivatives (Figure 2). For these latter bio-oil
26 components, their oxygen proportion (O/C) drops and O₁-O₅ compounds arise, as it is
27 particularly highlighted by (+) APPI, (-) ESI, and (-) LDI. This demonstrates that these bio-oil
28 components are from lignin oligomers.
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35 The most oxygenated species (O₁₀ to O₁₃) which are in the highest mass range of the
36 lignin derivatives disappear when a catalyst is used. Nevertheless, some of them, at high DBE
37 value (DBE=10-25) and with a high carbon atom count (#C > 15), are still detected when
38 parent zeolite is used but are no longer detected in the bio-oil upgraded with the
39 hierarchical zeolite (Figure 4).
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44 Concerning the moderate oxygenated compounds of the lignin derivatives (O₆ to O₉),
45 their distribution in mass and DBE are very close to those detected in the non-catalyzed
46 pyrolysis bio-oil and differ mainly by their abundances. It has to be noted that with the
47 hierarchical zeolite, the most unsaturated oxygen-containing compounds are less detected
48 than with the parent zeolite (by (+) APPI). A specific behavior of the parent zeolite, and to a
49 lesser extent of the hierarchical one, is observed for these compounds. Systematically, for a
50 same O-class and a given #C series, the detected compounds have higher DBE values, at
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3 least, by 1 unit compared to raw bio-oil. Cyclization reaction is therefore suspected to induce
4 this additional unsaturation.
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6 For O_2 to O_5 compounds, apart from the most saturated compounds which are still
7 detected (associated to "lipids"), the CFP bio-oils contain not only the same compounds than
8 in the raw bio-oil but also new compounds at higher number of carbon atoms and DBE
9 values. This is more pronounced with the hierarchical zeolite. These polyaromatic
10 compounds containing 2, 3, 4, and 5 oxygen atoms appear to be correlated with the loss of
11 higher mass compounds which contain more oxygen and carbon atoms and have similar or
12 lower DBE value. It suggests that the decomposition of lignin products is promoted by the
13 catalyst by a concomitant removing of oxygen groups and an increase of aromaticity. This
14 effect is more noticeable when the catalyst contains mesopores. Aromatization on
15 hierarchical zeolites is suggested to be the main deoxygenation mechanism of bio-oils.
16 Interesting behavior is observed for $C_xH_yO_2$ compounds with DBE=6. These C_{10} - C_{16} molecules
17 are more intensely detected by (-) ESI whatever the used catalyst (Figure S6). Even if their
18 signals in (+) APPI is less significant than in (-) ESI (on the basis that they correspond to the
19 same compounds), they remain predominant with the catalyst B. In (+) ESI, these
20 compounds are the most strongly detected in the bio-oil B 1-7 as $[M+Na]^+$ ions. This suggests
21 that these species contain either carboxylic group or two vicinal oxygen group, such as an
22 aldol, able to interact with a sodium ion. The C_{10} ions have been also intensely detected in
23 bio-oils by Bi *et al.*³⁸ and Tessarolo *et al.*²² They were attributed to a phenol fused with a
24 cyclohexanone. This is in accordance with its ability to be ionized by sodium adduct. This
25 group of O_2 compounds may then correspond to intermediate catalytic products involving a
26 phenolic group and a cyclohexanone-type moiety. Nevertheless, even if the zeolite is known
27 to promote decarboxylation, we cannot neglect the contribution of an aromatic carboxylic
28 acid. Indeed, a very interesting study intended to rationalize the ionization efficiency of
29 some model polar compounds with different ion sources.³⁷ They demonstrated that isomeric
30 carboxylic acids with DBE=6 have a dramatic different ionization efficiency in negative ESI
31 depending on the isomer structure.
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51 Except a group of compounds those formulae may be linked to triterpenols or
52 triterpenoids (area at #C from 27 to 30 and DBE=6-11), O_1 compounds are aromatics and
53 polyaromatics. They are exclusively formed during catalytic pyrolysis and are systematically
54 the lower mass compounds of the total distribution (O_1 by (+) APPI, (+/-) ESI, and (-) LDI in
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Figures 4, S3, S4, and S5, respectively). This result observed for the poor oxygenated catalytic products is also extended to the pure hydrocarbons. Apart from compounds associated to triterpene-like hydrocarbons (with one or more unsaturation, area at #C from 27 to 31 and DBE=6-13), new pure hydrocarbon products appear specifically in the composition of these catalyst bio-oils (C_xH_y with #C from 10 to 40 with DBE=6-34) (Figure 3). They correspond to aromatic and polyaromatic hydrocarbon compounds (PAH and alkyl-PAH) whose range of degrees of aromaticity depends on the nature of catalyst. The ability of HZSM-5 catalyst to produce heavy aromatics is evidenced. The reaction network leading to their generation involves numerous routes depending on the bio-oil component.¹⁵ Diels Alder reaction between light compounds, such as furans and olefins³⁹, may conduct to large aromatics. This is what it is observed, in particular, with the hierarchical catalyst which leads to compounds with a broader range of aromaticity (DBE value can be as high as 34). This is one of the major differences between the parent and the hierarchical zeolite. This finding reveals that the mesopores formed by desilication can promote the formation of heavy pure hydrocarbons. The pore network in the hierarchical zeolite may enhance the transport and the release of a broader range of compounds from the zeolite crystallites. These heavy hydrocarbons could be important precursors of coke in zeolite, which is currently a problem in CFP. Indeed, it limits the activity of the catalyst by blocking the accessibility of the active acidic sites. Nevertheless, the presence of mesoporous structures in the hierarchical zeolite may reduce the formation of toxic coke^{29,40} by promoting the transport of heavy hydrocarbons to the external surface of zeolite particles. The stability of both zeolites in regards to coke deposit is the purpose of the next section.

