



HAL
open science

Elaboration of Functionalized Iron Oxide Nanoparticles by Microwave-Assisted Co-Precipitation: A New One-Step Method in Water

Thomas Girardet, Amel Cherraj, Pierre Venturini, Hervé Martinez,
Jean-Charles Dupin, Franck Cleymand, Solenne Fleutot

► **To cite this version:**

Thomas Girardet, Amel Cherraj, Pierre Venturini, Hervé Martinez, Jean-Charles Dupin, et al.. Elaboration of Functionalized Iron Oxide Nanoparticles by Microwave-Assisted Co-Precipitation: A New One-Step Method in Water. *Molecules*, 2024, 29 (18), pp.4484. 10.3390/molecules29184484. hal-04717039

HAL Id: hal-04717039

<https://hal.univ-lorraine.fr/hal-04717039v1>

Submitted on 1 Oct 2024

HAL is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.

Article

Elaboration of Functionalized Iron Oxide Nanoparticles by Microwave-Assisted Co-Precipitation: A New One-Step Method in Water

Thomas Girardet ¹, Amel Cherraj ¹, Pierre Venturini ¹, Hervé Martinez ^{2,3}, Jean-Charles Dupin ², Franck Cleymand ¹ and Solenne Fleutot ^{1,*}

¹ Institut Jean Lamour, UMR 7198, Université de Lorraine, 2 allée André Guinier, 54011 Nancy, France; thomas.girardet@univ-lorraine.fr (T.G.); amel.cherraj2@etu.univ-lorraine.fr (A.C.); pierre.venturini@univ-lorraine.fr (P.V.); franck.cleymand@univ-lorraine.fr (F.C.)

² Institut des Sciences Analytiques et de Physicochimie pour l'Environnement et les Matériaux, UMR 5254, E2S UPPA, CNRS, IPREM, 64000 Pau, France; herve.martinez@univ-pau.fr (H.M.); jean-charles.dupin@univ-pau.fr (J.-C.D.)

³ Centrale Casablanca, Research Center for Complex Systems and Interactions, Bouskoura 27182, Morocco

* Correspondence: solenne.fleutot@univ-lorraine.fr

Abstract: Iron oxide nanoparticles are extensively utilized in various fields, particularly in biomedical applications. For such uses, nanoparticles must meet specific criteria, including precise size, morphology, physico-chemical properties, stability, and biocompatibility. Microwave-assisted co-precipitation offers an efficient method for producing water-soluble nanoparticles. Functionalization with citrate during synthesis is crucial for achieving a stable colloidal solution. This study aims to compare the effectiveness of conventional co-precipitation with microwave-assisted co-precipitation. The synthesized nanoparticles were characterized using TEM, DLS, FTIR, XRD, and magnetic measurements. The findings indicate that the in situ citrate functionalization during synthesis results in stable, non-aggregated nanoparticles.

Keywords: microwave process; coprecipitation; iron oxide; nanoparticles



Citation: Girardet, T.; Cherraj, A.; Venturini, P.; Martinez, H.; Dupin, J.-C.; Cleymand, F.; Fleutot, S. Elaboration of Functionalized Iron Oxide Nanoparticles by Microwave-Assisted Co-Precipitation: A New One-Step Method in Water. *Molecules* **2024**, *29*, 4484. <https://doi.org/10.3390/molecules29184484>

Academic Editors: José Solla Gullón, Tsz Him Chow and Henglei Jia

Received: 29 July 2024

Revised: 1 September 2024

Accepted: 19 September 2024

Published: 21 September 2024



Copyright: © 2024 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (<https://creativecommons.org/licenses/by/4.0/>).

1. Introduction

Nanomaterials are defined by their nanometer scale in at least one of the three spatial dimensions. Among these, nanoparticles (NPs) are unique in that all three dimensions are below 100 nm. A nanoparticle consists of an assembly of a few hundred to several thousand atoms, forming a nanometric object ranging from 1 to 100 nm. This exceptionally small size significantly increases the surface-to-volume ratio, which enhances their surface reactivity and consequently alters their intrinsic properties. Nanoparticles are increasingly used in various fields of research, such as pollution control [1,2], detection of heavy metals [3], energy storage [4], and catalysis [5].

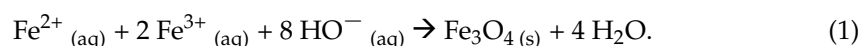
In this field, iron oxide nanoparticles are particularly attractive due to the magnetic properties of magnetite (Fe₃O₄) and maghemite (γ-Fe₂O₃), which exhibit superparamagnetic behavior when below 20 nm, imparting them with ferrofluidic characteristics [6]. These magnetic properties imply that at room temperature, there is no spontaneous magnetism, which only emerges in the presence of an external magnetic field. This property is of great interest for various medical applications, including drug carriers [7], drug delivery systems [8], cancer therapy [9], hyperthermia [10], magnetic separation [11], and notably magnetic resonance imaging (MRI) [12]. However, several challenges must be addressed to enable the use of nanoparticles in the human body. The most critical of these include the precise control of physicochemical characteristics such as size [13], shape [14], composition [15], as well as ensuring the stability and prevention of nanoparticle aggregation over time [16].

Iron oxide nanoparticles can be synthesized through various methods, including hydrothermal synthesis [17], ultrasound [18], the sol-gel process [19], thermal decomposition [20], and co-precipitation [21]. Each synthesis method has its own advantages and disadvantages (Table 1). Co-precipitation was chosen for its high yield and simplicity in producing water-soluble nanoparticles at low reaction temperatures. However, this method also presents challenges, such as poor size control and low crystallinity. Conversely, thermal decomposition produces nanoparticles with excellent size control and high crystallinity, though the nanoparticles are stable only in organic solvents, necessitating a phase transfer step for biomedical applications [22].

Table 1. Summarize of the parameters, advantages and disadvantages of different iron oxide nanoparticle synthesis.

Synthesis	Conditions	T (°C)	Time	Solvent	Size of NPs (nm)	Size Distribution	Advantages	Disadvantages
Hydrothermal	Simple	>200	Hours	Water	<1000	Narrow	Easy control of the size and shape	Synthesis with high pressure and temperature
Sonochemistry	Simple	30–50	Several minutes to hours	Water	<100	Narrow	Control of the size	Complete mechanism still unknown
Sol-gel process	Complex	20–100	Hours	Water	6–15	Good	Control of the size and shape	Low wear resistance
Thermal decomposition	Complex	200–400	Hours	Organic solvent	<20	Narrow	Total control of the size and shape	Synthesis at high temperature and with organic solvent
Co-precipitation	Simple	20–100	Minutes to few hours	Water	<20	Good to large	Easy, quickly and with a huge yield	No control of the shape/size. Formation of aggregation
Microwave process	Simple	30–120	Minutes	Water	<20	Narrow	Easy, quickly, control of the size	Low yield (due to the volume of the reactor)

In the classical co-precipitation, ferric salts (Fe^{3+}) and ferrous salt (Fe^{2+}) are precipitated in a basic aqueous medium while it is heated and stirred. The formula of the chemical reaction may be written as below [23]:



According to the reaction described, magnetite (Fe_3O_4) nanoparticles are theoretically produced, particularly when synthesis is conducted under a controlled atmosphere. Studies have shown that the composition of iron oxide nanoparticles is influenced by their size [23]. For particles smaller than 8 nm, the composition tends to favor maghemite, while for those larger than 12 nm, magnetite becomes the dominant phase. However, the surface of magnetite nanoparticles can oxidize, and for intermediate sizes, an oxidation gradient can be observed from the surface to the core, resulting in a composition that can be approximated as sub-stoichiometric magnetite ($\text{Fe}_{3-\delta}\text{O}_4$) [23]. The crystal lattice of magnetite is an inverse spinel structure, which transitions to maghemite upon air oxidation. This transition creates vacancies within the inverse spinel structure, leading to different possible states of organization [6].

