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1	Glyphosate uses, adverse effects and alternatives: focus on the current scenario in Brazil
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Glyphosate uses, adverse effects and alternatives: focus on the current scenario in Brazil

Brazil, a world leader in the consumption and sale of pesticides, especially glyphosate, appears to be at odds with other countries that increasingly ban these products in their territories. This study gathers the values of Acceptable Daily Intake and Maximum Residue Limits (MRL) in the European Union for dozens of substances and compares them with those accepted in Brazil concerning the most frequent crops. Also, the degree of toxicity and the effects of glyphosate on human health by ingesting food containing its residues are identified. The study shows that over the last decade, the sale and consumption of glyphosate and other pesticides have grown significantly in Brazil; in 2019, unlike European countries, Brazil has not only approved the sale and use of 474 new pesticides but has also renewed the sale of glyphosate and reduced the classification of its toxicity. Finally, this review identifies controversies between studies, discusses the difficulties of substituting glyphosate, and presents some more environment-friendly alternatives that have been evaluated in the literature.

Keywords: herbicide; toxicity; acceptable daily intake; maximum residue limits

1. Introduction

Food supply, quality and reduced pesticide usage have become topics of foremost importance to the global population. Thus, limiting the use of pesticides and artificial fertilizers is a common goal in several countries. Conversely, in Brazil in 2019, this topic gained strength after the government approved the sale and use of 474 new pesticides, the highest number in 14 years (de O. Gomes et al. 2020). Amidst so much controversy, one specific product stands out: glyphosate. Glyphosate is a herbicide and desiccant used in agriculture to control more than 160 weed species worldwide (Agostini et al. 2020; Gillezeau et al. 2019; Kenko et al. 2022). This common pesticide can be used in aqueous and spray forms and can be applied pre-harvest, post-plant and pre-emergence (Tomlin 2009). As a plant growth regulator and desiccant, glyphosate is applied at low levels (FAO/WHO 2016; IARC 2015). According to Landrigan and Belpoggi (2018), the production of this pesticide has increased significantly over the past few decades, with projections of about one million tons per year produced in the global market (over 140 countries).

Researchers have shown that the use of glyphosate as a desiccant contaminates plants, and consequently, meats, fruits, and vegetables can have varying levels of this substance (Agostini et al. 2020). Xu et al. (2019) reported on contamination of cereals and foods from glyphosate use, concluding that there is a lack of evidence regarding the carcinogenicity of glyphosate exposure on humans. Bai & Ogbourne (2016) stated that glyphosate, by being present in plants, water and soil, affects the entire food chain of herbivores and omnivores, exposing animals and humans to contamination by the diet. Some tests confirm the presence of glyphosate in the gastrointestinal tract of humans and mammals through ingestion, inhalation and skin contact. The presence of this substance stunts growth, damages the kidneys, causes liver hypertrophy and inflammation, and gastric diseases (Agostini et al. 2020; Benachour et al. 2007; Gasnier et al. 2010; Mesnage et al. 2013). Brazil is one of the four countries with the highest sales and consumption of pesticides in the world (Paumgartten 2020). The number of people exposed to this poison is large; therefore, acute intoxications are more frequent and severe there. Pesticides have been known to cause health problems, both acute and chronic, especially in the rural population and in developing countries (Recena et al. 2006). According to Recena et al. (2006), herbicides account for 13.4% of poisoning cases, with 2,4-Dichlorophenoxyacetic acid (usually referred to by its ISO common name 2,4 D), glyphosate and 4-Amino-3,5,6-trichloropyridine-2-carboxylic acid (better known as Picloram) being the most frequently involved. In the Brazilian state of Mato Grosso do Sul alone, 47 poisonings were caused by exposure to glyphosate between 1991 and 2002 (Recena et al. 2006).

Studies suggest that food containing glyphosate residues consumed by humans, its by-product aminomethylphosphonic acid (AMPA), and the surfactant polyethoxylated tallow amine used in the formulations, are seriously hazardous when the maximum residue limit (MRL) is above acceptable levels of the Theoretical Maximum Daily Intake (TMDI) of 23.8 µg kg⁻¹ day⁻¹ for adults (Williams et al. 2000). On the other hand, the Joint Food and Agriculture Organization (FAO)/World Health Organization (WHO), at the "Meeting on Pesticides Residues" in 2004, concluded that there was no need to establish an Acute Reference Dose (ARfD). Indeed, the short-term ingestion of glyphosate residues does not represent a risk to consumers. Furthermore, in the long term, the expected international daily intakes (GEMS/Food), based on the average value from field studies (STMR), were in the range of 0–1% of the Acceptable Daily Intake (ADI) of 1 mg kg⁻¹ of glyphosate and AMPA, which is also not relevant to public health (FAO/WHO 2005).

Conversely, in Brazil, the National Agency of Sanitary Surveillance (ANVISA) assures that glyphosate is undergoing toxicological re-evaluation, and has so far concluded that the product does not meet the law's criteria for restriction, as it has not been classified as "mutagenic, carcinogenic, toxic for reproduction and teratogenic (causes malformation in unborn children)" (ANVISA 2019a). However, the UN International Agency for Research on Cancer (IARC) classified glyphosate as possibly carcinogenic to humans in 2015. Although there is little evidence of its carcinogenicity in humans, there is sufficient information to indicate that it causes cancer in laboratory animals. That same year, although the European Food Safety Authority (EFSA) objected to the studies, IARC confirmed its overall conclusion in 2016, stating that there is strong evidence to confirm the genotoxicity of glyphosate and AMPA to humans and animals, as well as to cause oxidative stress (González-Valenzuela and Dussán 2018; IARC 2015).

Between the years 2014 and 2016, out of 22,704 water samples analyzed, only 0.03% of the cases had glyphosate levels above those allowed (ANVISA 2019a). Yet, while in the European Union (EU) the acceptable level is 0.1 μg L⁻¹, in Brazil it is 500 μg L⁻¹, thus 5,000 times higher (ANVISA 2018). The Program of Agrotoxin Residue Analysis (PARA) was created by ANVISA in 2001, with the aim of evaluating agrotoxin levels in food, based on MRLs. The purpose of this initiative was to create a structure capable of assessing the quality of food and monitoring the amount of residues in it (ANVISA 2011).

Due to the questions on the impacts of glyphosate on human health, this study aims to clarify whether food containing herbicide residues may be hazardous to humans and to identify whether glyphosate residues in consumed food may be hazardous to human health, by evaluating reports from Brazil and around the world. We also discuss the ADI values established for this herbicide in Brazil and other countries. To do so, it was necessary to: (i) provide a definition of agrotoxins; (ii) present a brief history of glyphosate as a herbicide and its importance for agriculture; (iii) evaluate and compare ADI and MRL values of glyphosate residues in food; (iv) identify the degree of toxicity and what are the impacts on food consumed with glyphosate residues; (v) examine what the alternatives to glyphosate might be. This study on the impacts of food with glyphosate residues is important because it is the most widely used agrotoxin in the world, especially in Brazil. Thus, this research provides insights into the potential dangers of consuming food produced using glyphosate as an herbicide.

