

# Tetracycline removal with activated carbons produced by hydrothermal carbonisation of Agave americana fibres and mimosa tannin

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1	Tetracycline removal with activated carbons produced by
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# 1 Abstract

2 Two series of carbons were prepared from Agave americana fibres (A) mixed with *mimosa* Tannin (T) at different T to A weight ratios W = 0/4; 1/3; 2/2; 3/1 and 4/0. The first 3 series, CTAW, was produced by direct pyrolysis of the precursors (T, A, or blends) and the 4 5 second one, CHTAW, was produced in two steps, hydrothermal carbonisation (HTC) and then 6 pyrolysis. Materials from the CHTAW series presented higher surface areas, H/C atomic 7 ratios and carbon yields than those of the CTAW series. CHTA2/2 was next activated with 8 CO<sub>2</sub> during 1, 2 or 3h. The appropriate selection of the synthesis conditions allowed obtaining 9 high-surface area activated carbons (ACs) with similar carbon yields and average pore 10 diameters as non-activated, low-surface area, carbon materials. CHTA2/2 activated for 2h was 11 tested for tetracycline (TC) adsorption, and the equilibrium was reached much faster than for 12 a reference commercial AC due to the presence of macropores and mesopores provided by 13 carbonised A. TC adsorption was spontaneous, and adsorption kinetics was adequately fitted 14 by a pseudo-second-order model. TC adsorption essentially depends on surface area, and the 15 results reported herein are in the range of those reported in the open literature. 16 17 18 19

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Keywords: Hydrothermal carbonisation, Agave americana, Mimosa tannin, Physical
activation, Activated carbon, Tetracycline adsorption

# 1 Introduction

2 Activated carbons (ACs) are porous materials characterised by highly developed pore 3 texture, specific area and surface functionalities. ACs are produced from many different 4 precursors, biomass among them, the selection of which being mainly conditioned by 5 availability and cost. Among biomass, coconut shells (Rodríguez-Estupiñan et al., 2013), 6 algae (Altenor et al., 2012), rice straw (Fierro et al., 2010a; Schaefer et al., 2017), lignin 7 (Fierro et al., 2007) or ramboutan (Nephelium lappaceum) skin (Njoku et al., 2014) can be 8 mentioned but are just examples. Pore texture, surface area and amount of functional groups 9 in ACs can be enhanced by physical activation in which the precursor is pyrolysed under inert 10 gas, usually nitrogen at high temperature, at least 800°C, and further exposed to an oxidising 11 gas. The latter is usually steam or CO<sub>2</sub>, at temperatures within the range from 800 to 1000°C 12 (Ghouma et al., 2015). Physical activation with CO<sub>2</sub> allows obtaining ACs with high surface 13 areas and amount of surface functionalities (Molina-Sabio and Rodríguez-Reinoso, 2004). 14 Activation time and flow of oxidising gas are the main parameters influencing the final AC 15 characteristics (Acosta et al., 2016), and these parameters are sometimes optimised by 16 experimental design (Zhao et al., 2011). Unlike for chemical activation, the resultant ACs 17 doesn't need washing, which is a time-consuming step.

18 In the last decade, the interest for hydrothermal carbonisation (HTC) treatment 19 significantly increased (Braghiroli et al., 2014; Braghiroli et al., 2015; Schaefer et al., 2016), 20 although this process is known since 1913 (Bergius, 1915). HTC indeed allows transforming 21 biomass precursors into hydrochars with a hydrophilic shell and a hydrophobic core 22 (Braghiroli et al., 2015) in a very simple way. In brief, biomass and water are introduced in an 23 autoclave which is then placed in an oven at moderate temperature (150-250°C), and in which 24 the pressure is auto-generated. In these conditions, hydrolysis of the soluble biopolymers takes place, followed by fragmentation (Braghiroli et al., 2015). Next, the resultant monomers 25

1 condensate and the as-obtained nuclei grow through a diffusion process, usually leading to 2 carbonaceous microspheres. Different biomasses have been submitted to HTC to produce 3 carbon materials, such as corn stalk and Tamarix ramosissima (Ling-Ping et al., (2012)), 4 cellulose (Luca et al., 2014) or tannin (Braghiroli et al., 2015). HTC is also an interesting 5 method for producing carbons doped with heteroatoms such as nitrogen. Thus, nitrogen-rich 6 carbonaceous materials were synthesised from tannin submitted to HTC in concentrated 7 ammonia (Braghiroli et al., 2012). However, hydrochars must be pyrolysed for obtaining true 8 carbon materials, and have to be further activated to enhance their porosity and functionalities 9 and hence to produce activated carbons (ACs).

10 ACs are widely used as adsorbents and are applied in many fields such as, among 11 others, air purification (Choi et al., 2016), drinking water and wastewater treatment (Zietzschmann et al., 2016), gas storage (Sethia and Sayari, 2016), or purification of 12 13 pharmaceutical products (Li et al., 2015). The gradual increase of antibiotics presence in 14 natural water and antibiotics bioaccumulation, tetracycline (TC) among them, is a serious 15 threat to the environment. Therefore, antibiotics removal is a scientific and technological 16 challenge, and a matter of public concern. Antibiotics removal can be achieved by membrane 17 filtration (Kovalova et al., 2012), electrochemical treatments (Dirany et al., 2012) or 18 adsorption onto porous materials (Acosta et al., 2016; Ncibi and Mika, 2015).

The main objective of the present study was to remove TC using ACs produced from a low-cost, easily available and highly abundant local biomass in Tunisia: *Agave americana* fibres (A). *Mimosa* tannin (T) was used to increase the carbon yield, and ACs were synthesised by varying several experimental conditions: T/A weight ratio, addition of an HTC step or not, and activation time. We showed that the ACs prepared here had higher performances than a commercial AC in terms of TC adsorption. Traditional studies including basic thermodynamic calculations, pH effect, equilibrium and kinetics aspects were also carried out. A review of the TC adsorption capacities reported in the open literature was
 finally provided in order to compare with the performances of the ACs prepared herein.

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#### 5 2. Material and methods

#### 6 2.1 Raw materials

7 Agave americana fibres (A) were collected at Ben Salem, in the central Tunisian region 8 of Kairouan. The relevant fibre extraction method was described in the literature (Ben 9 Hamissa et al., 2007). Briefly, Agave americana plants were treated in a NaCl-salt solution at 10 80°C for 8h. Afterwards, they were beaten with a mallet and vigorously thrashed with a 11 scraper in order to separate the fibres (Ben Hamissa et al., 2013). Fibres were washed several 12 times with distilled water to remove non-cellulosic particles, and were dried in an oven at 13 70°C until constant weight. Then, the fibres were finely cut and sieved using an electric sifter. 14 The particle size used in the experiments was comprised between 1 and 5 mm.

