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SYNTHESIS OF COPPER AND ZINC NANOSTRUCTURES BY DISCHARGES IN LIQUID NITROGEN

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Keywords: arc discharges; nanostructures; alloys; oxidation

ABSTRACT

The peculiar behaviour of zinc depending on whether it is used pure or alloyed in $\text{Cu}_{63}\text{Zn}_{37}$ wire electrodes leads either to nanosheets or to nanoparticles when it is processed by nanosecond pulsed discharges in liquid nitrogen. Using one electrode of copper and one electrode of zinc gives core-shell Cu@Zn nanoparticles but no alloy for the smallest nanoparticles (typically below 20 nm). Once nitrogen is evaporated, their oxidization in air produces $\text{Cu}_2\text{O@ZnO}$ nanoparticles. If both electrodes are made of $\text{Cu}_{63}\text{Zn}_{37}$, then the smallest nanoparticles are made of Cu and Zn and oxidized next in air to give Cu_2O and ZnO nanoparticles. No alloy is formed either. Time-resolved optical emission spectroscopy gives clues on the origin of such behaviours, explaining why no alloy is formed when electrodes are made of different materials.

1. INTRODUCTION

Low cost flexible and printed electronics requires conductive layers with high electrical conductivity [1]. In particular, these layers are fabricated by printing of metal nanoparticles conductive inks [2]. Currently most conductive inks widely used are based on silver nanoparticles [3]. Copper is also possible but suffers from air oxidation [4].

Recently, Panuthai *et al.* [5] proposed to use copper–zinc nanoparticles (hereinafter denoted NPs). They resorted to submerged arc discharges as synthesis process. Spherical nanoparticles were synthesized from 90Cu/10Zn and 65Cu/35Zn alloy electrodes in three different dielectric liquids (ethylene glycol, ethanol and deionized water). The size distribution of the nanoparticles are slightly liquid-dependent. The smallest (resp. the largest) nanoparticles, from 5 to 15 nm (resp. from 20 to 50 nm) were obtained in ethylene glycol (resp. water). These particles contained Cu, Cu–Zn, and zinc oxide without copper oxide.

Holse *et al.* [6] studied the dynamic behavior of CuZn nanoparticles under oxidizing and reducing conditions. Upon oxidation in O₂, metal clusters produced from a cluster source transform into a polycrystalline cluster consisting of separate CuO and ZnO nanocrystals. Specifically, the CuO is observed to segregate to the cluster surface and partially cover the ZnO nanocrystals.

The apparent discrepancy between both previous studies motivated the present work. Several attempts to synthesize alloy NPs by discharges in liquids were recently reported. For instance, Pootawang *et al.* [7] used DC pulsed discharges between Pt and Ag electrodes in a solution containing water, NaCl and sodium dodecylsulfonate. They obtained bimetallic particles Ag/Pt in the form of nanocomposites and Pt oxide NPs. Kim *et al.* [8] employed Pt and Pd electrodes immersed in deionized water containing KOH. Under continuous DC excitation, Pt₁Pd₉₉ or Pt₉₄Pd₆ NPs were obtained whereas with bipolar pulses, a mixture containing Pt, Pd and Pt₄₀Pd₆₀ (~2-3 nm in diameter) alloy NPs was produced. Saito *et al.* [9] studied many systems: NiCu, NiCr, SnPb, SbSn and NiSn. A cathode of one of these alloys and an anode of

Pt were immersed in a 0.1M (NaOH or KCl) electrolyte and submitted to direct DC excitation. First, NPs made of solid solution of Cu–43%Ni, Cu–66%Ni, Ni–21%Cr and Ni–9%Cr were obtained. Next, alloys NPs of Bi–30%Sn, Sn–25%Zn, and SnSb were found to be oxidized. Finally, NPs made from Sn–35%Pb eutectic showed the coexistence of Pb-rich and Sn-rich phases. In all cases, very large NPs were obtained, exhibiting diameters beyond 100 nm typically. Mardanian *et al.* [10] started from a powder of CuInSe₂ placed in a cup filled with ethanol and used a tungsten wire as anode. Under a pulsed AC excitation, they could obtain a mixture of Se, In, In₄Se₃, CuSe₂ and CuInSe₂ NPs. Large amount of primary nanoparticles ranging from 20 to 40 nm in size were aggregated to form spherical clusters of about 80–200 nm in diameter. From Co and Ag electrodes immersed in a 0.1M (HCl and NaOH) electrolyte, Chang *et al.* [11] combined a DC pulsed excitation with ultrasonic vibration (at ~20 kHz). They got a mixture of Ag, Co and Co₃O₄ NPs with an average size of 30 nm.

Oxidation of as-produced NPs occurs either directly in the liquid or in air, once the NPs are removed from the liquid to be transferred into a TEM chamber for instance. In any situation, we readily understand that this oxidation has:

- No influence if NPs are made of noble metals like Pt or Pd,
- A weak influence if the nanoparticle size is large (beyond 20 nm typically). Then, for a so-called "valve" metal, the passive oxide layer protects the core of the nanoparticle, but does not contribute to increasing the oxygen content that remains negligible with respect to the NP volume.
- A strong influence if the NPs radius is of the order of the thickness of the passive oxide layer, *i.e.* 3-5 nm for aluminum for instance, or if the NP is large but made of a non-valve metal such as iron. Then, oxidation of the particle is time-dependent so that after a sufficiently long time, the metallic particle is fully converted into oxide.

We chose to investigate the Cu-Zn system, more documented thanks to the work by Holse *et*

al. [6]. By studying the erosion of brass electrodes in liquid nitrogen, we were able to determine whether alloy NPs were formed or not before air oxidation as described hereinafter. Complementary experiments were performed with one zinc electrode and one copper counter-electrode in order to check whether it was possible or not to create CuZn alloy nanostructures by this method. A special attention will be paid to time-resolved optical emission spectroscopy to help us to support our reasoning.

2. EXPERIMENTAL SET-UP

The experimental set-up was presented in detail in reference [12]. Briefly, a pin-to-pin electrode configuration was used. Electrodes were single-phase α brass alloy wires (1 mm in diameter; 63 wt.% Cu - 37 wt.% Zn solid solution). The α -brass alloy melts at ~ 873 K (600°C). A high DC voltage power supply (Technix SR15-R-1200–15 kV–80 mA) fed a solid-state switch (Behlke HTS-301-03-GSM) connected to one pin-electrode, the other electrode being grounded. The voltage rise time was 20 ns without ballast resistor.

Experiments were run in liquid nitrogen, which is known to be inert in our conditions. The experimental conditions retained here are an applied voltage of +10 kV and an inter-electrode gap distance of 100 μm . The discharge pulse is 75 ns long.

For core-shell (expected to be alloy@Zn) structures, the process is two-step. After the dielectric liquid is enriched with nanoparticles produced by the erosion of CuZn electrodes (*i.e.* after about 30 min of successive discharges ignited at 10 Hz), the CuZn electrodes are removed and replaced by Zinc electrodes. Then, another set of discharges is run for 30 minutes at 10 Hz in this new configuration.

Nanoparticles are collected by sedimentation on a silicon wafer located under the pin-electrodes. We resorted to scanning electron microscopy (SEM) — XL30S-FEG by Philips — for structural and chemical observations. The XL30S-FEG microscope was equipped with an EDXS (Energy-Dispersive X-ray Spectrometer) used for elemental analysis and a TLD detector (through the lens detector) used for high resolution imaging. A Philips CM200 device

and a JEOL ARM 200F Cold FEG device were used for TEM investigation in order to study the crystallinity and the chemical composition of NPs.

Optical emission spectroscopy was performed with a 550 mm focal length monochromator (Jobin–Yvon TRIAX 550) equipped with a 100 g mm^{-1} grating for overall spectra in the (250–900 nm) visible range, lines being strongly broadened and high spectral resolution useless. It was coupled with a HORIBA Jobin–Yvon i-Spectrum Two iCCD detector. Each measurement is averaged over 50 spectra recorded with an exposure time of 50 ns.

Although discharges in dielectric liquids are known to be stochastic, using a solid-state switch with a 20-ns rise time ensures a high level of reproducibility because breakdown necessarily occurs within a time window inferior to the exposure time (see reference [13] for further details).

3. RESULTS AND DISCUSSION

3.1. Erosion of pure metals

If eroding copper electrodes under the chosen conditions leads to the synthesis of NPs with spherical shapes (**Fig. 1a**), eroding zinc electrodes gives mainly 2-dimensional nanostructures (nanosheets) with few spread NPs (**Fig. 1b**). Spherical NPs are made of CuO, since copper NPs are exposed to air before TEM analysis, once liquid nitrogen has fully evaporated. These primary NPs have sizes ranging typically between 2 and 10 nm. However, larger primary NPs, with diameters closer to 30–50 nm are also present, but to a lesser extent. Similarly, nanosheets are made of ZnO. Typically, their thickness is about 4 nm, according to unreported AFM measurements. Unreported diffraction patterns and micro-EDX analyses (available on demand) prove undoubtedly that both metals are oxidized as CuO and ZnO respectively.

The behaviour of zinc is uncommon for a metal eroded by spark discharges in liquids. We assume that the synthesis of zinc nanosheets proceeds by a kind of exfoliation mechanism where a few atomic layers are detached from zinc grains submitted to the plasma flux.

However, till now, no clear explanation dealing with the synthesis mechanism of these nanosheets can be put forward.

3.2. Observation after air oxidation of NPs from alloy electrodes

Erosion of $\text{Cu}_{63}\text{Zn}_{37}$ wires leads to the synthesis of spherical NPs, as shown in **Fig. 2**. These NPs are agglomerated on the TEM grid, as shown in **Fig. 2a**. The corresponding Selected Area Electron Diffraction Pattern shows the presence of Cu_2O and ZnO (**Fig. 2b**). Both types of NPs are crystallized as visible on High-Resolution TEM images (**Fig. 2c**). The size distribution of primary NPs extends typically between 2 and 8 nm for Cu_2O and ZnO . Larger primary NPs, with diameters closer to 30–50 nm are also present, but to a lesser extent.

We cannot put forward any irrevocable mechanism to explain why spherical nanoparticles of zinc are produced when alloy electrodes are used whereas sheets are formed with pure zinc. The exfoliation mechanism mentioned hereinabove is useful to intuitively understand how the change of material might affect the shape of the synthesized nano-objects. However, convincing proofs are still lacking to support this approach.