2. Basic concepts

2.1 What is an agrotoxin?

According to the Brazilian Law number 7.802/89 (Brazilian Federal Law number 7.802, 1989), agrotoxins can be defined as chemical or biological products that can be used in several environments, such as native or planted forest, other ecosystems, in industrial, urban and aquatic environments, and, mainly and most often, in agriculture and pastures. It is also possible that agrotoxins are used in urban health campaigns to modify the composition of fauna or flora, with the sole aim of inhibiting the harmful action of living pests. They can also be classified as pesticides, larvicides, insecticides, acaricides, nematicides, molluscicides, rodenticides, fungicides, and herbicides (Ahmed et al. 2021), which include defoliants, anti-sprouting agents, desiccants, and wood preservatives (Gupta and Crissman 2013). The correct classification of these products has very different connotations depending on the group concerned, being also called agricultural defenses (Neethirajan et al. 2018), agrochemicals (Nicolopoulou-Stamati et al. 2016), pesticides (Lemma et al. 2019) or simply poisons.

2.2 Agrotoxins in Brazil

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The registration of agrotoxins is carried out by MAPA after a toxicological evaluation by ANVISA and the Brazilian Institute for the Environment and Renewable Natural Resources IBAMA (BRASIL 2016). The toxicological classification is based on the results of toxicological studies that are identified and categorized into five "Classes" and one "Unclassified" (see Figure 1. a) Toxicological types and their respective colors. Adapted from (ANVISA 2019c)a), according to the agreement established in RDC Resolution n° 296, July 19, 2019 (ANVISA 2019b).

a) TOXICOLOGICAL AGROTOXIN TYPES b) AGROTOXINS SALES (2009-2021) 1,4% 1&11 32,3% **Moderately Toxic** 60.2% 6.215.261 Unclassified Unclassified ■ Class I UClass II Class III Class IV c) SALES OF AGROTOXINS IN 2009 d) SALES OF AGROTOXINS IN 2021 Class IV Class IV Class III 14% ___Class I 58% Class I 2% Class III Class II Class II 60% 32% 27% e) PRODUCTION OF ACTIVE INGREDIENTS f) **AVERAGE 2009-2021** 400 600 300 ₹ 200 ₹ 400 Class IV 100 Class III 200 Class II 162 2017 2018 0 10 2016 2013 2014 2015 2019 Class I Class II Class III Class IV Min Avg Max

Figure 1. a) Toxicological types and their respective colors. Adapted from (ANVISA 2019c); b) Percentages corresponding to the total tons sold per class in Brazil from 2009–2021; and comparison of sales of agrotoxins in c) 2009 and d) 2021; e) Amount of agrotoxin sold per environmental risk class in tons of active ingredient in Brazil (2009–2021) (IBAMA, 2022); f) Minimum, maximum, and average tons of active ingredient separated per class sold in Brazil between 2009 and 2021 (IBAMA, 2022).

The color of the label is based on the "Pantone Matching System" (PMS) and is used to classify the degree of toxicity of the product, as shown in Fig. 1a (ANVISA 2019c). From 2009 to 2021,

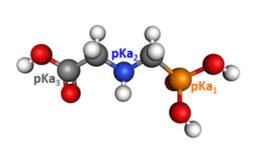
6,215,261 tons of active ingredients were sold. In this amount, the percentage of Class I was 1.4%, Class II was 32.3%, Class III was 60.2% and Class IV was 6.1%. Classes II and III accounted for 92.5% of total sales, according to Figure 1. a) Toxicological types and their respective colors. Adapted from (ANVISA 2019c)b. Agrotoxin sales during this period were found to be higher in Class II and lower in Class IV, indicating that even with the changes in glyphosate regulation, as discussed later, a higher percentage of hazardous agrotoxins is observed (Fig. 1c, 1d).

In absolute values, it can be seen that the sale of Class II and III products increased more than Class I and IV between 2009 and 2021, in terms of distribution by environmental risk class and agrotoxin sales (Fig. 1e). Conversely, it should be noted that the percentage of Class I has more than tripled in 12 years, with an increase in active ingredients from 4 to 19 thousand tons. Fig. 1f shows the minimum, maximum, and the arithmetic average of sales of agrotoxins from 2009 to 2021. Class I varied by more than 4 times, Class II by more than 3 times, Class III by more than 2 times, and Class IV by about 3 times.

2.3 What is glyphosate?

Glyphosate was discovered in the Monsanto Company by a group of scientists led by Dr. Franz in 1970. It was commercialized as a water-soluble salt in 1971 and introduced to the European market as a herbicide in 1974 (Gasnier et al. 2010; Gillezeau et al. 2019; Pereira et al. 2020). Today, it is the best-selling herbicide in the world, and is now present in over 130 countries. The first and largest producer of glyphosate is Bayer-Monsanto, formerly Monsanto Corporation. However, other companies producing and selling the product include Syngenta, Cheminova, Agripec, Helm, Atanor, Nortox, Sinon and Milenia. The pioneering brand in the synthesis of glyphosate is RoundUp®, sold by Monsanto (Dorta et al. 2018). The chemical name of glyphosate is N-(phosphonomethyl) glycine, and it is an herbicide with the natural formula C3H8NO5P (Fig. 2), with a substituted glycine chemical group, a molecular weight of 169.1 g mol⁻¹, a Class IV toxicological classification.

A) GLYPHOSATE FORMULA B) SUMMARY OF GLYPHOSATE PROPERTIES



Property	Data/Value
IUPAC Name	2-(phosphonomethylamino) acetic acid
Molecular Formula	C ₃ H ₈ NO ₅ P
Structure	zwitterion (pure)
Chemical class	Pesticides → Herbicides, Other
Odor/Color/Fom	odorless white powder
Decomposition	488.15 K (darkens)
Melting point	503.15 K
pH (1 wt. % solution in water)	2.5
Solubility in water (298.15 K)	1.2 g L ⁻¹
Volatility (298.15 K)	negligible
Density	1.74 g cm ⁻³
Vapor pressure	1.94 × 10 ⁻⁷ mm Hg at 318.15 K
Dissociation constants (see a)	pKa ₁ = 2.34 (293.15 K);
	$pKa_2 = 5.73 (293.15 K);$
	pKa ₃ =10.2 (298.15 K)

Figure 2. a) Structural formula of glyphosate (ANVISA 2020); b) Overview of physical properties of glyphosate.

Glyphosate can be applied in several contexts, such as maturation function in sugarcane, for control of ratoon in rice and sugarcane crops, post-emergence of infesting plants in eucalyptus and pine forests, to control eucalyptus regrowth, and as a desiccant in black ryegrass and soybean crops (ANVISA 2020). The drawbacks in terms of effectiveness of this pesticide are that glyphosate-based herbicides can promote fungal colonization of crops. According to Martinez et al., (2018), this occurs as a result of glyphosate interactions with the metabolic pathways of some microorganisms. Conversely, Sanyal and Shrestha (2008) found a lower amount of *Fusarium spp*. on the top of green peas after glyphosate use. These contrasting results indicate that the fungal disease intensity is possibly conditioned by plant species and phytoalexins, as they may interact with pathogens (Lozowicka et al. 2022).

3 Glyphosate uses: consumption of agrotoxins and glyphosate in Brazil

Fig. 3a shows a dramatic increase in the consumption of agrotoxins from 2006, reaching the mark of 719 thousand tons of active ingredients in 2021. Between the years 2002 and 2021, the consumption has been multiplied by about 4, from 145 thousand tons to 719 thousand tons of active ingredients. This figure also shows the forecast of agrotoxin consumption in Brazil for the years 2022 and 2026, considering the period 2009-2021. For the forecast of this time series, the Holt's two-parameter model, also known as linear exponential smoothing, was used as these data show a temporal trend but no seasonal pattern (See Table S1 for the model parameters). Forecasting was done using the R language in open source software RStudio, where the "holt" function from the "forecast" package was employed (Hyndman et al. 2022).