15 Tannin (T) was extracted from *Mimosa* tree barks (Acacia mearnsii, De Wild), and was 16 kindly supplied by the company SilvaChimica (San Michele Mondovi, Italy). This material is 17 commercially available under the name "Fintan OP", and its extraction protocol has been 18 described in detail elsewhere (Braghiroli et al., 2014). Briefly, fresh barks were subjected to 19 leaching in a diluted sodium bisulphite aqueous solution at 70°C. The resultant solutions were 20 concentrated and then spray-dried to yield a light-brown powder containing 1 wt. % of amino 21 and imino acids, 4-6 wt. % of water, 80-82 wt. % of phenolic flavonoid materials. The 22 remainder consists in monomeric and oligomeric carbohydrates, mainly broken pieces of 23 hemicelluloses (Braghiroli et al., 2014).

A commercial AC, F300 provided by the company Calgon, was used as reference material for Tetracycline (TC) adsorption. TC, 98% pure, was provided by Sigma Aldrich.

#### 1 **2.2 Activated carbon synthesis**

Two series of carbons were prepared from 4g of different precursors obtained by mixing *Agave americana* fibre (A) and tannin (T) at several T to A weight ratios (*W*) and maintaining the final mass to 4g (i.e., W = 0/4; 1/3; 2/2; 3/1 and 4/0). The carbon precursors were labelled TA0/4; TA1/3; TA2/2; TA3/1 and TA4/0, respectively, and this series was called TAW.

6 The first carbon series was prepared by direct pyrolysis of the aforementioned TAW 7 precursors in a horizontal tubular furnace (Carbolite CTF). 1g of carbon precursor was placed 8 in a quartz boat and transferred into a quartz tube continuously flushed with nitrogen at a flow 9 rate of 100 mL/min. The tube was heated in the furnace at 1°C/min up to 900°C, and such 10 final temperature was held for 1h. Then, the furnace was allowed to cool down to room 11 temperature under nitrogen flow. The resultant samples after pyrolysis and drying at 105°C 12 were labelled CTAW, where "C" means carbon.

The second carbon series was prepared by submitting the TAW precursors to hydrothermal carbonisation (HTC) before pyrolysis at 900°C. In a typical experiment, 4g of TAW were introduced in a glass vial containing 40g of distilled water, and the vial was introduced into a 200 mL Teflon-lined autoclave (Anton Parr). The autoclave was then introduced for 6h in a ventilated oven pre-heated at 180°C. The choice of HTC conditions ensured total HTC conversion (Braghiroli et al., 2014).

After HTC and drying at 105°C, the samples were labelled HTAW, where "H" means HTC, and they were pyrolysed in the same conditions as for the first series. The resultant samples were then labelled CHTAW, where C, H, T, A and W have the same meaning as before.

One of the carbon samples, CHTA2/2, was chosen for physical activation with  $CO_2$  in order to further develop its textural properties.  $CO_2$  activation was carried out in a horizontal tubular furnace. 1g of CHTA2/2 was placed in a quartz boat and transferred into a quartz tube

1 flushed with high-purity nitrogen at a flow rate 100 mL/min, then heated at 5°C/min up to 2 900°C. Once the final temperature was reached, N<sub>2</sub> was replaced by CO<sub>2</sub> at a flow rate of 60 3 mL/min during 1, 2 or 3h. Next, the furnace was allowed to cool under nitrogen flowing at 4 100 mL/min. ACs were labelled act\_CHTA2/2, where "t" stands for the activation time (h), 5 from 1 to 3h, i.e., ac1\_CHTA2/2, ac2\_CHTA2/2, ac3\_CHTA2/2, respectively. 6 Carbon yield:  $Y_C$ , total carbon yield:  $Y_{T,C}$ , HTC yield:  $Y_H$ , HTC total yield:  $Y_{T,H}$ , carbon yield 7 after HTC:  $Y_{C,H}$ , and total carbon yield after HTC:  $Y_{T,CH}$ , were calculated according to 8 equations SI1, SI2, SI3, SI4, SI5, and SI6, respectively, in the supplementary information 9 (SI).

10 The activation yield,  $Y_{ac}$  (%), on dry basis, was calculated as:

11 
$$Y_{ac} (\%) = \left(\frac{act\_CHTA2/2 (g)}{CHTA2/2 (g)}\right)_{db} \times 100$$
 Equation 1

12 and the total yield of the process after HTC, pyrolysis and activation,  $Y_{T,act\_CH}$  (%), as:

13 
$$Y_{T,act\_CH}$$
 (%) =  $\frac{Y_{ac}$  (%) ×  $Y_{T,CH}$  (%)}{100} =  $\left(\frac{act\_CHTA2/2(g)}{TA2/2(g)}\right)_{db}$  × 100 Equation 2

14 The total yield,  $Y_T$ , is thus either  $Y_H$ ,  $Y_{T,C}$ ,  $Y_{T,CH}$  or  $Y_{T,act-CH}$  for the series HTAW, CTAW, 15 CHTAW or act\_CHTA2/2, respectively, depending on the process considered.

16 Theoretical yields of processes such as HTC (H), direct pyrolysis (C) or HTC + 17 pyrolysis (CH), for W = 1/3, 2/2 or 3/1, were calculated by a linear expression taking into 18 account the experimental yields of pure T or pure A submitted to the process considered, and 19 the value of *W*. For instance, for a TA mixture at W = 1/3 submitted to direct pyrolysis, one 20 gets:

21 
$$Y_{c,th}(1/3) = \frac{Y_{c,exp}(T) + Y_{c,exp}(A) \times 3}{4}$$
 Equation 3

22 where the subscripts "exp" and "th" stand for experimental and theoretical, respectively.

23

#### 1 **2.3 Materials characterisation**

2 Carbon, hydrogen, oxygen, nitrogen and sulphur contents were directly determined
3 using a CHONS elemental analyser (vario EL Cube, Elementar, Germany).

4 The pH at which the net charge of the surface is zero, named  $pH_{PZC}$  (point of zero 5 charge), is affected by the nature and the amount of functional groups existing at the surface 6 of activated carbons. The  $pH_{PZC}$  was determined by following the pH drift method (Khan and 7 Sarwar, 2007). 11 aqueous solutions of 0.01 mol/L NaNO<sub>3</sub> were prepared, having pH adjusted 8 to values ranging from 2 and 12 by steps of one pH unit by using either 0.5 mol/L NaOH or 9 0.5 mol/L HCl. 0.5 g of carbon was added to 25 mL of each solution and left for a 48 h 10 equilibration. The final pH was measured and plotted against the initial pH. The pH at which 11 the curve crossed the  $pH_{initial} = pH_{final}$  line was taken as the  $pH_{PZC}$ . The initial pH of the 12 carbons was also determined. For that purpose, 0.1g of carbon was placed in 10 mL of 13 distilled water and equilibrated during 24 hours. Then, the pH of the suspension was 14 measured at room temperature using a pH-meter (Denisa et al., 2009).