Nanoparticles synthesized through the above reaction are uncoated and tend to aggregate, causing them to lose stability in the solvent—typically water in the co-precipitation process. To address this issue, nanoparticles can be functionalized with ligands such as oleic acid [24,25], oleylamine [26], polymers such as PVA, PVP [27,28] or citric acid [29,30]. The choice of ligand is crucial for ensuring stability in the solvent. For instance, oleic acid and oleylamine provide stability in organic solvents, whereas citric acid and polyacrylic

acid are water stable. Given the goal of synthesizing nanoparticles for potential biomedical applications and their use in the human body, citric acid was selected for its biocompatibility [31]. Indeed, citric acid is a component of the Krebs cycle, present in every cell of the human body [32]. Ligand functionalization can be performed either during or after the synthesis of iron oxide nanoparticles, which helps reduce particle size and, by extension, improves their stability.

Co-precipitation is a chemical process first described by the LaMer model in the 1950s [33]. It involves four distinct steps to form nanoparticles: inorganic polycondensation, nucleation, growth, and Ostwald ripening [34]. Various reaction parameters influence nanoparticle formation, including the type of ferric salts, the $\text{Fe}^{2+}/\text{Fe}^{3+}$ ratio, temperature, pH value, ionic concentration of the reactants, and the nature of the base used.

The conventional co-precipitation process was adapted for microwave use through the development of a new protocol. Since the 2000s, microwave processes have been increasingly employed to reduce synthesis time and increase yield [35]. Microwave irradiation causes the solvent to vibrate, thereby heating the solution uniformly and reducing the size distribution of the nanoparticles [36]. As mentioned earlier, the size of nanoparticles is dependent on the temperature of the solution; any temperature gradients can lead to a broad size distribution. This study aims to compare nanoparticles synthesized via conventional co-precipitation with those obtained through a microwave-assisted process.

Microwaves are a form of heating device that uses microwave irradiation, with wavelengths ranging from 1 mm to 1 m. They enable dielectric heating through two primary mechanisms: dipolar polarization and ionic conduction [36]. Dipolar polarization relies on the alignment of dipole molecules such as water with the microwave field, causing them to rotate and generate heat through friction. Ionic conduction, on the other hand, involves ionic components like Fe^{2+} and Fe^{3+} , which align and oscillate under the microwave field. This oscillation leads to increased collisions between particles, further generating heat.

Microwave heating is more efficient, ensuring that more precursor molecules reach the optimal temperature for reaction. This enhances the nucleation rate, thereby improving the overall yield of the reaction. Numerous studies have compared the classical synthesis of iron oxide nanoparticles with microwave-assisted methods [37–39]. However, these studies often compare thermal decomposition with microwave processes. In contrast, for conventional co-precipitation, the resulting nanoparticles are not optimized and tend to aggregate rapidly. In this study, we aim to compare conventional co-precipitation with a modified approach (using a ligand) under the same microwave-assisted protocol.

To evaluate the efficiency of the synthesis, physicochemical and magnetic characterizations of the obtained nanoparticles were systematically conducted using standard methods: Transmission Electron Microscopy (TEM), Dynamic Light Scattering (DLS), Fourier Transform Infrared Spectroscopy (FTIR), X-ray Diffraction (XRD), and Thermogravimetric Analysis (TGA). Magnetic measurements were performed using a SQUID VSM to determine the magnetic state and properties of the nanoparticles.

2. Results

In a previous study, we explored the optimal parameters for synthesizing iron oxide nanoparticles using a microwave process, guided by an experimental design [30,40].

In the current study, we compare a sample synthesized under these optimal microwave conditions with a sample of iron oxide nanoparticles obtained through a conventional co-precipitation method, using identical experimental conditions. First, a comparison of the TEM micrographs is performed. The TEM micrograph in Figure 1a corresponds to the sample obtained by conventional co-precipitation (referred to as $\text{NPs}_{\text{CoP}}@\text{Cit}$), while Figure 1b shows the sample synthesized via the microwave process (referred to as $\text{NPs}_{\text{MW}}@\text{Cit}$).

A noticeable difference between these two samples can be observed. The $\text{NPs}_{\text{CoP}}@\text{Cit}$ nanoparticles exhibit slight aggregation and vary in size, ranging from 4 nm to 12 nm (Figure 1c), with an average size of 6.6 ± 1.9 nm. In contrast, $\text{NPs}_{\text{MW}}@\text{Cit}$ nanoparticles are more uniform in size, ranging from 3 to 7 nm, with minimal aggregation (Figure 1d). The

average size of $\text{NPs}_{\text{MW}}@\text{Cit}$ is 4.1 ± 0.8 nm. The microwave process produces nanoparticles that are more dispersed, free from aggregation, and uniform in size. Indeed, the standard deviation of $\text{NPs}_{\text{MW}}@\text{Cit}$ is half that of the conventional process, indicating that microwave synthesis enhances the monodispersity of the nanoparticles. To further confirm these findings, DLS measurements were conducted.

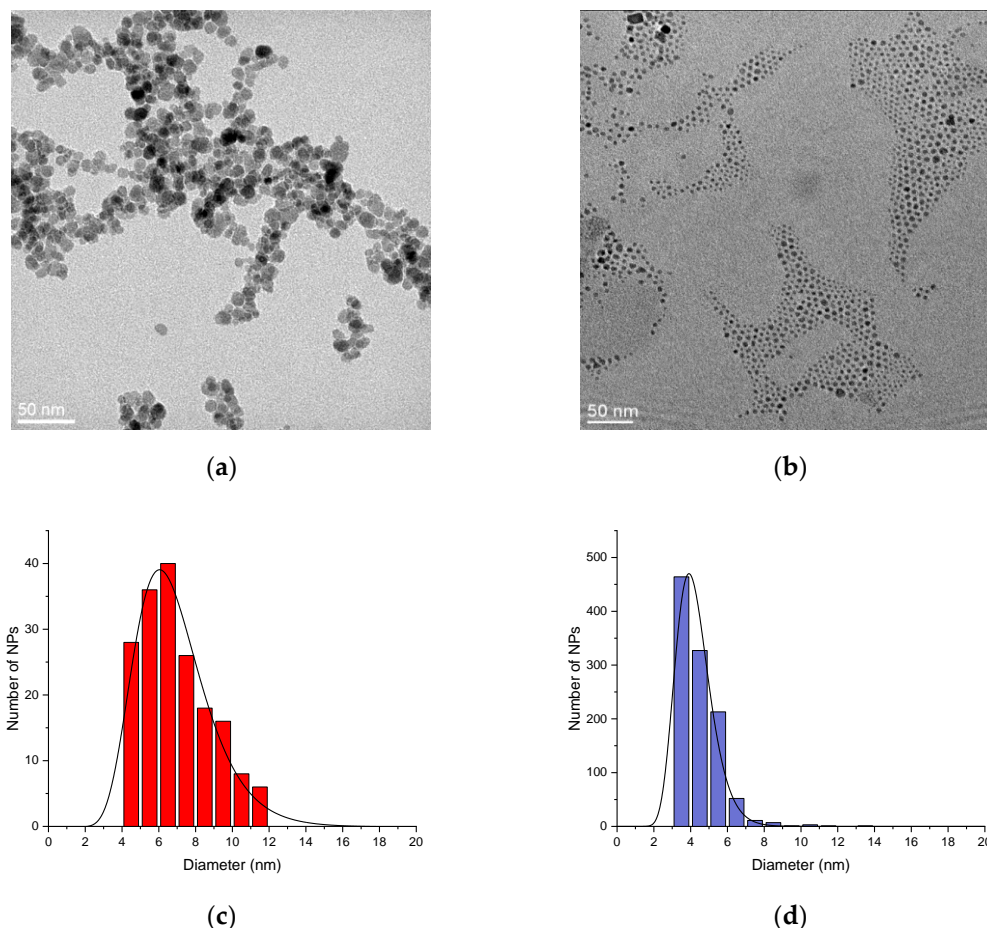


Figure 1. TEM images (a,b) and the size distribution (with a log-normal fitting) (c,d) of $\text{NPs}_{\text{CoP}}@\text{Cit}$ (red) and $\text{NPs}_{\text{MW}}@\text{Cit}$ (blue) respectively.