A) TOTAL INGREDIENTS SALES

B) GLYPHOSATE-BASED INGREDIENTS SALES

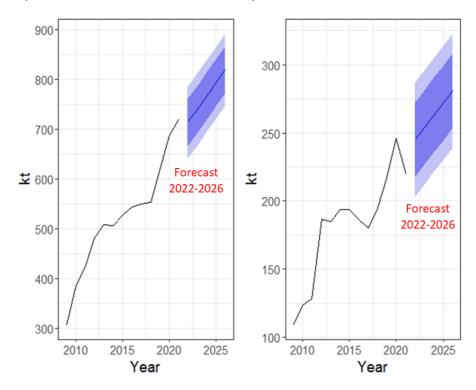


Figure 3. Forecast of the production of agrotoxin sales in Brazil from 2022 to 2026: (a) total ingredients sales; (b) sales of glyphosate active ingredients only (data from IBAMA 2022).

Fig 3b shows the sale of glyphosate in Brazil from 2009 to 2021. It can be seen that in 2012, almost 187 thousand tons of glyphosate active ingredient were sold, 46% more than the 128 thousand tons sold in 2011. From 2009 to 2021, the sales of the product in Brazil have been multiplied by about 2. In 2009, there were 109 thousand tons and in 2021, 219 thousand tons. Glyphosate-based products were by far the most sold active ingredients in Brazil in the latest 2022 report, followed by 2,4-D with 62 thousand tons, which highlights the importance of glyphosate in Brazil (IBAMA 2022). Fig. 3b also shows the forecast of the consumption of glyphosate-based ingredients in Brazil from 2021 to 2026, considering the period 2009-2020. The Holt's two-parameter model was applied for the same reasons and using the procedures detailed above.

The increase in the sale of glyphosate is primarily due to the growth of transgenic products - soybeans, corn and cotton. Over the past 20 years, transgenic plants have been genetically modified to obtain two characteristics. The first is the biosynthesis of insecticidal toxins found in plants called *Bacillus thuringiensis* (Bt). When a caterpillar or larva feeds on soybeans, cotton or corn roots (mainly Bt corn), it ingests these toxins and dies. The second characteristic is the modification of the plants'

metabolic pathways: called herbicide-tolerant (HT) plants, these plants are highly resistant to glyphosate application (Benbrook 2018). Due to genetic deliberate modification, their seeds have become more resistant to glyphosate, and in order to improve productivity and increase farm profit, producers have considered glyphosate as one of the best solutions to achieve their goals. Currently, almost 92% of the soybeans produced in Brazil are transgenic and cover an area of 57.2 million hectares (Medina 2022), i.e., more than countries such as France, Spain or Germany. With such a large area, total control of the crop is particularly difficult and may result in an earlier harvest. Some concerns are related to: (i) the need to dry some crops for harvest (e.g. beans, wheat and oats); (ii) the unpredictable nature of the weather; and (iii) the control of late-season weeds that escape further control steps (Benbrook 2016, 2018). When faced with an unexpected event, glyphosate is used as a desiccant to standardize the operation and harvest. Another reason that stimulated the sale of glyphosate was the expiration of Monsanto's patent in 2000, offering other companies the possibility to produce agrotoxins with glyphosate, which led to a more competitive market. These factors stimulated the consumption of glyphosate in Brazil, without revealing its impacts on human health (ABRASCO 2019).

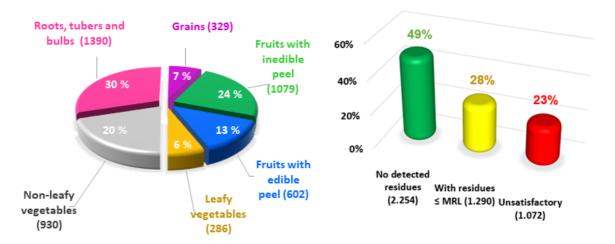
3.1 Contamination of food by agrotoxins

Accidents involving agrotoxins occur worldwide, such as those related to the ingestion of contaminated food. Contamination through ingestion can occur due to the excessive use of agrotoxins in agriculture and the failure to respect the degradation time of the product (ANVISA 2020), as well as the accumulation of agrotoxins in the food chain, such as organochlorines (Jayaraj et al. 2016). In Brazil, however, a new study coordinated by ANVISA has shown that contaminated vegetable food is safe for human consumption. Between 2017 and 2018, PARA analyzed more than 4,616 samples from 14 different foods that represent 30.86% of the food on consumers' tables (Table S2) (ANVISA 2019d).

Of a total of 4616 samples, 7% were cereals, 24% were fruits with inedible skins, 13% were fruits with edible skins, 6% were leafy vegetables, 20% were non-leafy vegetables, and 30% were roots, tubers and bulbs (**Erreur! Source du renvoi introuvable.**). In 49% of these samples, there were no residues, 28% presented acceptable MRL concentrations, and 23% were considered unsatisfactory. This means that 77% of the samples were satisfactory (**Erreur! Source du renvoi introuvable.**).

A) FOOD TYPES

B) SAMPLES DISTRIBUTION



C) TOXICOLOGICAL CLASSIFICATION

BEFORE 2019 AFTER 2019 Unclassified Class 4% IV Class I 9% 26% Class V -Unlikely Class II to Cause Acute Highly Toxic Damage 67% 2% Class Class II Class IV -46% 19% Slightly Toxic 27%

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Figure 4. a) Distribution of samples per food type: figures in parentheses are the numbers of samples per food type; b) Distribution of results obtained from 4,616 samples monitored during the 2017/2018 cycle of the 2017-2020 Multi-Year Plan. Report of the analyzed samples of 2017-2018 (ANVISA 2019d); c) Toxicological classification of glyphosate-based herbicides (DIÁRIO OFICIAL DA UNIÃO 2019). Classes I and III are not shown in GLYPHOSATE AFTER 2019 because no glyphosate-based ingredient is classified in these categories.

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3.2 Toxicological re-evaluation of glyphosate

In several countries, especially those in the EU, the use of glyphosate is rejected by governments and health organizations due to its link to diseases such as cancer. Unlike other countries, Brazil not only renewed the sale of glyphosate but also reduced the toxicity classification in 2019. ANVISA reclassified all 24 glyphosate-based products from Class I "Extremely Toxic" to Class V "Product Unlikely to Cause Acute Damage" (Fig. 4c) (DIÁRIO OFICIAL DA UNIÃO 2019). Thus, no glyphosate product in Brazil is now considered to have maximum toxicity.

The glyphosate packaging used to alert that the product may affect the cornea is now sold in the same way as a household product. Thus, only pesticides that cause death by ingestion or damage by contact with the skin and eyes now have a display corresponding to a maximum alert (de Ulysséa Leal and da Silva Lopes 2021). These measures will mainly affect the people handling the products, who usually see the degree of toxicity on the label. Initially, the label included a skull and crossbones symbol, but now it only includes a warning to be careful not to ingest or come in contact with the eyes or skin (Disner et al. 2021).