MONITORING OF THE CATALYST LIFETIME

The evolution of the composition of the bio-oils obtained by the pyrolysis of the 8 to 14 oak cylinders gives insights on the stability of both catalysts.

The bio-oils A 8-14 and B 8-14 were analyzed by applying the same methodology used for the characterization of the raw, A 1-7, and B 1-7 bio-oils. As previously observed for the A 1-7 and B 1-7, the signal is mainly assigned to $C_xH_yO_z$ ($z=1-12$) compound class with relative abundance close to 90 % (Table 1). Minor compounds corresponding to $C_xH_yNO_z$ and $C_xH_ySO_z$ families (from 0 to 10 % and from 1 to 9 % of the TIC, respectively) are also assigned.

However the signal abundance of the C_xH_y falls to maximum 3 % (by (+) APPI). The number of signals in B-catalyzed bio-oil are nearly the same from 1-7 to 7-14 samples, an increase is observed in the bio-oil A (see by (+) ESI and (-) LDI).

The $C_xH_yO_z$ compounds from the bio-oil A 8-14 contain up to 12 oxygen atoms against 11 for the bio-oil A 1-7 (Figure 1). Overall, the intensities of the most oxygenated compounds are more significant in the sample A 8-14 whereas the less oxygenated ones are more abundant in the sample A 1-7. Furthermore, the bimodal distribution is obtained in (+) ESI with the upgraded bio-oil A 8-14 as with the raw bio-oil. This second massif is attributed to sugarc derivatives whose presence is confirmed by the (+) ESI van Krevelen diagram (Figure 5). These biomass components are significantly more represented in this sample than in the A 1-7 one. Lipids are evidenced on the van Krevelen diagrams obtained by (-) ESI and (+) APPI analyses. Lignin derivatives are highlighted on all diagrams. Nevertheless, in (+) APPI and (-) LDI, some $C_xH_yO_z$ formulae are plotted with a higher O/C ratio than in the bio-oil A 1-7.

For the sample B 8-14, similar observations can be done. The oxygen-poor species are more abundant in the bio-oil B 1-7 whereas in the bio-oil B 8-14, the relative abundances of the most oxygenated species are higher (Figure 1). However, the range is not different between the two samples, which is attested by the van Krevelen diagrams (Figure 5). Indeed, the plotted $C_xH_yO_z$ compounds do not present a higher O/C ratio. These diagrams are very close to those obtained with the bio-oil B 1-7. Thus, lipids are highlighted in (-) ESI and (+) APPI and lignin derivatives, in all measurements. Sugarc components are still not detected in this sample, which demonstrates that the mesoporous zeolite is still active for sugarc compounds conversion even at the high biomass-to-catalyst ratios.