The DLS measurements (Figure 2) allow us to determine the hydrodynamic diameter, which includes the diameter of the inorganic core, the organic layer, and the solvation sphere. For $\text{NPs}_{\text{CoP}}@\text{Cit}$, two distinct populations of nanoparticles are observed, with average hydrodynamic diameters of 32 ± 8 nm and 102 ± 34 nm (Figure 2a). These two different hydrodynamic diameters confirm the presence of nanoparticle aggregation. In contrast, $\text{NPs}_{\text{MW}}@\text{Cit}$ exhibits a single hydrodynamic diameter of 23 ± 10 nm, which is smaller than that of $\text{NPs}_{\text{CoP}}@\text{Cit}$. This smaller diameter, along with the presence of a single peak (Figure 2b), suggests either a smaller nanoparticle size or the absence of aggregation. Thus, the use of microwaves provides better control over nanoparticle size and dispersion.

To characterize the inorganic core of these nanoparticles, XRD measurements were performed (Figure 3). A magnetite reference (Fe_3O_4) was compared with the XRD patterns of $\text{NPs}_{\text{CoP}}@\text{Cit}$ and $\text{NPs}_{\text{MW}}@\text{Cit}$ to determine whether the inorganic core is magnetite or another iron oxide phase, such as hematite ($\alpha\text{-Fe}_2\text{O}_3$) or maghemite ($\gamma\text{-Fe}_2\text{O}_3$). This reference sample was synthesized using the same protocol as $\text{NPs}_{\text{CoP}}@\text{Cit}$, but without the ligand and under a controlled atmosphere to ensure the formation of pure magnetite.

Magnetite crystallizes in a cubic structure with the space group $F_{d\bar{3}m}$, which is the same space group that maghemite ($\gamma\text{-Fe}_2\text{O}_3$) crystallizes in. The primary distinction between these two phases lies in their lattice parameters; due to the presence of vacancies

in maghemite, its lattice parameter is slightly smaller than that of magnetite (8.354 Å for maghemite compared to 8.395 Å for magnetite) [6,41].

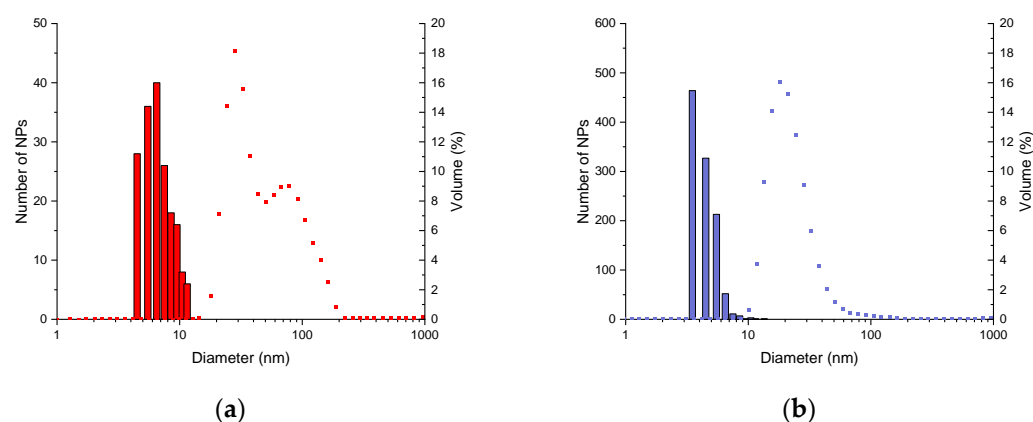


Figure 2. DLS measurements (point) in comparison with the size distribution obtained by TEM images: (a) of $\text{NPs}_{\text{CoP}}@Cit$ (red); (b) of $\text{NPs}_{\text{MW}}@Cit$ (blue).

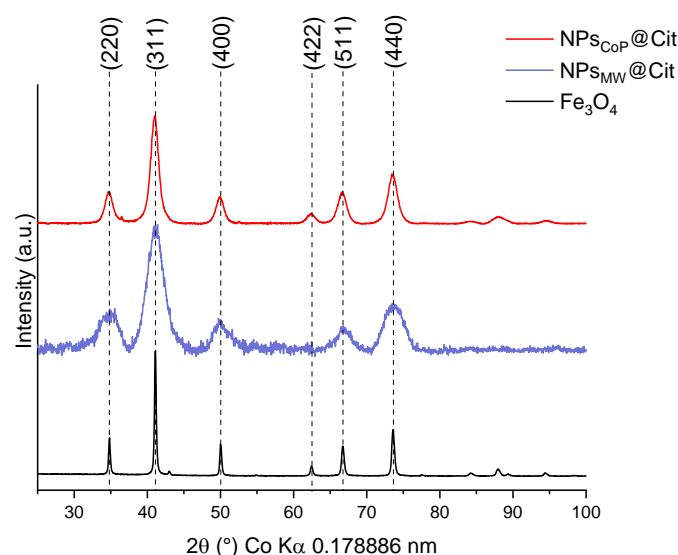


Figure 3. XRD measurements of $\text{NPs}_{\text{CoP}}@Cit$ (red), $\text{NPs}_{\text{MW}}@Cit$ (blue), and a reference of pure magnetite Fe_3O_4 (black).

For both, the mean peaks of magnetite (indexing by the JCPDS card 04-015-8200) are present and for $\text{NPs}_{\text{CoP}}@Cit$, a better crystallinity is present due to the aggregation of NPs.

The lattice parameter was calculated using the average lattice parameter from each magnetite peak. For $\text{NPs}_{\text{CoP}}@Cit$, the lattice parameter is 8.393 ± 0.014 Å, while for $\text{NPs}_{\text{MW}}@Cit$, it is 8.389 ± 0.010 Å. Both values are close to the lattice parameter of bulk magnetite Fe_3O_4 , which is 8.395 Å.

Using the Debye–Scherrer formula, the crystallite size was also calculated. For $\text{NPs}_{\text{CoP}}@Cit$, the crystallite size is approximately 7.8 nm, which aligns with the diameter measured from TEM images (6.4 nm). Similarly, for $\text{NPs}_{\text{MW}}@Cit$, the crystallite size is about 4.4 nm, which corresponds closely to the diameter obtained from TEM images (4.0 nm).

The FTIR spectra of $\text{NPs}_{\text{CoP}}@Cit$ and $\text{NPs}_{\text{MW}}@Cit$ are presented in Figure 4. This technique allows for the identification of the ligands present on the surface of the nanoparticles, as well as the determination of the oxidation state of the iron atoms.

The spectra of $\text{NPs}_{\text{CoP}}@Cit$ and $\text{NPs}_{\text{MW}}@Cit$ are identical, both featuring a broad, poorly resolved band from 3500 to 3000 cm^{-1} . This band corresponds to the $\nu(\text{OH}^-)$

stretch of hydroxyl groups from the citrates and physisorbed water. The bands at 1560 and 1385 cm^{-1} are attributed to the asymmetric and symmetric stretching (OCO^-) of the carboxylate groups from the ligands. The presence of these two bands confirms that the iron oxide nanoparticles are functionalized with citrates. Additionally, a vibrational band around 1260 cm^{-1} corresponds to the C-O stretching.

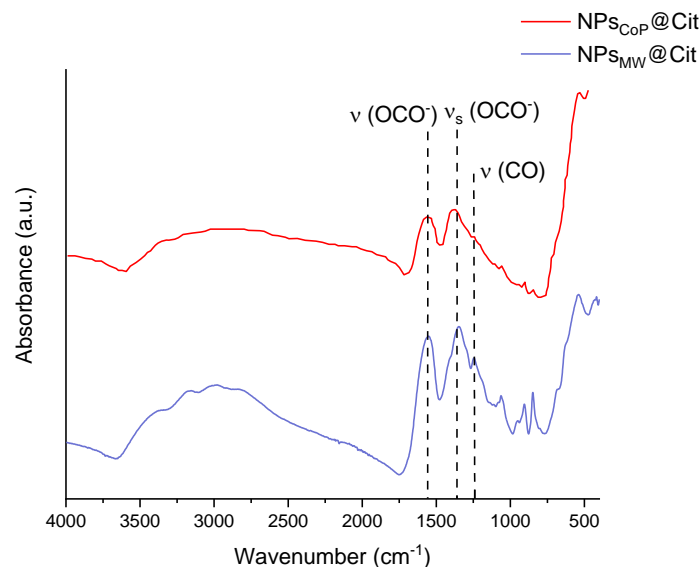


Figure 4. FTIR measurements of $\text{NPs}_{\text{CoP}}@Cit$ (red) and $\text{NPs}_{\text{MW}}@Cit$ (blue) with the position of some vibrational bands with black dotted lines.