Politics directly affects regulatory agencies, which obviously also apply to the case of Brazil. Given that Brazil exports a plethora of commodities, and even though these agencies should be independent and in the public interest, organizations such as ANVISA are under constant pressure, especially from the regulated sector and the parliament (Nunes et al. 2021). Political interference also leads to the loss and extinction of councils such as the National Council of Nutrition and Food Safety (CONSEA) (Castro 2019). This change in toxicological classification can have an immediate impact on increasing the risk to workers' health.

3.3 Maximum residues limit for glyphosate

MRL levels are contrasting around the world. This means that exported products exceeding MRLs may be acquired with insufficient sampling or even below regulatory values (Handford et al. 2012). Countries that do not have an implicit MRL can use the acceptable MRL for human consumption, established by the Codex Alimentarius Commission (CAC), a subsidiary group of the Food and Agriculture Organization (FAO), and the World Health Organization (WHO). In the Brazilian legislation, the MRL for glyphosate is established by ANVISA; its values and the security breaks are in Table S3 (ANVISA 2020). As can be seen in Fig. 5, there are significant differences between crops. Examples of contrasting data include peanut (MRL = 0.01 mg kg⁻¹) and black oat (MRL = 20 mg kg⁻¹). It should be noted that some crops could be easily grouped together due to their similar MRL values. Conversely, two groups clearly stand out. Soybean, ryegrass, and black oat crops received significantly higher MRL values compared to most crops. Fig. 5 highlights that, compared to the MRL established by the EU, the Brazilian regulations are more stringent for soybean and corn, but less for sugarcane and coffee.

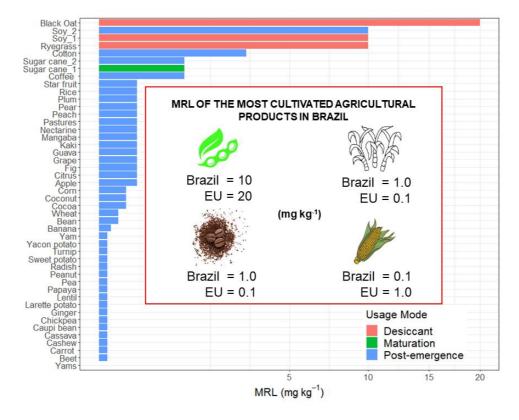


Figure 5. Maximum Residue Limits (MRL) in several crops. The different numbers given to soy and sugar represent their application in different usage modes, shown as orange bars for desiccant, blue bars for post-emergence, and green bar for maturation. EU stands for European Union, and the data were obtained from the European Commission website (European Commission 2022). The insert gives the MRLs in the EU and Brazil for the four most cultivated agricultural products in Brazil.

In 2015 and based on studies, IARC classified glyphosate as "Probably carcinogenic to humans", which places it in Group 2A. The other classification groups defined by IARC are Group 1 ("Carcinogenic to humans"), Group 2B ("Possibly carcinogenic to humans") and Group 3 ("Not classifiable as to its carcinogenicity to humans") (International Agency for Research on Cancer 2013, 2021). However, neither the studies conducted by the EU nor the assessment made by the joint WHO/FAO validated the IARC classification (Tarazona et al. 2017). Although glyphosate was not the first matter of debate between IARC and the agencies, a great deal of attention has been paid to this topic. In February 2019 and after 11 years of study, ANVISA concluded that glyphosate "does not fall within the prohibitive criteria of Brazilian law". Thus, the product is not classified as carcinogenic, mutagenic, toxic to reproduction or teratogenic, i.e., causing fetal malformation. It should be noted that the MRLs for glyphosate allowed in clean water vary considerably by country or region. For example, in the EU they are 0.1 μg L⁻¹, in Brazil 65 μg L⁻¹, and in the United States 700 μg L⁻¹ (Tiago et al. 2020).

From a chronic perspective, glyphosate was not considered a carcinogen until the IARC results were published in 2015 (IHU 2019). This finding caused controversy and discussion, as regulatory

agencies took a stand against the IARC results, stating that they did not see this carcinogenicity attributed to glyphosate. It should be mentioned that IARC is an agency that studies and evaluates cancer issues and is not a regulatory agency, as is ANVISA in Brazil. Even with the opposing position of the regulatory agencies, IARC has taken into account its own studies about the chronic effects of glyphosate. IARC is not alone in this position, and studies have found a link between glyphosate exposure and non-Hodgkin's lymphoma (Leon et al. 2019; Myers et al. 2016; Zhang et al. 2019), in addition to acute myeloid leukemia (Cavalier et al. 2023).

Although some regulatory agencies claim that glyphosate is safe, some European countries have already banned or reduced the use of glyphosate, such as Italy, Spain, the Netherlands and Portugal, and others are in the process of withdrawing it from trade, such as France and Germany (Brovini et al. 2021). In the case of the European Union, glyphosate is currently allowed in agricultural activities until December 15, 2022 (European Food State Authority 2022). After this deadline, it will be necessary to obtain authorization from national authorities after a safety assessment has been carried out. The late ban on glyphosate may be due to the lack of other effective alternatives, particularly in no-till/conservation agriculture, which will face tough challenges in controlling weeds and abandoning cover crops (Kudsk and Mathiassen 2020). Moreover, the reduced availability of glyphosate will require more difficult and costly weed managements, in addition to incorporating multiple weed control techniques (Fogliatto et al. 2020).

3.4 Acceptable Daily Intake of glyphosate

According to RDC number 10/2018, the ADI for glyphosate is 0.042 mg per kg of body weight (b.w.) day⁻¹ (ANVISA 2019e). However, this value is not consistent with those defined internationally, and there are no reference studies supporting the determined value. Hence, to define an ADI value, ANVISA considered international studies and discussions on the topic. The calculation of the new ADI for glyphosate was based on the "No Observed Adverse Effect Level" (NOAEL) of 50 mg kg b.w.⁻¹ day⁻¹. In this way, respecting the security factor of 100, the new ADI is 0.5 mg kg b.w.⁻¹ day for glyphosate (ANVISA 2019e). ANVISA determined, after evaluating the studies of international regulatory agencies, the reference parameters for assessing the risk from glyphosate (DIÁRIO OFICIAL DA UNIÃO 2020):

- ADI of 0.5 mg kg b.w.⁻¹ day⁻¹;
- ARfD of 0.5 mg kg b.w. -1 day -1 and

• Acceptable Operator Exposure Level (AOEL) of 0.1 mg kg b.w.⁻¹ day⁻¹

With these values, the acute and chronic dietary risk assessment for glyphosate shows a safe level of exposure, without exceeding the acute and chronic reference doses, also encompassing residues in food and water (ANVISA 2019f).

4 Adverse effects: possible risks of glyphosate to human health

4.1 Handling of glyphosate in agriculture

The relationship between glyphosate used in agriculture and human health impacts has been a topic of study worldwide. Although there is still much to study, investigations show that accidents and deaths caused by agrotoxins are more common among rural workers and other professionals who handle the substance (Buckley et al. 2021; Gunnell et al. 2017; Hendges et al. 2019; Nankongnab et al. 2020). Londres pointed out that not only these groups endure the risks associated with this activity, but also their families. The author emphasized that contact with the pesticide during the washing of clothes used in such activities, for which no care is normally taken, is particularly critical (Londres 2011).

