

Nano- and microparticles of gelled oil combining aminoacid-based low molecular weight organogelators and nonionic amphiphilic polysaccharides

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1	Nano- and microparticles of gelled oil combining aminoacid-based low molecular weight
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Abstract

28

Nano- and microparticles of gelled oils were prepared using an aminoacid-based low 29 molecular weight organogelator and amphiphilic nonionic polysaccharides as stabilizers. The 30 investigated oils were Tetralin, M810N and M829. The preparation procedure involved 31 organogelator dissolution in hot solvent (150-190 °C) followed by oil-in-water emulsification 32 at 70-80 °C in liquid state and final cooling step to room temperature to obtain gelled oil 33 particles. The range of particle diameters (sub-micrometric or micrometric) could be adjusted 34 by selecting the emulsification process, sonication or vortex mixing. Using sonication, 35 organogel particles could be also prepared at room temperature with the oil phase in the gel 36 form. The suspensions of gelled oil particles could be centrifuged and fully redispersed by 37 vortex mixing with an increase of particle diameters whose extent depended on the nature of 38 39 the oil.

40

41 Keywords: Organogel, Nanoparticles, Microparticles, Dextran, Aminoacid

43 **1. INTRODUCTION**

Low-molecular weight organogelators (LMWO) were defined as small organic molecules 44 (molar mass lower than 3,000 g/mol) with the ability to self-organize in certain organic 45 solvents, giving rise to the formation of fibrous networks that dramatically modify the flow 46 properties of the medium [1]. Self-organization of gelator molecules occurred through the 47 establishment of low energy interactions (for instance hydrogen bonds, ionic interactions, π -48 49 staking, dipole-dipole, solvophobic effects or van der Waals interactions). Among the properties of organogels, two common characteristics were of particular importance. First, the 50 51 critical gelation concentration (CGC), i.e. the concentration above which gelation was observed at a given temperature. According to the chemical structure of the organogelator, 52 CGC could be reduced down to values well below 0.5 wt%. This was a very interesting point 53 for formulation applications. Second, organogels exhibited thermo-reversibility so that they 54 recovered a liquid-like behavior when temperature exceeded a critical value (which depended 55 56 on the concentration of organogelator). This property could be used to facilitate the flow of the mixture through pipes or to trigger drug release via viscosity variation for instance. 57 Several studies have been reported about the formation and the mechanical properties of bulk 58 59 organogels as well as about the links between molecular structure and macroscopic properties [2-7]. Nevertheless, there were much less reports about the use of organogelators in the 60 formulation of disperse systems. Schematically, two types of colloidal dispersions have been 61 reported involving organogels, according to the nature of the gelled phase. On the one hand, 62 water-in-oil emulsions have been prepared in which the oil phase was gelled [8-15]. Gelling 63 continuous oil phase prevented water droplets motion as well as coalescence and thus 64 improved the colloidal stability of the dispersions. On the other hand, the preparation of 65 aqueous suspensions of gelled oil particles has also been reported [16-25]. In that case, gelling 66 disperse phase was closely related to specific applications. Researchers explored different 67

ways of controlling the morphology of oil particles on the basis of the properties of the gelator. For instance by inducing an accumulation of the gelator at oil/water interface, capsules were obtained [16]. In another work, the gelator itself was designed so as to serve as chiral template [22]. In most of these formulations, the gelator was 12-hydroxystearic acid (HSA) with minimal concentrations of 0.5 wt% in the oil.

The design of new LMWO appeared as a promising track in formulation. Indeed innovation in 73 74 the chemical structure of gelators would be a great opportunity to obtain dispersions with 75 targeted end-use properties like polarity of gelled oil particles, size distribution, colloidal stability in various conditions, temperature reversibility... Some guidelines already existed to 76 relate oil nature and required chemical characteristics of potential gelator candidates using 77 Hansen and Hildebrand solubility parameters [26-32]. Nevertheless there were only a few 78 studies in which colloidal properties of gelled oil dispersions were studied and all of them 79 80 used HSA as the gelator [17,20].