To confirm the chemical composition of NPs, Electron Energy Loss Spectroscopy was used. Recorded spectra were compared with reference spectra taken from references [14] and [15]. In **Fig. 3a**, the EEL spectrum of the synthesized sample matches undoubtedly the ZnO reference spectrum. It is also clear in **Fig. 3b** where copper oxide NPs obtained in the present conditions are made of Cu_2O .

Fig. 4 shows an EDS mapping of an agglomerate of NPs. Both phases are homogeneously distributed, which suggests that both elements are emitted simultaneously from the alloy electrodes, and not successively.

The fact that NPs are made of Cu_2O instead of CuO indicates that the presence of zinc hinders full oxidation of copper. At this stage, two assumptions can be made: Either alloy NPs are formed and Cu and Zn move apart due to air oxidation, as shown in the work by Holse *et al.* [6] or Cu and Zn NPs are created in the liquid and zinc acts as a Getter to limit copper

oxidation in air. To resolve this issue, we benefit from the possibility to synthesize zinc sheets in order to coat NPs made from brass electrodes and produce core-shell structures. The result of this experiment is given in **Fig. 5** for a small-size (~18 nm in diameter) NP. Core-shell nanoparticles were actually made. Zinc sheets wrap copper nanoparticles produced during the first step of the process. Once liquid nitrogen is totally evaporated, zinc gets oxidized and Cu@ZnO core-shell structures are obtained. Zn@ZnO NPs were probably synthesized too but they could not be identified as such. In **Fig. 6**, EDX spectra recorded on a medium-size (~115 nm in diameter) core-shell NP confirm that a Cu@ZnO nanostructure was formed. Traces of oxygen (0.47 wt.%) are likely due to the zinc oxide shell. Zinc (2.08 wt.%) can be partly or totally present in the shell if it is not fully oxidized. However, we cannot exclude the possibility that copper contains also a small fraction of zinc. To conclude, we can claim after analysis of a large number of small and medium-size nanoparticles that erosion products of brass electrodes contain a negligible, if not null (below 2-3 wt.% typically), fraction of the element that is not dominant (*i.e.* copper for zinc NPs and zinc for copper NPs).

3.3. Observation after air oxidation of NPs from one zinc electrode and one copper electrode

From the previous results, we infer that zinc and copper are emitted simultaneously from the electrodes but their reaction in the gas phase is limited. To check this assumption, we used pure zinc (grounded) and pure copper (+10 kV) electrodes, mounted opposite one another. In this situation, zinc sheets and copper nanoparticles are produced by erosion of the zinc and copper electrodes respectively, in accordance with results obtained when both electrodes are made of the same metal, either copper or zinc. Agglomerates appear as a network of zinc sheets mixed with copper oxide nanoparticles (**Fig. 7a**). In fact, copper NPs are imperfectly wrapped in ZnO shell (**Fig. 7b**). In **Fig. 7c**, the EELS spectrum indicates that Cu@Zn core-shell nanostructures produced in liquid nitrogen are Cu₂O@ZnO after air exposure. Here again, zinc and copper do not react together to produce an alloy.

3.4. Time-resolved optical emission spectroscopy

In **Fig. 8**, are identified the main transitions observed during discharges in liquid nitrogen when both electrodes are made of zinc, copper or brass. These transitions are reported in the Grotrian diagrams provided as **supplemental material 1**. We distinguish three main groups: copper lines around 515 nm, zinc lines around 470 nm, and UV (copper as well as zinc) lines around 330 nm. The two former groups are due to transitions with similar energies. The latter group is due to more energetic transitions, two of which being resonant in the case of copper (lines at 324.75 and 327.40 nm). Time-resolved data are provided in **Fig. 9** for Cu₆₃Zn₃₇ electrodes and for the Cu(+10 kV)-Zn(grounded) configuration. A broad continuous emission is observed at short times (before 250 ns typically), which is essentially due to electron-ion recombination [13]. Then, optical transitions start popping up in the spectrum when the medium becomes optically thinner.

We also notice that UV copper lines are self-absorbed. In **Fig. 10**, high-resolution spectra recorded specifically at the wavelengths of resonant transition do show negative peaks. As already discussed in the case of aluminium electrodes [13], self-absorption is due to the "shell-like" structure of the plasma where layers of species with varying density enable the trapping of photons emitted at the centre of a given resonant line. No resonant transition of zinc (self-absorbed or not) was visible in the present conditions. Indeed, three resonant transitions ($4s4p\ ^3P_{1,2,3}^o \rightarrow 4s^2\ ^1S$) could be observed around 307 nm, but these transitions originate from metastable states and the corresponding de-excitation probabilities are 4 orders of magnitude lower than those of copper ($\sim 3.3 \times 10^4$ vs $\sim 1.4 \times 10^8\ \text{s}^{-1}$).

In **Fig. 11**, the time evolution of selected lines (one per group identified previously) is depicted. Time-resolved spectra are provided as additional information (see **supplemental material 2**). When electrodes are made of α -Cu₆₃Zn₃₇ brass (**Fig. 11a**), copper and zinc are expected to be produced simultaneously, the electrode melting at 600°C and emitting both elements at the same time. The emissions of zinc and copper lines at 481.05 and 515.32 nm

respectively, *i.e.* with comparable energies, start simultaneously (within the accuracy of our measurement which is ± 25 ns.). However, this does not prove that both vapours are produced simultaneously. Indeed, the selected UV resonant transition of copper at 324.75 nm can be observed 150 ns sooner. This feature is important for it shows that the emission of a given transition cannot be straightforwardly associated with the production of the metallic vapour from one electrode. Indeed, the Cu transition at 324.75 nm starts being visible after 100 ns only, which proves the presence of copper in the early stages of the discharge process. However, copper lines around 515 nm are visible only 150 ns latter.

Besides, it turns out that other UV transitions between 328 and 334 nm ($4s4d\ ^3D_{1,2,3} \rightarrow 4s4p\ ^3P^{\circ}_{1,2,3}$) are also observed but only after 250 ns. As the upper levels of these transitions are high-energy states (all around 7.78 eV), we think that a sufficiently long period of time is required to populate them. Intensity being proportional to concentration, these transitions can pop out of the spectrum only when the upper level is sufficiently populated. Because the time-scale over which the discharge occurs is very short (much shorter than the $\sim 3\ \mu\text{s}$ needed typically in these conditions to reach local thermodynamic equilibrium), we can observe a gradual populating of the excited states, leading to a discrepancy in the order of appearance of lines according to their transition energy.

The simultaneous emission of zinc and copper lines at 481.05 and 515.32 nm, even though it does not prove that both elements from the electrodes are emitted together, likely results from such a concomitance. The upper levels of both transitions are near, lying at 6.19 and 6.65 eV for copper and zinc respectively. Brass erosion, if the two elements are emitted simultaneously, should lead to a ratio of ~ 1.7 (*i.e.* 63/37) only between the concentrations of elements. Then, the upper levels of lines at 481.05 and 515.32 nm should be populated alike, leading to simultaneous emissions.

In the case of the Cu-Zn arrangement, zinc is expected to melt a bit before brass does and copper much after (Cu melts at $\sim 1085^{\circ}\text{C}$). Contrary to the former situation, there is a delay of

100 ns in the emission of copper lines around 515 ns with respect to zinc lines around 480 ns. The self-absorbed lines of copper are not observed in these conditions. The emission of copper is differed in this arrangement because the melting of the electrode occurs at much higher temperature. For the same reason, the concentration of copper is probably much weaker than with brass electrodes, which is confirmed by the very weak intensity of the copper line at 511.20 nm (**see supplemental material 3**). Then, it is very interesting to see that the zinc UV emission at 334.50 nm appears after the emission of the zinc line at 481.05 nm and before the copper line at 511.20 nm. As previously, this behaviour is attributed to the time required to sufficiently populate the upper levels of these transitions that lie at high energy.

From these results, a pretty clear picture of emission processes can be drawn. In the case of brass electrodes, both elements are certainly emitted simultaneously, quite early in the discharge because of the low melting point of the alloy. The plasma is highly concentrated in zinc and copper and self-absorption is observed for resonant lines of copper but not of zinc where the emissive states are metastable. Then, energy levels are progressively populated, leading to new emissions. In the case of Zn and Cu electrodes, the zinc vapour is emitted first. Copper emission is delayed because of the high melting point of the metal that limits also the concentration of the metal in the discharge. We can expect that light emission is not homogeneously distributed over the discharge length, zinc (respectively copper) emission being probably mainly localized near the zinc (respectively copper) electrode. Consequently, optical emission spectroscopy explains clearly why alloy nanoparticles cannot be synthesized in this situation. For brass electrodes, it is not so clear. Both elements are emitted simultaneously, probably distributed homogeneously in the discharge, but they do not form alloy nanoparticles, even though nanoparticles can be doped up to 1 or 2 % by the other element. The origin of this behaviour is still not understood but it might be due to the intensity

of our discharges which is about 10 times higher than Panuthai's (50 to 100 A vs 5 A). Elements of the alloy could perhaps be more efficiently split in our case.

3.5. Discussion

In the work of Panuthai *et al.* [5], alloy NPs synthesized from 65Cu/35Zn and 90Cu/10Zn wires in ethylene glycol, ethanol and deionized water are characterized either without reduction or with successive reduction by L-ascorbic acid. These alloy NPs (5-10 nm in diameter) exhibit in all experimental conditions similar compositions to the wires used, atoms of copper and zinc being uniformly distributed over the whole cluster or particles. If we assume with the authors that zinc oxide NPs are reduced by L-ascorbic acid, then it is very difficult to admit that this does not hold as well for CuZn NPs that should be oxidized by either liquid. Indeed, as shown in the work by Holse *et al.* [6], CuZn NPs must be elaborated under UHV to avoid their oxidation. One way to explain the results by Panuthai *et al.* [5] is then to assume that small CuZn NPs are functionalized by specific chemical groups like OH for all liquids or CO for ethanol and ethylene glycol. Indeed, hydroxyl groups for instance are known to passivate some NPs like silicon for instance [17] by grafting OH functional groups onto NPs surface. Grafting of OH or CO groups would affect copper or copper alloy but not zinc. Indeed, copper NPs are found to remain metallic, whereas zinc NPs are easily transformed into ZnO. In Cu₆₃Zn₃₇ and Cu₉₀Zn₁₀ brass alloys, this would be true as well, the oxidation of zinc being hindered in this case by the presence of copper.