Curwin et al., (2005) investigated agricultural pesticide contamination in 50 households in Iowa, USA. The authors found the presence of 1,300 ng g⁻¹ of glyphosate in dust samples collected in farm houses that sprayed glyphosate within 7 days. In case of farm houses with no spray use in this period and nonfarm, the values were 1,000 ng g⁻¹ and 110 ng g⁻¹, respectively. On the other hand, Curwin et al., (2007) studied pesticide dose estimated for children in the same state. According to these authors, the highest estimated dose for glyphosate was 0.34 µg kg⁻¹ per day, not exceeding any of the United States Environmental Protection Agency (EPA) reference values for this pesticide.

Pesticide poisoning is responsible for more than 150,000 deaths per year worldwide, the majority of which are considered self-poisoning by ingestion and fewer cases related to topical or inhalation exposures when linked to occupational and accidental events (Eddleston 2020). In the case of Brazil, this number was around 4,000 Nascimento et al., (2020) showed that there has been a significant increase in agricultural poisonings in Brazil between 2007 and 2017, particularly in the South and Southeast regions. There was a considerable increase in the year 2013 and a decrease in the years 2014 to 2016. However, the number of poisonings increased again in 2017, reaching the highest rate of poisonings in history, with more than 5,000 cases in Brazil, the South region having the highest growth that year compared to the others. The increase in agricultural poisoning cases can be associated with the dramatic growth in planted and cultivated area in Brazil between 2007 and 2017. This shows that there is a correlation between productivity, pesticide use and poisonings. However, the average poisoning was higher than the average planted and cultivated area, suggesting that other factors may have influenced the increase in poisonings in the country (Nascimento et al. 2020). Studies from the National System of

Toxicopharmacological Information (SINITOX) highlight that 61 workers died from agrotoxins (SINITOX 2017a) in Brazil in 2017. The use of agrotoxins is increasing in Brazil (see again Figure 3) and tends to continue to grow due to the agricultural model adopted in the country, through mechanization, fertilizers, and agrotoxins (SINITOX 2017b).

4.2 From soil to water contamination

One of the most undesirable environmental impacts is the contamination of underground and surface water by agrotoxins. Avoiding contamination is extremely important for human health. If a water source responsible for supplying a city is close to an agricultural area that uses agrotoxins and does not follow the recommendations made to growers, or uses more than the permitted amount and does not properly dispose of the packaging, it can harm water quality, affecting millions of people, wildlife and domestic animals. Despite this concern, there is a lack of official monitoring of pesticide cocktails in the environment, in addition to limited research on this topic (PESTICIDE ACTION NETWORK UK 2019).

The stability of glyphosate in soil is given by the wide range of its soil sorption coefficient (K_{oc} = 9-60,000 L kg⁻¹), where K_{oc} stands for the normalized partition coefficient between organic carbon and water (Giesy et al. 2000; Mackay et al. 2006; Pandey and Roy 2021). In other words, K_{oc} is defined by the propensity of a chemical to attach to soils, and also takes into account the correction for organic carbon content. pH plays an important role such that the sorption coefficient varies with soil pH, which is in the range 3.5-7.5 (Mackay et al. 2006). Villamar-Ayala et al. (2019) highlighted that the concentration of triand divalent cations, such as Cu²⁺, Al³⁺, Cd²⁺, Fe³⁺, Mn²⁺, Ni²⁺ is also important, but no difference was observed between different soil types and organic matter contents. These authors also mentioned that clay minerals are responsible for the sorption of glyphosate in soil, which is enhanced at low pH and low organic matter content. Therefore, the amount of glyphosate adsorbed by the soil may vary significantly. According to De Amarante Junior et al., (2002), the degradation of glyphosate in soil can follow two routes: (i) the alteration of glyphosate to sarcosine resulting from bacteria (Agrobacterium radiobacter or Enterobacter aerogenes; enzyme C-P lyase) that enter the metabolism of microorganisms; and (ii) the transformation of glyphosate to AMPA. These mechanisms are presented in Fig. S1. One of the issues of the presence of pesticides in soil was assesses by Kenko et al., (2023), who demonstrated that glyphosate is among the high-risk pesticides for earthworms, resulting in significant risk to the terrestrial biota.

Although some consider glyphosate to be rapidly absorbed by soil, making it difficult to contaminate underground water, it can percolate through soil porosity (Laitinen et al. 2006) or can be moved to water due to runoff (Feng et al. 2020) (Fig. 6a). According to Tsui and Chu (2003), most glyphosate reaches surface water bodies, i.e., 52%. Recently, Geng et al. (2021) studied the presence of two herbicides: glyphosate and glufosinate ammonium, and the main metabolite of glyphosate, aminomethylphosphonic acid, in agricultural groundwater and surface water in China from 2017 to 2018. These authors noted that several of these contaminants have been detected worldwide, with glyphosate concentrations in groundwater ranging from 0.025 to $25~\mu g\,L^{-1}$.

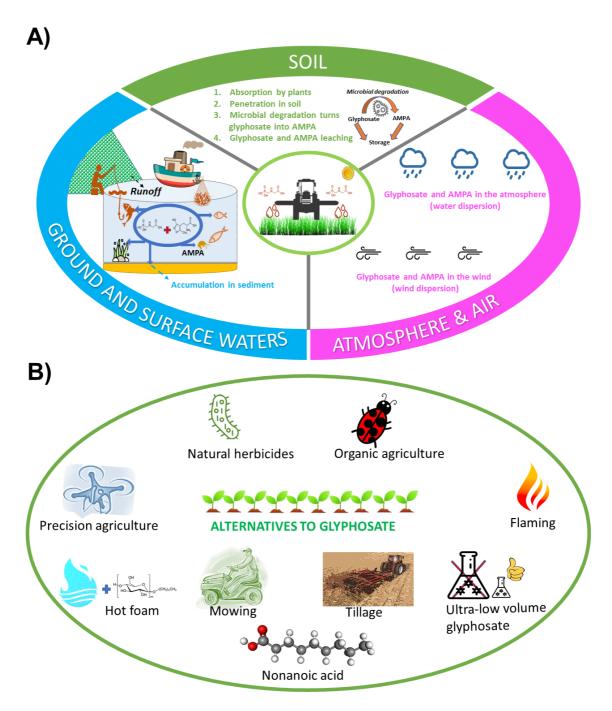


Figure 6. a) Environmental pollution by glyphosate; b) alternatives to glyphosate reported in the literature.

Glyphosate is soluble in water (10-15.7 g L⁻¹ at 25 °C) (Sylwestrzak et al. 2021) and its commercial formulation uses surfactants to further increase its solubility (Solomon and Thompson 2003; Tsui and Chu 2003). Its half-life in aqueous media is 63 to 70 days, depending on whether it is in shallow or pond water (Villamar-Ayala et al. 2019). Glyphosate is typically found at concentrations below 2 g mL⁻¹ and at a neutral pH, about 7.2. Villamar-Ayala et al. (2019) pointed out that the presence of glyphosate depends on a multitude of conditions. For instance, when spraying in dry weather and

temperatures between 6 and 20 °C, glyphosate may not evaporate and remain suspended in dust particles for up to 3 days after application.