Some of us reported the design and synthesis of a family of strong LMWO based on 81 82 aminoacid derivatives [33,34]. Gelation of organic solvents was attributed to the formation of an entangled fibrillar network through hydrogen bonds and π - π stacking interactions [35,36]. 83 A detailed analysis of oscillatory rheological properties of these organogels revealed that the 84 macroscopic gel formation resulted from a jamming-induced gelation [37]. When cooling 85 down the organic solution from the liquid state, organogelator molecules formed clusters 86 below a certain temperature. These clusters started crowding when temperature further 87 decreased. When temperature became lower than a critical value called gelation temperature 88 (T_{ORGANOGEL}), the mechanical behavior of the system changed from liquid to solid-like. 89 Below T_{ORGANOGEL} the rheological behavior of the solution was that of a soft solid, with 90 elastic modulus (G') higher than the loss modulus (G''). 91

We already reported the preparation of nanometric and micrometric oil-in-water emulsions 92 stabilized by amphiphilic polymers derived from polysaccharides (particularly from dextran, a 93 nonionic bacterial polysaccharide) [38,39]. The presence of a dense and thick superficial layer 94 of hydrophilic loops at the surface of oil droplets provided good colloidal stability and offered 95 the possibility of further chemical functionalization thanks to the reactive hydroxyl groups 96 present at the surface. In addition, polysaccharide-covered oil droplets were used as templates 97 for the preparation of polyester nanoparticles via emulsion-solvent evaporation procedure 98 99 [40].

In that work, we investigated the use of aminoacid-derived gelator molecules for the 100 formulation of gelled oil particle suspensions stabilized by amphiphilic polymers derived 101 from dextran. We particularly focused on the links between the formulation or process 102 variables and the particle size distribution as well as colloidal stability of the suspensions. For 103 104 the preparation of the particles, we selected three oils comprising two triglycerides currently 105 used in pharmaceutical formulations. The targeted application of the particles was 106 encapsulation of hydrophobic active substances. The presence of dextran chains at the surface 107 of particles was intended for providing colloidal stability as well as opportunity to attach functional groups. 108

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110 **2. EXPERIMENTAL**

111

112 2.1 Materials

All chemicals were purchased from Sigma-Aldrich[®] and used as received. The native dextran, T40[®] sample, had a weight-average molar mass close to 40,000 g/mol according to the provider. MilliQ[®] water was employed for preparing aqueous solutions. The hydrophobically modified dextrans used in that work were synthesized following a previously reported

procedure [41]. Briefly, dextran T40[®] (10 g) was dissolved in 100 mL DMSO at room 117 temperature. After 1 h, the required amounts of tetrabutyl ammonium hydroxide (TBAOH) 118 and 1-2 epoxyoctane or 1-2 epoxydodecane were added to the solution. The reaction medium 119 was stirred over 48 h at room temperature. The crude mixture was dialyzed against a 1:1 (v:v) 120 mixture of deionized water and ethanol, followed by deionized water. The modified dextran 121 was recovered by freeze drying and analyzed by ¹H NMR in DMSO d_6 in which a few drops 122 of D_2O were added. The degree of substitution τ (%) was defined as the molar ratio 123 (expressed in percents) of attached hydrocarbon groups to the number of glucose repeat units 124 ($\tau = 100.y/(x + y)$ see **Figure 1**). Polymers were named $DexC_6-\tau$ and $DexC_{10}-\tau$ where C_6 and 125 C₁₀ referred to the nature of hydrocarbon group. Hydrocarbon groups were assumed to be 126 statistically distributed along polysaccharide backbone. 127

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129 2.2 Synthesis and structure of aminoacid-based organogelator.

We used L-aminoacid-type gelators with carboxybenzyl (Z) as the amine-protecting group and a naphthalimide moiety (**Figure 2**). As in previous studies, this molecule was named (L)-Phe. The synthesis, characterization and gelation properties of (L)-Phe have been described previously [32,33,35]. Briefly, commercial Z-Phe-OH was methylated using SOCl₂ and MeOH in THF. Z-phe-OMe was then reacted with hydrazine in methanol and finally with naphtalic anhydride in toluene.