Recent works [18-19] also showed that elastic strain can tune the catalytic activity in a controlled manner. For instance, the change of the d-band by either compression (e.g. Ni and Pt) or by tension (e.g. Cu) improves the catalytic activity in the case of the hydrogen evolution reaction. Reciprocally, the strain effect must play a crucial role in the formation of alloy, by minimizing the energy required to stabilize the alloy. Thermal gradients being huge in our conditions (directed from the hot plasma region to the cold liquid), they might favor the

development of strain within particles in a way that it is not compatible with the stabilization of alloys.

4. CONCLUSION

We showed that nanosecond pulsed discharges in liquid nitrogen between $\text{Cu}_{63}\text{Zn}_{37}$ wire electrodes lead to the synthesis of Cu and Zn spherical nanoparticles, which get oxidized in the air once nitrogen is evaporated and form Cu_2O and ZnO . When both electrodes are made of a different metal, *i.e.* zinc and copper, core-shell $\text{Cu}_2\text{O}@\text{ZnO}$ NPs are obtained after air exposure. 2D zinc sheets are formed when a pure zinc electrode is used whereas spherical zinc NPs are formed when the electrodes are made of $\text{Cu}_{63}\text{Zn}_{37}$.

In the case of Zn and Cu electrodes, optical emission spectroscopy shows that copper and zinc vapours are not emitted by the electrodes neither simultaneously nor homogeneously in the interelectrode gap. Consequently, alloy nanoparticles cannot be synthesized in this situation. For brass electrodes, even though both elements are emitted simultaneously and probably distributed homogeneously in the discharge, they do not form any alloy nanoparticles either. Copper and zinc are then split when emitted and do not get alloyed during the discharge process, maybe because of the short duration of the discharge.

The possibility to form alloy nanoparticles by discharges in liquids was showed by Panuthai et al. [5]. The oxidation of these nanoparticles, even with diameters as small as 10 nm, seems to be hindered, probably by surface functionalization. This might explain why the oxidation mechanism described by Holse *et al.* [6], where alloy NPs get split by oxidation into CuO and ZnO , does not hold in these conditions.

From these results, it is now important to understand how Panuthai et al. could get alloy NPs instead of Cu and Zn NPs. Understanding why no oxidation occurs in their conditions will also be a key point to control the synthesis of alloy NPs by discharges in liquids.

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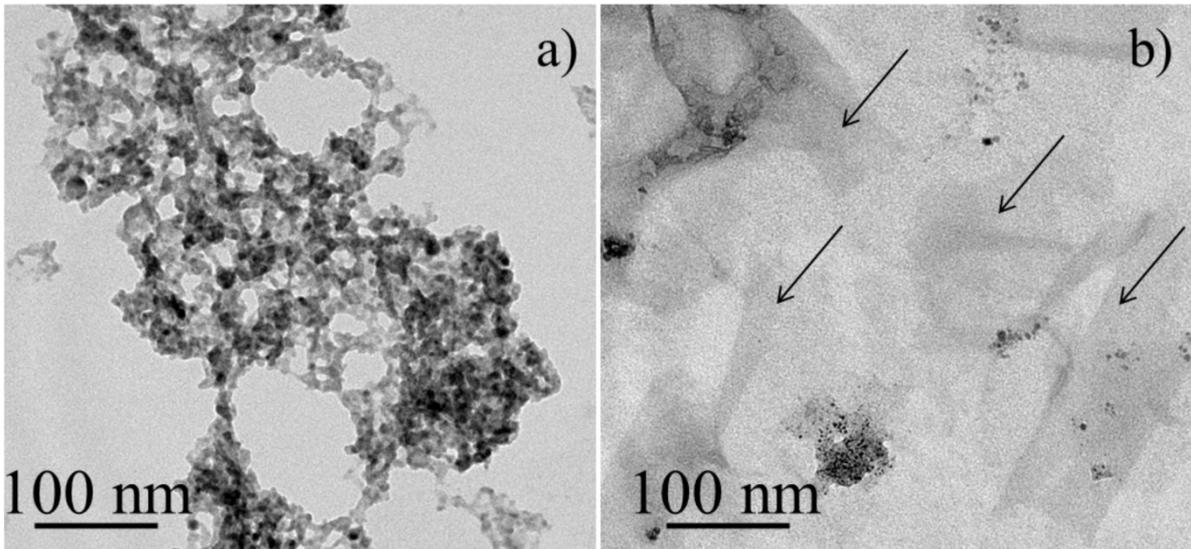


Figure 1: a) Copper oxide (CuO) nanoparticles synthesized between two Cu electrodes immersed in liquid nitrogen and observed after air exposure by TEM. b) Zinc oxide (ZnO) sheets (depicted by arrows) and nanoparticles synthesized between two Zn electrodes immersed in liquid nitrogen and observed after air exposure by TEM.

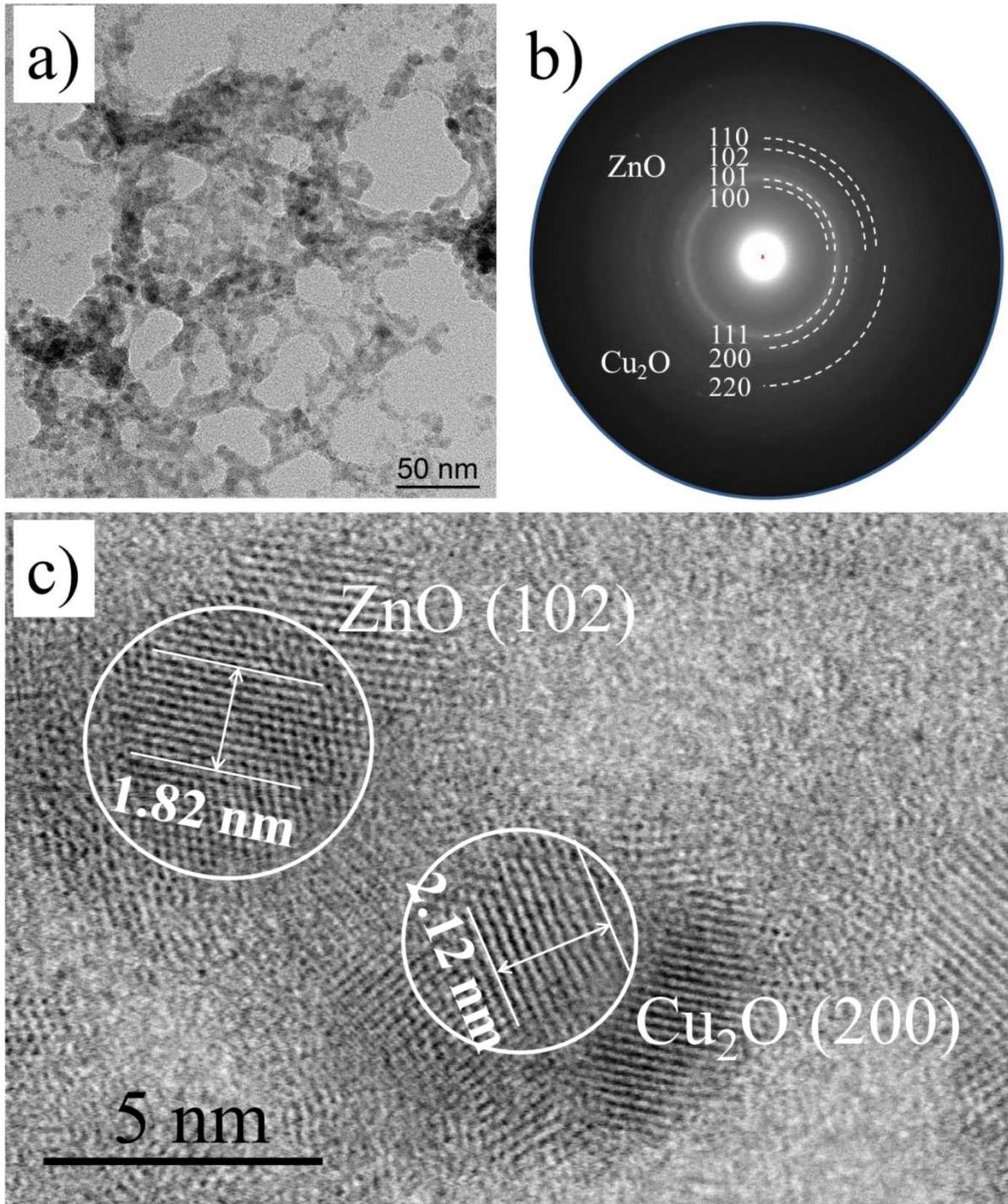


Figure 2: a) Low magnification bright field TEM images of NPs synthesized with brass electrodes. b) Corresponding Selected Area Electron Diffraction pattern showing the simultaneous presence of Cu₂O and ZnO. c) High resolution TEM images showing crystalline ZnO and Cu₂O NPs. The interplanar distance is measured from 10 consecutive planes, as depicted by arrows.