Iron can exist in various crystalline states, including magnetite (Fe_3O_4), maghemite ($\gamma\text{-Fe}_2\text{O}_3$), and hematite ($\alpha\text{-Fe}_2\text{O}_3$). In this FTIR study, there was no control of the reaction atmosphere to prevent oxidation, making maghemite the more likely phase for the iron oxide nanoparticles synthesized in both samples, given the nanoparticle sizes determined by TEM. Both samples have an iron oxide core smaller than 8 nm , and previous studies suggest that such nanoparticles are typically composed of maghemite. The citrate functionalization during synthesis might have protected the nanoparticles from oxidation, leading to the formation of very small particles consisting of a mixture of maghemite and magnetite. The results also indicate that the basic nature of the precipitation process influences the nanoparticle composition. A single band around 580 cm^{-1} suggests a magnetite core, while a succession of bands from 500 to 800 cm^{-1} indicates a maghemite core (this band pattern is due to the presence of vacancies) [42]. For both samples, only one band is present around 580 cm^{-1} , confirming the predominant presence of magnetite, with the citrate functionalization protecting against the oxidation of magnetite into maghemite.

Subsequently, a TGA measurement (an example shown in Figure A1) was conducted to determine the iron oxide content and the ligand ratio in $\text{NPs}_{\text{MW}}@Cit$ and $\text{NPs}_{\text{CoP}}@Cit$. The sample was heated to $600\text{ }^\circ\text{C}$ to decompose the citrate ligands. The first weight loss, around 10% , occurred between $50\text{ }^\circ\text{C}$ and $150\text{ }^\circ\text{C}$, corresponding to the evaporation of physisorbed water (1 in Figure A1). The second stage, occurring at $200\text{ }^\circ\text{C}$, involved the most significant decomposition of the ligands, where the carboxylate groups decomposed into CO_2 (2 in Figure A1). The final stage began at $330\text{ }^\circ\text{C}$, corresponding to the decomposition of the remaining chains (3 in Figure A1). The final weight was used to calculate the iron content, which was 58% for $\text{NPs}_{\text{MW}}@Cit$ and 69% for $\text{NPs}_{\text{CoP}}@Cit$.

Iron oxides are particularly interesting in terms of magnetism due to their crystal lattice. Unlike hematite ($\alpha\text{-Fe}_2\text{O}_3$), magnetite and maghemite are ferrimagnetic above a certain size, attributed to the proportion of Fe^{2+} and the vacancies in their crystal lattice. Nanoparticles smaller than 20 nm exhibit superparamagnetic behavior [6], meaning they have no magnetization at room temperature. In this state, the inherent energy of the

nanoparticles is lower than the thermal energy, allowing them to spontaneously reverse their magnetic orientation.

The magnetization curve was measured between $-50,000$ Oe ($10,000$ Oe = 1 T) and $50,000$ Oe at 300 K (Figure 5a). Both $\text{NPs}_{\text{MW}}@\text{Cit}$ and $\text{NPs}_{\text{CoP}}@\text{Cit}$ exhibited no hysteresis, indicating superparamagnetic behavior. The magnetization saturation (M_S) was $53 \text{ emu}\cdot\text{g}^{-1}$ and $51 \text{ emu}\cdot\text{g}^{-1}$, respectively, showing similar values for both synthesis methods. In a superparamagnetic state at room temperature, the M_S value increases as the temperature decreases because the magnetic moments become locked. For $\text{NPs}_{\text{MW}}@\text{Cit}$, this phenomenon was observed, with M_S increasing from $53 \text{ emu}\cdot\text{g}^{-1}$ at 300 K to $78 \text{ emu}\cdot\text{g}^{-1}$ at 5 K (Figure 5b).

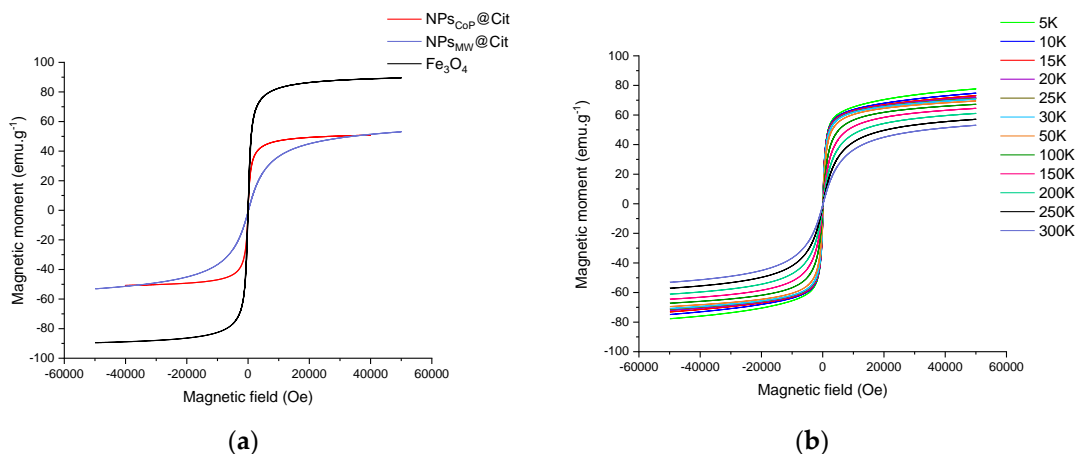


Figure 5. Magnetization as a function of magnetic field: (a) at room temperature (300 K) for $\text{NPs}_{\text{CoP}}@\text{Cit}$ (red), $\text{NPs}_{\text{MW}}@\text{Cit}$ (blue) and a reference of magnetite Fe_3O_4 (black); (b) at different temperatures (from 5 K to 300 K) of $\text{NPs}_{\text{MW}}@\text{Cit}$.

To confirm the superparamagnetic nature of $\text{NPs}_{\text{MW}}@\text{Cit}$ and $\text{NPs}_{\text{CoP}}@\text{Cit}$, a Zero-Field-Cooled/Field-Cooled (ZFC/FC) measurement was conducted (Figure 6). This measurement provides crucial information about the blocking temperature (T_B), which corresponds to the maximum of the ZFC curve. For $\text{NPs}_{\text{MW}}@\text{Cit}$, T_B is 15 K, a temperature that correlates with the small size of the nanoparticles, indicating a very low blocking temperature. In contrast, for $\text{NPs}_{\text{CoP}}@\text{Cit}$, T_B is 169 K, which aligns with the larger size and the aggregation of the nanoparticles produced by the co-precipitation method.

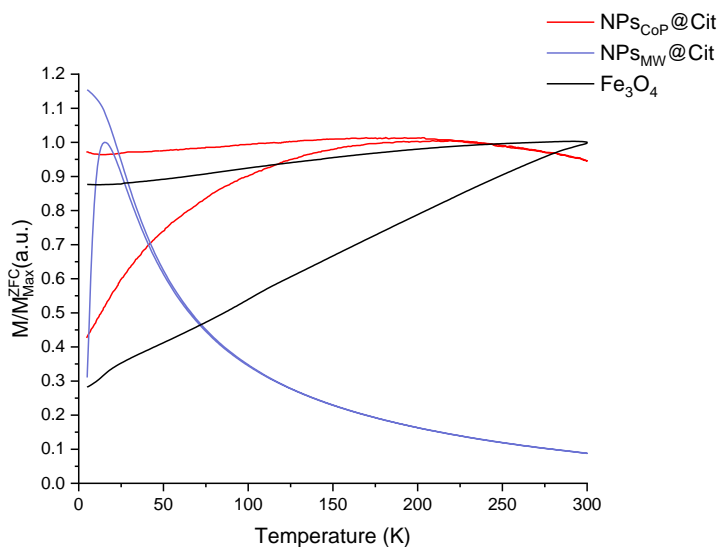


Figure 6. ZFC/FC curves of $\text{NPs}_{\text{CoP}}@\text{Cit}$ (red), $\text{NPs}_{\text{MW}}@\text{Cit}$ (blue) and a reference of magnetite Fe_3O_4 (black).