The amount of proton-binding groups was also measured, and the total surface charge Q(mmol/L) was calculated. From these quantities, the numbers of groups having  $pK_a$  values in selected ranges could be calculated (Jagiello et al., 1995). For that purpose, 0.1g of activated carbon was suspended in 50 mL of NaNO<sub>3</sub> solution (0.01 mol/L) as the supporting electrolyte and was stirred overnight to equilibrate. The suspension was then titrated with NaOH (0.1 mol/L) under N<sub>2</sub> saturation (Jagiello, 1994) using an automatic titrator (905 Titrando, Metrohm commanded with tiamo<sup>®</sup> software V2.2).

The infrared spectra of the hydrochars were obtained by using a Fourier-Transform Infrared (FTIR) spectrometer (Perkin-Elmer Frontier equipped with Perkin-Elmer Spotlight 400 FTIR Microscope) in the wavenumber range 4000-600 cm<sup>-1</sup>. The experiments were done on powdered samples, without pelletizing.

1 Secondary electrons were used for observing the topographic contrast of samples using 2 scanning electron microscopy (FET Quanta 600 FEG) under an accelerating voltage of 3 kV. 3 Textural properties of samples were determined from nitrogen adsorption-desorption 4 isotherms at -196°C and CO<sub>2</sub> adsorption at 0°C, using a Micromeritics ASAP 2020 and a 5 Micromeritics ASAP 2420, respectively. The BET (Brunauer-Emmet-Teller) method was used to determine the specific surface area  $S_{BET}$  (m<sup>2</sup>/g) (Brunauer et al., 1938). Particular 6 7 attention was paid to the C parameter in the BET equation that provides information about the 8 interaction of the adsorbent surface and the adsorbate, and which has to be positive.  $S_{BET}$ 9 strongly depends on the range of relative pressures  $(P/P_0)$  chosen to fit the BET equation to 10 the nitrogen isotherm, and therefore it cannot be automatically applied between 0.05 and 0.25. 11 We thus plotted  $V_{N2} \times (1 - P/P_0)$ , where  $V_{N2}$  is the adsorbed nitrogen volume at a given value 12 of P/P<sub>0</sub>, as a function of P/P<sub>0</sub> and starting at P/P<sub>0</sub> = 0.01. The maximum P/P<sub>0</sub> to fit the BET equation will be that where  $V_{N2} \times (1 - P/P_0)$  reaches its maximum. The micropore volume, 13  $V_{DR.N2}$  (cm<sup>3</sup>/g), was determined using Dubinin-Raduskevich method (Dubinin, 1989). The 14 total pore volume accessible by adsorption,  $V_{0.97}$  (cm<sup>3</sup>/g), was measured at a relative nitrogen 15 pressure of 0.97. The mesopore volume,  $V_{mes}$  (cm<sup>3</sup>/g), was assumed to be the difference  $V_{0.97}$  – 16  $V_{DR,N2}$ . All the data were treated using the MicroActive software from Micromeritics<sup>®</sup>. 17 18 Finally, the pore size distribution (PSD) was determined by application of the non-local 19 density functional theory (NLDFT), combining both N<sub>2</sub> and CO<sub>2</sub> adsorption isotherms using the SAIEUS® Software provided by Micromeritics (Jagiello et al., 2015). The PSD was then 20 21 used to calculate the surface area,  $S_{NLDFT}$ , and the micropore volume,  $V_{micNLDFT}$ . The average 22 pore diameter,  $d_{p,av}$ , was calculated as:

23 
$$d_{p,av}(nm) = 4 \times \frac{V_{0.97}}{S_{BET}} \times 10^{-6}$$
 Equation 4

24 Mesoporosity (down to 3nm) and macroporosity were assessed by mercury porosimetry 25 using a Micromeritics Autopore IV. The experiments were performed at low pressure (0.0010.24 MPa) first, then at high pressure (0.24-414 MPa). The Washburn theory (Washburn,
 1921) was used to determine the pore size from the pressure through Equation 5:

3 
$$d = -\frac{4 \sigma_{Hg} \cos \theta}{P}$$
 Equation 5

4 where *d* is the pore diameter, *P* is the pressure (MPa),  $\sigma_{Hg}$  is the surface tension of mercury 5 (485 mJ/m<sup>2</sup> at 20°C), and  $\theta$  is the contact angle (130°).

6

# 7 2.4 Tetracycline (TC) adsorption

8 The study of TC adsorption was carried out with one AC, taking into account the total 9 surface area  $S_{Tot}$ , introduced elsewhere (Fierro et al., 2010a) and calculated according to:

10 
$$S_{Tot} = S_{BET}(\mathbf{m}^2/\mathbf{g}) \times Y_T(\mathbf{wt}, \%)$$
 Equation 6

11 TC adsorption isotherms were performed in batch experiments as follows: 0.05g of AC 12 adsorbent, with a rod-like form and grain size not exceeding 1 mm, was added to 100 mL of 13 TC solution with the desired TC concentration (0.5-400 mg/L). The initial pH was adjusted by 14 adding a small amount of diluted NaOH solution (0.1 mol/L) and using a pH meter. The 15 suspensions of AC in TC solution were stirred magnetically. TC adsorption thermodynamics 16 was obtained from experiments carried out at three temperatures: 25, 35 and 50°C, using a 17 thermostatic bath regulated at  $\pm 1^{\circ}$ C. After a given time, a sample of 4 mL was withdrawn, 18 the residual TC concentration was always measurable and determined with a UV-Vis 19 spectrophotometer (Perkin-Elmer Lambda 35) at a wavelength of 358 nm. Once the 20 absorbance was measured, the liquid sample was put back into the flask in order to maintain a 21 constant liquid volume. The amount of adsorbed TC at equilibrium,  $q_e$  (mg/g), was calculated 22 by:

$$23 \qquad q_e = \frac{(C_0 - C_e) V}{m}$$

24 Equation 7

1 where  $C_0$  and  $C_e$  (mg/L) are the initial and equilibrium TC concentrations, respectively. V (L) 2 is the volume of solution and m (g) is the AC mass used. TC adsorption kinetics was fitted 3 with pseudo-first-order (PFO) and pseudo-second-order (PSO) models.