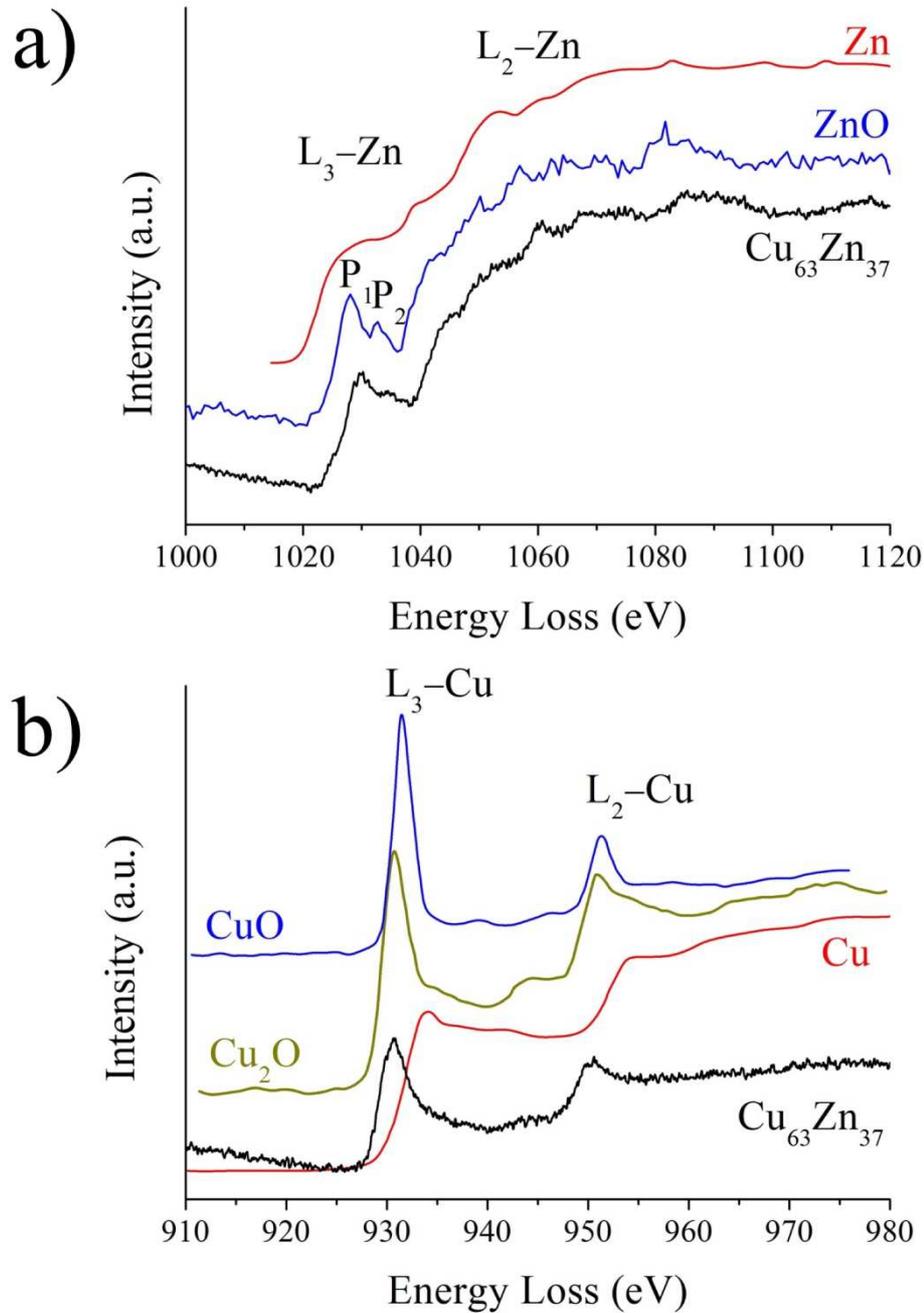


Figure 3: a) Electron Energy Loss spectrum corresponding to the Zn–L edge. The spectrum labelled $\text{Cu}_{63}\text{Zn}_{37}$ corresponding to the present experimental conditions matches the ZnO reference spectrum. Zn and ZnO reference spectra are taken from [14]. b) Electron Energy Loss spectrum corresponding to the Cu–L edge. The spectrum labelled $\text{Cu}_{63}\text{Zn}_{37}$ corresponding to the present experimental conditions matches the Cu_2O reference spectrum. Cu, Cu_2O and CuO reference spectra are taken from [15].

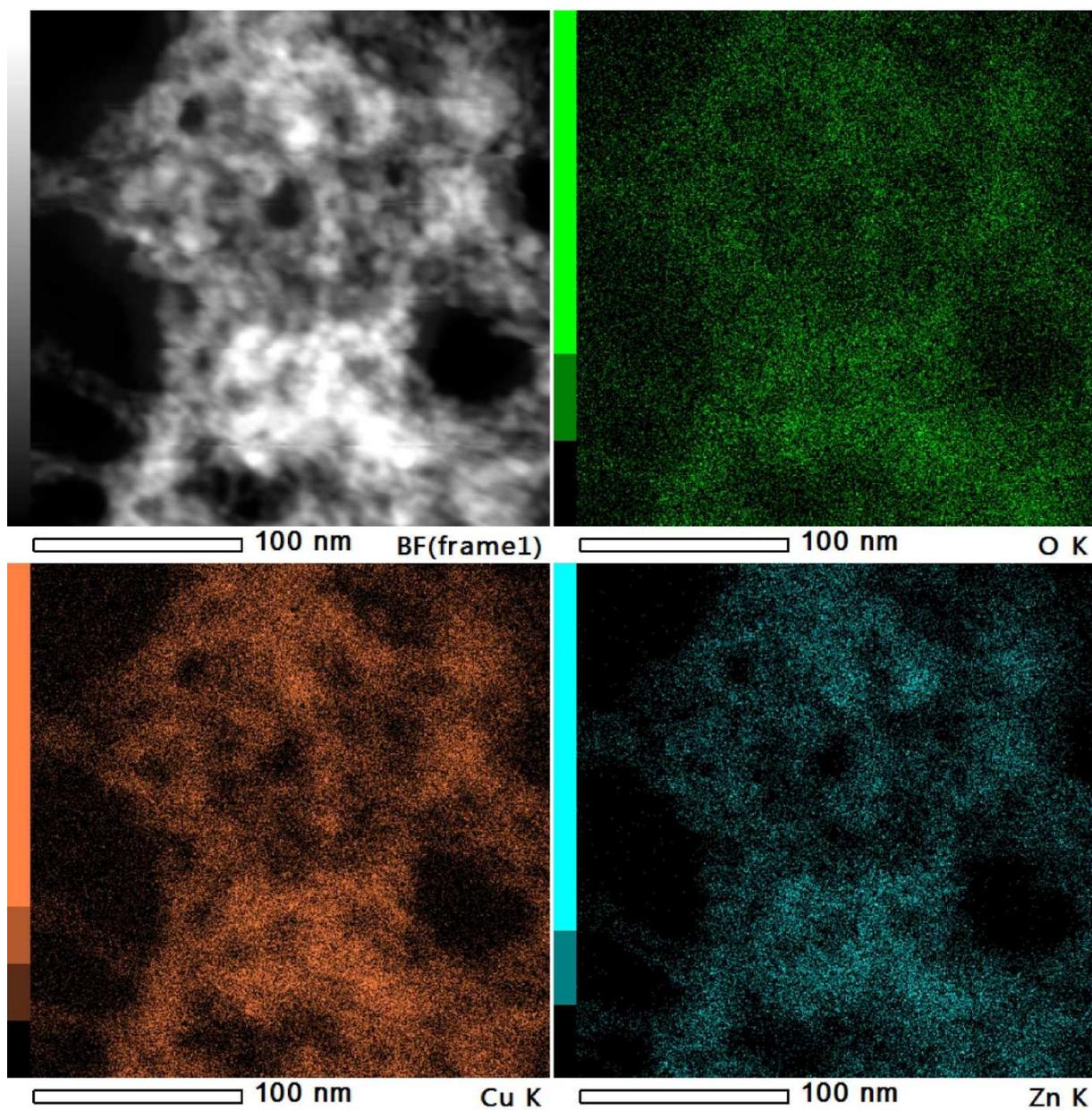


Figure 4: X-mapping of a large aggregate of NPs showing that Cu_2O and ZnO NPs are homogeneously distributed in this aggregate.

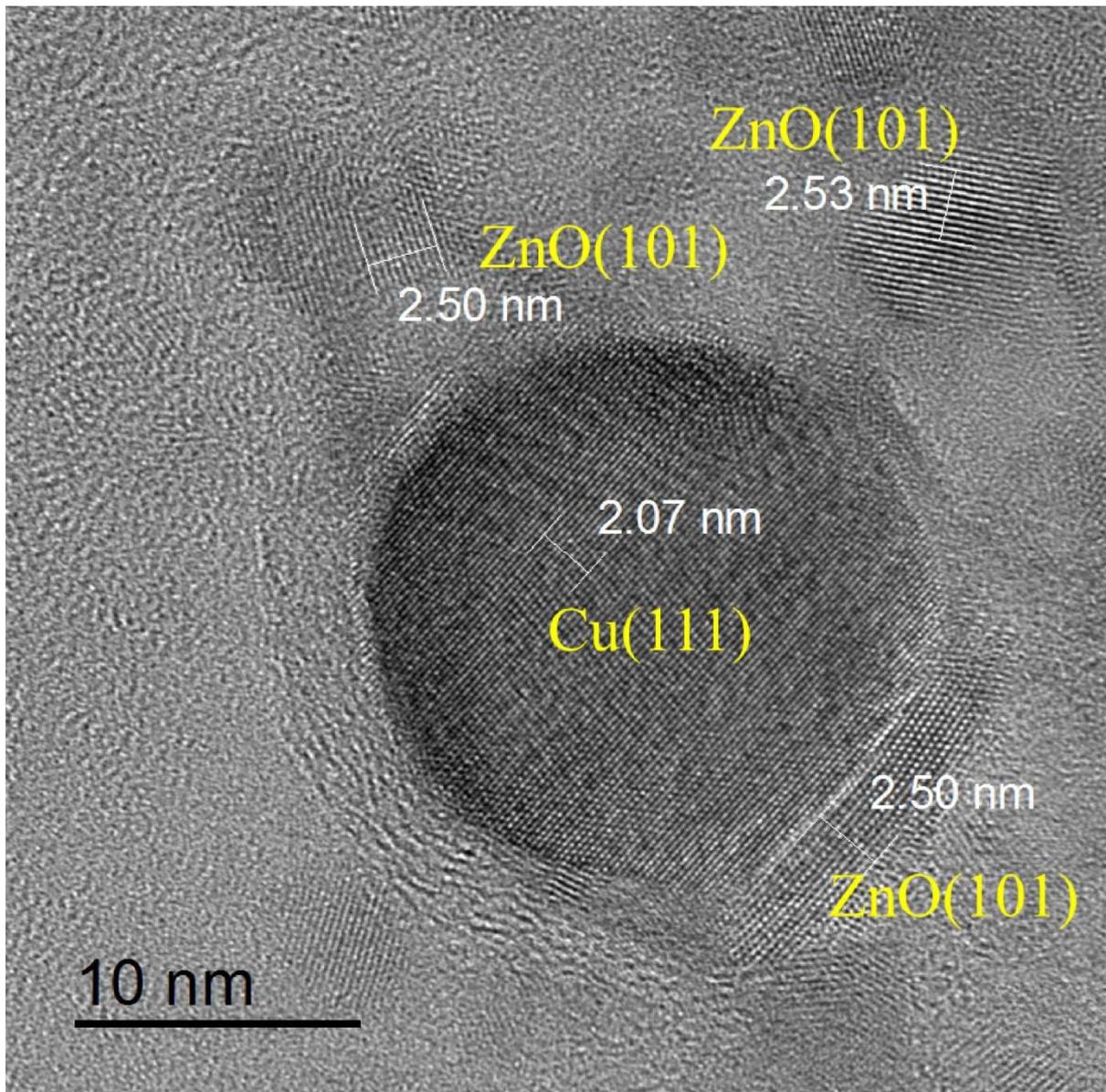


Figure 5: High-resolution image showing a Cu@ZnO core-shell structure of a small-size (~18 nm in diameter) nanoparticle.