3. Discussion

In this study, iron oxide nanoparticles were synthesized using two different methods: conventional co-precipitation (referred to as $\text{NPs}_{\text{CoP}}@\text{Cit}$) and a microwave process (referred to as $\text{NPs}_{\text{MW}}@\text{Cit}$). These two synthesis methods were then compared with a reference sample of iron oxide nanoparticles (Fe_3O_4) that was synthesized without an organic layer and under controlled atmospheric conditions. The synthesis parameters for both samples were selected based on findings from previous studies [30,40].

With conventional co-precipitation synthesis, NPs obtained have a little aggregation, but it is minimized due to the presence of the citrate layer [40]. However, to further reduce this aggregation and in addition to increase the monodispersity, a microwave process is carried out. Indeed, the heating in this synthesis is realized by the molecular vibration of the molecule of water (the solvent), so the heating is more homogeneous compare a classical heating [36]: there is not a temperature distribution inside the reactor. Due to this homogeneity of the temperature, there is a control of the size and the shape of NPs because the growth of each nanoparticle is dependent of the temperature. This homogeneity is translated by the reduction in the standard deviation for the size between $\text{NPs}_{\text{CoP}}@\text{Cit}$ and $\text{NPs}_{\text{MW}}@\text{Cit}$ (from 1.9 to 0.8).

Moreover, this homogeneity is confirmed by DLS measurements. For the $\text{NPs}_{\text{CoP}}@\text{Cit}$ sample, two distinct peaks in hydrodynamic diameter were observed, corresponding to the combined size of the inorganic core, organic layer, and solvation sphere. The first peak, around 32 nm, represents the hydrodynamic diameter of isolated nanoparticles, while the second, around 102 nm, likely indicates the presence of aggregated nanoparticles. In contrast, $\text{NPs}_{\text{MW}}@\text{Cit}$ exhibits a single peak around 23 nm with a narrow distribution, further confirming the homogeneity of the nanoparticles in the solution.

These characterizations (TEM and DLS) yield consistent nanoparticle sizes, which are further corroborated by XRD analysis. Using the Debye–Scherrer equation, the crystallite size of the nanoparticles was calculated. Given the very small size of the NPs (below 20 nm), a modified formula was applied, with the crystallite size determined from the average of several main peaks of iron oxide nanoparticles. Due to the small size of $\text{NPs}_{\text{CoP}}@\text{Cit}$ and $\text{NPs}_{\text{MW}}@\text{Cit}$, it is reasonable to assume that the crystallite size corresponds to the nanoparticle size. The calculated crystallite size aligns closely with the sizes obtained from TEM images: 7.8 nm for $\text{NPs}_{\text{CoP}}@\text{Cit}$ (TEM size: 6.4 nm) and 4.4 nm for $\text{NPs}_{\text{MW}}@\text{Cit}$ (TEM size: 4.0 nm). Additionally, the XRD pattern of $\text{NPs}_{\text{CoP}}@\text{Cit}$ is more sharply defined than that of $\text{NPs}_{\text{MW}}@\text{Cit}$, which can be attributed to the larger nanoparticle size and the presence of aggregation. Aggregation leads to a more uniform behavior among nanoparticles, thereby enhancing the definition of the XRD pattern.

Finally, XRD measurements also allow for the calculation of the lattice parameter of the nanoparticles, which can be compared with a reference magnetite (Fe_3O_4). Pure magnetite has a lattice parameter of 8.395 Å, while pure maghemite ($\gamma\text{-Fe}_2\text{O}_3$) has a lattice parameter of 8.354 Å. In this study, the lattice parameters of $\text{NPs}_{\text{CoP}}@\text{Cit}$ and $\text{NPs}_{\text{MW}}@\text{Cit}$ were found to be 8.389 Å and 8.393 Å, respectively, indicating that the inorganic cores of both samples are composed of sub-stoichiometric magnetite ($\text{Fe}_{3-\delta}\text{O}_4$).

After confirming the nature of the inorganic core, it is crucial to verify the presence of the organic layer. An initial indication of this organic layer is provided by DLS measurements, which describe the hydrodynamic diameter, encompassing the inorganic core, organic layer, and solvation sphere. The larger diameter obtained from DLS compared to TEM measurements suggests the presence of an organic layer. To conclusively confirm this, FTIR spectroscopy is utilized. The organic compound used to enhance the monodispersity of iron oxide nanoparticles, prevent aggregation, and solubilize the NPs in an aqueous solution is citrate. Citrate molecules possess three carboxylic groups (which are deprotonated due to the neutral pH of the solution), an alcohol group, and a methyl group. At least one carboxylate group binds the citrate molecules to the nanoparticle surface. In the FTIR spectra, the presence of the carboxylate group is indicated by two bands corresponding to the symmetric and asymmetric stretching of $-\text{OCO}$, located at 1385 and 1560 cm^{-1} ,

respectively. The slight shift from their theoretical values of 1395 and 1590 cm^{-1} suggests an interaction between the ligands and the inorganic core [42].

Finally, the magnetic properties of the nanoparticles were analyzed through various magnetic characterizations. Due to their nanoscale size, the magnetic behavior of the nanoparticles differs from that of bulk materials. For iron oxide nanoparticles, particularly magnetite and maghemite, particles larger than 20 nm typically exhibit ferrimagnetic behavior. However, when the particle size is below 20 nm, they display superparamagnetic behavior, characterized by the absence of magnetization at room temperature. In this study, both NPs synthesized via conventional co-precipitation and the microwave process exhibited superparamagnetic behavior, confirming their size is below 20 nm. Furthermore, the magnetization saturation values (i.e., the maximum magnetic moment at a high magnetic field) for $\text{NPs}_{\text{CoP}}@\text{Cit}$ and $\text{NPs}_{\text{MW}}@\text{Cit}$ are closely aligned, at 51 and 53 $\text{emu}\cdot\text{g}^{-1}$, respectively, consistent with iron oxide nanoparticles of similar sizes.

To further confirm the superparamagnetic state, ZFC/FC (Zero Field Cooled/Field Cooled) measurements were conducted. These curves help determine the temperature at which the transition from a superparamagnetic to a blocked state occurs. This transition temperature corresponds to the peak of the ZFC curve [43]. For $\text{NPs}_{\text{CoP}}@\text{Cit}$, the blocking temperature (T_B) was found to be 169 K, a value consistent with the observed aggregation and size of the nanoparticles. In contrast, the T_B for $\text{NPs}_{\text{MW}}@\text{Cit}$ was significantly lower, at 15 K. The ZFC curve for $\text{NPs}_{\text{MW}}@\text{Cit}$ also showed a very narrow peak, indicating a narrow distribution of temperature transitions, which suggests that the nanoparticles are uniform in size. In the FC curve, magnetization increased continuously below T_B , suggesting weakly interacting or isolated nanoparticles within the sample [43]. Consequently, citrate-functionalized nanoparticles with a microwave process were not aggregated in agreement with TEM results.

4. Materials and Methods

4.1. Synthesis of Nanoparticles by Co-Precipitation

A mixture of iron (II) chloride tetrahydrate ($\text{FeCl}_2\cdot 4\text{H}_2\text{O}$, 5.03 mmol; CAS: 13478-10-9) and iron (III) chloride hexahydrate ($\text{FeCl}_3\cdot 6\text{H}_2\text{O}$, 8.88 mmol; CAS: 10025-77-1) was dissolved in 40 mL of ultrapure water with continuous magnetic stirring. Once the precursors were fully dissolved, citric acid (6.95 mmol; CAS: 77-92-9) in 5 mL of ultrapure water was added to the mixture. The solution was then heated to 80 °C using a water bath. Subsequently, 10 mL of ammonium hydroxide (NH_4OH ; CAS: 1336-21-6) was introduced to the mixture, inducing precipitation of the nanoparticles. These nanoparticles were designated as $\text{NPs}_{\text{CoP}}@\text{Cit}$.