4 **2.4.1 Kinetics models** 

5 The Pseudo-First-Order (PFO) model proposed by Lagergren (Lagergren, 1898) is 6 generally used to describe solute adsorption in liquid phase for a small interval of time. The 7 variation of the solute concentration with time reads:

8 
$$\frac{dq_t}{dt} = k_1(q_{e1} - q_t)$$
 Equation 8

9 where *t* is the time (min),  $k_1$  (min<sup>-1</sup>) is the rate constant of PFO sorption at equilibrium, and  $q_{e1}$ 10 and  $q_t$  (mg/g) represent the amounts of TC adsorbed at equilibrium and at time *t*, respectively. 11 After integration, the following equation is obtained:

12 
$$q_t = q_{e,1} (1 - \exp(-k_1, t))$$
 Equation 9

13 The initial adsorption rate,  $h_1$  (mg/(g.min)), is defined as:

14 
$$h_1 = k_1 q_{e,1}$$
 Equation 10

15 The Pseudo-Second-Order (PSO) model, proposed by Ho and McKay (Ho and McKay, 16 1999), is used for larger time intervals than in the PFO model. The following equation 17 describes the variation of the solute concentration with time by the PSO model:

18 
$$\frac{dq_t}{dt} = k_2 (q_{e2} - q_t)^2$$
 Equation 11

19 After integration the following expression is obtained:

20 
$$q_t = \frac{q_{e,2}^2 \cdot k_2 \cdot t}{1 + q_{e,2} \cdot k_2 \cdot t}$$
 Equation 12

where *t*,  $q_{e,2}$  and  $q_t$  have the same meaning as in the previous model, and  $k_2$  is the rate constant of PSO sorption at equilibrium (g/(mg.min)). Then, the initial adsorption rate,  $h_2$ (mg/(g.min)), can be calculated as follows:

24 
$$h_2 = k_2 q_{e,2}^2$$
 Equation 13

#### 1 **2.4.3 Thermodynamic studies**

2 Free energy ( $\Delta G^{\circ}$ ), entropy ( $\Delta S^{\circ}$ ), and enthalpy ( $\Delta H^{\circ}$ ) were determined using TC 3 adsorption at the three selected temperatures.  $\Delta G^{\circ}$  was calculated for each temperature 4 according to:

5 
$$\Delta G^{\circ} = -RT \ln K_c$$
 Equation 14

6 where R is the gas constant (8.314 J/(mol.K)), *T* is the absolute temperature (K), and  $K_C$ 7 (dimensionless) is the apparent equilibrium constant defined according to:

8 
$$K_c = \frac{c_{ad,e}}{c_e}$$
 Equation 15

9  $C_{ad,e,}$  (mg/L) is the concentration of adsorbed TC at equilibrium and  $C_e$  is the concentration of 10 TC in the aqueous phase at equilibrium (mg/L), considering the plateau of each isotherm at 11 each pH and temperature. Plotting  $\Delta G^{\circ}$  as a function of *T*, a straight line can be obtained with 12  $\Delta H^{\circ}$  as the intercept and  $\Delta S^{\circ}$  as the slope:

13 
$$\Delta G^{\circ} = \Delta H^{\circ} - T \Delta S^{\circ}$$
 Equation 16

14

# 15 **3. Results and discussion**

### 16 **3.1 Materials characterisation**

#### 17 **3.1.1 Yields and elemental composition**

18 Figure 1 shows the Van Krevelen diagrams for biomass precursors, T and A, and for 19 hydrochars (Figure 1a), as well as for carbon materials CTAW, CHTAW and act\_CHTA2/2 20 series (Figure 1b). As Van Krevelen diagrams deal with atomic ratios, we calculated atomic 21 percentages by considering 100 g of material and dividing the weight percentage of each 22 element by its atomic weight. The atomic percentages were then calculated by dividing the 23 number of atoms of a given element by the total number of atoms, considering C, H, N and O. Table SI 1 shows the total yields and elemental compositions of the precursors and of the 24 CTAW, HTAW, CHTAW and act\_CHTA2/2 series. The carbon content of A and T was 25

43.87 wt.% (27.68 at.%) and 55.29 wt.% (34.88 at.%), respectively. Tannin is a polyphenolic
oligomer, i.e., is of aromatic nature, and hence both oxygen and hydrogen contents were
lower than those of Agave fibres, the latter being mainly composed of cellulose and
hemicelluloses with a minor content of lignin (Ben Hamissa et al., 2013).



6 Figure 1: Van Krevelen diagrams of: (a) Agave, Tannin and HTAW series; and (b) CTAW,
7 CHTAW and act\_CHTA2/2 series.

8

9 In agreement with these results, Agave had higher H/C and O/C atomic ratios than 10 Tannin. After HTC, the carbon content slightly increased in the HTAW series and varied from 11 45.58 wt. % (28.75 at.%) to 60.39 wt.% (38.09 at.%), corresponding to HTA0/4 (pure agave) 12 and to HTA4/0 (pure tannin), respectively. A and T had the same nitrogen content, 0.22 wt. % 13 (0.12 at.%), which did not vary appreciably after HTC. Increasing *W* increased the carbon 14 content and decreased both hydrogen and oxygen contents of the resultant hydrochars, leading 15 to a remarkably straight line as seen in Figure 1a.

Figure 1b shows that the H/C and O/C atomic ratios decreased after pyrolysis due to the evolution of volatiles mainly in the form of H<sub>2</sub>O, CO<sub>2</sub> and CO (Schaefer et al., 2016). For the same O/C atomic ratio, the H/C ratio was higher for CTAW than for the CHTAW series, probably indicating dehydration reaction during HTC and leading to lower hydrogen contents

1 after pyrolysis. H/C and O/C atomic ratios decreased when increasing W for the two series of 2 carbons. The nitrogen content was 0.28 wt. % (0.15 at.%) and 0.52 wt. % (0.28 at.%), on 3 average, for CHTAW and CTAW series, respectively (see Table SI 1). Therefore, when 4 biomass was directly pyrolysed, it maintained a lower content of heteroatoms (78.78 wt. % 5 (49.70 at.%) to 91.04 wt. % (57.43 at.%)) compared to carbons of the CHTAW series (87.83 6 wt. % (55.41 at.%) – 94.58 wt. % (59.67 at.%)). CO<sub>2</sub> activation of CHTA2/2 produced a 7 considerable reduction of both H/C and O/C atomic ratios as early as 1h activation time, and 8 higher activation times further decreased those ratios. H/C atomic ratios were between 0.05 9 and 0.04 for ac1\_CHTA2/2 and ac3\_CHTA2/2, respectively, while O/C atomic ratios were 10 around 0.02.

11 Figure 2a shows the yields to hydrochars (HTAW series), carbons (CTAW and 12 CHTAW series) and activated carbons (act CHTA2/2 series) from the initial TAW series. 13 The HTC yield of Tannin to hydrochar was lower, 58.2 %, than that of Agave, 63.3 %, but an 14 interesting finding is that mixing A with T and submitting the blend to HTC produced a 15 higher hydrochar yield with respect to the theoretical values calculated from the individual 16 hydrochar yields of A and T. Figure 2a indeed shows that the yield to hydrochar did not 17 change linearly when increasing W, meaning that the addition of a phenolic molecule to a 18 lignocellulosic material increased the hydrochar yield, in agreement with previous results. 19 Thus, some authors (Braghiroli, 2014; Brun et al., 2013; Ryu et al., 2010) showed that 20 phloroglucinol acts as a crosslinking agent, promoting sugar nucleation mechanism and 21 increasing the final HTC carbon yield by 20%.



Figure 2 : (a) Total yield to hydrochar (HTAW), carbon (CHTAW and CTAW) or activated
carbon (act\_CHTA2/2); and (b) Experimental (full symbols) and theoretical (empty symbols)
carbon yield: CTAW and CHTAW as a function of *W*.