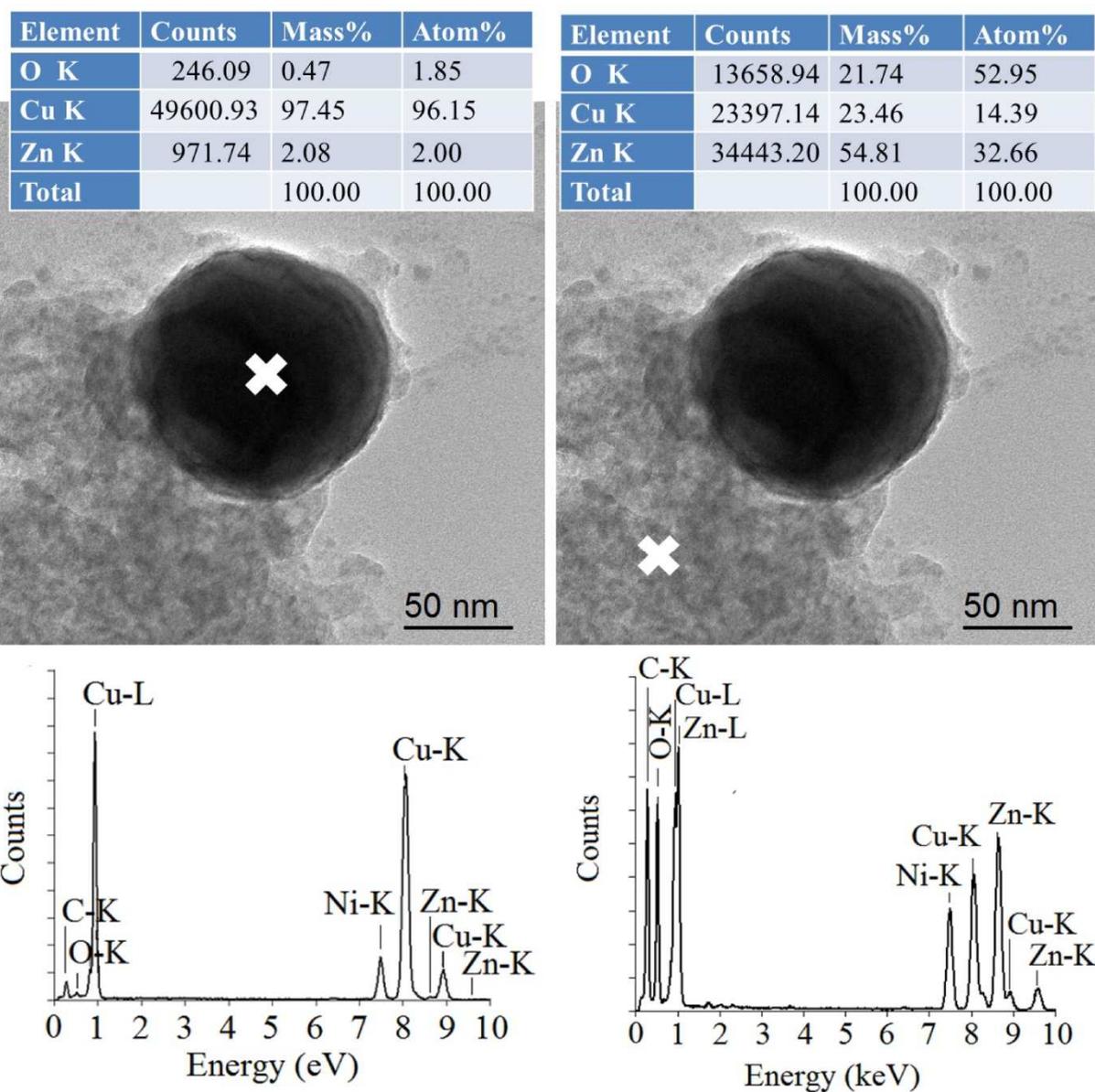


Figure 6: EDX spectra recorded at the cross and corresponding elemental analyses of a medium-size (~115 nm in diameter) Cu@ZnO core-shell NPs. Nickel is due to the TEM grid.

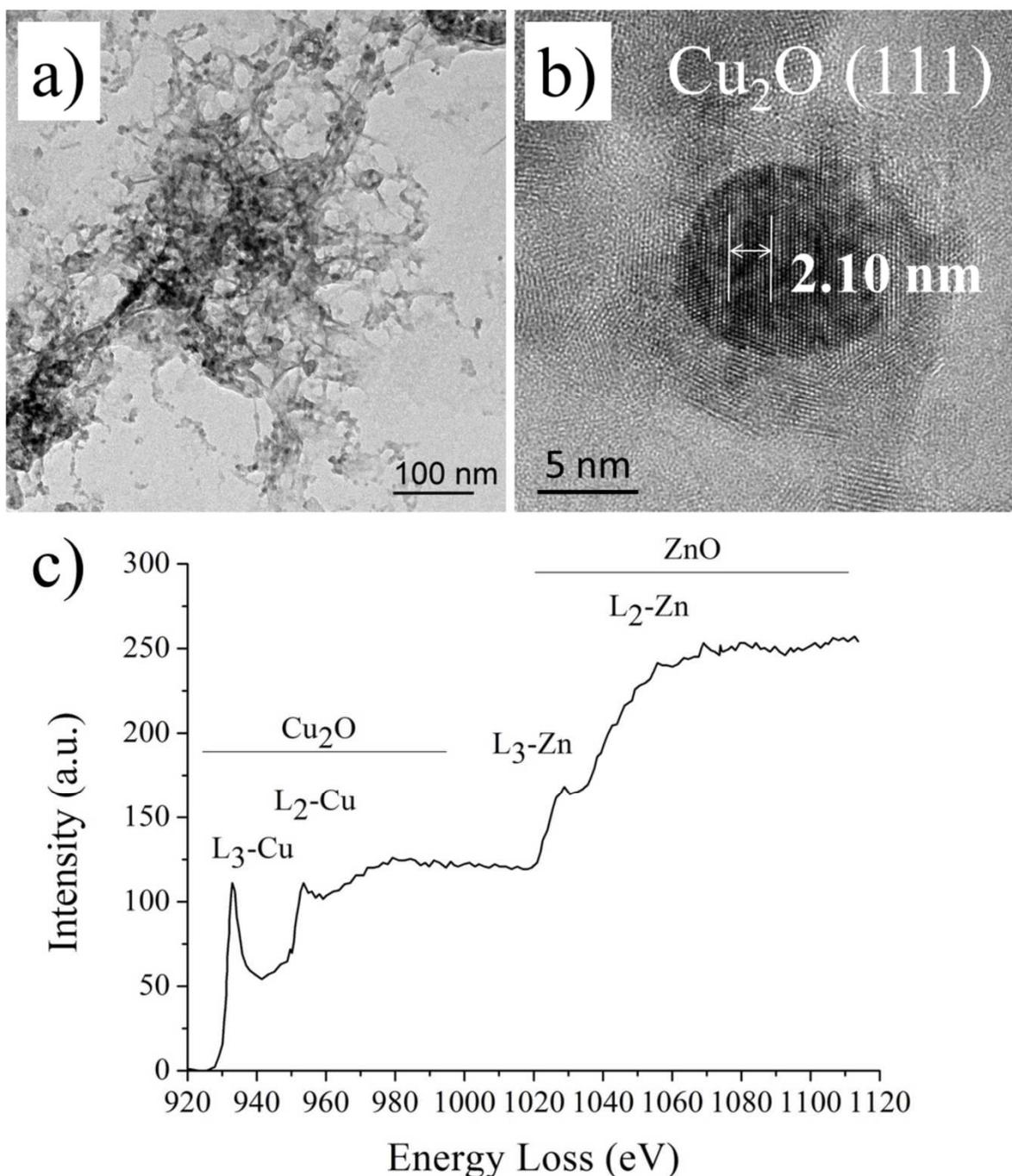


Figure 7: a) Low magnification bright field TEM images of NPs synthesized with one zinc electrode and one copper electrode mounted opposite one another. The sheet-like structure of agglomerates is clear. b) High resolution TEM images showing crystalline $\text{Cu}_2\text{O}@Z\text{nO}$ NPs. The interplanar distance is measured from 10 consecutive planes, as depicted by arrows. c) Electron Energy Loss spectrum corresponding to the Cu-L and Zn-L edges showing the presence of Cu_2O and ZnO .

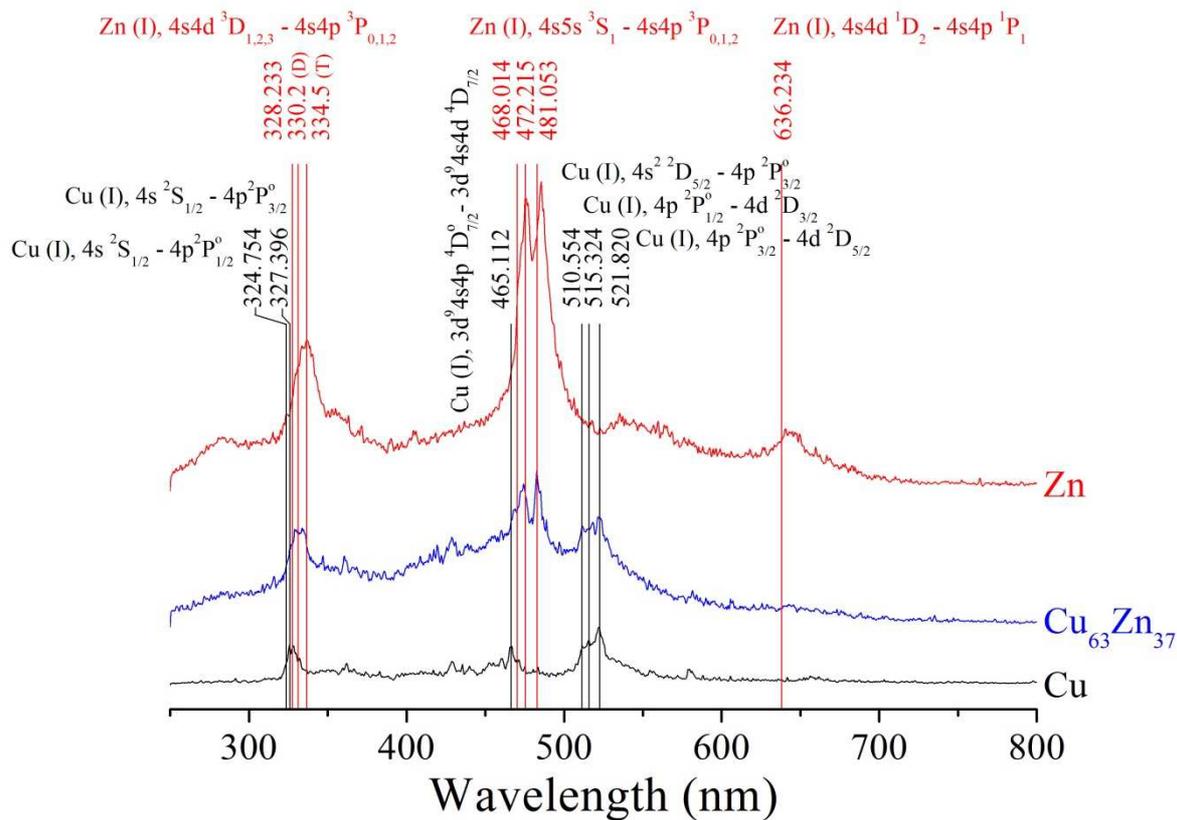


Figure 8: Main transitions observed during discharges in liquid nitrogen when both electrodes are made of zinc, copper or brass.