The washing process involved centrifuging the nanoparticle mixture with absolute ethanol at 10,000 rpm for 5 min, followed by removal of the supernatant. A subsequent washing step was performed using a combination of absolute ethanol and ultrapure water, again at 10,000 rpm for another 5 min. The resulting nanoparticles were then redispersed in ultrapure water.

4.2. Synthesis of Nanoparticles by Microwave-Assisted Co-Precipitation

The experimental conditions for the microwave synthesis mirrored those of the co-precipitation method, albeit with smaller volumes of materials. A mixture of $\text{FeCl}_2\cdot 4\text{H}_2\text{O}$ (5.03 mmol; CAS 13478-10-9), $\text{FeCl}_3\cdot 6\text{H}_2\text{O}$ (3.70 mmol; CAS 10025-77-1), citric acid (3.16 mmol; CAS 77-92-9), and 15 mL of ultrapure water was stirred until fully homogenized. Following this, 5 mL of ammonium hydroxide (NH_4OH ; CAS 1336-21-6) was added to precipitate the solution, which then turned black. The mixture was stirred again before being placed in a microwave reactor. The solution was heated to 96 °C for 40 min with continuous magnetic stirring (10 min ramping up to 96 °C, followed by 30 min at that temperature) and then allowed to cool down to 60 °C. The resulting nanoparticles were designated as $\text{NPs}_{\text{MW}}@\text{Cit}$.

The washing process was identical to that used in the co-precipitation synthesis. It involved centrifuging the nanoparticle mixture with absolute ethanol at 10,000 rpm for 5 min, followed by removal of the supernatant. A subsequent washing step was performed using a combination of absolute ethanol and ultrapure water, again at 10,000 rpm for another 5 min. The final nanoparticles were then dispersed in ultrapure water.

4.3. Characterizations of Nanoparticles

4.3.1. Transmission Electron Microscopy

Transmission electron microscopy (TEM) used for nanoparticles was a CM200—FEI operating at 200 kW (point resolution 0.27 nm) at different magnifications. The size distribution was calculated thanks to a free software ImageJ (Version 1.31) [44].

4.3.2. Dynamic Light Scattering

Dynamic light scattering (DLS) measurements were carried out using a ZETASIZER Nano ZS from Malvern Instruments. The nanoparticle samples in water were first diluted 100-fold to minimize electrostatic interactions and ensure accurate Brownian motion analysis [45]. This dilution was consistent with that used in TEM analysis. The DLS results can be expressed in terms of intensity, number, or volume distribution. In this study, volume distribution was chosen to investigate potential nanoparticle aggregation and determine the hydrodynamic diameter. The hydrodynamic diameter includes the diameter of the inorganic core, the organic layer, and the solvation sphere.

4.3.3. X-ray Diffraction

X-ray diffraction (XRD) pattern was recorded at room temperature with an INEL CPS120 equipped with a monochromatic cobalt radiation (Co $K\alpha = 0.178886$ nm) at grazing angle of incidence simultaneously on 120° .

4.3.4. Fourier Transform Infrared Spectroscopy

Fourier Transform Infrared Spectroscopy (FTIR) was performed with a Nicolet 6700 (Thermo Fisher, Waltham, MA, USA) from 400 cm^{-1} to 4000 cm^{-1} in absorbance.

4.3.5. Thermogravimetric Analysis

Thermogravimetric analysis (TGA) was carried out on a nanoparticle's sample dried by a heat chamber. The device used was a microbalance SETSYS EV 1750 TGA from the brand named Setaram. The measurement consisted of a defined mass of the sample in a crucible and increase in temperature from 20 to $600\text{ }^\circ\text{C}$ at $10\text{ }^\circ\text{C}/\text{min}$ under air flow. At the end, the exact mass of iron oxide in the sample was given.

4.3.6. Magnetic Measurement

Magnetic measurements were conducted on dried nanoparticle powder. The nanoparticles were placed on a glass sample holder and secured with KAPTON adhesive tape to prevent any movement. The measurements were taken using a SQUID (Superconducting Quantum Interference Device) equipped with a VSM (Vibrating Sample Magnetometer) head from Quantum Design. This device was used to determine the magnetization saturation (M_S) at both room temperature (300 K) and low temperature (5 K) by applying a magnetic field cycle from $+50,000\text{ Oe}$ ($1\text{ T} = 10,000\text{ Oe}$) to $-50,000\text{ Oe}$, and back from $-50,000\text{ Oe}$ to $+50,000\text{ Oe}$.

To determine the blocking temperature (T_B), the transition temperature between a blocked state and a superparamagnetic state, Zero Field Cooled (ZFC) and Field Cooled (FC) measurements were performed. Initially, the sample was cooled to 5 K without an applied magnetic field. Then, a magnetic field of 200 Oe was applied, and the sample was heated from 5 K to 300 K while the magnetization was recorded, resulting in the ZFC curve. Subsequently, under the same magnetic field, the sample was cooled from 300 K back to 5 K, with the magnetization recorded to generate the FC curve. The T_B value is associated with the

peak of the ZFC curve. However, this determination can be imprecise due to the distribution of blocking temperatures, with Monte Carlo simulations offering a more accurate method for determining T_B [43]. But, for practical reasons, the maximum of the ZFC curve is used.

5. Conclusions

In this study, we developed a rapid, one-step method for synthesizing citrate-functionalized iron oxide nanoparticles (NPs) using microwave technology. The iron oxide NPs produced through this microwave-assisted synthesis are monodispersed, exhibiting excellent colloidal stability with an average size of 4.1 ± 0.8 nm. These NPs were also compared with those synthesized via the conventional co-precipitation method. The results show that NPs synthesized using microwaves are better dispersed and have a narrower size distribution than those obtained from co-precipitation. Moreover, aggregation of NPs is more pronounced in the co-precipitation method compared to the microwave method, indicating that microwave synthesis enhances the monodispersity of NPs.

Importantly, the use of microwaves does not compromise the physicochemical properties of the NPs. This method allows for the rapid production of iron oxide nanoparticles that are free from aggregation and exhibit good crystallinity. Additionally, we confirmed the superparamagnetic nature of these microwave-synthesized NPs, making them strong candidates for biomedical applications, such as MRI contrast agents.

Author Contributions: Conceptualization, T.G. and S.F.; methodology, T.G., A.C. and P.V.; investigation, T.G., A.C., P.V. and S.F.; writing—original draft preparation, T.G. and A.C.; writing—review and editing, T.G., A.C., P.V., H.M., J.-C.D., F.C. and S.F.; supervision, S.F.; funding acquisition, H.M., J.-C.D., F.C. and S.F. All authors have read and agreed to the published version of the manuscript.

Funding: This research received no external funding.

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: Data are contained within the article.

Acknowledgments: We acknowledge the Microscopy, X-Gamma and Magnetism Competence Center of Institute Jean Lamour for assistance in TEM, XRD, and magnetism experiments.

Conflicts of Interest: The authors declare no conflicts of interest.

Appendix A

Example of TGA curve of iron oxide nanoparticles from room temperature to 600 °C.

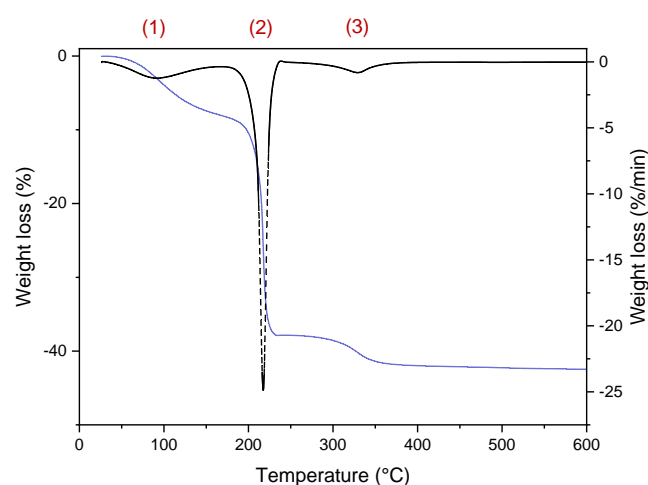


Figure A1. TGA curve of $\text{NPs}_{\text{MW}}@\text{Cit}$ from room temperature to 600 °C (blue line) with associated dTG (black dash) with a ramp rate of 10 °C/min to determine weight loss.