The highest difference was found when HTA2/2 was submitted to HTC. The theoretical 6 7 yield was 60.78 % whereas the experimental value was 67.29 %. This difference was 8 maintained after pyrolysis. The yield to CTAW series varied from 21.43 to 46.77 % and was 9 higher than that of CHTAW series, which ranged from 10.30 to 28.82 %. In both series, the 10 yield increased with W due to the higher carbon yield of tannin. We could observe that there 11 was no linear increase of yield with W for the CHTAW series, unlike what was seen for the 12 HTAW series. In order to better show this effect, Figure 2b presents the theoretical and 13 experimental carbon yields for both CTAW and CHTAW series. For direct pyrolysis, the 14 experimental and theoretical yields were equal, but important differences were observed when 15 materials were submitted together to HTC beforehand, especially at W = 2/2.

16

#### 17 **3.1.2 Textural properties**

Figure 3 shows the adsorption-desorption isotherms of  $N_2$  at -196°C for series CTAW, CHTAW and act\_CHTA2/2. The CO<sub>2</sub> adsorption isotherms for the same materials are given as supplementary information (Figure SI 1).

1 All materials presented a steep increase in the N<sub>2</sub> volume adsorbed at very low relative 2 pressure ( $P/P_0 < 0.01$ ), indicating the existence of narrow micropores (Szczurek et al., 2011). 3 According to the IUPAC classification, the CTAW samples exhibit N<sub>2</sub> adsorption isotherms 4 of type Ia (Thommes et al., 2015), characteristic of microporous materials with narrow 5 micropores. A nearly horizontal plateau, above  $P/P_0 = 0.1$ , was observed together with the 6 presence of mesopores, indicated by the small hysteresis loop closing at  $P/P_0 = 0.2$ . Increasing the amount of Tannin, i.e., increasing W from 0 at 4, produced a higher micropore 7 volume, from 0.12 cm<sup>3</sup>/g to 0.21 cm<sup>3</sup>/g, and a higher  $S_{BET}$  from 321 m<sup>2</sup>/g to 546 m<sup>2</sup>/g (see 8 9 Table SI 2), indicating the development of the porosity. This result was confirmed by the isotherms of CO<sub>2</sub> of Figure SI 1, and the corresponding pore texture parameters are gathered 10 11 in Table SI 2.

12 CHTAW and act\_CHTA2/2 exhibited N<sub>2</sub> adsorption isotherms of type Ib (Thommes et 13 al., 2015), characteristic of developed pore texture with a wider supermicroporosity than 14 before and the existence of pores between 0.7 and 2 nm wherein cooperative filling is 15 possible. For the CHTAW series, we observed an increase of the amount of adsorbed nitrogen in the micropores, from 0.15 to 0.26 cm<sup>3</sup>/g, and an increase of  $S_{BET}$  from 406 to 683 m<sup>2</sup>/g, 16 17 with the addition of Tannin at a weight ratio W = 1/3. A further increase of W reduced the mesopore volume, but the micropore volume and  $S_{BET}$  remained essentially unchanged. 18 19 Comparing the pore texture parameters of CTAW and CHTAW (Figure 3a and Figure 3c), we 20 can conclude that a preliminary hydrothermal step allowed an enhanced development of the microporosity during pyrolysis, which produced higher surface areas. The PSD calculated by 21 22 the NLDFT model were not very different for CTAW and CHTAW series, since the micropore volume generally controls the value of  $S_{BET}$ . 23

The sample CHTA2/2, having the highest yield increase when compared to the theoretical one, was chosen to further develop its textural properties by CO<sub>2</sub> activation. Figure

3e shows the  $N_2$  adsorption-desorption isotherms of CHTA2/2 after activation at 1, 2 and 3 1 2 hours, compared to those of the non-activated sample. The micropore volume increased with the activation time from 0.25 to 0.48 cm<sup>3</sup>/g, and the shoulder of the isotherm widened, 3 showing an increase of the amount of wider micropores. At  $P/P_0 > 0.1$ , a plateau was not 4 5 reached and the slope of the curve increased with the activation time, suggesting a progressive 6 development of the porosity as shown by the PSDs in Figure 3f. The micropore volume, 7  $V_{DR,N2}$  determined by DR method applied to N<sub>2</sub> isotherm, was lower than the one determined by CO<sub>2</sub> isotherm,  $V_{DR,CO2}$ : 0.25 and 0.29 cm<sup>3</sup>/g, respectively, for CHTA2/2. The difference 8 9 between V<sub>DR,N2</sub> and V<sub>DR.C02</sub> increased for ac1\_CHTA2/2, meaning that CHTA2/2 had an important fraction of narrow microporosity, i.e., inaccessible to N<sub>2</sub> at -196°C, and the material 10 obtained after 1h activation developed a microporosity even narrower (Braghiroli et al., 11 12 2017). After 2h activation,  $V_{DR,N2}$  was higher than  $V_{DR,CO2}$ , meaning a widening of the 13 microporosity. All the carbon materials prepared, activated or not, had  $S_{NLDFT}$  higher than 14  $S_{BET}$ , indicating the existence of narrow pores wherein only a monolayer of nitrogen between 15 two pore walls can be adsorbed (Braghiroli et al., 2017). Increasing the activation time from 1 16 to 3 hours made the specific surface area  $S_{BET}$  increase from 621 to 1250 m<sup>2</sup>/g, and so did the surface area determined by the NLDFT method,  $S_{NLDFT}$ , which varied from 934 to 1431 m<sup>2</sup>/g 17 18 (Table SI 2). The PSDs of the non-activated sample, CHTA2/2, and of the series 19 act\_CHTA2/2, obtained by application of the NLDFT model to both N2 and CO2 isotherms, 20 are shown in Figure 3f.



Figure 3: (a, c, e) N<sub>2</sub> adsorption-desorption isotherms at -196°C; and (b, d, f) corresponding
PSDs.

Figure 4a and 4b show the changes of  $V_{0.97}$  and  $S_{BET}$  as a function of the total yield of the process for synthesising the considered materials,  $Y_T$ . First, we can observe that  $V_{0.97}$  and  $S_{BET}$  followed similar trends due to the fact that most of the pore volume in all the materials was mainly constituted of micropores (< 2 nm), and the value of  $S_{BET}$  is essentially due to microporosity.





Figure 4: Correlation between total yields,  $Y_T$ , and: (a) total pore volume,  $V_{0.97}$ ; (b) specific surface area,  $S_{BET}$ ; (c) % of micropore volume from NLDFT,  $\Phi_{mic,NLDFT}$  (%); and (d) average pore diameter of CTAW, CHTAW and act\_CHTA2/2 series.