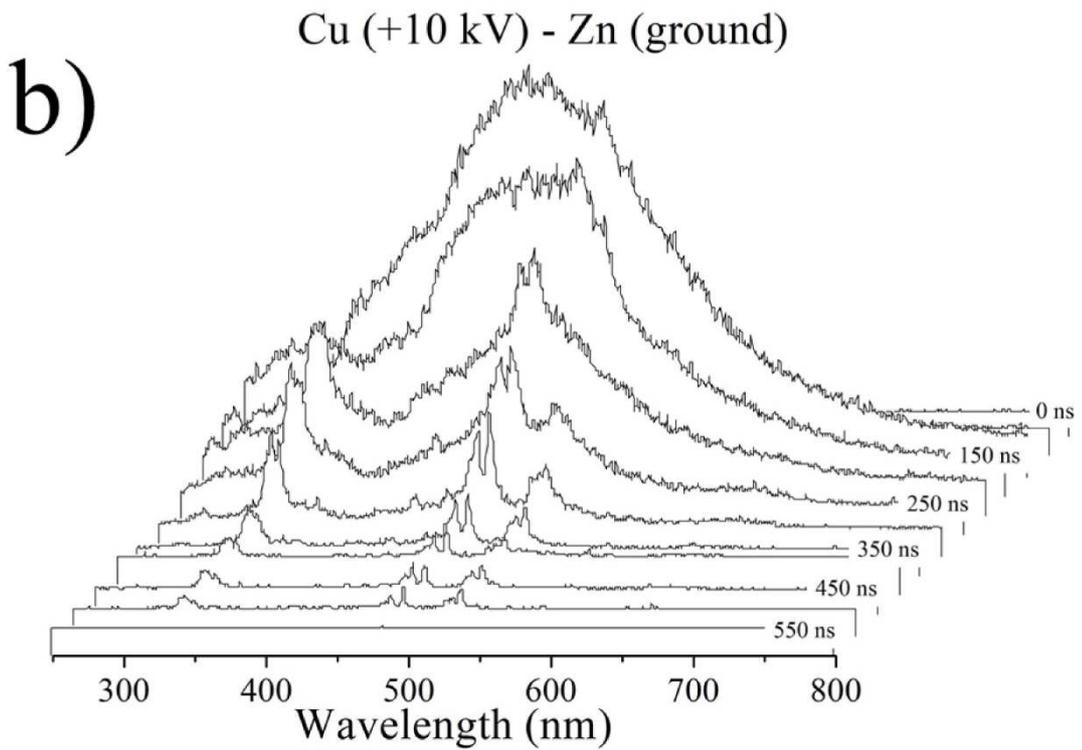
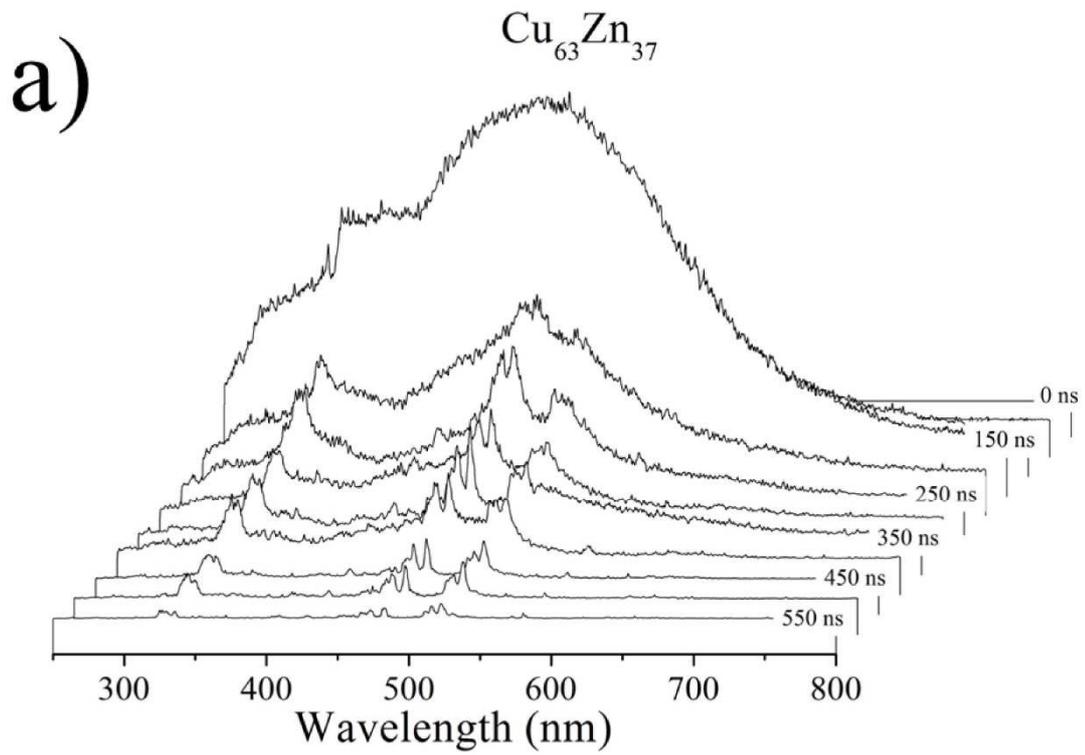


Figure 9: Time evolution of optical emission spectra recorded every 50 ns when both electrodes are made of brass a) and when high voltage is applied to the copper electrode, the zinc electrode being grounded.

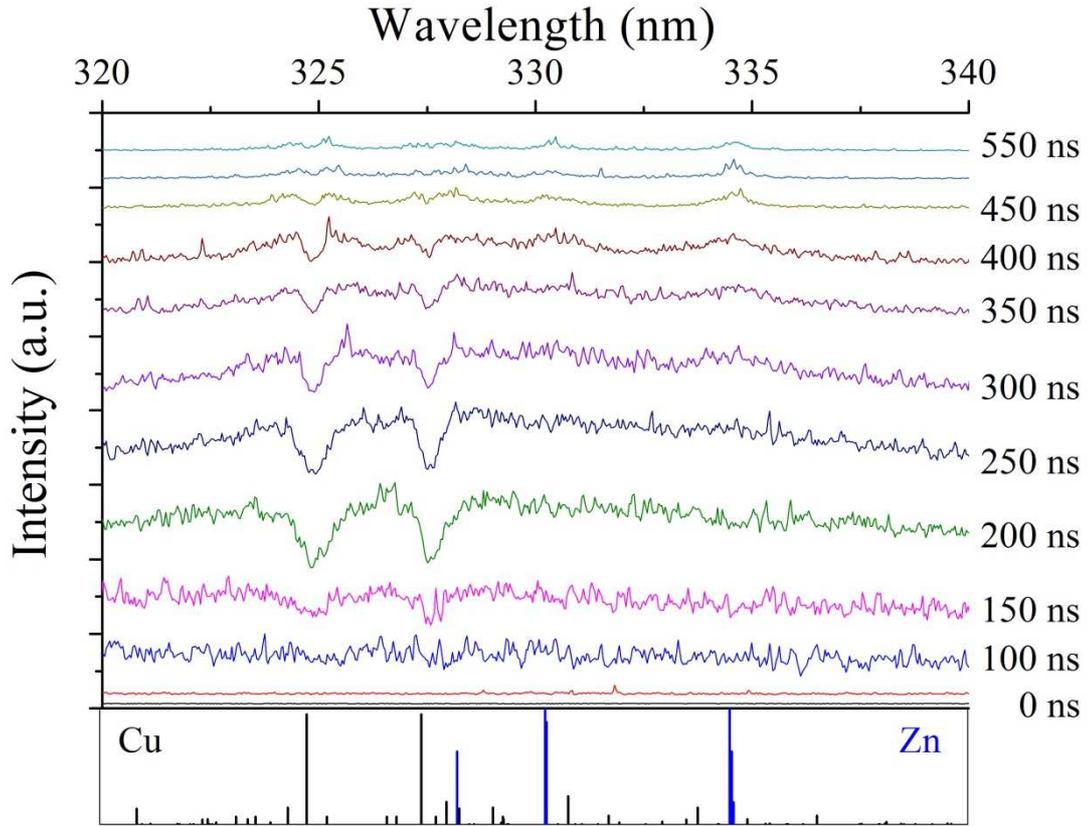


Figure 10: Self-absorption of Cu resonant lines observed in the case of brass electrodes with a $1,200 \text{ g mm}^{-1}$ grating. Copper (resp. zinc) lines referenced in NIST [16] are shown by vertical black (resp. blue) threads whose length is proportional to the relative intensity of the line. Data at 0, 50 and 100 ns, where no self-absorption is noticed, are not reported to better depict the time evolution of self-absorbed lines.