- 136
- 137 2.3 Emulsion formulation and preparation

Two procedures were designed for preparing suspensions of gelled oil particles (Figure 3).
The first procedure (P1) consisted in dissolving (L)-Phe during 1 h in the solvent at 150 – 190
°C and performing emulsification immediately after by sonication or vortex mixing at 70 – 80
°C, so as to keep the oil phase in a liquid state. Then, oil-in-water emulsion was cooled down

to room temperature before characterizations. The second procedure (P2) comprised the same 142 operations but, after dissolving (L)-Phe at 150 - 190 °C in the solvent, the oil phase was 143 cooled down to room temperature, thus taking the form of a gel. Emulsification was then 144 carried out by sonication at room temperature after mixing the liquid aqueous phase with the 145 gelled oil phase. The chemical stability of oils and (L)-Phe during the heating step was 146 checked by comparing ¹H NMR spectra before and after the procedure. No difference could 147 148 be detected for all compounds. Sonication (pulsed mode) was carried out using a Vibracell model 600W (Sonics & Materials Inc, Danbury, CT). For most experiments hydrophobically 149 modified dextran derivatives, $DexC_n$ - τ , were used as stabilizers during emulsification step. 150 For comparison, some experiments were carried out where DexCn-t was replaced by an 151 anionic surfactant, sodium dodecyl sulfate. 152

153

154 2.4 Determination of average droplet diameter and droplet diameter distribution

Average hydrodynamic droplet diameters were measured by dynamic light scattering (DLS) 155 at low concentration using a HPPS[®] from Malvern. Dilution of emulsion samples was carried 156 out with MilliQ water. It was checked that the extent of the dilution did not change 157 significantly the results. The diameter obtained was an average value based on three 158 consecutive measurements for each sample and calculated from the analysis of the 159 autocorrelation function. Taking into account the observed variations between two 160 consecutive measurements, we considered that the obtained average values were known 161 within an interval of \pm 5 nm. The "polydispersity index" (PDI) provided by HPPS was a 162 reasonable way to appreciate whether the sample size distribution could be considered as 163 monomodal. The PDI was calculated by the software and its value relied on the comparison 164 between the fitted and experimental autocorrelation functions. All samples reported in that 165 work had PDI values lower than 0.35, which could be considered as characteristic of a 166

reasonable agreement of monomodal model with real droplet size distributions of the samples,even if a PDI of 0.35 indicated a rather broad size distribution.

Particle size distributions were also characterized by laser light scattering (Mastersizer 2000° Malvern Instruments-Cellule: Hydro $2000\mu p$). The width of the distribution was quantified by the mean range of particle size named Span (**Equation (1**)).

172
$$Span = \frac{d(0.9) - d(0.1)}{d(0.5)}$$
(1)

173 In **Equation** (1), d(0.9), d(0.5), and d(0.1) were the diameters at 90%, 50% and 10% 174 cumulative volumes, respectively.

A direct comparison of the measurements made by both techniques (light scattering and DLS) with a suspension of gelled olive oil particles stabilized by $DexC_{10}$ -12 led to the following results: average diameter equal to 171 nm and PDI equal to 0.24 by DLS,

178 d(0.5) equal to 177 nm and Span equal to 2.2 by laser light scattering.

179 These results showed the consistency of results obtained by both techniques.

180

2.5 Spectroscopic techniques for the study of chemical structure and hydrogen bond formation
Organogels were analysed by Fourier Transform Infra Red spectroscopy to detect the
formation of hydrogen bonds between NH and CO groups by examination of the variation of
the stretching bands i.e. 3500-3200 cm⁻¹ for NH and 1800-1600 cm⁻¹ for CO.

¹H NMR spectra were recorded using a Bruker Avance 300 MHz spectrometer at 25 °C.

186

187 2.6 Rheological measurements

Oscillatory experiments were performed at imposed shear stress (1 Pa) and 1 Hz frequency using a parallel plate geometry (25 mm diameter) within the linear viscoelastic domain where storage G' and loss G'' moduli were independent of the stress (Advance Rheometer AR 2000,

191 TA instrument). Then the temperature was increased ($1^{\circ}C/min$) to determine $T_{ORGANOGEL}$.

193 2.7 Surface tension measurements

Surface tension measurements were carried out at 25 °C using a K20 surface tensiometer
(Krüss easyDyne). Surface tensions were measured using the Lecomte du Noüy ring method.