Thorough comparison of the catalytic response, displaying the DBE vs. the number of carbon atoms, clearly evidences the deactivation of parent HZSM-5 and the sustainable efficiency of the hierarchical one (Figures S7, S8, S9, and S10). Bio-oil produced by CFP with HZSM-5 catalyst highlights nearly the same compounds as those observed in the raw bio-oil whatever the ionization and detection mode. Inversely, CFP with hierarchical catalyst still evidences a loss of numerous highly oxygenated compounds as it was observed for the first 1 to 7 wood injections. Nevertheless, pure hydrocarbons are less abundant and their unsaturation degree is less extended ($DBE_{max} = 18$, Figure 3).

The diminution of the effectiveness after several pyrolysis runs also illustrates the deactivation of the parent zeolite due to coke deposit. The carbon deposition occurring in

the micropores may block the access of the bio-oil compounds to acidic sites for deoxygenation reactions.^{29,41} Nevertheless, some active sites are still accessible even after coking for hierarchical zeolite whose mesoporous structure balances the limitation of the microporous diffusion.⁴² The consequence is a more stable activity of hierarchical catalyst to produce compounds with higher aromaticity even at high biomass-to-catalyst ratio.

Finally, all these results give some insights into the zeolite effect on the pyrolysis of lignocellulosic biomass. During biomass pyrolysis, the oxygenated volatiles interact with zeolites to form light species which could form aromatics over Brønsted active sites located in micropores and coke precursors located within the pores in crystals.²⁹ Depending on the porous structure of crystals, these precursors could migrate up to the external surface of crystal or be entrapped within the crystals. In hierarchical zeolite, the migration of these coke precursors to the external surface may be promoted thanks to the mesopores produced after desilication and to a higher external surface.^{29,43,44} The promotion of the migration of coke precursors for the hierarchical zeolite may explain the highest yield in heavy hydrocarbons released (up to 40 carbons) and detected in bio-oils by our high resolution MS method. The mechanisms of mass transfers within hierarchical zeolite under significant conditions of biomass fast pyrolysis in a fluidized bed needs to be further investigated to confirm this hypothesis.

CONCLUSION

Petroleomic approach on heavy bio-oil compounds allows to assess the selectivity of catalysts used during CFP of biomass. An efficient deoxygenation process is particularly evident for sugarcane compounds and some oxygen-rich lignin derivatives. Nevertheless, a major part of the lignin pyrolysis products is refractory to deoxygenation. Pure heavy hydrocarbons are generated especially by the hierarchical zeolite (even with biomass-to-catalyst ratio up to 0.85). It is clearly demonstrated that the parent zeolite has few effects on the heavy products compared to the hierarchical one. These products exhibit a poor interaction with the parent zeolite because they cannot access to its micropores. Furthermore, the parent catalyst is more quickly deactivated than the hierarchical one, which demonstrates deoxygenation efficiency even at high biomass-to-catalyst ratio. These findings reveal that additional mesopores on microporous HZSM-5 improves the biomass

catalytic pyrolysis to produce heavy compounds with higher aromaticity and lesser oxygen-containing.

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SUPPORTING INFORMATION

General information on mass peak assignment, graphical representations of compounds detected in the different experimental conditions (catalyst, ion source)

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CAPTION

- Table 1:** Relative distribution of compound families identified in positive and negative ion ESI, LDI, and APPI FT-ICR MS in raw bio-oil and upgraded A and B bio-oils from the pyrolysis of the 1-7 and 8-14 oak cylinders.
- Figure 1:** Relative distribution of C_xH_y and $C_xH_yO_z$ compounds in respect with the number of oxygen atoms in positive and negative ion ESI, LDI, and APPI FT-ICR MS for raw bio-oil and upgraded A and B bio-oils from the pyrolysis of the 1-7 and 8-14 oak cylinders.
- Figure 2:** Relative intensities of the C_xH_y and $C_xH_yO_z$ compounds in raw bio-oil and upgraded A and B bio-oils from the pyrolysis of the 1-7 oak cylinders represented on the van Krevelen diagrams according to their H/C and O/C ratios as obtained by (+) and (–) ESI, APPI, and LDI FT-ICR MS.
- Figure 3:** Carbon number vs. DBE distribution of C_xH_y compounds observed in (+) APPI and (–) LDI for raw bio-oil and upgraded A and B bio-oils from the pyrolysis of the 1-7 (top) and 8-14 (bottom) oak cylinders.
- Figure 4:** Carbon number vs. DBE distribution of $C_xH_yO_z$ compounds observed in (+) APPI for raw bio-oil and upgraded A and B bio-oils from the pyrolysis of the 1-7 oak cylinders.
- Figure 5:** Relative intensities of the C_xH_y and $C_xH_yO_z$ compounds in raw bio-oil and upgraded A and B bio-oils from the pyrolysis of the 8-14 oak cylinders represented on the van Krevelen diagrams according to their H/C and O/C ratios as obtained by (+) and (–) ESI, APPI, and LDI FT-ICR MS