Another source of water contamination is related to industrial effluents, including those from glyphosate synthesis industries and textile activities (Feng et al. 2020). In the latter case, glyphosate is used as a raw material for textile additives. Feng et al., (2020) highlighted that glyphosate, although highly recovered by nanofiltration systems, is of concern due to the high concentrations found in nanofiltration permeate wastewater, up to 3000 mg L⁻¹. Fernandes et al. (2019) and de Castro Lima et al. (2020) showed that so-called modern agriculture contaminates rivers with pesticides in southern Brazil, especially the Guaporé River and its tributaries, such as the Marau River. Samples collected from the epilithic biofilm of the Guaporé River basin showed a concentration of 10 to 305 μg kg⁻¹ of glyphosate and a concentration of 50 to 670 μg kg⁻¹ of AMPA. In general, herbicide use begins in June, with the preparation of areas for wheat sowing, and extends to January, with the end of the soybean and corn sowing period. The peak application period is between October and January. Due to the indiscriminate use of herbicides in the urban area, the most affected areas are those located in the Marau sub-basin. This indicates that there is an uncontrolled application of glyphosate in the city of Marau and poses a problem for human and animal health. This problem is due to the fact that the river water is the source of supply for this city and glyphosate is a product of health concern (de Castro Lima et al. 2020).

4.3 Intake of foods containing glyphosate residues

An FAO study highlighted that food containing glyphosate and AMPA residues can be of concern and toxic if the ADI is above the permitted level (Bai and Ogbourne 2016; FAO/WHO 2005). However, the established acceptable levels of MRL and ADI are controversial, as there are discrepancies among researchers. On the one hand, theoretical risks suggest that current MRLs should be distrusted, as they may result in greater health risks than predicted by conservative methods (Guo and Li 2021). On the other hand, for others, glyphosate presence and exposure in food has been detected in samples meeting regulatory criteria, i.e., below the MRL (Bou-Mitri et al. 2022; Zoller et al. 2018). Mielech et al., (2021) studied the risk of contamination from ingested food for infants and young children. These authors highlighted that for these groups, it is important to reduce the negative effects of contaminants by avoiding potentially hazardous foods, modifying the diet, and choosing the most appropriate meal

preparation methods. This is because these groups have higher resting metabolic rates, which is considered potentially critical with respect to toxin susceptibility (Mielech et al. 2021).

On the one hand, for many experts, there is no safe contamination level. On the other hand, for others, it is crucial to set limits to minimize the risk of poisoning. Residue levels may exceed the allowable limit when the dosage for product application does not follow label recommendations and instructions (Londres 2011). Unfortunately, to intensify the effect of the product on pests, growers apply more than recommended, either by the amount per hectare or by the number of applications. According to Londres, (2011), these attitudes, as well as failure to observe the period after product application, result in higher than allowed levels in food. Gélinas et al., (2018) emphasized that using the manufacturer's recommended level does not guarantee that the MRL will be lower than the values set by regulation, pointing to a case study in which glyphosate residues in wheat were above the Canadian regulation. One possible reason for these undesirable outcomes is that there are few studies on the effect of processing on glyphosate residues in cereals (Xu et al. 2019). According to Xu et al., (2019), more research is needed to understand the health issues associated with glyphosate exposure and consumption. These authors also stressed the importance of having more information on glyphosate degradation during grain storage and long-term safety.

In contrast to the 2015 IARC study that indicated glyphosate is possibly carcinogenic to humans, classifying it as Group 2A, the European Food Safety Authority (EFSA) classified glyphosate as neither carcinogenic nor toxic in 2017, if levels are low (EFSA 2017; Tarazona et al. 2017). In February 2019, research revealed that glyphosate increases by 41% the chance that a person exposed to it will develop non-Hodgkin's lymphoma, a type of cancer (Zhang et al. 2019). On the other hand, EPA concluded that glyphosate is not carcinogenic to humans in April 2019 and, in a temporary decision in January 2020, reaffirmed that glyphosate is not carcinogenic and poses no risk to human health when used according to the recommendations described in the product labels and instructions (Environmental Protection Agency 2020). Clinical symptoms of acute poisoning include nausea, vomiting, and abdominal pain (Eddleston 2020). As chronic effects, the most important are carcinogenic, neurological, developmental, reproductive, immunological and cardiovascular effects (Anakwue 2019). Considerable literature has recently been published on the toxic effects of agrotoxin use, such as acute (Chefirat et al. 2021; Sinha et al. 2021), and chronic (Mohamed et al. 2022; Sule et al. 2022).

5 Alternatives to glyphosate

It is not easy to replace an effective and inexpensive herbicide. Moreover, glyphosate is used worldwide in different crops, geographical, environmental and climatic zones. Its applicability changes from hot and tropical areas to the coldest and most icy areas, yet it is a low-cost and highly effective weed control product. According to Torretta et al., (2018), the best path forward is not to think about developing a less harmful synthetic chemical molecule to replace glyphosate, but to change the type of agriculture and develop new farming techniques to manage unwanted pests. Among the alternatives, a few methods stand out (Fig. 6b): precision agriculture (Caratelli et al. 2022), natural herbicides (Crmaric et al. 2018), organic agriculture (Żelazny and Licznar-Małańczuk 2018), ultra-low volume glyphosate (Craig et al. 2014), flaming (Pergher et al. 2019), hot foam using alkyl polyglucoside (Martelloni et al. 2019) and nonanoic acid (Webber et al. 2014).

5.1 Precision agriculture

Large companies with financial resources are investing in precision agriculture (PA), using modern machinery, sensors, maps, video cameras, geographic information systems, autopilots, variable-rate sowers, light bars, drones, satellite monitoring, GPS and other resources (R. Finger et al. 2019; Monteiro et al. 2021). After mapping an area, fertilizer, agrotoxin and irrigation can be dosed according to the need of each specific point in the field (R. Finger et al. 2019; Nawar et al. 2017).

PA improves productivity and reduces costs of feedstock, agrotoxins, labor, and crop waste, while helping the farmer make a better decision in the treated area and still contributing to environmental protection. Meanwhile, due to the lack of methodologies and sensors capable of identifying the application of agrotoxins in a practical, accurate and real-time manner, weed control is still done manually. Another problem is that the development and operation of PA techniques are complex and involve multiple steps, in addition to requiring improvements to achieve commercial development (Monteiro et al. 2021). Due to the production cost, PA would only be economically viable in special cases (Inamasu and Bernardi 2013).

5.2 Natural herbicides

In 2019, researchers discovered a natural alternative to glyphosate (Brilisauer et al. 2019). It is a sugar molecule with the scientific name: 7-deoxy-sedoheptulose (7dSh) synthesized from the cyanobacterium *Synechococcus elongatus*. This substance inhibits the growth of several microorganisms, fungi and plants, as well as bacteria and yeasts, but it is harmless to animals and humans.

In brief, the details of the experiment performed with *Arabidopsis thaliana* seedlings are as follows.

- (1) Morphological appearance of the plant 7 days after germination: the seedlings were cultivated in agar plates, under constant light and without 7dSh or glyphosate. The agar plates were set up and illuminated from above. The root and apical meristem of the plant were investigated. The authors also compared the seedlings that received glyphosate and 7dSh. The latter was more effective than glyphosate in inhibiting plant growth.
- (2) Measurements of the distance between the root and the apical meristem of the plant were also presented by the authors. There was a significant difference between the sizes of the seedlings analyzed.
- (3) The effect of glyphosate and 7dSh (with 260 μm per seeding) on plant growth in soil after 18 days in a day/night cycle was also of interest. In this case, the authors found that seedling weight was significantly reduced after 7dSh and glyphosate treatments compared to the control. Moreover, the inhibitory effect of 7dSh was found to be notably greater than that of glyphosate.

For more details on the antimetabolites of the cyanobacterium "7dSh" in inhibiting the growth of microorganisms, one can refer to Brilisauer et al., (2019).