196 All samples were equilibrated for a sufficient time (15 min to 1 h) to reach constant readings.

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3. RESULTS AND DISCUSSION

199 3.1 Formulation of oil phase

The selected oils were one aromatic hydrocarbon (Tetralin) and two aliphatic triglycerides (Miglyol 810N[®], M810N, and Miglyol 829[®], M829). For all oils, 1 wt % of (L)-Phe was enough to obtain a gelled oil phase at room temperature (**Table 1**).

A series of experiments was carried out with the aim to roughly evaluate the characteristic 203 times of gelation according to (L)-Phe concentration and nature of the oil. After complete 204 dissolution of (L)-Phe in the oil (at 100 or 150 °C), the oil phase was taken out of the heating 205 206 bath and let cooling. The physical state of the oil phase was visually inspected at regular time 207 intervals turning upside down the vial to evaluate flowing ability. Whatever the solvent used, oil phases containing 2 wt % (L)-Phe exhibited almost instantaneous gelation after starting the 208 cooling step. For Tetralin and M810N oils, 1 wt % solutions also exhibited very fast gelation 209 after the beginning of the cooling step (Table 1). 210

The agreement between qualitative visual observations and quantitative rheological measurements was checked with formulations containing M810N. Oscillatory experiments carried out at 20 °C with 1 wt % (L)-Phe dissolved in M810N confirmed the formation of a strong gel (**Figure 4a**, G' > G'' and very few variation with frequency). Furthermore, temperature variation from 20 °C to 150 °C revealed a sharp decrease of both moduli at $T_{ORGANOGEL} = 85$ °C accompanied by a crossover point above which G' < G'' (**Figure 4b**). Finally, after reaching 150 °C, the gel sample was let cooling down and both moduli were continuously measured. Storage and loss modulus recovered their maximal respective values after 25 min and G' became higher than G'' after about 15 min (**Figure 4c**).

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3.2 Preparation of gelled oil suspensions

Suspensions of micrometric or sub-micrometric particles of gelled oil were prepared following two procedures (P1 and P2). Previous data (see section 3.1) about kinetics of gelation upon cooling were used to set experimental conditions.

For stabilizing oil-in-water emulsions, amphiphilic derivatives of dextran were used (Figure 225 1). Surface activity and emulsifying properties of these polymers have been reported 226 previously in detail, for the preparation of both micrometric and sub-micrometric emulsions 227 [42-44]. Measurements of the surface tension of solutions of (L)-Phe in Tetralin with 228 concentrations between 2.10⁻⁴ and 2.10⁻¹ wt % at 20 °C revealed no significant difference with 229 that found with Tetralin alone. Thus, we considered that (L)-Phe exhibited no detectable 230 231 surface active properties and that interfacial tension was controlled by amphiphilic 232 polysaccharides.

For all experiments, the stabilizer was dissolved in the aqueous phase before contacting it with the oil phase. We intended to prepare suspensions of gelled oil particles containing about 9 % v/v of disperse phase. In previous work we showed that to obtain nanoparticles, a minimum of 5 wt % (relative to oil phase) of amphiphilic dextran derivative should be loaded in the aqueous phase [42]. Thus we chose to fix the concentration of amphiphilic dextran at 5 g/L in the aqueous phase.

Comparative experiments were carried out with a widely used anionic surfactant, sodium
dodecyl sulfate (SDS). The concentration of SDS was, for the sake of comparison, set to
identical value.

243 3.3 Characterization of particle size distribution of suspensions of gelled particles