Table 1

	SAMPLES	# ¹² C SIGNALS	C _x H _y	C _x H _y O _z	C _x H _y N _z O _z	C _x H _y SO _z
(+) ESI	Raw BO	1577	-	92 %	8 %	-
	BO A 1-7	629	-	90 %	10 %	-
	BO A 8-14	1298	-	89 %	11 %	-
	BO B 1-7	496	-	96 %	4 %	-
	BO B 8-14	487	-	96 %	4 %	-
(-) ESI	Raw BO	1290	-	92 %	1 %	7 %
	BO A 1-7	1890	-	91 %	2 %	7 %
	BO A 8-14	1516	-	91 %	2 %	7 %
	BO B 1-7	1944	-	88 %	3 %	9 %
	BO B 8-14	1778	-	91 %	2 %	7 %
(+) APPI	Raw BO	1662	1 %	98 %	1 %	-
	BO A 1-7	2141	2 %	98 %	-	-
	BO A 8-14	2185	1 %	99 %	< 1 %	-
	BO B 1-7	1361	14 %	85 %	< 1 %	-
	BO B 8-14	1276	3 %	97 %	-	-
(-) LDI	Raw BO	510	< 1 %	91 %	-	9 %
	BO A 1-7	436	5 %	91 %	-	4 %
	BO A 8-14	1203	-	99 %	-	1 %
	BO B 1-7	944	6 %	93 %	-	1 %
	BO B 8-14	1142	-	91 %	-	9 %