6 Figure 4c shows the percentage of microporosity calculated by the NLDFT model, 7  $\Phi_{mic,NLDFT}$  (%) =  $V_{micNLDFT}$  / $V_{0.97}$ . The highest  $\Phi_{mic,NLDFT}$  was found for materials submitted to 8 direct pyrolysis, especially when Tannin was present in the blend. Agave provided macro- and mesoporosity to all materials, as confirmed by SEM observations (see below), but all 9 10 materials were essentially microporous, with  $\Phi_{mic,NLDFT}$  higher than 75%. This fact can be also 11 observed in Figure 4d when representing the average pore diameter,  $d_{p,av}$ , as a function of  $Y_T$ . 12 As a general trend,  $d_{p,av}$  decreased when  $Y_T$  increased, but ACs produced from CHTA2/2 had similar values of  $d_{p,av}$  as those of some materials of the CHTAW series. However, these ACs 13 14 had much higher surface areas due to activation. Therefore, the appropriate selection of the synthesis conditions allowed obtaining activated carbons with high surface area but with
 similar carbon yields and average pore diameters as those of non-activated, low-surface area,
 carbon materials.

Figure 5a shows mercury intrusion curves for the act\_CHTA2/2 series. At low pressure
(0.003 MPa) the mercury surrounds particles but does not enter the pores, whereas it
penetrates into all pores wider than 3 nm when increasing progressively the pressure up to 400
MPa.



8 9

Figure 5: (a) Cumulative intrusion/extrusion of mercury; and (b) corresponding pore size
distributions of the act\_CHTA2/2 series.

12

The total volume penetrated by mercury increased from 3.69 to 5.55 cm<sup>3</sup>/g when the activation time increased from 1 to 3 hours (see Table SI 3). Figure 5b shows the PSDs calculated by applying Washburn's equation (Equation 5) to the data of Figure 5a. The PSDs become broader when increasing the activation time, although only little difference was noticed between ac2\_CHTA2/2 and ac3\_CHTA2/2.

Figure 6 shows the results of the potentiometric titration for the hydrochar HTA2/2, and its pyrolysed and activated derivatives: CHTA2/2 and act\_CHTA2/2 series, respectively. Pyrolysis after HTC decreased the density of functional groups from 8.15 to 1.16 mmol/g (see

1 Table 1), in good agreement with the decrease of O and H contents observed by elemental analysis. The nature of the functional groups also changed. The increase of the activation time 2 progressively increased the amount of functional groups: 0.43, 0.89 and 4.92 mmol/g for 3 ac1\_CHTA2/2, ac2\_CHTA2/2 and ac3\_CHTA2/2, respectively. The number of peaks, 4 5 representing different types of functional groups, were 3 and 4 for ac1\_CHTA2/2 and 6 ac3 CHTA2/2, respectively, and the most acidic sites (3 < pKa < 5) progressively vanished when the activation time increased. However, the AC prepared with 2h activation time, 7 8 ac2\_CHTA2/2, still presented 5 types of functional groups, with 2 acidic ones centred at pKa= 3.97 and 5.24. Upon increasing the activation time to 3h, the groups at  $pK_a = 3.97$ 9 10 disappeared. The  $pK_a$  distributions showed the predominance of strongly basic species such as lactol- or hydroxyl-containing functional groups with  $pK_a > 8$  (Seredych et al., 2016). The 11 12 basicity of ACs was confirmed by the high value of  $pH_{initial}$  and  $pH_{PZC}$ , around 10 (Table 1).





Figure 6: Density of functional groups as a function of  $pK_a$ , for carbonaceous materials derived from TA2/2 sample: a) after HTC on one hand, and after HTC followed by carbonisation on the other hand; b) after activation of the CHTA 2/2 sample.

18

1 Table 1: Results of  $pH_{PZC}$ ,  $pH_{initial}$  and potentiometric titration measurements: peak position

Samples	$pH_{initial}$	<i>pK</i> <sub>a</sub> 3-5	$pK_a 5-7$	<i>pKa</i> 7-8	<i>pKa</i> 8-10	<i>pK</i> <sub>a</sub> 10-12	All	$pH_{PZC}$
HTA2/2	n.d.	4.92 (0.298)	-	7.32 (0.536)	-	10.02 (7.313)	8.15	n.d.
CHTA2/2	n.d.	-	5.04 (0.030)	-	9.72 (0.315)	11.19 (0.810)	1.16	n.d.
ac1_CHTA2/2	10.6	4.96 (0.036)	-	7.38 (0.091)	9.76 (0.302)	-	0.43	n.d.
ac2_CHCTA2/2	9.7	3.97 (0.031)	5.24 (0.078)	7.79 (0.085)	9.10 (0.212)	10.93 (0.480)	0.89	9.31
ac3_CHCTA2/2	10.7	-	5.23 (0.146)	7.54 (0.309)	8.98 (0.468)	11.21 (3.997)	4.92	n.d.

2 and numbers of groups (in parentheses: (mmol/g)).

3 n.d. non determined because not relevant for the objectives of this study

### 5 3.1.3 Scanning Electron microscopy (SEM) studies

Figure 7 shows SEM images of the material CHTA2/2 at different magnifications. The morphology of the sample did not change with activation time, see Figure SI 2 for images of ac2\_CHTA2/2 and ac3\_CHTA2/2. The initial structure of agave was preserved, giving rise to tubular carbon pores where carbon microspheres, probably produced by HTC of tannin and/or dissolved (poly)saccharides (Braghiroli et al., 2015; Sanchez-Sanchez et al., 2016) were attached.



Figure 7: SEM images obtained with secondary electrons of CHTA2/2 at different
magnifications: (a) 1000 ×; and (b) 5000 ×.

<sup>4</sup> 

1 In order to get more insight into these materials, the five produced hydrochars were 2 investigated by FTIR. Figure 8a shows the spectra of HTA4/0 (pure tannin submitted to HTC) 3 at the top and that of HTA0/4 (pure agave submitted to HTC) at the bottom. In between are 4 the spectra of the three hydrochars produced from T and A at different values of W. All the samples showed a broad band centred on around 3300 cm<sup>-1</sup> and attributed to hydroxyl groups 5 (Mahmoudi et al., 2012). The diminution of intensity of the band around 2900 cm<sup>-1</sup> from 6 7 HTA0/4 to HTA4/0 is due to the diminution of aliphatic C-H stretching functions because 8 HTA0/4 was richer in hydrogen. Contrariwise, the addition of tannin made the band around 1500 cm<sup>-1</sup> become more intense, indicating that tannin tends to enrich the surface in hydroxyl 9 10 and carboxyl functional groups (-OH, C=O and C-O stretching). This was confirmed by the 11 results of elemental analysis. Finally, the addition of tannin decreased slightly the stretching C-C vibration corresponding to the series of peaks between 1350 and 850 cm<sup>-1</sup>. This broad 12 13 band, becoming wider with W, confirms the enrichment of the surface with C-O groups. Other 14 hydrochars (HTA1/3, HTA2/2 and HTA3/1) had intermediary characteristics.