References

1. Ortega-Villar, R.; Lizárraga-Mendiola, L.; Coronel-Olivares, C.; López-León, L.D.; Bigurra-Alzati, C.A.; Vázquez-Rodríguez, G.A. Effect of Photocatalytic Fe₂O₃ Nanoparticles on Urban Runoff Pollutant Removal by Permeable Concrete. *J. Environ. Manag.* **2019**, *242*, 487–495. [[CrossRef](#)] [[PubMed](#)]
2. Tang, Z.-D.; Sun, X.-M.; Huang, T.-T.; Liu, J.; Shi, B.; Yao, H.; Zhang, Y.-M.; Wei, T.-B.; Lin, Q. Pillar[n]arenes-Based Materials for Detection and Separation of Pesticides. *Chin. Chem. Lett.* **2023**, *34*, 107698. [[CrossRef](#)]
3. Li, Y.-J.; Huang, T.-T.; Liu, J.; Xie, Y.-Q.; Shi, B.; Zhang, Y.-M.; Yao, H.; Wei, T.-B.; Lin, Q. Detection of Lead(II) in Living Cells by Inducing the Transformation of a Supramolecular System into Quantum Dots. *ACS Sustain. Chem. Eng.* **2022**, *10*, 7907–7915. [[CrossRef](#)]
4. Peng, J.A.; Zhang, W.; Chen, L.; Wu, T.; Zheng, M.; Dong, H.; Hu, H.; Xiao, Y.; Liu, Y.; Liang, Y. Versatile Route to Metal Oxide Nanoparticles Impregnated in Carbon Matrix for Electrochemical Energy Storage. *Chem. Eng. J.* **2021**, *404*, 126461. [[CrossRef](#)]
5. Liu, L.; Corma, A. Metal Catalysts for Heterogeneous Catalysis: From Single Atoms to Nanoclusters and Nanoparticles. *Chem. Rev.* **2018**, *118*, 4981–5079. [[CrossRef](#)]
6. Teja, A.S.; Koh, P.-Y. Synthesis, Properties, and Applications of Magnetic Iron Oxide Nanoparticles. *Prog. Cryst. Growth Charact. Mater.* **2009**, *55*, 22–45. [[CrossRef](#)]
7. Al-Thani, A.N.; Jan, A.G.; Abbas, M.; Geetha, M.; Sadasivuni, K.K. Nanoparticles in Cancer Theragnostic and Drug Delivery: A Comprehensive Review. *Life Sci.* **2024**, *352*, 122899. [[CrossRef](#)]
8. Aparicio-Blanco, J.; Pucci, C.; De Pasquale, D.; Marino, A.; Debellis, D.; Ciofani, G. Development and Characterization of Lipid Nanocapsules Loaded with Iron Oxide Nanoparticles for Magnetic Targeting to the Blood–Brain Barrier. *Drug Deliv. Transl. Res.* **2024**. [[CrossRef](#)]
9. Pérez, D.L.; Puentes, I.; Romero, G.A.M.; Gaona, I.M.S.; Vargas, C.A.P.; Rincón, R.J. Synthesis of Superparamagnetic Iron Oxide Nanoparticles Coated with Polyethylene Glycol as Potential Drug Carriers for Cancer Treatment. *J. Nanopart Res.* **2024**, *26*, 2. [[CrossRef](#)]
10. Laurent, S.; Dutz, S.; Häfeli, U.O.; Mahmoudi, M. Magnetic Fluid Hyperthermia: Focus on Superparamagnetic Iron Oxide Nanoparticles. *Adv. Colloid. Interface Sci.* **2011**, *166*, 8–23. [[CrossRef](#)]
11. Xu, H.; Aguilar, Z.P.; Yang, L.; Kuang, M.; Duan, H.; Xiong, Y.; Wei, H.; Wang, A. Antibody Conjugated Magnetic Iron Oxide Nanoparticles for Cancer Cell Separation in Fresh Whole Blood. *Biomaterials* **2011**, *32*, 9758–9765. [[CrossRef](#)] [[PubMed](#)]
12. Xu, X.; Dong, P.-L.; Chai, Y.-Y.; Yang, R.; Ma, Z.-H.; Lu, C.-C. Doping Engineering of Iron Oxide Nanoparticles towards High Performance and Biocompatible T1-Weighted MRI Contrast Agents. *Rare Met.* **2024**, *43*, 298–308. [[CrossRef](#)]
13. Sun, S.; Zeng, H. Size-Controlled Synthesis of Magnetite Nanoparticles. *J. Am. Chem. Soc.* **2002**, *124*, 8204–8205. [[CrossRef](#)] [[PubMed](#)]
14. Shavel, A.; Liz-Marzán, L.M. Shape Control of Iron Oxide Nanoparticles. *Phys. Chem. Chem. Phys.* **2009**, *11*, 3762. [[CrossRef](#)]
15. Mornet, S.; Vasseur, S.; Grasset, F.; Duguet, E. Magnetic Nanoparticle Design for Medical Diagnosis and Therapy. *J. Mater. Chem.* **2004**, *14*, 2161. [[CrossRef](#)]
16. García-Acevedo, P.; González-Gómez, M.A.; Arnosa-Prieto, Á.; De Castro-Alves, L.; Piñeiro, Y.; Rivas, J. Role of Dipolar Interactions on the Determination of the Effective Magnetic Anisotropy in Iron Oxide Nanoparticles. *Adv. Sci.* **2023**, *10*, 2203397. [[CrossRef](#)]
17. Sanna Angotzi, M.; Mameli, V.; Zákutná, D.; Rusta, N.; Cannas, C. On the Thermal and Hydrothermal Stability of Spinel Iron Oxide Nanoparticles as Single and Core-Shell Hard-Soft Phases. *J. Alloys Compd.* **2023**, *940*, 168909. [[CrossRef](#)]
18. Kalidass, J.; Anandan, S.; Sivasankar, T. Rapid Ultrasound Driven Self-Assembled Nanoarchitectonics Iron Oxide-Reduced Graphene Oxide as an Anode for Li-Ion Battery and Its Electrochemical Performance Studies. *J. Energy Storage* **2023**, *74*, 109361. [[CrossRef](#)]
19. Kessler, V.G.; Seisenbaeva, G.A. Molecular Mechanisms of the Metal Oxide Sol-Gel Process and Their Application in Approaches to Thermodynamically Challenging Complex Oxide Materials. *J. Sol-Gel Sci. Technol.* **2023**, *107*, 190–200. [[CrossRef](#)]
20. Cheah, P.; Cowan, T.; Zhang, R.; Fatemi-Ardekani, A.; Liu, Y.; Zheng, J.; Han, F.; Li, Y.; Cao, D.; Zhao, Y. Continuous Growth Phenomenon for Direct Synthesis of Monodisperse Water-Soluble Iron Oxide Nanoparticles with Extraordinarily High Relaxivity. *Nanoscale* **2020**, *12*, 9272–9283. [[CrossRef](#)]
21. Vassallo, M.; Martella, D.; Barrera, G.; Celegato, F.; Coisson, M.; Ferrero, R.; Olivetti, E.S.; Troia, A.; Sözeri, H.; Parmeggiani, C.; et al. Improvement of Hyperthermia Properties of Iron Oxide Nanoparticles by Surface Coating. *ACS Omega* **2023**, *8*, 2143–2154. [[CrossRef](#)] [[PubMed](#)]
22. Crippa, F.; Rodriguez-Lorenzo, L.; Hua, X.; Goris, B.; Bals, S.; Garitaonandia, J.S.; Balog, S.; Burnand, D.; Hirt, A.M.; Haeni, L.; et al. Phase Transformation of Superparamagnetic Iron Oxide Nanoparticles via Thermal Annealing: Implications for Hyperthermia Applications. *ACS Appl. Nano Mater.* **2019**, *2*, 4462–4470. [[CrossRef](#)]
23. Baaziz, W.; Pichon, B.P.; Fleutot, S.; Liu, Y.; Lefevre, C.; Greneche, J.-M.; Toumi, M.; Mhiri, T.; Begin-Colin, S. Magnetic Iron Oxide Nanoparticles: Reproducible Tuning of the Size and Nanosized-Dependent Composition, Defects, and Spin Canting. *J. Phys. Chem. C* **2014**, *118*, 3795–3810. [[CrossRef](#)]
24. Goroncy, C.; Saloga, P.E.J.; Gruner, M.; Schmudde, M.; Vonnemann, J.; Otero, E.; Haag, R.; Graf, C. Influence of Organic Ligands on the Surface Oxidation State and Magnetic Properties of Iron Oxide Particles. *Z. Für Phys. Chem.* **2018**, *232*, 819–844. [[CrossRef](#)]