Figure 1

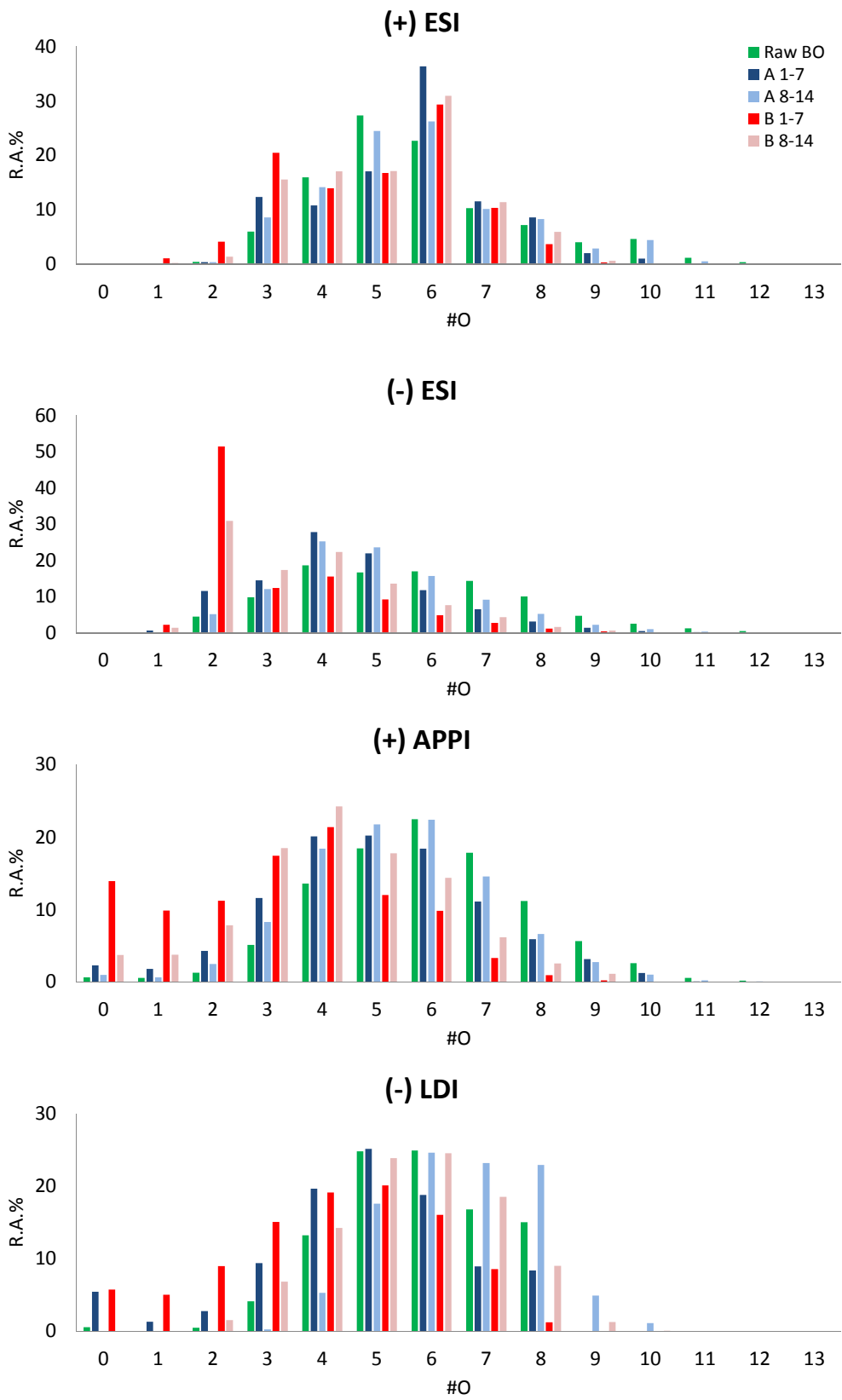


Figure 2