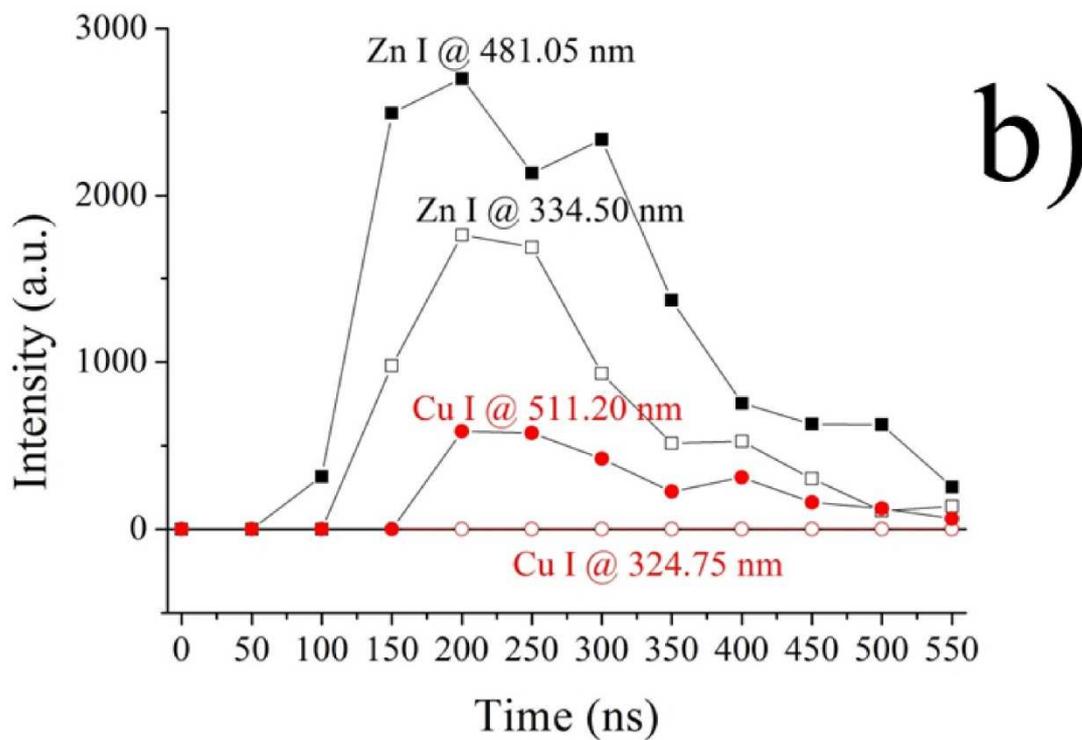
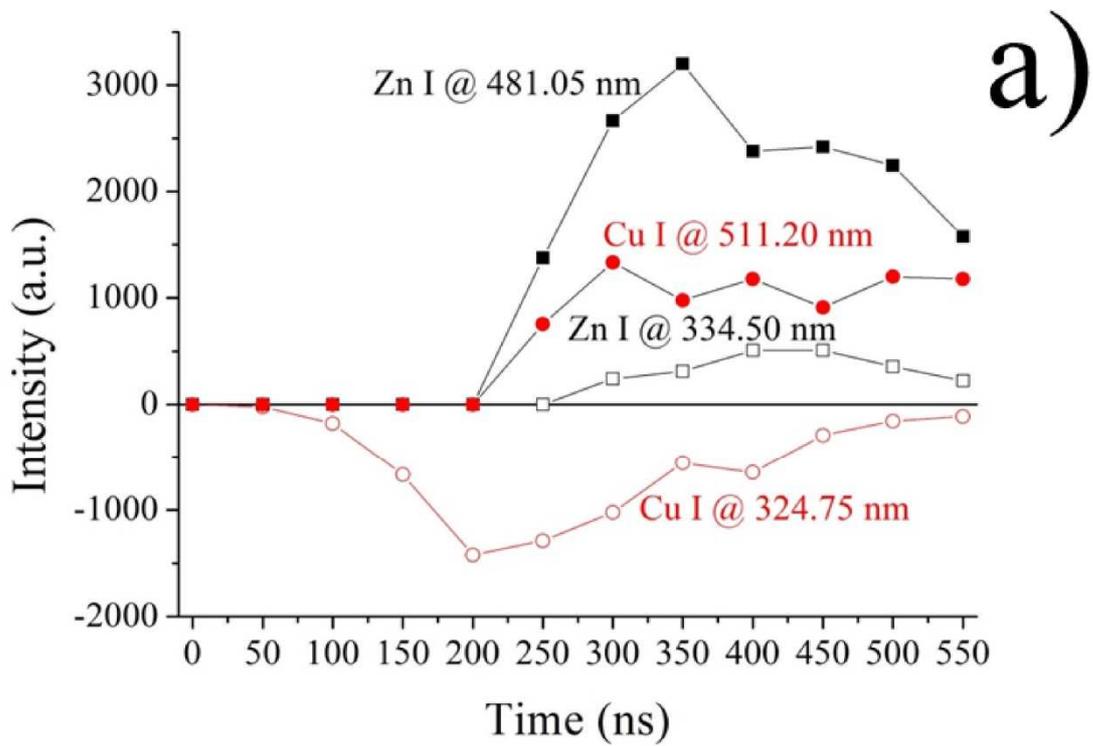


Figure 11: Time evolution of selected lines a) when both electrodes are made of brass a) and when high voltage is applied to the copper electrode, the other zinc electrode being grounded.

	Weight%	Atom%
O	3.29	11.90
Cu	92.20	84.10
Zn	4.51	4.00

	Weight%	Atom%
C	13.03	37.60
O	9.34	20.24
Cu	65.51	35.74
Zn	12.12	6.43

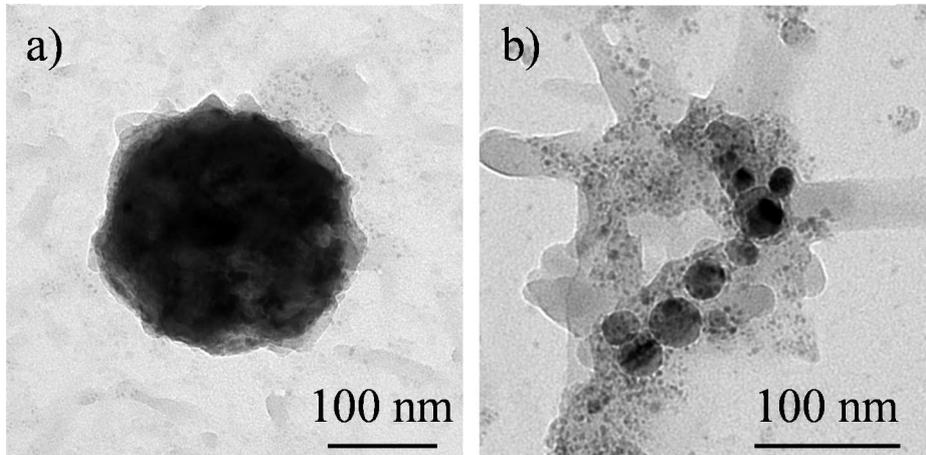
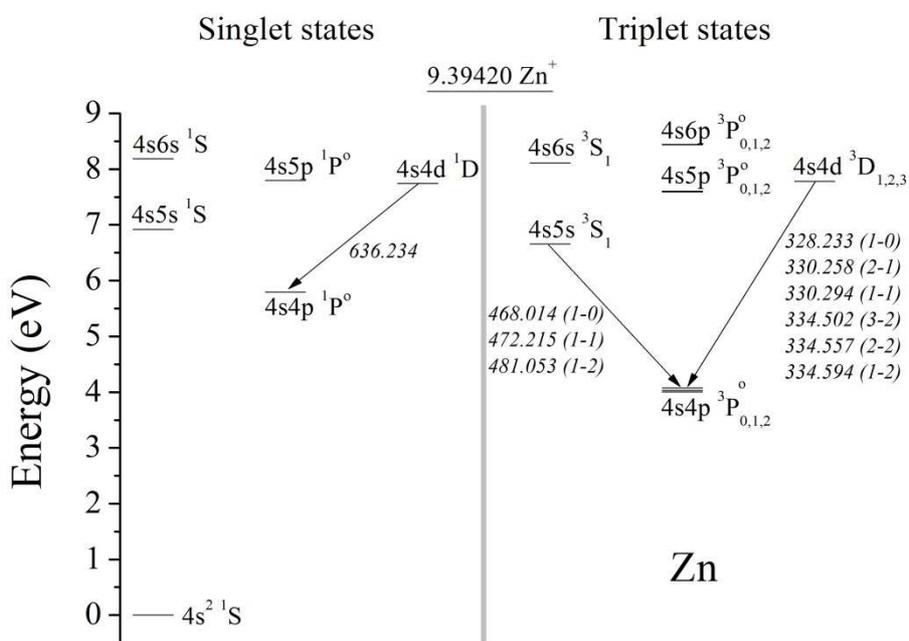
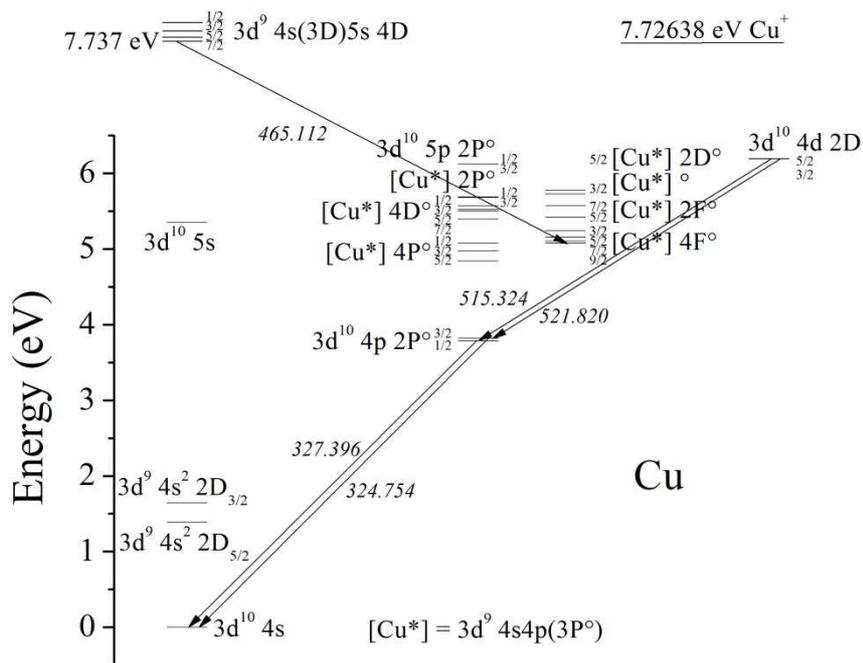