Suspensions were characterized either by determining average droplet diameter by dynamic 244 245 light scattering or by using laser granulometry to obtain the full droplet diameter distributions. Gelled Tetralin particle suspensions were first prepared following both P1 and P2 procedures 246 247 (Figure 3). In case of Tetralin, with or without dissolved (L)-Phe, it was not possible to obtain stable particles with diameters well below 1 µm (data not shown). This was attributed to very 248 249 fast Ostwald ripening [45]. Because of the significant solubility of Tetralin in water (higher than 30 mg/L at 20 °C), stable emulsions with droplet diameters below 1 µm were impossible 250 251 to obtain during a significant time interval. Consequently, we added an ultra hydrophobe oil (hexadecane) in Tetralin, which was a well-known way of slowing down Ostwald ripening 252 [38]. When 5 % v/v hexadecane was added into Tetralin, nanoemulsions with average oil 253 254 diameters around 150 nm were obtained, either in the absence or in the presence of dissolved (L)-Phe. This demonstrated that despite its insolubility in water (L)-Phe did not allow slowing 255 256 down of Ostwald ripening contrary to hexadecane. This result was consistent with previous 257 NMR study which showed, in case of a gel formed by (L)-Phe in toluene, that there were no measurable interactions between the supramolecular network and solvent molecules which 258 filled free space within the structure [36]. Regarding the gelation properties, the presence of 259 hexadecane in Tetralin did not prevent the formation of a gel in the same experimental 260 conditions. 261

When comparing suspensions of gelled particles prepared by procedure P1 with sonication and procedure P2, we found that average particle diameters were similar. Thus the physical state of the oil phase, liquid or gel, during the emulsification step, had no significant effect on the average particle diameter provided that sonication was used. This result was explained by the high energy provided to the biphasic mixture during the sonication step. Indeed, the

minimal droplet diameter that could be reached was still below that obtained in the 267 dispersions. Thus the viscosity of the oil phase was not the limiting parameter for these 268 experiments. Additionally, a part of this energy was lost in heat, which could even liquefy the 269 oil phase during sonication, but we had no direct proof of this assumption. Similarly, 270 increasing the concentration of (L)-Phe in Tetralin from 0.3 to 0.7 wt % did not induce any 271 significant variation in the average particle diameter. When the amount of oil phase was 272 varied between 4.5 and 16 % v/v, average particle size remained around 150 nm. These 273 274 results showed that it was possible to vary the amount and the mechanical strength of prepared gelled oil particles while keeping similar particle size distributions (Table 2). 275

Using either SDS or $DexC_{10}$ -12 as the stabilizer, in the presence or in the absence of (L)-Phe in the oil phase, led to similar results (**Figure 5**). The maximum difference observed in particle/droplet diameter was ca. 40 nm lower in the case of organogel nanoparticles stabilized by SDS as compared to those stabilized by $DexC_{10}$ -12. Thus, the use of polysaccharide-based stabilizer did not limit the final particle diameter as compared to molecular surfactant.

Because of the formation of hydrogen bonds in the gel state, characteristic FT-IR signals from NH and CO groups were evidenced [35]. FT-IR spectra of gels formed from 4 wt % (L)-Phe solution in Tetralin before and after emulsification in 5 g/L DexC₁₀-12 aqueous solution and centrifugation were compared (**Figure 6**). Signals from NH and CO were very similar, for both the gel formed by cooling the bulk solution in Tetralin and the gel formed by cooling the oil phase centrifuged from O/W emulsions. This experiment confirmed that the gelation phenomenon in Tetralin was similar in bulk and in emulsified state.

The procedure P1 involving emulsification at 70 - 80 °C (**Figure 3**) was followed in the rest of this work.

Sub-micrometric particles of gelled oil were obtained using either M810N or M829 and (L)-291 Phe concentrations between 0.5 and 2.0 wt % in the oil (Table 3). Increasing sonication 292 power and duration allowed displacing particle diameter distribution towards lower diameter 293 294 and Span values. Particle diameter distributions were similar for both oils. When replacing sonication step by vortex mixing, a much less energetic operation, micrometric suspensions of 295 particles, with high size polydispersity, were obtained with both oils (Table 3). Thus 296 microparticles could be produced with M810N or M829 by adjusting the operating variables 297 298 of the emulsification step.

As a conclusion, these experiments demonstrated that it was possible to prepare submicrometric and micrometric suspensions of (L)-Phe gelled oil particles covered by dextran chains. By varying (L)-Phe concentration in the oil phase, the mechanical behavior of the gelled core could be modified while maintaining rather unchanged particle diameter distributions.

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305 3.4 Shelf life of suspensions of gelled oil particles and their stability to centrifugation

Average particle diameter of Tetralin organogels was monitored over 100 h and no significant variation could be detected (**Figure 5**). The same result was obtained with or without (L)-Phe in the oil phase and using SDS or $DexC_{10}$ -12 as the stabilizer. Thus suspensions of gelled oil particles exhibited good shelf life.