15 Figure 8b shows a fibre present in hydrochar HTA2/2: it came from agave and a 16 squared area was chosen for studying its chemical composition. Figure 8c shows the resultant 17 chemical mapping wherein the red colour corresponds to the composition of the Agave 18 americana hydrochar (HTA0/4), and the green colour corresponds to that of the Tannin 19 hydrochar (HTA4/0). 35.2 % of the analysed area was thus ascribed to agave hydrochar 20 whereas 61.9% was attributed to tannin hydrochar. Only a residual 2.9% could not be fitted 21 with these two main components, which was assumed to occur from experimental error or to 22 parallel reactions produced by the combination of tannin and agave during the hydrothermal 23 treatment. The higher amount of tannin hydrochar found here supports the morphological 24 observations. Therefore, we can confirm that when T was submitted to HTC with A, the latter remained in the form of hydrochar microspheres covering the surface, thus providing
 microporous volume to the resultant carbon materials.



HTA2/2; and (c) chemical mapping of the area selected in (b) (: *agave americana*hydrochar (HTA0/4), : *mimosa* tannin hydrochar (HTA4/0), : insignificant component).

#### **3.2 Tetracycline adsorption**

2 TC adsorption was investigated in aqueous phase on ac2\_CHTA2/2, since this AC had the highest  $S_{Tot}$ : 152 m<sup>2</sup>/g. This AC had a  $S_{BET}$  of 1068 m<sup>2</sup>/g and a  $S_{NLDFT}$  of 1292 m<sup>2</sup>/g. Figure 3 4 9 shows the effect of pH and temperature on the TC adsorption capacity,  $q_e$ , onto 5 ac2\_CHTA2/2. pH slightly influenced the adsorption capacity at 35 and 50°C, but had a 6 significant influence at 25°C. The  $pH_{PZC}$  of this AC was 9.3, consequently the adsorbent 7 surface was negatively charged (attracting cations) at pH 10, and positively charged 8 (attracting anions) at pH 4.5 or 7. According to Zhang et al. (Zhang et al., 2015), TC molecule 9 can be charged either positively (pH < 3.32), neutrally (3.3 < pH < 7.8), or negatively (pH >7.8), due to the existence of three functional groups. At pH 10, the AC surface and TC were 10 11 both negatively charged, so electrostatic repulsion between them probably caused the 12 decrease of the amount of adsorbed TC at 25°C. At pH 4.5 or 7, the AC surface was 13 positively charged while the TC molecule was neutral. TC adsorption capacities clearly 14 increased with temperature from 25 to 50°C, and this fact was confirmed at the 3 pH tested, 15 especially when increasing the basicity. This experimental observation might appear against 16 the thermodynamic principles because adsorption usually decreases when the temperature 17 increases. However, adsorption in aqueous solution is a much more complex process than in the gas phase.  $\Delta G^{\circ}$  depends on  $\Delta H^{\circ}$  and  $\Delta S^{\circ}$ , which were both positives as can be seen in 18 Table 2. Positive values of  $\Delta H^{\circ}$  and  $\Delta S^{\circ}$  have also been reported by other authors for TC 19 20 adsorption (Acosta et al., 2016; Erşan et al., 2013), using different adsorbents and initial concentrations.  $\Delta H^{\circ}$  should be negative for an adsorption process but TC adsorption on 21 ac2\_CHCTA2/2 might include an endothermic process (break of hydrogen bonds) and an 22 23 exothermic process (adsorption), the former predominating over the latter. Increasing the 24 adsorption temperature weakens the hydrogen bonds formed between water molecules on one hand, and between water molecules and solute or adsorbent on the other hand and also 25

enhances the diffusion into the pores. This was already observed by other authors (Fontecha-Cámara et al., 2006) who pointed out that the formation of hydrogen bonds between solute and solvent, favored at low temperatures, can modify the shape and size of solute molecules so that they can no more access the micropores of the adsorbent. Thus, temperature increase may possibly weaken the hydrogen bonds and favor solute uptake on the adsorbent.  $\Delta S^{\circ}$  was also positive, which suggests higher randomness at the adsorbate-solution interface when compared to the concentrated liquid phase.



8

9 Figure 9: Effect of pH and temperature on the adsorption of TC on ac2\_CHTA2/2 at 10 equilibrium ( $C_0 = 10 \text{ mg/L}, m = 0.05 \text{ g}, V = 100 \text{ mL}$ ).

11

12 Table 2: Thermodynamic parameters for the adsorption of TC onto ac2\_CHTA2/2 activated

Sampla	nЦ	$\Lambda H^{0}$ ([ $t$ ]/mol)	$\Lambda S^{\circ} (I/mo1/K)$	$     \Delta G^{\circ} (kJ/mol)     25^{\circ}C 35^{\circ}C 50^{\circ}C     -4.2 -4.7 -5.6     -3.8 -5.1 -6.0     $		
Sample	рп	$\Delta H$ (KJ/IIIOI)	$\Delta S (J/IIIOI/K)$	25°C	35°C	l) 50°C -5.6 -6.0 -5.5
	4	12.7	56.5	-4.2	-4.7	-5.6
ac2_CHTA2/2	7	22.3	87.8	-3.8	-5.1	-6.0
	10	37.7	135.1	-2.0	-5.0	-5.5

13 carbon at different temperatures (initial TC concentration of 10 mg/L).

14

#### 1 **3.3 Kinetic studies**

2 Figure 10a shows the adsorption of TC onto ac2\_CHTA2/2 and F300 as a function time at 25°C and at pH 4. The F300 commercial activated carbon was used for the sake of 3 4 comparison, and its characterisation was detailed elsewhere (Selmi et al., 2017). In brief, F300 has the following pore texture parameters:  $S_{BET} = 884 \text{ m}^2/\text{g}$ ,  $S_{NLDFT} = 1003 \text{ m}^2/\text{g}$ , 5  $V_{mic_3NLDFT} = 0.34 \text{ cm}^3/\text{g}$ . The maximum adsorption was obtained after 4h for ac2\_CHTA2/2 6 and after 7h for F300. The latter presented a lower TC adsorption capacity because of its 7 8 lower  $S_{BET}$ , and the time needed for equilibrium was also higher because F300 has essentially 9 a narrow microporosity whereas ac2\_CHTA2/2 has supermicropores and some mesoporosity. 10 Figure 10b shows the adsorption of TC at different initial concentrations onto ac2\_CHTA2/2 as a function time. When the concentration increased, the sorption rate of TC increased, as 11 well as the amount adsorbed at equilibrium. The increase of TC concentration from 0.5 to 100 12 13 mg/L also increased the time needed to reach equilibrium, from 25 to 200 min; this might be 14 due to diffusional resistance, given the fact that TC molecule size is similar to the 15 ac2\_CHTA2/2 micropore size (Rivera-Utrilla et al., 2013).