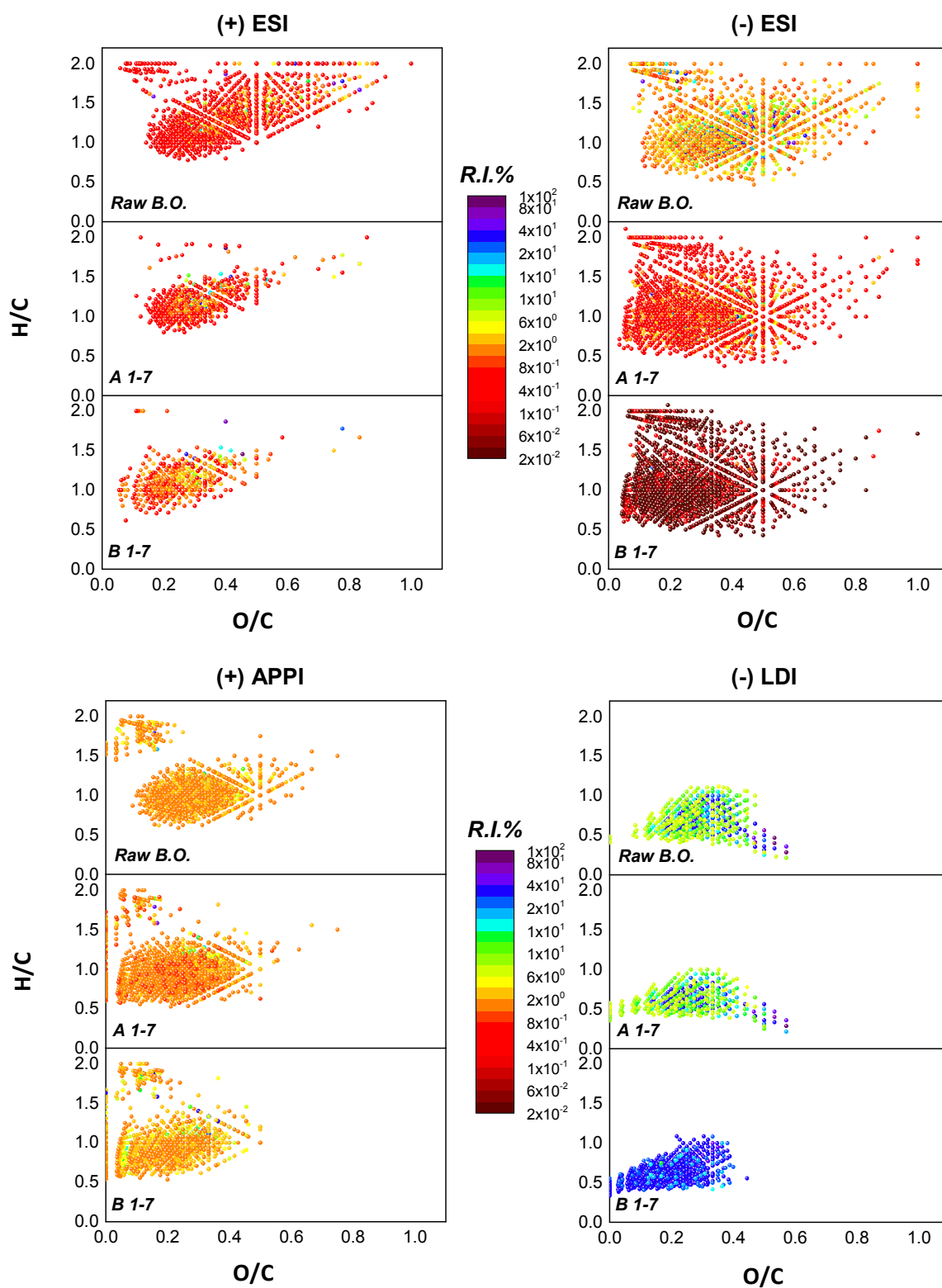


Figure 3

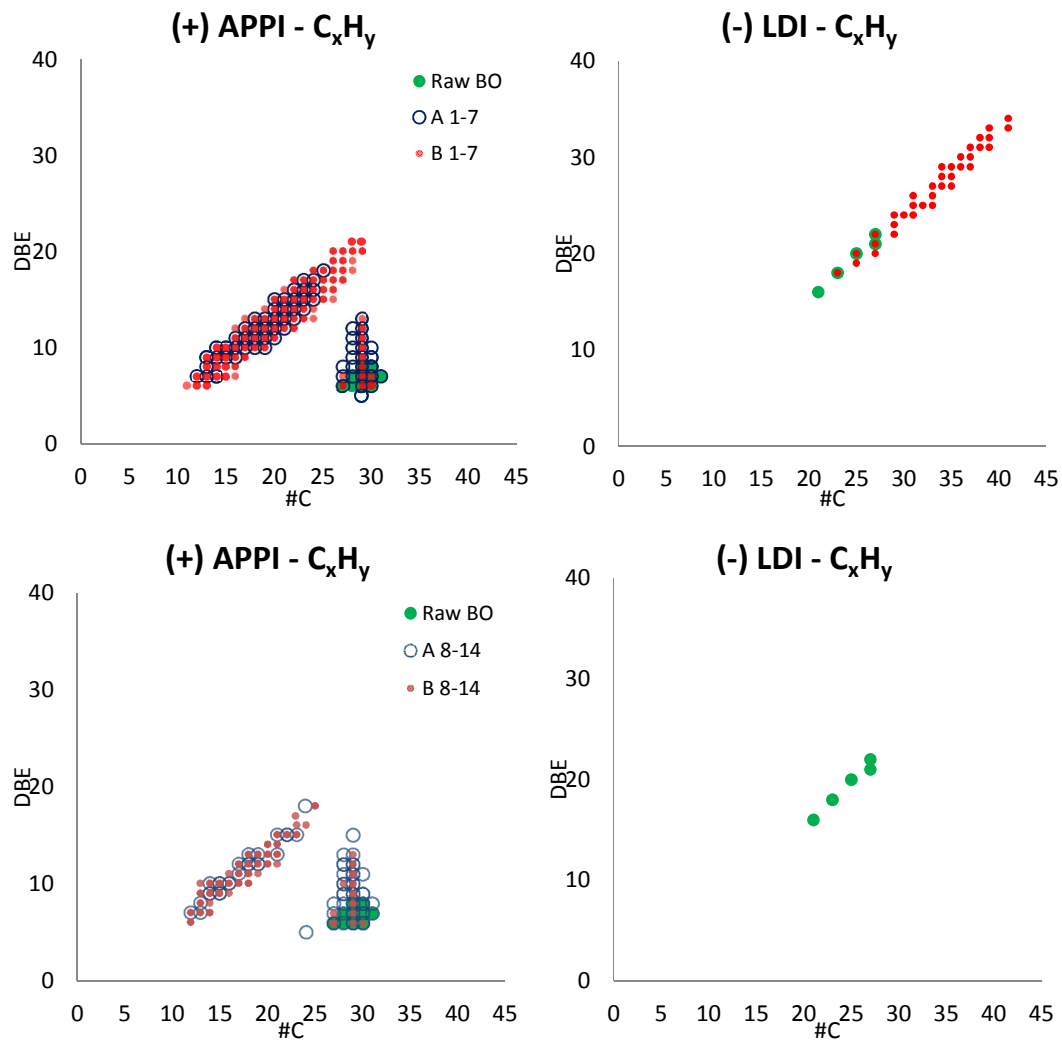