Experiments revealed that 7dSh blocks an enzyme of the shikimate pathway, dehydroquinatesynthase (DHQS). Until now, the best known inhibitor was glyphosate. Initial investigations have shown that 7dsh is harmless to humans and animals. In addition, to test the effect of 7dSh on aquatic organisms, the researchers exposed zebrafish embryos to the substance, which again proved to be harmless. Another key point reported by the researchers is that cyanobacteria have been producing this substance for millions of years without affecting the environment. The researchers state that, although there are no large-scale experiments with animals and further investigation is still needed,

7dSh should be considered a promising discovery and opportunity as a natural herbicide (Bioeconomy BW 2019; Brilisauer et al. 2019).

Nevertheless, some drawbacks associated with the use of 7dSH have been observed, such as the accumulation of 3-deoxy-d-arabino-heptulosonate-7-phosphate (Dayan et al. 2015). This compound is the substrate for 3-dehydroquinate synthase. In the case of glyphosate, rapid accumulation of shikimate was observed, which is a well-known biomarker of 5-enolpyruvylshikimate 3-phosphate synthase inhibition (Dayan et al. 2015). As a result of the mechanisms involved on the application of 7dSh on plants, reduced levels of tyrosine, phenylalanine and tryptophan (free aromatic amino acids) were noticed. According to Dayan (2019), the lower levels of these compounds are credited with impeding the biosynthesis of additional amino acids. As a result, branched-chain amino acids, including valine, leucine and isoleucine are accumulated, in addition to arginine. According to these authors, although 7dSh has not preemergence activity, its mixture with an adjuvant was effective in controlling *Abutilon theophrasti* in a post-emergence scenario. The rate used was 2 kg ha⁻¹. However, no activity on *Setaria viridis* was found, implying selectivity.

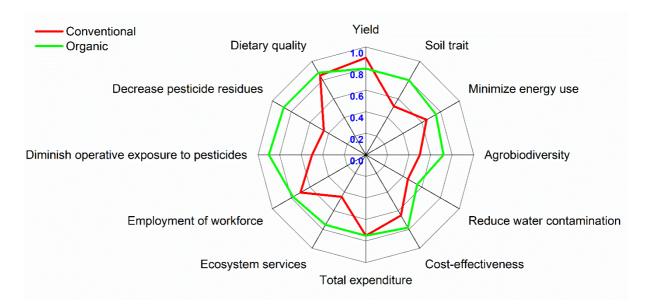
5.3 Organic agriculture

Organic agriculture (agricultura orgânica, in Brazil) is the most widely used term in Brazil. However, other terms are used to refer to products and methods of non-conventional agriculture, such as "alternative agriculture", "biological agriculture", "biological agriculture", "organic-biological agriculture", "organic-regenerative agriculture", "natural agriculture", "ecologic agriculture", and others. All of these terminologies have similar purposes and techniques, which differ from current industrial chemical methods (Peixoto et al. 1995). Organic agriculture represents the ecological production management system in which biodiversity, biological cycles and soil productivity are stimulated. It is based on the reduction of synthetic materials, chemical feedstock, and especially agrotoxins. The main goal of organic agriculture is to preserve the well-being of ecosystems, humans and soils. While conventional agriculture uses synthetic pesticides and fertilizers, organic agriculture uses only natural products, such as pyrethrin, a pesticide found in the chrysanthemum flower, although its safety is still debated (Demeneix et al. 2020). Organic agriculture uses the natural environment to increase productivity by using some sustainable measures, such as: inserting natural insect predators (Headrick 2021), planting vegetables to add nitrogen to the soil (Martinez et al. 2021), crop rotation to confuse pests and renew the soil (Shah et al. 2021), organic and natural materials such as potassium bicarbonate (Sehsah et al. 2022;

Türkkan et al. 2018), and covers to control weeds and pests (Rowen et al. 2022). Organic agriculture does not use seed or animals that have been genetically modified (Naika et al. 2006).

In 1999, this agriculture occupied an area of 15 million of hectares in the world. In 2020, it was already 74.8 million hectares, i.e., a fivefold increase; half of this area is in Oceania, 23% in Europe, 13.3% in Latin America, 8.2% in Asia, 5% in North America and 2.8% in Africa (FiBL 2022). Despite the spectacular growth of this area, it occupied only 1.6% of the world's agricultural surface in 2020. Brazil has 1.3 million hectares, making it one of the countries with the largest organic production areas (FiBL 2022). However, the share of organic production is only 0.6%, despite a growth of 92.0% in the last 10 years. According to the FiBL report, Brazil has the largest number of organic beehives, about 630,000 (FiBL 2022). As of April 2022, according to MAPA's National Register of Organic Products, there are approximately 30,000 certified organic productions in Brazil (MAPA - Ministério da Agricultura 2022). However, this figure represents only certified producers and it is possible that this number is much higher when considering non-certified producers according to Vilpoux et al., (2021). This is possible given the difficulties producers face in certifying and renewing their organic products (Scalco et al. 2017).

Fig. 7 shows some of the differences observed in the comparison between conventional and organic agriculture. Organic agriculture has much better overall features compared to conventional agriculture for the selected benefits. While organic agriculture is more virtuous in terms of pesticide residues, worker exposure to pesticides, ecosystem services and soil traits, conventional agriculture has better yields, which is considered a crucial parameter for the producers. However, according to Reganold & Wachter (2016), the advantages of organic farming systems exceed the better yield achieved by conventional agriculture, providing a more profitable and environmentally sustainable scenario, better quality food and zero or lower concentration of pesticide residues. In addition, organic agriculture offers better delivery of ecosystem services and superior gains in social sustainability.



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Figure 7. Conventional versus organic agriculture (data from Reganold and Wachter 2016).

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According to Gomiero (2018), the main concerns with organic agriculture are related to its ability to produce enough food, achieve affordability, and be able to provide food for the current and future population. Another issue to consider is that organic agriculture cannot meet the food needs of the global population due to its need for land expansion. A study from Washington State University, published in February 2016 in the journal Nature Plants (Reganold and Wachter 2016), assures that organic agriculture could be used to feed the entire world population. The same authors studied five hundred possible scenarios to test whether organic production would be able to feed 9.6 billion people in 2050, without the need to expand the areas already used for agriculture. They concluded it would be possible to produce food for everyone, provided we eat less meat and more plants. The reason for eating less meat is that organic agriculture does not allow confinement of animals and does not aim to increase animal protein productivity. Moreover, Soares et al. (2014) also mentioned other difficulties regarding organic meat production mainly related to the production of fodder and grains, which are used as feed and are crucial for animal health. Organic rations for feed supplementation are limited, especially in the dry season, and pasture areas suffer from low fertility. In addition, as in conventional systems, unfavorable climate at certain times of the year is a major limiting factor in the production of these feeds. The amount of organic food would be sufficient to feed the global population in three scenarios: first, if 100% of the people were vegan; second, if 94% of the people were vegetarian; and third if 39% were organic and 15% had a Western-style meat diet. Therefore, it is not just a matter of producing enough, but transforming agriculture into something more environmentally friendly to ensure a healthier, agrotoxin-free diet for all (Reganold and Wachter 2016).