16 Table SI 4 and Table SI 5 show the parameters derived from the nonlinear fits of kinetic models to the experimental data, as well as the calculated and experimental equilibrium 17 sorption capacities, rate constants ( $k_1$  and  $k_2$ ), error ( $\chi^2$ ), determination coefficient ( $\mathbb{R}^2$ ), and 18 19 the initial adsorption rates ( $h_1$  and  $h_2$ ). Table SI 4 presents the corresponding experimental adsorption capacities at equilibrium: 51.35 and 28.58 mg/g for ac2\_CTA2/2 and F300, 20 respectively. Generally,  $q_e$  calculated by PSO was always closer to the experiment than the 21 22 value obtained from the PFO model. Moreover, determination coefficients obtained by PSO were always higher than those obtained by PFO model, in agreement with previous results on 23 24 the adsorption of methylene blue onto Agave americana fibres (Ben Hamissa et al., 2013). In addition, the values of  $h_2$  were 2.48 and 0.15 mg/(g.min) for ac2\_CHTA2/2 and F300, 25



HTC-CTA2/2A2h

400

**PFO Kinetics** 

**PSO Kinetics** 

F300

300

•

200

time (min)

20

10

0

n

200

100

300

time (min)

400

1 respectively, demonstrating that TC adsorption onto ac2\_CHTA2/2 was much faster than onto

2 F300.

10

0

Ò

100



8

3 4

9 Table SI 5 shows that the determination coefficients,  $R^2$ , for the PFO kinetic models 10 obtained for all studied initial concentrations were sometimes not that high. The best fit was 11 obtained with the PSO kinetic model for all initial concentrations used. Similar results were 12 obtained for the adsorption of Congo red dye onto an activated carbon derived from coir pith 13 (Namasivayam and Kavitha, 2002). The initial adsorption rates increased with TC initial 14 concentration.

15

#### 3.4 isotherm studies 16

17 Figure 11 shows TC adsorption isotherms onto ac2\_CHTA2/2. TC adsorption capacity increased with  $C_0$ . Because of their simplicity, Langmuir (Langmuir, 1918) and Freundlich 18 19 (Freundlich, 1906) models were applied to analyse the experimental data. The parameters of 20 each model, calculated by regression from non-linear forms of Langmuir and Freundlich

10 ma/L

0.5 mg/L

600

isotherms are summarised in Table SI 6. Langmuir model led to the best fit, with determination coefficients between 0.968 and 0.995. Moreover, the monolayer saturation capacity,  $q_{max}$ , was relatively close to  $q_{exp}$ . As for Freundlich isotherm, the values of  $R^2$ (between 0.773 and 0.943) were much lower with respect to those of the Langmuir model. The values of Freundlich exponent, n, were found to be higher than 1, indicating that TC adsorption onto ac2\_CHTA2/2 is favourable.



8 Figure 11: Adsorption isotherms of TC onto ac2\_CHTA2/2, showing the effects of pH and
9 temperature: (a) fit with Langmuir model, and (b) fit with Freundlich model.

10

7

11 In order to have an idea about the efficiency of the tested adsorbents materials for the 12 removal of TC, a comparison was made with other adsorbents reported in the literature as summarised in Table 3. Such comparison was based on the adsorption capacity  $q_e$  (mg/g). As 13 14 can be observed, the ac2\_CHTA2/2 material has adsorption capacities in the range of those presented by other materials of similar  $S_{BET}$ . The adsorption capacities obtained by Ncibi and 15 Mika (Ncibi and Mika, 2015) were clearly higher, but their materials were carbon nanotubes 16 17 and, probably, a very narrow microporosity existed inside and between the nanotubes walls 18 not accessible to nitrogen, and/or was underestimated by the BET equation. On the contrary, it is not physically possible to have ACs with areas higher than 2630  $m^2/g$  (Fierro et al., 2010b; 19

1 Schlapbach and Zuttel, 2001), whereas Zhang et al. (Zhang et al., 2015) reported a surface

2 area of 2900  $m^2/g$ .

$S_{BET}$	$C_0$	Adsorbent	Т	pН	$pH_{PZC}$	$q_e ({ m mg/g})$	Reference
$(m^2/g)$	(mg/L)	(g/L)	(°C)				
56	n.a	n.a	n.a	n.a	n.a	24	(Lian et al., 2013)
61	100	1			7.2	24	
484	300	0.5	25	6.5-7.5	7.8	265	(Acosta et al., 2016)
700	300	0.5			10.7	316.6	
67	80	1	25	7.0	n.a	23.3	(Liao et al., 2013)
158						391	
382	100	0.1	25	7.0	n.a	507	(Ncibi and Mika, 2015)
576						554	
680	100	0.06	Room	7.0	n.a	303.3	(Vu et al., 2010)
1008	450	0.4	25	2.0	n.a	339	(Huang et al., 2013)
1455	400	1	35	5.7	5.86	202	(Güzel and Hasan, 2016)
1463	660	1	25	5.0	n.a	535	(Sun et al., 2013)
2806	100	0.1	25	3.68	n.a	897.6	(Zhang et al., 2015)
>1220	700	1	25	7	7.7	471.1	(Rivera-Utrilla et al., 2013)
1068	400	0.5	25	7.0	9.3	239.4	This study
884	100	1	25	4.5	8.0	28.6	This study

3 Table 3: TC removal onto different adsorbents.

4 n.a. (non available)

#### 5

# 6 4. Conclusion

7 Agave americana fibres (A) and mimosa Tannin (T) were used as precursors of 8 activated carbons (ACs). Two carbon series were prepared at several T/A weight ratios (W) 9 (i.e., 0/4; 1/3; 2/2; 3/1 and 4/0). The first series, CTAW, was directly pyrolysed at 900°C and 10 the second one, CHTAW, was made through a hydrothermal carbonisation (HTC) step prior 11 to pyrolysis. These two carbon series were completely different, in terms of both porous 12 texture and chemical composition. Thus, the CTAW series had a less developed pore texture 13 than the CHTAW series. The CHTAW series had higher H/C atomic ratios indicating a lower 14 aromatisation. Submitting a blend of T and A to HTC produced an increase of carbon yield, the highest one being obtained for the sample CHTA2/2, i.e., with W = 2/2. 15

1 The CHTA2/2 sample was activated under CO<sub>2</sub> flowing at 900°C for 1, 2 or 3 hours to 2 produce ACs with  $S_{BET}$  as high as 1200 m<sup>2</sup>/g, and with much more chemical groups on their 3 surface. The appropriate selection of the synthesis conditions thus allowed obtaining high-4 surface area ACs with similar carbon yields and average pore diameters as those of non-5 activated, low-surface area carbon materials.

6 The one activated for 2 hours, ac2 CHTA2/2, was tested for tetracycline (TC) 7 adsorption and compared to a commercial activated carbon, F300. Adsorption equilibrium 8 was reached much faster, 4h, for ac2\_CHTA2/2 than for F300, 7h, due to the presence of 9 macropores and mesopores provided by Agave giving access to an important microporosity. 10 TC adsorption was spontaneous onto ac2\_CHTA2/2, and the corresponding adsorption 11 kinetics was adequately fitted by a pseudo-second-order model. TC adsorption essentially 12 depends on surface area, and the results reported herein are in the range of those reported in 13 the open literature.

14

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- 8

# 1 Figure captions

- 2 Figure 1: Van Krevelen diagrams of: (a) Agave, Tannin and HTAW series; and (b) CTAW,
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