In the case of suspensions stabilized by $DexC_{6}$ -15, the ability to redisperse in water upon vortex agitation after centrifugation was examined. Whatever the solvent used (Tetralin, M810N and M829) centrifuged particle suspensions could be fully redispersed by vortex agitation. This ability to redisperse after centrifugation was due to efficient stabilization by adsorbed dextran chains which produced steric repulsions between particles. Such

315 redispersion ability has been already demonstrated in the case of oil-in-water emulsions316 stabilized by amphiphilic dextran derivatives [38,43].

Nevertheless, regarding the preservation of the initial particle diameter distribution, we 317 318 observed rather different results according to the oil used (Table 4). With Tetralin and M829 a limited increase of d(0.5) was observed. Nevertheless, aggregates were formed (with sizes 319 lower than 100 µm) which led to a significant increase of Span values. In the case of M810N 320 321 d(0.5) was increased dramatically and aggregates with diameters above 100 μ m were formed (Span values increased in most cases). These results showed that despite steric repulsions 322 originating from adsorbed macromolecules, when particles were forced to pack together 323 during centrifugation step, aggregation of particles was limited but not completely avoided, as 324 it had been shown in the case of oil-in-water emulsions and polymeric nanoparticles. The 325 degree of substitution of the dextran derivative was a relevant structural parameter for 326 327 reducing the extent of aggregation during centrifugation. Previous results had shown that degrees of substitution equal to 15 % for C₆ groups and 7 % for C₁₀ groups were sufficient to 328 329 obtain complete redispersion after lyophilization.[40]

330

331 4. CONCLUSION

332 The preparation of nano- and micrometric dextran-covered gelled oil particles was described for the first time. Several oils (Tetralin, M810N and M829) were gelled by an aminoacid 333 derivative. Two procedures for suspensions preparation were designed both involving 334 dissolution of (L)-Phe in oil at 150-190 °C but differing by the dispersion step. In one 335 procedure, dispersion was prepared by emulsification of hot liquid phases (70-80 °C) while in 336 the other procedure, gelled oil was used and dispersed at room temperature in aqueous phase. 337 The influence of several process parameters and formulation variables was investigated. The 338 use of dextran-based stabilizers led to gelled oil particles with size distributions comparable to 339

those produced using a common anionic surfactant, SDS. The mechanical strength of the 340 gelled oil core was varied by modifying the concentration of the gelator, which could be done 341 without significant changes in the particle size distribution. Conversely, changing the 342 emulsification step (replacing sonication by vortex mixing) allowed displacing particle 343 diameter distribution from sub-micrometric to micrometric domain. The properties of the 344 gelled oil particles could be adjusted by taking the opportunity of available chemical 345 functionalities: within the gelator molecules and at the surface of the particles with the 346 347 hydroxyl groups of dextran chains.

Current work explores the use of these gelled oil particles for encapsulation and controlled release of active molecules. More specifically, the effect of including another ingredient (the active molecule) in the formulation and in the preparation process of gelled oil particle is investigated in detail.

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Table 1: Physical state of (L)-Phe solutions in various oils after complete dissolution during 1
h at 100 °C (for Tetralin + 5 % v/v hexadecane) or 150 °C (for M810N and M829) and
beginning cooling at room temperature (initial time). Qualifications of "liquid (L)", "gel (G)"
and "mixtures of liquid and gel (L+G)" were attributed on the basis of visual observations.

		Time	after v	vithdray	wal fro	m the h	eating	bath (h)
_	(L)-Phe (wt %)	0.25	0.5	1	2	3	4	24
hexado	0.3	L	L	L+G	L+G	L+G	L+G	G
Fetralin - ecane (5	1.0	G	G	G	G	G	G	G
+ % v/v)	2.0	G	G	G	G	G	G	G
Ma	0.5	L	L	L	L	L	L	G
810N	1.0	G	G	G	G	G	G	G
	0.5	L	L	L	L	L	L	L
M829	1.0	L	L	L	L	L	L L G	
	2.0	L+G	G	G	G	G	G	G

Table 2: Average particle diameter measured by dynamic light scattering for suspensions of gelled Tetralin (with 5 % v/v hexadecane) prepared following procedure P1 or P2 and containing various amounts of (L)-Phe in the oil phase. The stabilizer was $DexC_{10}$ -12 at 5 g/L in water and the weight fraction of dispersed phase was 9 wt %.