Figure 4

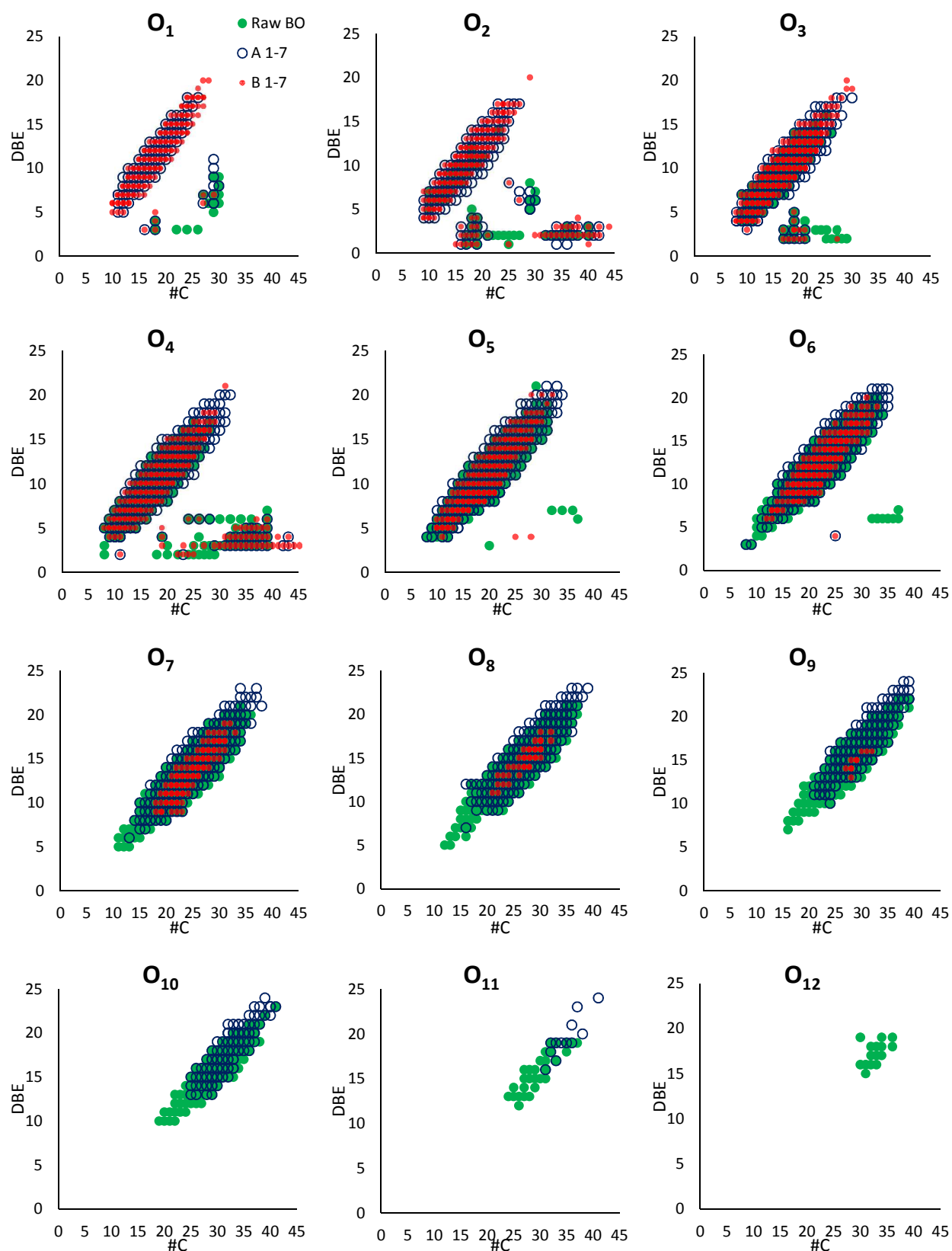


Figure 5