25. Masur, S.; Zingsem, B.; Marzi, T.; Meckenstock, R.; Farle, M. Characterization of the Oleic Acid/Iron Oxide Nanoparticle Interface by Magnetic Resonance. *J. Magn. Magn. Mater.* **2016**, *415*, 8–12. [[CrossRef](#)]
26. Karouta, N.; Simos, Y.V.; Basina, G.; Spyrou, K.; Subrati, M.; Chatzikonstantinou, A.V.; Hammami, M.A.; Tzitzios, V.; Alhassan, S.M.; Al Wahedi, Y.; et al. Highly Hydrophilic Oleylamine-Modified Superparamagnetic Iron Oxide Nanoparticles for Biomedical Applications. *ACS Appl. Nano Mater.* **2023**, *6*, 2770–2783. [[CrossRef](#)]
27. Kottana, R.K.; Maurizi, L.; Schnoor, B.; Morris, K.; Webb, J.A.; Massiah, M.A.; Millot, N.; Papa, A. Anti-Platelet Effect Induced by Iron Oxide Nanoparticles: Correlation with Conformational Change in Fibrinogen. *Small* **2021**, *17*, 2004945. [[CrossRef](#)]
28. Pimpha, N.; Woramongkolchai, N.; Sunintaboon, P.; Saengkrit, N. Recyclable Iron Oxide Loaded Poly (Methyl Methacrylate) Core/Polyethyleneimine Shell Nanoparticle as Antimicrobial Nanomaterial for Zoonotic Pathogen Controls. *J. Clust. Sci.* **2022**, *33*, 567–577. [[CrossRef](#)]
29. Segers, F.M.E.; Ruder, A.V.; Westra, M.M.; Lammers, T.; Dadfar, S.M.; Roemhild, K.; Lam, T.S.; Kooi, M.E.; Cleutjens, K.B.J.M.; Verheyen, F.K.; et al. Magnetic Resonance Imaging Contrast-Enhancement with Superparamagnetic Iron Oxide Nanoparticles Amplifies Macrophage Foam Cell Apoptosis in Human and Murine Atherosclerosis. *Cardiovasc. Res.* **2023**, *118*, 3346–3359. [[CrossRef](#)]
30. Girardet, T.; Kessler, M.; Migot, S.; Aranda, L.; Diliberto, S.; Suire, S.; Féré, T.; Hupont, S.; Cleymand, F.; Fleutot, S. One Step Superparamagnetic Iron Oxide Nanoparticles by a Microwave Process: Optimization of Microwave Parameters with an Experimental Design. *Part. Part. Syst. Charact.* **2024**, *2024*, 2300226. [[CrossRef](#)]
31. Fiume, M.M.; Heldreth, B.A.; Bergfeld, W.F.; Belsito, D.V.; Hill, R.A.; Klaassen, C.D.; Liebler, D.C.; Marks, J.G.; Shank, R.C.; Slaga, T.J.; et al. Safety Assessment of Citric Acid, Inorganic Citrate Salts, and Alkyl Citrate Esters as Used in Cosmetics. *Int. J. Toxicol.* **2014**, *33* (Suppl. S2), 16S–46S. [[CrossRef](#)] [[PubMed](#)]
32. Krebs, H.A. The History of the Tricarboxylic Acid Cycle. *Perspect. Biol. Med.* **1970**, *14*, 154–172. [[CrossRef](#)] [[PubMed](#)]
33. LaMer, V.K.; Dinegar, R.H. Theory, Production and Mechanism of Formation of Monodispersed Hydrosols. *J. Am. Chem. Soc.* **1950**, *72*, 4847–4854. [[CrossRef](#)]
34. Zhao, B.; Shao, G.; Fan, B.; Zhao, W.; Xie, Y.; Zhang, R. Synthesis of Flower-like CuS Hollow Microspheres Based on Nanoflakes Self-Assembly and Their Microwave Absorption Properties. *J. Mater. Chem. A* **2015**, *3*, 10345–10352. [[CrossRef](#)]
35. Liao, X.; Zhu, J.; Zhong, W.; Chen, H.-Y. Synthesis of Amorphous Fe₂O₃ Nanoparticles by Microwave Irradiation. *Mater. Lett.* **2001**, *50*, 341–346. [[CrossRef](#)]
36. Schanche, J.-S. Microwave Synthesis Solutions from Personal Chemistry. *Mol. Divers.* **2003**, *7*, 291–298. [[CrossRef](#)]
37. Liang, Y.-J.; Zhang, L.; Chen, M.; Fan, L.; Liao, W.; Xun, Y.; Fu, L.; Liu, J.; Liu, F.; Yang, A. Anisotropic Shaped Fe₃O₄ Nanoparticles: Microwave-Assisted Thermal Decomposition Synthesis and Their Electromagnetic Properties. *AIP Adv.* **2020**, *10*, 085208. [[CrossRef](#)]
38. Liang, Y.; Zhang, Y.; Guo, Z.; Xie, J.; Bai, T.; Zou, J.; Gu, N. Ultrafast Preparation of Monodisperse Fe₃O₄ Nanoparticles by Microwave-Assisted Thermal Decomposition. *Chem. A Eur. J.* **2016**, *22*, 11807–11815. [[CrossRef](#)]
39. Liu, Z.; Miao, F.; Hua, W.; Zhao, F. Fe₃O₄ Nanoparticles: Microwave-Assisted Synthesis and Mechanism. *Mater. Lett.* **2012**, *67*, 358–361. [[CrossRef](#)]
40. Girardet, T. Development of microwave synthesis of superparamagnetic iron oxide nanoparticles for biomedical applications. Ph.D. Thesis, Université de Lorraine, Nancy, France, 2022.
41. Bragg, W.H. The Structure of Magnetite and the Spinels. *Nature* **1915**, *95*, 561. [[CrossRef](#)]
42. Roushenas, P.; Yusop, Z.; Majidnia, Z.; Nasrollahpour, R. Desalination Water Treat. **2016**, *57*, 5837–5841. *57*.
43. Bruvera, I.J.; Mendoza Zélis, P.; Pilar Calatayud, M.; Goya, G.F.; Sánchez, F.H. Determination of the Blocking Temperature of Magnetic Nanoparticles: The Good, the Bad, and the Ugly. *J. Appl. Phys.* **2015**, *118*, 184304. [[CrossRef](#)]
44. Abràmoff, M.D.; Magalhães, P.J.; Ram, S. Image Processing with ImageJ. *J. Biophotonics Int.* **2004**, *11*, 36–42.
45. Lim, J.; Yeap, S.P.; Che, H.X.; Low, S.C. Characterization of Magnetic Nanoparticle by Dynamic Light Scattering. *Nanoscale Res. Lett.* **2013**, *8*, 381. [[CrossRef](#)] [[PubMed](#)]

Disclaimer/Publisher’s Note: The statements, opinions and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of MDPI and/or the editor(s). MDPI and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions or products referred to in the content.