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(L)-Phe		Average particle diameter
(wt%)	Procedure	(nm)
0.3	P1	174
0.3	P2	155
0.5	P2	148
0.7	P2	134

0"	(L)-Phe		d(0.5)	
Oli	(wt %)	Emuisincation	(µm)	Span
	0.5	Sonication (power 30 W, 60 s)	0.41	30.3
	0.5		0.18	3.0
M810N	1.0	Sonication (power 60w, 120 s)	0.19	3.8
	0.5	Marter (5 min)	9.15	9.9
	1.0	vortex (5 min)	5.37	7.0
	1.0		0.21	4.4
N 6000	2.0	Sonication (power 60W, 120 s)	0.22	5.0
M829	1.0		5.14	23.6
	2.0	Vortex (5 min)	0.69	6.5

Table 3: Particle diameter distribution determined by laser granulometry for suspension of gelled oil particles prepared following procedure P1.

489 The stabilizer was $DexC_{6}$ -15 at 5 g/L in water and the weight fraction of dispersed phase was 9 wt %.

Table 4: Particle diameter distribution of gelled oil particle suspensions after preparation and after centrifugation (1,800 rpm, 45 min) and

493 redispersion by vortex mixing. The stabilizer was $DexC_6$ -15 at 5 g/L and the weight fraction of disperse organic phase was 9 wt %.

-		A 0.		After centrifugation		
		After preparation (24 h)		and redispersion by vortex mixing		
0.1	(L)-Phe	d(0.5)		d(0.5)		
Oil	(wt %)	(µm)	Span	(μm)	Span	
Tetralin + 5 % v/v hexadecane	1.0	0.16	5.5	0.24	12.2	
	0.5	0.18	3.0	5.21	7.9	
M810N	1.0	0.19	3.8	2.04	9.6	
	1.0	5.37	7.0	13.31	4.9	
	1.0	0.21	4.4	0.27	52.6	
M829	2.0	0.22	5.0	0.27	28.9	

Figure captions 498 499 **Figure 1**: Chemical structure of amphiphilic dextran derivatives, $DexC_6-\tau$ and $DexC_{10}-\tau$. The 500 degree of substitution was defined by $\tau = 100 \times y/(x + y)$. The linear aliphatic hydrocarbon 501 502 group R was $-C_6H_{13}$ and $-C_{10}H_{21}$ for C_6 and C_{10} series, respectively. 503 Figure 2: Chemical structure of (L)-Phe organogelator. 504 505 Figure 3: Experimental procedures P1 and P2 followed for preparing suspensions of gelled 506 oil particles. For details see text. 507 508 Figure 4: Rheological (oscillatory) measurements with 1 wt % (L)-Phe solution in M810N. 509 Storage (G') and loss modulus (G") at 20 °C as a function of frequency (a). Variation of 510 storage and loss modulus with temperature (b). Variation of storage and loss modulus with 511 cooling time after reaching 150 °C (c). 512 513 Figure 5: Average particle diameter determined by dynamic light scattering of 0.3 wt % (L)-514 Phe Tetralin organogel suspension (bold symbols) or Tetralin emulsion (open symbols) 515 prepared by procedure P1. Tetralin contained 5 % v/v hexadecane in all cases. The weight 516 fraction of organic disperse phase was 9 wt %. The stabilizer was SDS (circles) or DexC₁₀-12 517 (squares). Time = 0 h corresponded to measurements carried out immediately after 518 519 preparation. Lines are guide for the eye. 520

Figure 6: Comparison of IR bands from NH (left) and CO (right) groups for 4 wt % gels of
(L)-Phe in Tetralin in bulk (red) or in particles recovered after centrifugation of an aqueous
suspension (blue).

Figure 1











Figure 4a

Angular frequency (rad/s)



0.1

Figure 4b





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Figure 4c



Figure 5