From an environmental perspective, several works have stressed that organic farming is usually favorable per unit area, but might be worse per unit product (Gomiero 2018; Mondelaers et al. 2009; Tuomisto et al. 2012). This is because nitrous oxide and ammonia emissions, in addition to nitrogen leaching, are lower per unit area but higher per unit product (Jouzi et al. 2017). An important advantage is the lower energy consumption, but disadvantages are the requirement of larger areas and higher eutrophication and acidification for each unit product (Tuomisto et al. 2012). There is a lack of information in the literature that could make the Brazilian population aware of organic food. Singh and Glińska-Neweś (2022) modeled the public's attitude towards organic food. The authors used big data, text mining and sentiment analysis with 43,724 Twitter posts without geographic restriction, but with only English-language tweets. Their sentiment analysis revealed two contrasting views of organic foods. For some, organic food is beneficial, while for others, there are doubts about whether this type of food is actually natural or even free of chemicals and pesticides. The authors did not find a relationship with price in their study. Nagaraj (2021) stated that most people are not interested in this topic or consider these products expensive. However, for those who are aware of its benefits, they tend to buy these products regardless of the price.

5.4 Hot foam

In 1995, an easy and smart concept using hot air foam to kill both vegetation and pests was patented (Rajamannan 1995). This method, called hot foam, was considered an improvement over the hot water used for weed control. Hot foam uses not only hot water but also biodegradable foaming agents to produce a foam layer on the treated surface (Cederlund and Börjesson 2016; Martelloni et al. 2019). According to Martelloni et al., (2019b), this technique is attractive because it has a low level of risk to the human organism and also to the environment. Furthermore, it can be used to control various weed species. This is because the foam insulates the weeds from the adjacent air, improving energy transfer to the plant tissue, decreases energy use, and thus increases efficiency gains (Antonopoulos et al. 2023; Cederlund and Börjesson 2016). Compared to hot water alone, hot foam requires less water, is more resilient to climate change, is highly accurate and fast, in addition to offering longer heat transfer and reduced cost (Martelloni et al. 2019; Peerzada and Chauhan 2018).

Antonopoulos et al., (2023) recently published the hot foam method as an option for nonchemical weed control in perennial crops. The authors found that its performance is equivalent to that of glyphosate when applied to control weeds in olive groves, although some optimization of the use of hot foam is needed under other soil and weather conditions.

5.5 Nonanoic acid

Nonanoic acid, also known as pelargonic acid, is a C9 straight-chain saturated fatty acid and exists in nature as esters of the pelargonium oil (National Library of Medicine 2022). In addition to its use as a herbicide, it is used in the formulation of lacquers and plasticizers, and has antifungal features. As a weed killer, nonanoic acid is used to control weed growth in enclosed and open areas (e.g. walkways, greenhouses and schools), as a chemical thinning practice on flowers (e.g. pear and apple trees), and as a sanitizer (Environmental Protection Agency 2000). The U.S. Food and Drug Administration (FDA) does not consider the application of this acid to be hazardous in terms of food contamination, but the label instructions must be strictly followed. In addition, the FDA approves its use as an ingredient in commercial products applied to peel fruits and vegetables (U.S. Department of Agriculture 2006; U.S. Food & Drug 2009). Nonanoic acid should be used up to 24 hours before harvest, when used in food crops, to ensure that a minimal residue remains on food (Environmental Protection Agency 2000).

Flower thinning is important because it facilitates fruit production every year, reducing uncertainty, and increasing fruit yield and quality. According to the EPA, there are five main reasons to consider nonanoic acid safe: (1) it is already present in food plants, so humans are routinely exposed to this compound; (2) its uses as a weed killer and blossom thinner are not predicted to be possible causes of increased risk, and small amounts of this compound are considered non-toxic; (3) the product label, if followed, provides information on the possible risks associated with the use of this acid, which are related to its skin and eye irritation characteristics; (4) toxicity tests on various organisms have shown negligible toxicity; and (5) nonanoic acid does not accumulate as it decomposes rapidly in any environment (Environmental Protection Agency 2000). Nonetheless, the EPA emphasizes that care should be taken to prevent drift outside of desired areas to avoid contact with non-target plants.

5.6 Comparison of methods

Antonopoulos et al., (2023) compared hot foam to other weed control options, such as mulching, mowing, and pelargonic acid. Biomass reduction was found to be 75-96% compared to the above options, depending on the type of biomass and the option evaluated. These results indicate that hot foam could be an attractive alternative, especially compared to glyphosate, as it is environmentally friendly.

Martelloni et al., (2020) also compared the efficacy of four weed control methods: glyphosate (ultra-low volume), flaming, hot foam and nonanoic acid. They found that weed control was only truly effective when flaming and hot foam were used, with values above 99% on weed control. Travlos et al., (2020) studied pelargonic acid products and several essential oils as herbicides against several weed species. The authors found that the concentration of pelargonic acid can play the major role in weed control. The selection of natural products rich in these compounds is crucial. Nevertheless, in the case of broadleaf weeds, low concentrations of pelargonic acid were sufficient. Another interesting point is that lemongrass/citronella and pine oil behave as contact-burn herbicides, while manuka oil showed systemic activity. The use of a mixture of manuka oil and pelargonic acid completely eliminated cleaver plants, which demonstrated that manuka oil can increase the systemic activity of natural herbicides.

Mainardis et al., (2020) compared flaming, mowing and tillage weed in a vineyard. With regard to flaming, the authors assessed flame weeding powered by biomass. Their results indicate that flaming is comparable to tillage and is more efficient than mowing in controlling weeds. Flaming benefited small plants and managed weed excess, but also indicated a potential negative impact on species competition and persistence. Jacquet et al., (2021) demonstrated the microeconomic effects of a glyphosate ban. The authors also evaluated mechanical weed control as an alternative to chemical weed control with glyphosate in French vineyards. According to the authors, the use of alternatives to glyphosate in vineyards could hamper profits, which depend on the type of vineyard, labor, availability of equipment, and marketing. Kanatas et al., (2021) evaluated several alternatives for weed control in perennial crops. The alternatives were glyphosate, mowing, pelargonic acid (twice), and cover crop residues. As alternatives to glyphosate, pelargonic acid and mowing showed the best results for broadleaf weeds. In olive groves, flazasulfuron and penoxsulam+florasulam were most effective against hairy fleabane [Conyza bonariensis (L.) Cronquist]. Cover crop residues indicated suppression ability for citrus orchards. Sportelli et al., (2022) compared continuous mowing, flaming, and tillage in terms of yield. The living mulch system managed by an autonomous mower has been successful in the vegetable crops evaluated. It indeed promotes organic vegetable production and uses less energy than flaming and conventional tilling. Furthermore, the autonomous mowers provided acceptable commercial yields of fresh vegetables and small dry weed biomass with minimal energy demand.

6 Conclusion

Driven by the increase in the production of transgenic foods - soybean, corn, cotton - glyphosate is the most sold and used herbicide in Brazil, and will tend to increase even more in the coming years. In contrast with new regulations from several European countries, Brazil renewed the sale and reduced its toxicological classification. The allow MRL of glyphosate allowed in clean water in Brazil is 5,000 times higher than in the EU, raising health concerns, such as non-Hodgkin's lymphoma.

Profit-driven interests may lead to attempts with the focus on discrediting opposing studies.

Several eco-friendlier alternatives exist, but glyphosate products replacement remains challenging.

Remain vigilant about glyphosate's impact on health and the environment is pivotal. Policymakers should attentively assess evidence and rank human and environmental health over economical interests. In this scenario, research investment related to sustainable alternatives and promotion of eco-friendly practices on agricultural can pave the way for a safer and more environmentally friendly landscape.

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