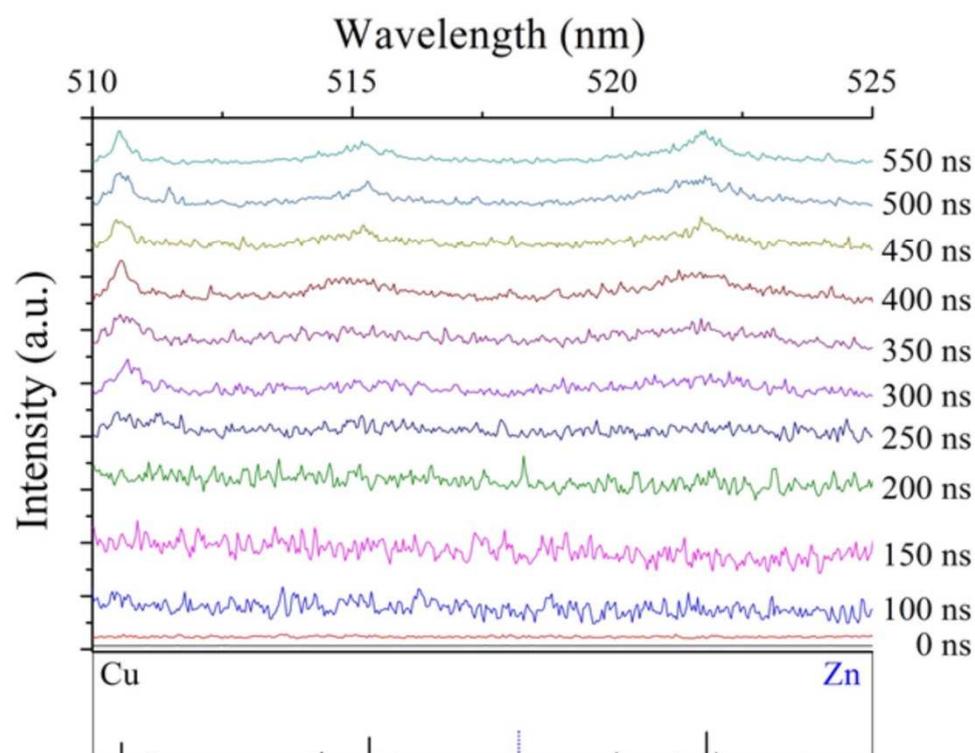
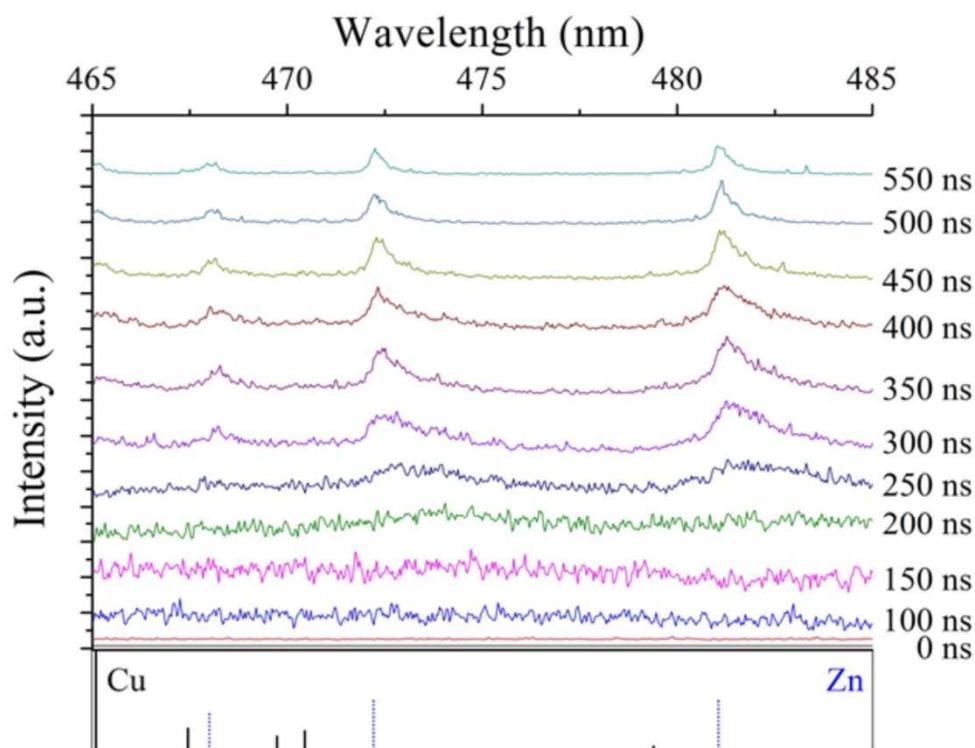
Figure 12: Nanoparticles synthesized from $\text{Cu}_{63}\text{Zn}_{37}$ electrodes in a) water and b) ethanol. Composition of large particles is provided on top.

SUPPLEMENTAL MATERIAL 1



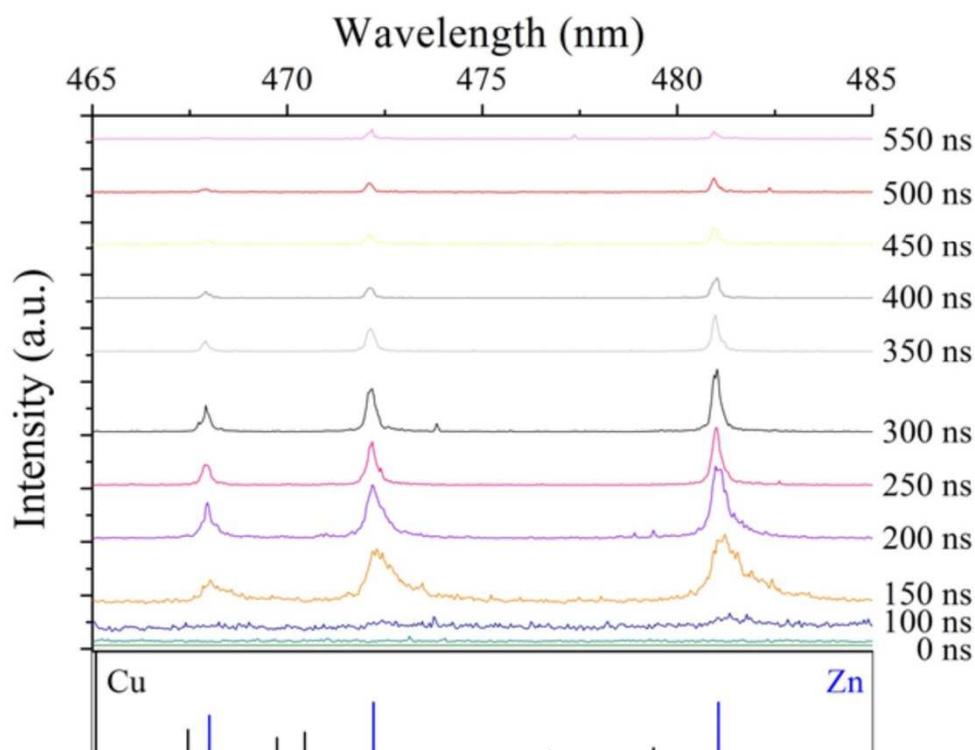
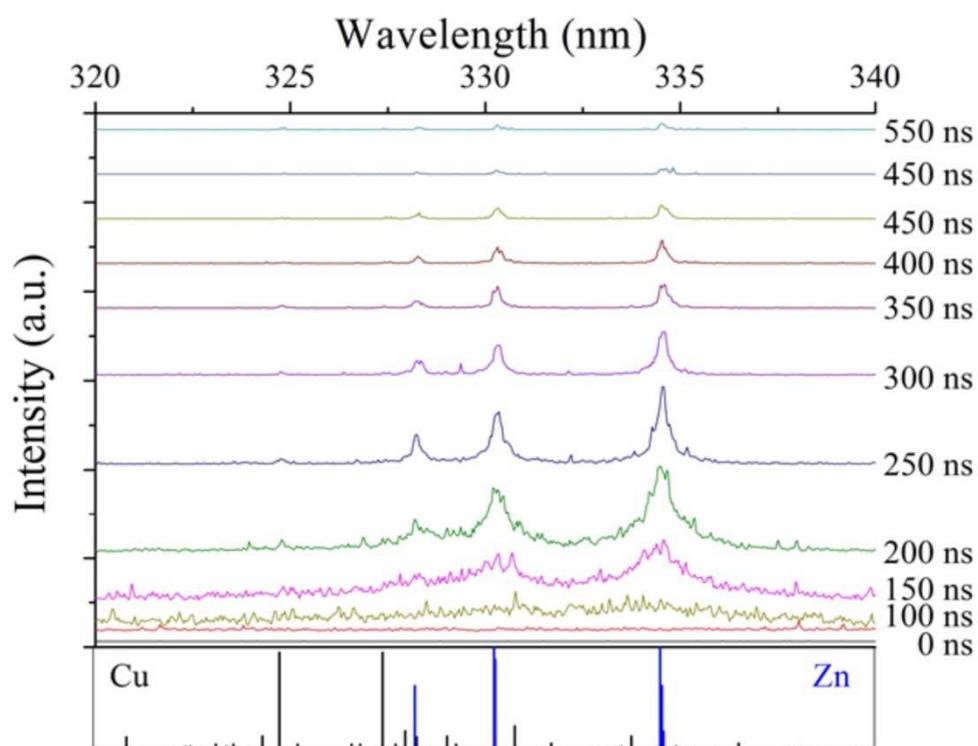
Supplemental Material 1: Grottrian diagrams of Cu and Zn displaying some transitions that are observed experimentally.

SUPPLEMENTAL MATERIAL 2



Supplemental Material 2: Time-resolved optical emission spectra recorded for selected wavelength ranges. +10 kV discharges between two $\text{Cu}_{63}\text{Zn}_{37}$ electrodes. Spectra were recorded with a $1200 \text{ grooves mm}^{-1}$ grating.

SUPPLEMENTAL MATERIAL 3



Supplemental Material 3: Time-resolved optical emission spectra recorded for selected wavelength ranges. +10 kV discharges between one Cu electrode (HV) and one zinc electrode (grounded). Spectra were recorded with a 1200 grooves mm^{-1} grating.